DANA™

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Publication

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4400 Series *

DIGITAL MULTIMETER

Accessory Modules

210 and 220

* For Model 4432, see Section 7

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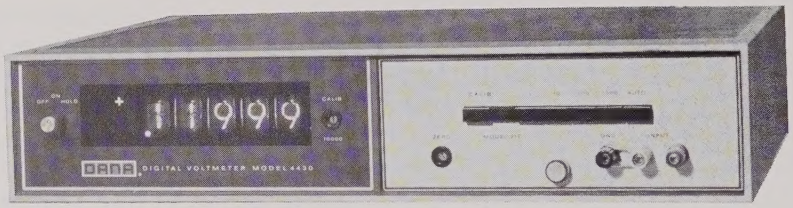


Model 4430

Model 4470

Figure 1.1. Series 4400 Digital Multimeters

SECTION 1

INTRODUCTION

1.1 INTRODUCTION

1.2. This manual describes the Dana Series 4400 Digital Multimeters (DMM). The basic models are the 4430 and the 4470 which differ only in their mechanical packaging. Model 4430 is a thin-line instrument (3-1/2 inches high) designed for standard rack mounting while Model 4470 is primarily a bench type instrument (see figure 1.1). Descriptions in this manual apply to all models unless otherwise indicated.

1.3 MECHANICAL DESCRIPTION

1.4. Each instrument consists of two modules. The Digitizing and Display Module, comprising the left-hand portion of Model 4430 and the upper half of Model 4470, contains the actual measurement circuits and is the same in all instruments in the series. The Accessory Module, comprising the right-hand side of Model 4430 and the lower half of Model 4470, contains signal conditioning circuits that provide a ten-volt full-scale (plus overrange) analog voltage for measurement by the Digitizing and Display Module.

1.5. This manual covers two Accessory Modules: Models 210 and 220. Accessory Module 210 provides measurement of DC voltages. Module 220 has the additional capability of AC measurements. The combination of modules produce four DMM models designated as 4430-210, 4430-220, 4470-210, and 4470-220.

1.6. The power supply is common to the Accessory and Digitizing modules and is located at the rear of the instrument. The Digitizing and Display circuits are located on a single printed circuit board called the Isolator while the Module 220 has an Isolator board and an AC Converter board. Circuits consist of integrated circuits except for critical analog circuitry where discrete components are used.

1.7. The output is displayed on a four-digit visual display with a fifth overrange digit that extends full-scale of each range by 20% (9999 to 11999). Automatic ranging is performed by internal circuits that determine the optimum range and switch to that range automatically.

1.8 ELECTRICAL DESCRIPTION

1.9. A block diagram of the DMM is shown in figure 1.2. For DC measurements, the input is applied to a voltage divider at the input that divides the input voltage by 1 or by 100 depending on the range selected. The scaled input is applied, through an active three-pole filter, to the Isolator amplifier which delivers 10 volts full-scale (12 volts, with overrange) to the Digitizing and Display module. The gain of the amplifier is either 1 or 10, depending on the range.

1.10. For AC measurements, the AC Converter scales the input and rectifies it. The Converter output is then applied to the voltage divider (set to divide by one), through the filter, and to the Isolator amplifier, set to a gain of ten.

1.11. The Digitizing and Display module measures the analog voltage from the Accessory Module by

the high-accuracy ramp technique. The amplitude of the input signal is measured by comparing it to an internally referenced integrated step function or ramp. The DMM readout displays the position of a counter that measures the time required for the ramp voltage to reach the level of the input signal. The value displayed is equal to the voltage level of the input. Readings are taken four times a second with the OFF-ON-HOLD switch in the ON position. The HOLD position permits the instrument to remain at the last reading indefinitely. Reading accuracy of the DMM is maintained through the use of a crystal-controlled counter and a highly stable, zener-regulated, internal reference voltage.

1.12 SPECIFICATIONS

1.13. Specifications are listed in table 1.1.

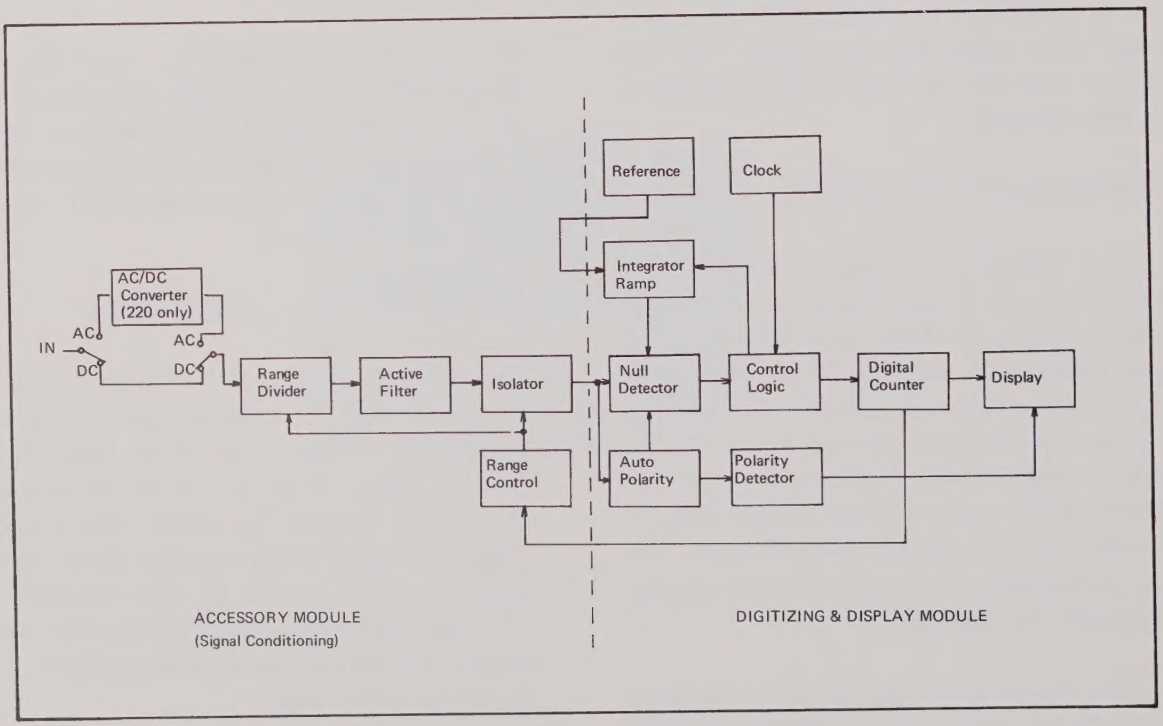


Figure 1.2. Block Diagram - 4400 Series DMM

Table 1.1
Specifications

DC VOLTS:

Ranges (auto ranging & auto polarity): ±1.2, 12, 120, 1200 V (1000 V MAX)

Absolute Accuracy: ±0.01% of reading ±0.01% of F.S.

Resolution: 100µV

Noise Rejection (superimposed): 60 dB, 59 Hz and up; increasing 18 dB/octave to 80 dB maximum.

Common Mode Rejection: At dc, 100 dB (1 Kilohm in either lead)
At 60 Hz, 100 dB on .1, 1, and 10 volt ranges
80 dB on 100 volt range
60 dB on 1000 volt range

Input Resistance: 1000 megohms: 10 V range
100 megohms: 1 V range
10 megohms: 100, 1000 V ranges

AC VOLTS:
(For 220 Accessory Module only)

Ranges (auto ranging): 1.2, 12, 120, 1200 Vrms

Frequency Range: 50 Hz to 100 kHz

Absolute Accuracy: ±0.25% of reading ±0.05% of F.S.: 50 Hz to 100 Hz
±0.1% of reading ±0.02% of F.S.: 100 Hz to 5 kHz
±0.5% of reading ±0.05% of F.S.: 5 kHz to 20 kHz
±2.0% of reading ±0.1% of F.S.: 20 kHz to 100 kHz

Resolution: 100µV

Maximum Voltage Rating: 500 Vrms, 50 Hz to 10 kHz, decreasing to 100 V at 100 kHz

Common Mode Rejection: 60 dB, 61 Hz and below, with up to 1 kilohm in either lead

Input Impedance: 1 volt range: 2.0 Megohm ± 1%
10 volt range: 1.05 Megohm ± 1%
100 volt range: 1.0 Megohm ± 1%
1000 volt range: 1.0 Megohm ± 1%

Shunt Capacitance: Less than 100 pF

GENERAL:

Settling Time: 0.5 second, dc mode; 2 seconds ac mode

Maximum Common Mode Voltage: 250 volts

Measurement Rate: 4 per second

Warm Up Time: 1/2 hour to full accuracy

Operating Temperature Range: +15°C to +40°C

Power Requirement: 25 watts, 105 to 125 V (export 210 to 250 V), 50 to 400 Hz

Rack-mounting Hardware: Half-rack flanges (for Model 4470), Part No. 402660
Full-rack flanges (for Model 4430), Part No. 402588

Input Connector: Front standard; parallel rear optional (add -1 to model number)

Weight: 15 pounds (approx) net, 20 pounds (approx) shipping

Dimensions: Model 4430, 17 x 3½ x 14 inches; Model 4470, 8½ x 7 x 14 inches

CAUTION

TO AVOID DAMAGING THE INTEGRATED CIRCUITS, DO NOT REMOVE OR INSTALL MODULES WHILE POWER IS TURNED ON.

SECTION 2

INSTALLATION

2.1 UNPACKING AND INSPECTION

2.2. The 4400 series DMM is sandwiched between two forms of plastic foam and packed in a double-walled cardboard carton for shipment. The plastic forms hold the DMM securely in the carton and absorb any reasonable external shock normally encountered in transit. Prior to unpacking, examine the exterior of the shipping carton for any signs of damage. Carefully remove the DMM from the carton and inspect the exterior of the instrument for any signs of damage. If damage is found, notify the carrier immediately.

2.3. The 4400 series DMM, as shipped, is designed for bench-top operation. A standup bracket is provided under the case to aid in reading the visual display. The Model 4430 instrument can be adapted for rack installation with two flange mounting holes located in each of the two side panels. The rack-mounting kit (Dana 402588) is attached to the instrument by removing and discarding the four set screws occupying the mounting screw holes and securing the two rack mounting flanges to the side panels of the instrument with the four screws contained in the rack mounting kit.

2.4. The Model 4470 can be ordered from the factory as a half-rack instrument or the standard instrument can be returned to the factory for modification to accommodate the half-rack mounting hardware.

2.5 POWER CONNECTIONS

2.6. A standard eight-foot, three-wire, power cable is supplied with the instrument. This cord connects to a three-pin power connector at the rear of the unit.

2.7 INPUT CONNECTIONS

2.8. Signal input binding posts are located on the front of the accessory module. Connections to these terminals are made with standard "banana" plugs. Make connections as described under "Manual Operation", paragraph 3.2. Instruments designated by a "dash 1" (—1) following the model number are equipped with a duplicate set of input binding posts on the rear panel of the instrument.

2.9 INITIAL CHECKOUT PROCEDURES

2.10. The following procedure is performed to verify that no damage has occurred during shipment and that the instrument is operative. Slight deviations in readings during the following tests may be corrected by making simple adjustments. For instructions refer to Section 5, "Calibration". Any major discrepancies should be reported to the carrier and to Dana Laboratories immediately.

2.11. Prior to performing the checkout procedure, it may be advisable to refer to the operating instructions beginning with paragraph 3.2. Allow one-half hour for instrument to warm up before proceeding.

2.12 ZERO CHECK

(a) Select DC and 1 range.

(b) Short input leads. Visual readout should display 0.0000.

(c) If necessary, adjust ZERO control on front panel to obtain this reading.

2.13 POLARITY GAIN CHECK

(a) Select DC and 10 range.

(b) Apply a known voltage of approximately -10 volts to the input. Visual readout should display value of input voltage (within specified tolerance) and proper polarity.

2.14 RANGE CHECK

(a) Select DC and 100 range.

(b) Connect input to a source of +100 volts DC.

(c) Visual readout should display input value (within specified tolerance) and proper polarity.

(d) Vary input voltage and polarity; check for proper readout.

(e) Repeat the above four steps on 1000-volt range.

(f) Select Auto range and repeat the above checks.

2.15 AC CHECK (220 Accessory Module only)

(a) Select AC.

(b) Connect signal generator to input

(c) Set generator to 50 Hz.

(d) Check for proper readout (within specified tolerance) with each of the following input voltages applied: 9 volts, 90 volts, and 125 volts.

NOTE

If the DMM has been stored for a prolonged period (5 or 6 months) without use, it is recommended that it be operated with a variable transformer, such as a Variac, at one-half line voltage for about two hours before gradually applying full power. This is done to "reform" the electrolytic capacitors in the amplifier and reduce the chance of capacitor failure.

SECTION 3
OPERATION

3.1 CONTROLS

3.2 DIGITIZING AND DISPLAY MODULE

3.3. OFF-ON-HOLD SWITCH. This dual-purpose switch applies power to the instrument and allows the selection of HOLD.

(a) OFF - all power is removed from the instrument.

(b) ON - the instrument is operating and taking readings at four per second.

(c) HOLD - "freezes" the last reading of the instrument until it is switched back to the ON position.

3.4. CALIBRATE ADJUSTMENT. This is a flat-blade screwdriver-adjusted potentiometer used in conjunction with the accessory module to calibrate the DMM. Instructions for this operation are described in paragraph 3.7.

3.5. ACCESSORY MODULE

3.6. All controls on the Model 210 and Model 220 Modules, with the exception of the screwdriver-adjusted ZERO control, are pushbutton switches, located on the front panel.

3.7. CALIBRATE SWITCH. This is a momentary switch that causes a test reading to appear in the DMM display readout as long as the switch is depressed. The DMM is calibrated by adjusting the calibration potentiometer on the DMM for a readout of -1.0000 (decimal shown for 1V range).

3.8. AC SELECT (220 only). This switch selects the measurement of AC voltages from 50 Hz to 100 kHz.

3.9. DC SELECT. This switch selects DC measurements from 100μV to 1000 volts. On the 220 module, the DC select switch is interlocked with the AC select switch to prevent the selection of both modes at the same time.

3.10. RANGE CONTROL. The range control consists of five interlocking pushbutton switches: 1, 10, 100, 1000 and AUTO.

(a) Manual ranges. Ranges are selected by depressing the appropriate switch. The switches are interlocked so that as one range switch is depressed, the previously selected range switch is returned to open position.

(b) Auto range. This mode allows the DVM to select the range that provides the highest accuracy for the signal being measured. This switch is interlocked with the four range switches.

3.11. ZERO ADJUST. To zero the DMM, short the two input leads together, select DC and auto-range. Adjust the ZERO potentiometer for a DMM readout display of 00000.

3.12 OPERATION

3.13. GENERAL. The instrument has been designed for the simplest possible level of operation. Once the instrument has been connected to the power line and to the signal source in accordance with the instructions, the operator can make all the required measurements by setting the front

panel controls to the indicated positions.

> CAUTION
>
> Voltage applied between ground and the low-input terminal must not exceed 250 volts.

3.14. DC MEASUREMENTS. Attach the high side of the signal source to the red signal input terminal, the low side to the white signal input terminal. Normally, the ground terminal (which is at the DMM Chassis Ground) is jumpered to the white signal input terminal by the supplied shorting bar. To operate the DMM on a floating basis, detach the ground terminal from the white input terminal.

3.15. AC MEASUREMENTS (220 only). Attach the high side of the signal source to the red signal input terminal, the low side to the white signal input terminal. Normally, the ground terminal (which is at the DMM Chassis Ground) is jumpered to the white signal input terminal.

SECTION 4

THEORY OF OPERATION

4.1 INTRODUCTION

4.2. Theory of operation of the 4400 Series DMM is described in two parts. First, the Accessory (signal conditioning) Module is described; then the Digitizing and Display Module. The purpose of the Accessory Module is to supply a 10-volt analog voltage for measurement in the Digitizing and Display Module.

4.3. Diagrams used in this section are intended to supplement the complete schematics included in Section 6. All logic circuits are defined at the end of this section.

4.4 ACCESSORY MODULE

4.5. Accessory Module 210 or 220 provides a ten-volt full scale (12 volts with overrange) analog signal for measurement by the Digitizing and Display Module. The two models are similar except that the 220 Module has the addition of an AC/DC Converter circuit board allowing it to measure AC voltages. The other circuits, in both models, are mounted on a single Isolator Board. This board contains the isolator amplifier, range control circuits, and an active filter. The Isolator in Model 210 is called the DC Isolator and in Model 220 is called the AC-DC Isolator. The two are slightly different because of the additional switching required for AC measurements. The following descriptions apply to both models unless otherwise indicated.

4.6 ISOLATOR (Figure 4.1)

4.7. The Isolator is a floating input potentiometric amplifier capable of operating at very low signal levels. Its output is a 10-volt full scale analog voltage (12 volts, in overrange) that is applied to the Digitizing module for measurement. The amplifier operates at a gain of one or a gain of ten, depending on the range. The gain is switched by relay K2 that inserts a resistor divider into the feedback circuit when energized.

4.8. The input to the Isolator is applied through a ranging network that divides the input by 1 or 100, depending on the state of relay K1. This relay and relay K2 are operated by the range control signals $\overline{R1}$ and $\overline{R2}$. Operation of the relays is such that the voltage divider at the input and Isolator gain combine to provide 10 volts full scale in all measurement modes (table 4.1).

Table 4.1

Code	Range	Full Scale Isolator Input*	Isolator Gain
$\overline{R1}$ $\overline{R2}$	1	1V	10
R1 $\overline{R2}$	10	10V	1
$\overline{R1}$ R2	100	1V	10
R1 R2	1000	10V	1
*Plus Overrange			

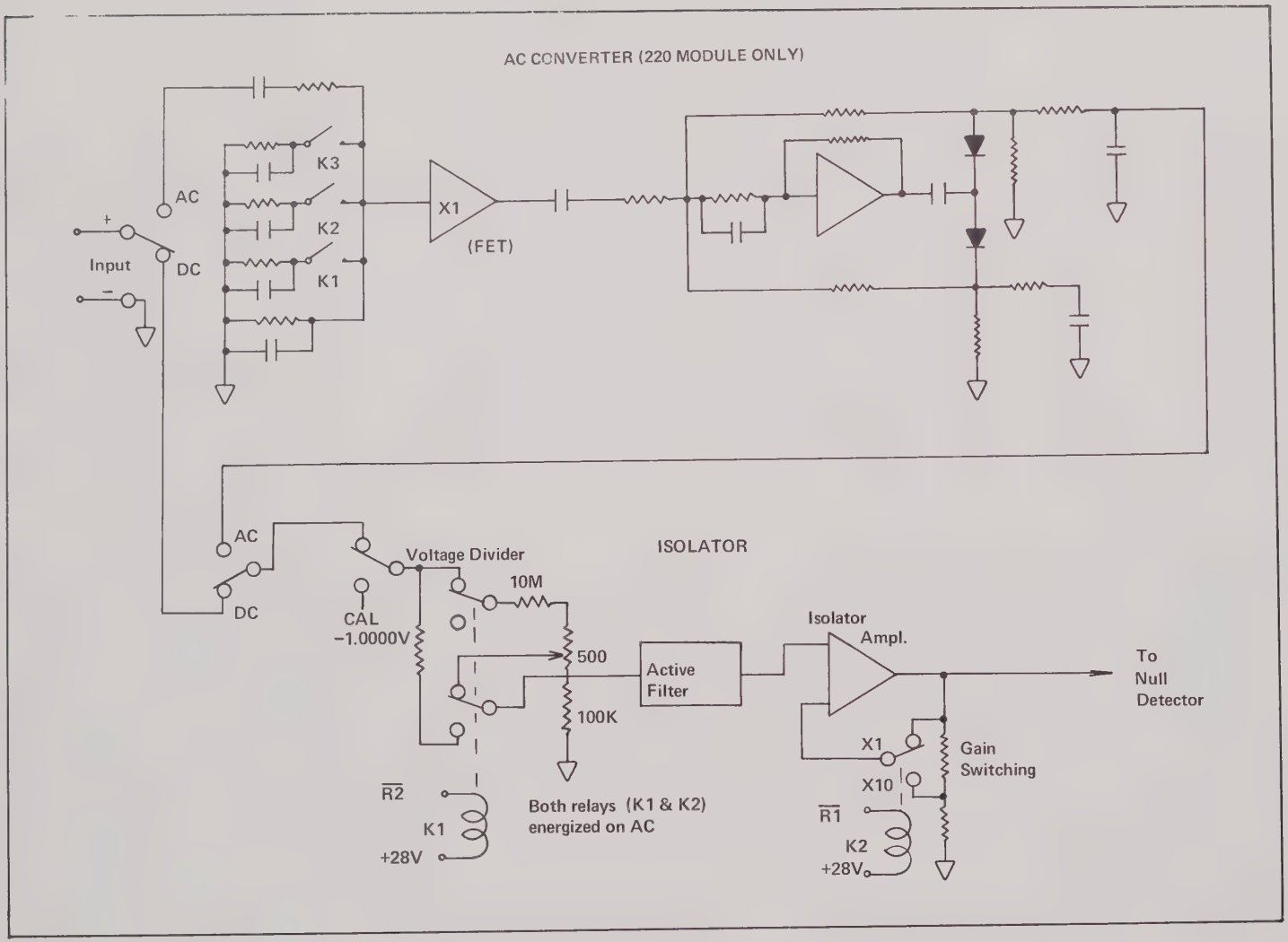


Figure 4.1. Simplified Diagram - Accessory Module

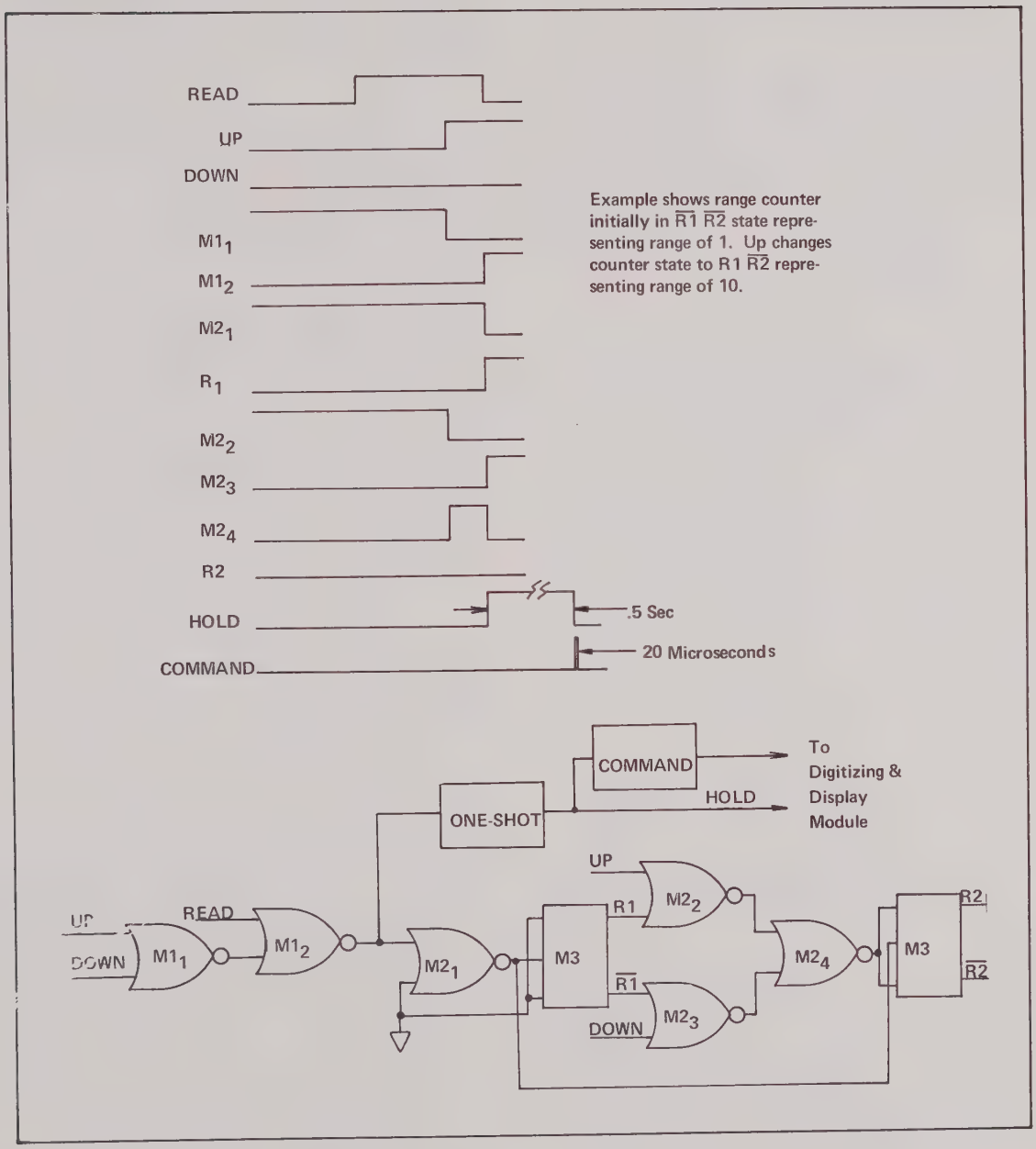


Figure 4.2. Range Control

4.9 AC CONVERTER (Module 220 only)

4.10. With AC selected, the input is routed through the AC Converter before entering the Isolator (figure 4.1). AC ranging is accomplished by a voltage divider network. One RC circuit provides a permanent impedance to reference common for the one-volt range. Relays K1, K2 and K3 add additional impedance to common for the 10, 100, and 1000-volt ranges.

4.11. The scaled input is applied to a unity-gain amplifier that provides isolation and also drives a shield guarding the range relays.

4.12. Rectification takes place in a unity-gain amplifier having polarity-sensitive feedback paths. A half-wave output is taken from the negative feedback leg and applied to the Isolator. In AC mode, the Isolator feedback/voltage divider combination is set to a gain of ten.

4.13 RANGE CONTROL (Figure 4.2)

4.14. Ranging of the instrument is controlled by a two-stage flip-flop counter driven by control signals from the Digitizing and Display Module. These Control Signals are Up Range, Down Range and Read.

4.15. Up Range is true when the instrument is not on the highest range (1000) and the counter is 12000. Down Range is true when the instrument is not on the lowest range (1) and the counter is 00999 or less. Read is true during the measurement period (in the Digitizing and Display Module) of 13 ms. The negative-going edge of this signal indicates the end of the measurement.

4.16. The counter counts up or down in response to the Up Range and Down Range control signals. The state of the flip-flops corresponds to the codes and ranges listed in table 1. A manually-selected range "forces" the flip-flops to the proper state by clamping the appropriate counter outputs to common.

4.17. A one-shot circuit provides a timeout (delay) of about 0.5 sec. at the end of a measurement period to allow time for ranging and for settling time of analog circuits. During this period, the HOLD line goes positive. This line is tied to the input of the control logic circuits in the Digitizing and Display Module where the positive level prevents a new reading from being taken.

4.18. When operating in a selected range, rather than autorange, the HOLD line is permanently strapped to common by the range switch and new readings are allowed during a range changing attempt.

4.19. At the end of the Timeout, a Read command consisting of a positive pulse is sent to the control logic circuits to command a new reading.

4.20 ACTIVE FILTER

4.21. The filter (figure 4.3) is a three-pole broadband active filter used in both AC and DC measurements. The circuit, a modified gaussian filter, provides normal mode noise rejection of 60 dB at 60 Hz increasing 18 dB per octave to 80 dB.

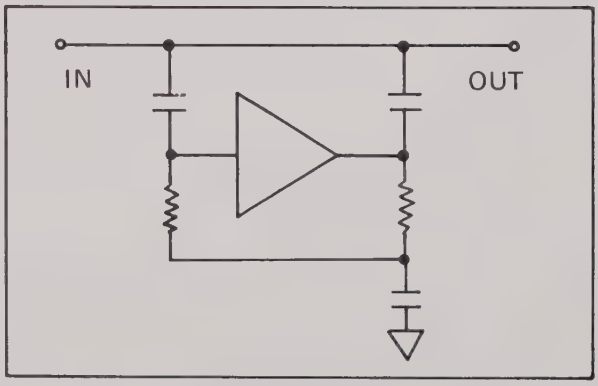


Figure 4.3. Active Filter

The DC signal from the accessory module (a) is applied to the Auto Polarity and Null Detector. This circuitry draws a precise one milliamp of current per input volt from the Null Detector summing node, regardless of the polarity of the input signal. Supplying current to the summing node is an internally referenced integrator, or ramp, which generates a positive, linearly-increasing output voltage (b). A resistor is connected from the output of the ramp to the summing node to supply the current. At the start of a read cycle, the counter is at zero (the 1mHz clock train (f) is inhibited from the counter input at gate (g) by the output of the Control Logic) and the switch across the integrating capacitor of the ramp is on, causing the output of the ramp to be at zero. When a pulse from the Read Rate logic (c) is received at the control logic, the control logic output (d) enables gate (g) and the ramp generator (b).

As the voltage output of the ramp increases, more and more current is supplied to the summing node of the Null Detector. At the same time, the counter is registering the pulses received through gate (d). At the instant the current supplied to the node by the ramp generator is equal to the current drawn from the node by the input, the Null Detector produces a pulse (e) resetting the control logic. The output of the control logic (d) goes false, stopping the counter and resetting the ramp to zero, BCD-to-decimal converters decode and transmit information from the counter to the readout tubes where the value of the DC input is visually displayed. The polarity sense circuitry monitors the output of the auto polarity amplifier and selects the polarity symbol displayed. In the event the input voltage to the Digitizing and Display portion of the DMM is greater than the instrument is able to read; the DMM follows the prescribed read cycle until the counter reaches 12,000. At this time, the 12,000 sense circuitry bypasses the Null Detector and resets the control logic. The display reads 12,000 and the overload indicator lights.

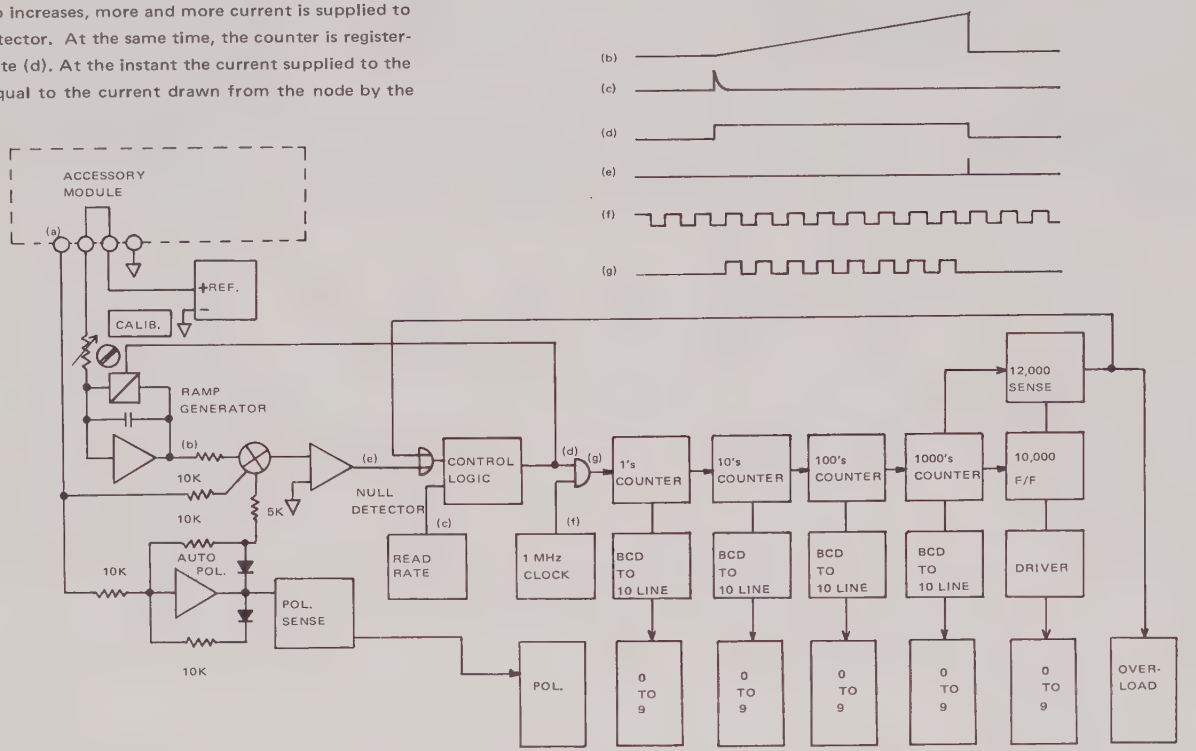


Figure 4.4. Block Diagram - Digitizing and Display Module

4.22 DIGITIZING AND DISPLAY MODULE

4.23. A simplified block diagram of the Digitizing and Display Module is shown in figure 4.4.

4.24 AUTO POLARITY

4.25. The Auto Polarity is a high gain amplifier having two polarity-selected negative feedback paths. The Auto Polarity circuitry eliminates the need for polarity switching by maintaining (in conjunction with the Accessory Module) a negative input to the Null Detector, regardless of the polarity of the input. The output of the amplifier is routed through two diodes, one allowing current to flow during a negative output through one feedback leg, and the other allowing current to flow during a positive output through the other feedback leg (see figure 4.5). The two legs, designated

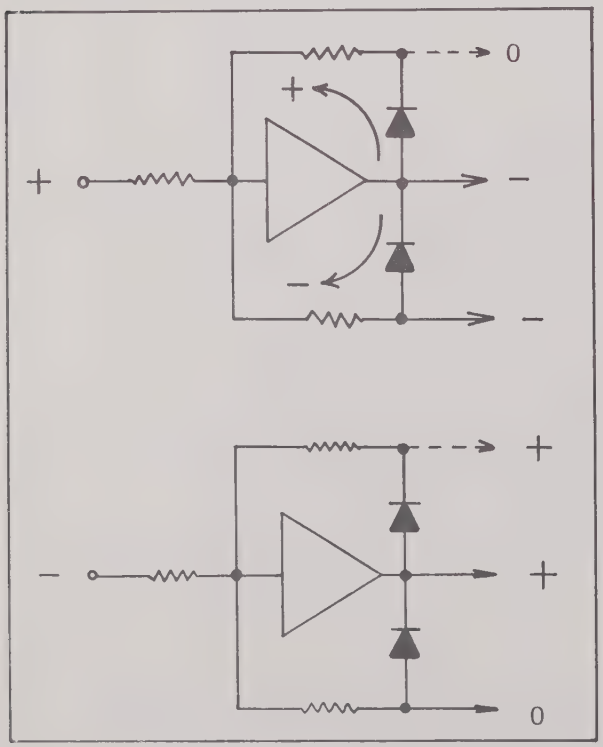


Figure 4.5. Auto Polarity Circuit

"-" and "+", respectively, provide negative feedback to the input of the amplifier, resulting in a closed-loop gain of minus one. The Auto Polarity amplifier network is used with the Accessory Module output to provide the negative source. The output of the accessory is routed through a 10K resistor to the summing junction of the Null Detector. The negative leg (leg conducting during a negative output of the Auto Polarity amplifier) is connected to the same summing junction through a 5K resistor. When a negative voltage output from the Accessory Module is applied to the Digitizing and Display portion of the DMM, a current is drawn from the summing junction through the 10K resistor. The output of the Auto Polarity is positive, so the "-" leg is non-conducting and has no effect on the summing junction. A positive voltage from the Accessory Module, on the other hand, feeds current into the summing junction through the 10K resistor. At the same time, an amount of current equal to twice the current flowing through the 10K resistor is being drawn from the summing junction through the 5K resistor of the non-conducting '-' leg of the Auto Polarity amplifier. The net sum is a current drain due to the positive input that is equal to the drain produced by an equal amount of voltage of the opposite polarity or negative. Therefore, the summing junction of the Null Detector sees a current drain regardless of the polarity of the input.

4.26 RAMP (Figure 4.6)

4.27. The ramp is an operational amplifier having a capacitive rather than a resistive feedback circuit. The result is an integrator which converts a current input to a continuous, linearly-increasing voltage output. This output, when plotted against time, forms a ramp; thus its name. Since the voltage varies directly with time, any given period of time can be equated with a certain voltage (within the limitations of this amplifier). By providing the ramp (or voltage-to-time converter) with a precise

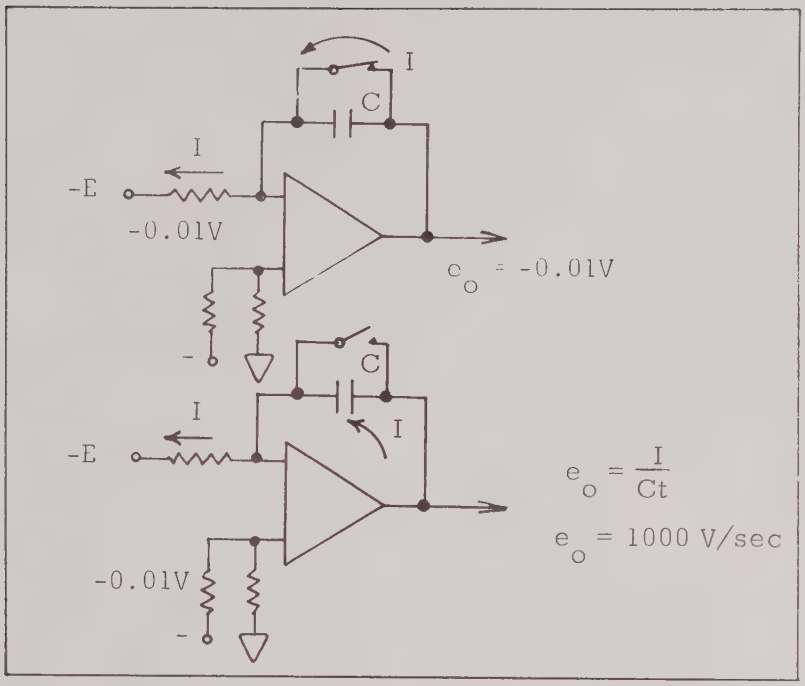


Figure 4.6. Ramp

input current, the ramp becomes a reference by which voltage measurements can be made. Prior to the initiating of a read cycle, a low-leakage switching transistor, shunting the integrating capacitor, is conducting. This causes the output of the ramp amplifier to maintain a voltage level of approximately -10 millivolts determined by a fixed voltage divider. At the start of a read cycle, the switching transistor is turned off, allowing the capacitor to charge and the ramp output voltage goes positive at a rate of one volt per millisecond. The negative bias to the input (voltage divider) allows the ramp time to settle prior to passing through zero volts.

4.28 INTERNAL REFERENCE (Figure 4.7)

4.29. The internal reference voltage is generated by a highly stable zener diode and, in conjunction with a resistor, draws a precise current from the ramp. The zener is supplied with a specific current by the four-stage reference amplifier which allows the reference to operate at its zero temperature coefficient. Because loading on the reference zener is constant, the reference voltage is taken directly from across the zener terminals, without requiring further buffering.

4.30 NULL DETECTOR (Figure 4.8)

4.31. The Null Detector is an open loop high-gain amplifier that determines when the ramp output and accessory module output are of equal potential.

4.32. Prior to a Read Command, the output of the Accessory Module, in conjunction with the output of the Auto Polarity, produces a current drain from the summing node at the input to the Null Detector. Another current drain is produced by a resistor connecting the Null Detector summing node to the output of the ramp (the output, prior to the read command, is at -10 millivolts). Upon receipt of the read cycle, the ramp output goes positive and supplies current to the summing node. When the algebraic sum of the currents equals zero, the Null Detector signals the ramp to reset and the counter to stop.

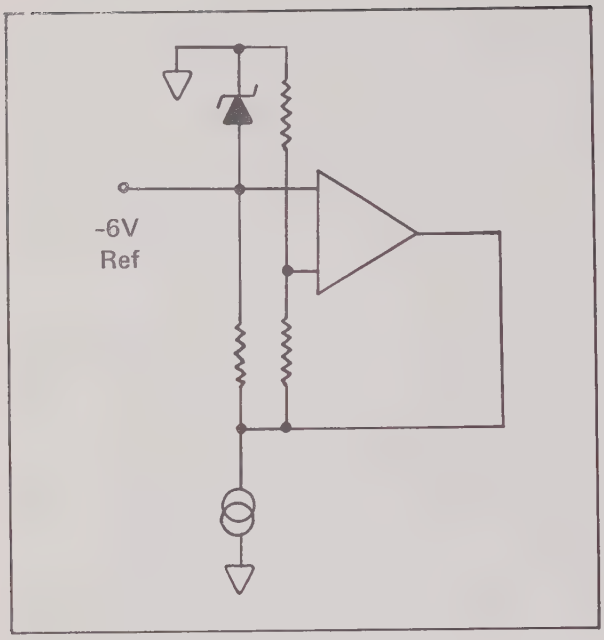


Figure 4.7. Internal Reference

4.33 BINARY COUNTER (Figure 4.9)

4.34. The counter digitally measures the time required for the ramp to reach the potential of the Accessory Module output. Prior to a read command, the counter is at zero and $\overline{Q}$ of the precount flip-flop is true, inhibiting the 10's decade. When the DMM is commanded to read, clock pulses are fed into the 1's decade, causing the decade to count. On the tenth count, a pulse appears at the input of the NOR gate feeding the 10's decade, but is blocked by the positive bias of $\overline{Q}$ of the precount flip-flop. At the same time, the precount flip-flop is reset and the counter is again at all zeros. The counter begins counting for a second time, but without the 10's decade being inhibited. The counter continues to count until stopped by the Null Detector or the overload circuitry. The first ten counts of the binary counter allow for the settling time of the ramp generator. The DMM is calibrated so that the ramp output crosses the zero volts axis at precisely the same instant that the binary counter begins its second count.

4.35 CONTROL LOGIC

4.36. The control logic covers the four logic circuits which program the various functions of the DMM.

4.37. Rate Control. This circuitry determines the number of readings taken by the DMM for a given time period (figure 4.10). Under normal reading conditions, the rate control allows the DMM to take four readings per second. During a range change, a timeout is generated and inhibits further readings until the change is complete. At completion, a read command pulse is generated, causing the DMM to take a new reading. Timing for the read rate circuit is controlled by a unijunction oscillator that produces a six-millisecond pulse every 250 milliseconds. The pulse is applied to two one-shot generators. One-shot (b) produces a 20-microsecond preset pulse. The preset pulse is used to preset the binary counter flip-flops and the precount flip-flop. The preset is also used by the range logic and a portion of the control logic. One-shot (a) produces a 13-millisecond read pulse. The leading edge of the read pulse enables the setting of the polarity indicator and initiates a range change when required (with auto range selected). The read pulse is inverted and used by the read control logic.

4.38. Read Control. The read control circuit coordinates the rate control output with the clock to properly time the start of the ramp and counter circuits. The circuit is shown in figure 4.11. Two NOR gates (c and d) are interconnected to form an R-S type flip-flop. Prior to a reading, the output of of the flip-flop is held false by the positive output of the rate control circuit. The positive level at the input of the NOR gate (a) inhibits the clock pulse from the set side of the flip-flop. At the start of a read cycle, the rate control output goes false and the 20 microsecond reset pulse goes true, inhibiting the clock from setting the flip-flop true. At the end of the preset pulse, the clock resets the flip-

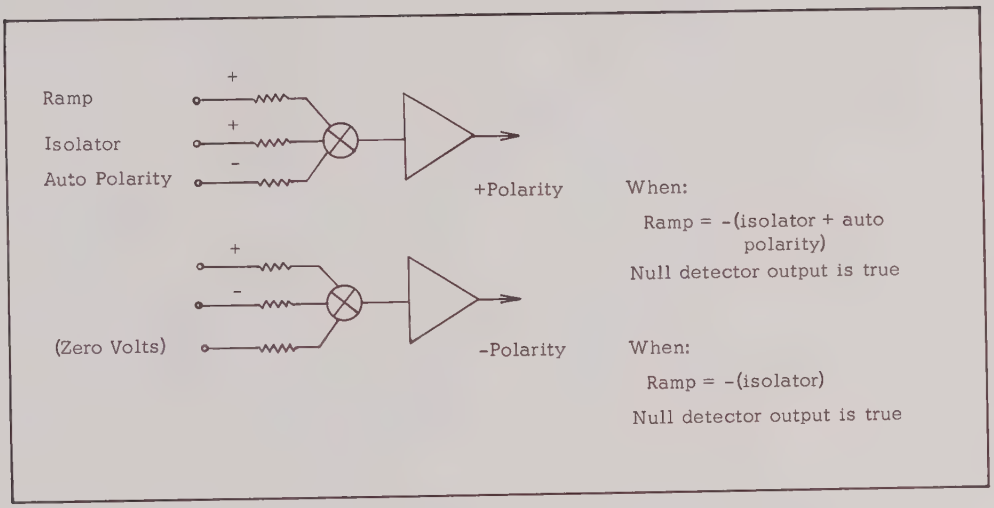


Figure 4.8. Null Detector

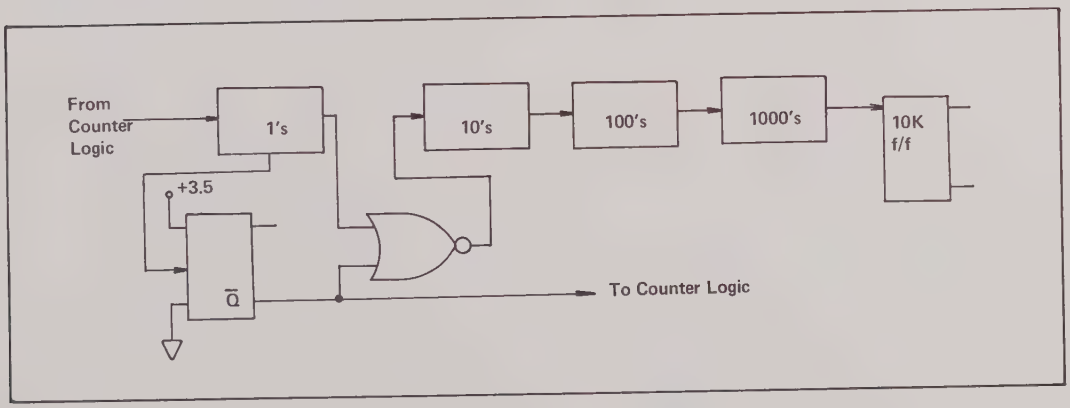


Figure 4.9. Binary Counter

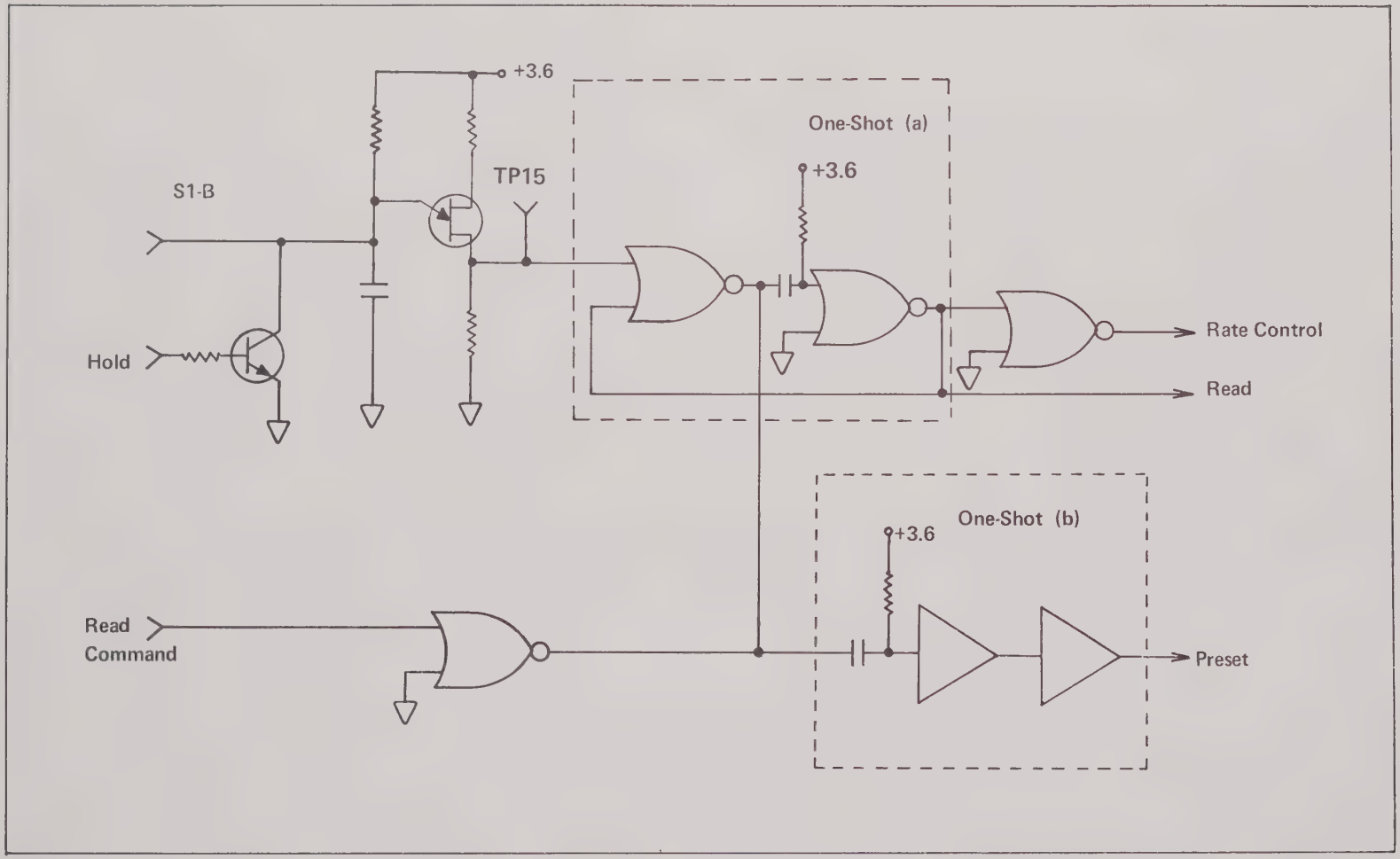


Figure 4.10. Rate Control

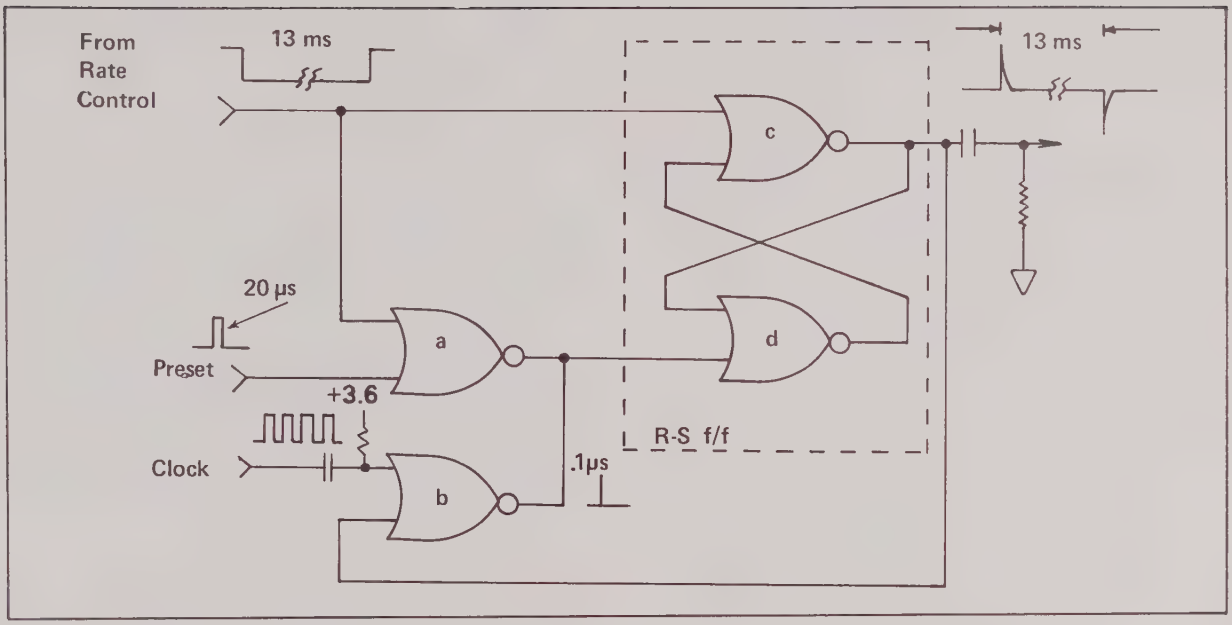


Figure 4.11. Read Control Circuitry

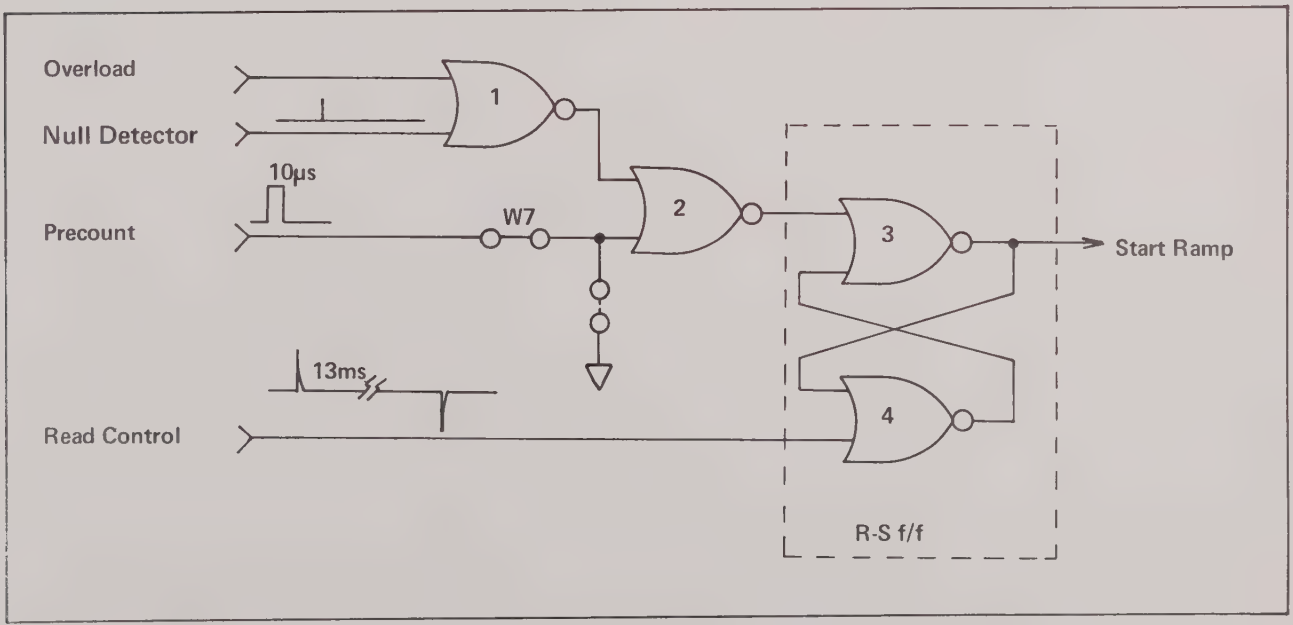


Figure 4.12. Ramp Control

flop. As the flip-flop goes true, the clock pulse is again inhibited, this time by the positive bias at NOR gate (b). The flip-flop remains true for the remainder of the rate control output. The read control flip-flop output is differentiated by an RC network before being applied to the ramp control circuit.

4.39. Ramp Control. The ramp control (figure 4.12) starts and stops the ramp generator. It also controls the blanking circuit and enables the counter control.

4.40. The ramp control flip-flop is set true by the positive-going edge of the read control output. During the precount of the digital counter, the ramp control flip-flop is inhibited from being reset by a precount signal ($\overline{Q}$ of the precount f/f) at the input of NOR gate (2). The flip-flop is then reset on the receipt of a Null Detector output signal or an overload signal at the input of NOR gate (1).

4.41. Counter Control. The counter control circuit (figure 4.13) inhibits the clock train from driving the binary counter until the start ramp goes true.

4.42 BLANKING CIRCUIT

4.43. The blanking circuit lowers the positive supply voltage to the readout tubes causing them to extinguish or blank. Blanking occurs when the start ramp is positive, causing the blanking transistor to conduct.

4.44 RANGE LOGIC (Figure 4.14)

4.45. The range logic generates the information required by the auto range circuitry of the Accessory Module to produce a range change. An up range signal is generated by a logic false appearing at both inputs of NOR gate (a): $\overline{\text{OVERLOAD}}$ and HIGHEST RANGE. $\overline{\text{OVERLOAD}}$ is the $\overline{Q}$ output of the overload flip-flop and is false in an overload condition. HIGHEST RANGE is false when an UP range is possible.

4.46. A down range signal is generated by a logic false appearing at both inputs of NOR gate (b): LOWEST RANGE and the Q output of the DOWN range flip-flop. LOWEST RANGE is false if a DOWN range is possible and Q is set false at the start of a read cycle by the reset pulse. The DOWN

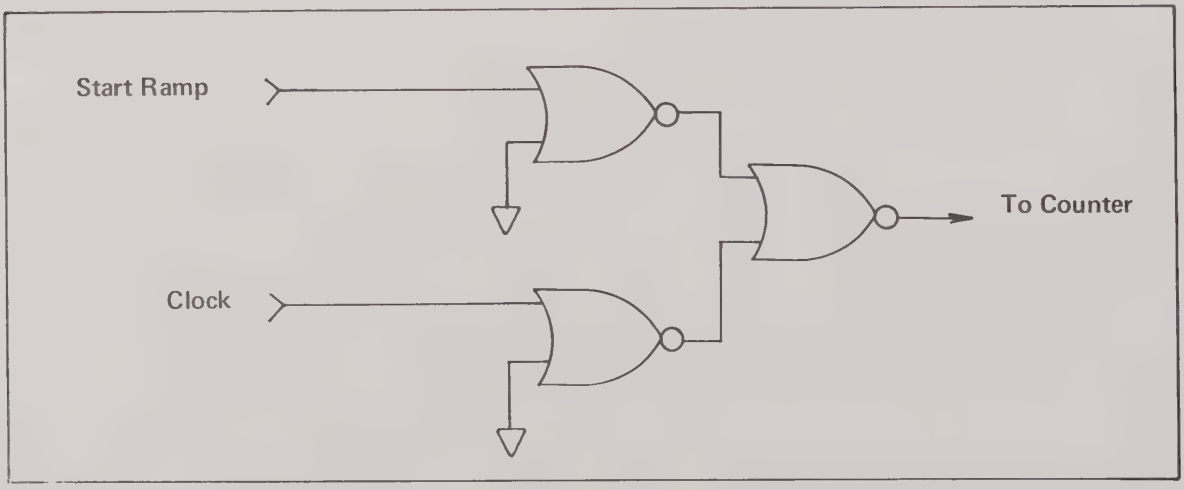


Figure 4.13. Counter Control

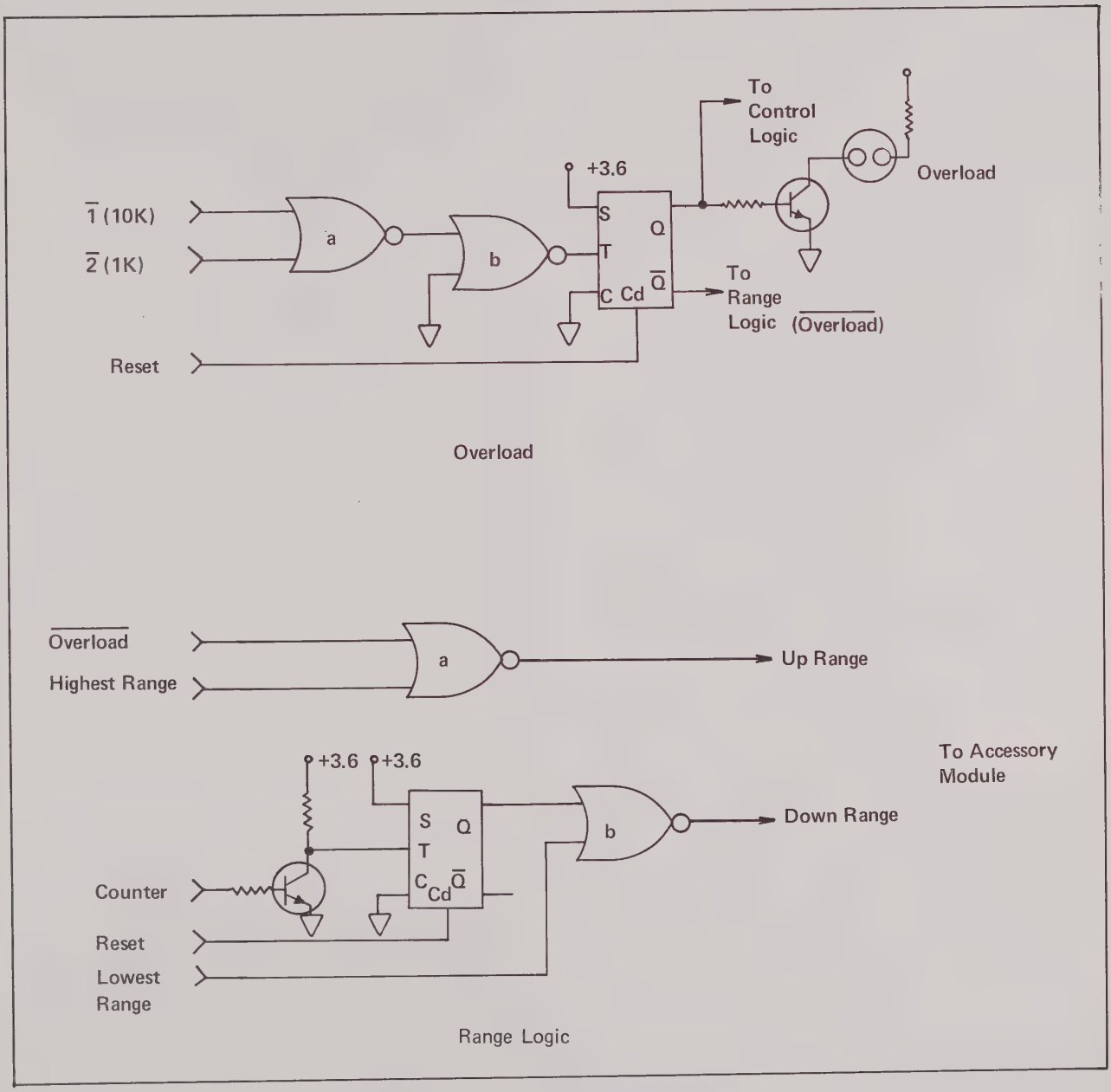


Figure 4.14. Overload and Range Logic

range signal is true until the counter reaches 1000. The flip-flop is set by an inverted signal from the counter. The inverted signal goes true at a count of eight hundred and false again at a count of one thousand, the negative side of the pulse setting Q to logic true.

4.47. Notice that the UP range remains false even in an overload condition when the instrument is in the highest range and the DOWN range remains false during a read cycle when the instrument is in the lowest range.

4.48 OVERLOAD

4.49. The overload circuit detects when the digital counter has reached 12,000 or full scale. A signal is sent to the control logic and the overload indicator lights.

4.50. At the beginning of a reading, the reset pulse sets Q false and $\overline{Q}$ true. The inputs of NOR gate (a) consist of $\overline{2}$ (not 2) of the 1K decade and $\overline{1}$ (not 1) of the 10K flip-flop (actually the zero driver side of the flip-flop). Either one or both of these inputs are true until the counter reaches 12,000. At this time, the output of NOR gate (a) negative-going edge of this pulse causes the overload flip-flop to change state (Q goes true and $\overline{Q}$ goes false). The positive level at Q drives the overload indicator on and signals the control logic to stop the counter and ramp. $\overline{Q}$ is used by the range logic.

4.51 POLARITY SENSE (Figure 4.15)

4.52. The polarity sense circuitry controls the polarity indicator. The Auto Polarity, which automatically compensates for changes in polarity of the input signal, drives the single-staged differential amplifier of the polarity sense circuit. The outputs of the amplifier drive the set (s) and the clear (c) inputs of the J/K flip-flop. The negative going side of the read pulse (following the read cycle) signals the flip-flop to change state if required.

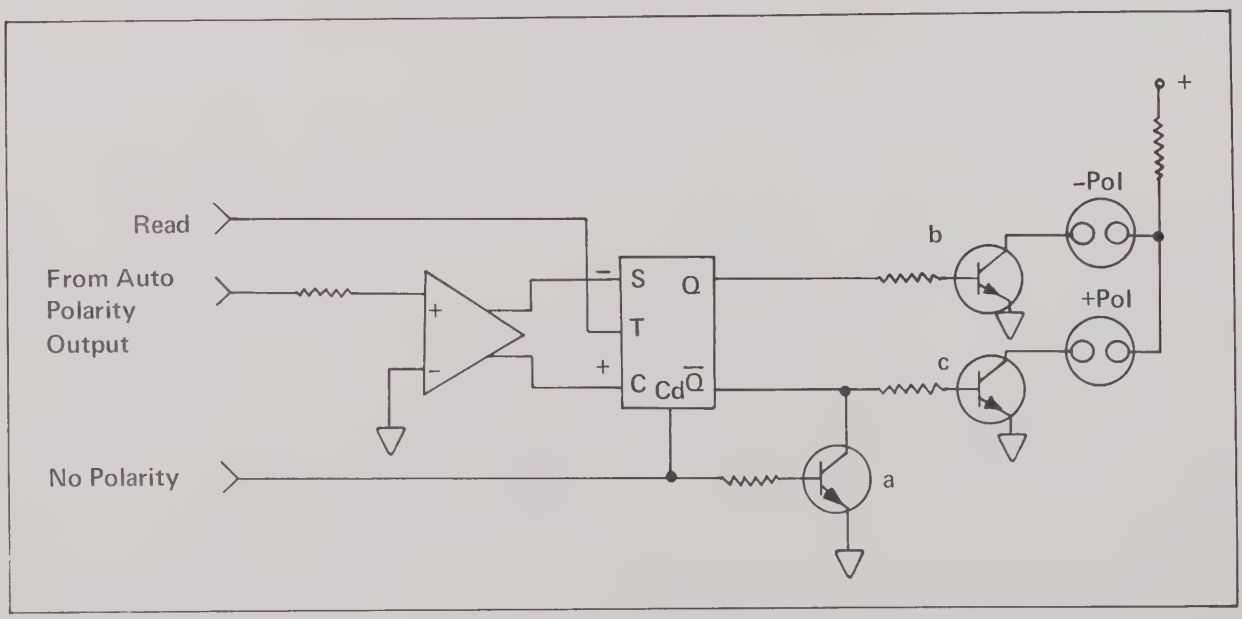


Figure 4.15. Polarity Sense

The flip-flop outputs Q and $\overline{Q}$ control the driver transistors of the minus and plus polarity indicators. The NO POLARITY input is set true when AC is selected. The positive bias at Cd forces Q false and transistor (a) shunts $\overline{Q}$ to false, causing both the minus and plus polarity indicators to remain off.

4.53 CLOCK

4.54. The clock circuit produces a symmetrical 1 MHz stable timing signal for driving the counter circuit.

4.55. The circuit, as shown in figure 4.16, uses two NOR gates interconnected to form a crystal controlled free-running multivibrator. Referring to figure 4.31 the oscillator operates as follows: Assume e1 is false, biasing Q4 off. C is driven negative, turning Q3 off and causing e2 to go true. e2 at true biases Q1 on. C charges positively

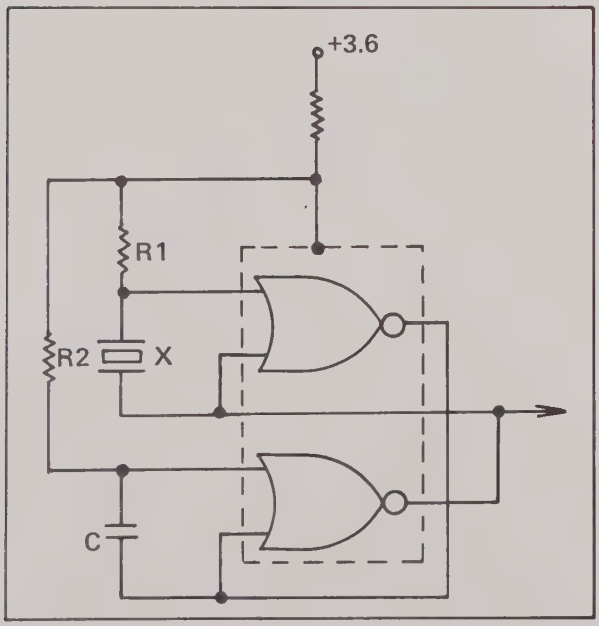


Figure 4.16. Clock

through R2 until Q3 is biased on (approximately 0.85 volts). At this time, e2 goes false, Q1 is biased off and Q2 is driven off by crystal (x) being driven negative. With both transistors Q1 and Q2 driven off, e1 goes true, biasing Q4 on. R1 charges X until Q2 turns on, setting e1 to false. The operation then repeats itself.

4.56 BCD TO DECIMAL DECODING

4.57. The four J-K flip-flops, A_1, A_2, B_1, and B_2 (figure 4.17) drive the BCD-to-decimal converter and carry the logic weights of 1, 2, 4, and 8, respectively. The four flip-flops and two NOR gates are interconnected to convert ten input pulses into ten separate BCD coded outputs ranging in numerical value from zero to nine.

4.58. At the beginning of a read cycle, the reset pulse is applied to all of the counter flip-flops, setting the outputs false (negative true logic). The logic levels of various points in the counter are shown in the timing diagram of figure 4.17.

4.59 POWER SUPPLY

4.60. 3.6 Volt Supply. The +3.6 volt supply is used by all of the micrologic circuitry and in circuits used to directly drive the integrated circuits.

4.61. As shown in figure 4.18, voltage to the supply is provided by a full wave rectified 8 volts from a center-tapped secondary and diodes CR5 and CR6. Reference for the supply is taken from across zener diode CR11. The zener voltage is compared with a fractional part of the output voltage and the error signal used to drive a Darlington coupled emitter follower, Q2 and Q3. The output voltage is taken from the emitter of Q3 and added regulation is provided by capacitor C16.

4.62. High Voltage Supplies. The 300-volt supply provides the anode potential for the nixie readout

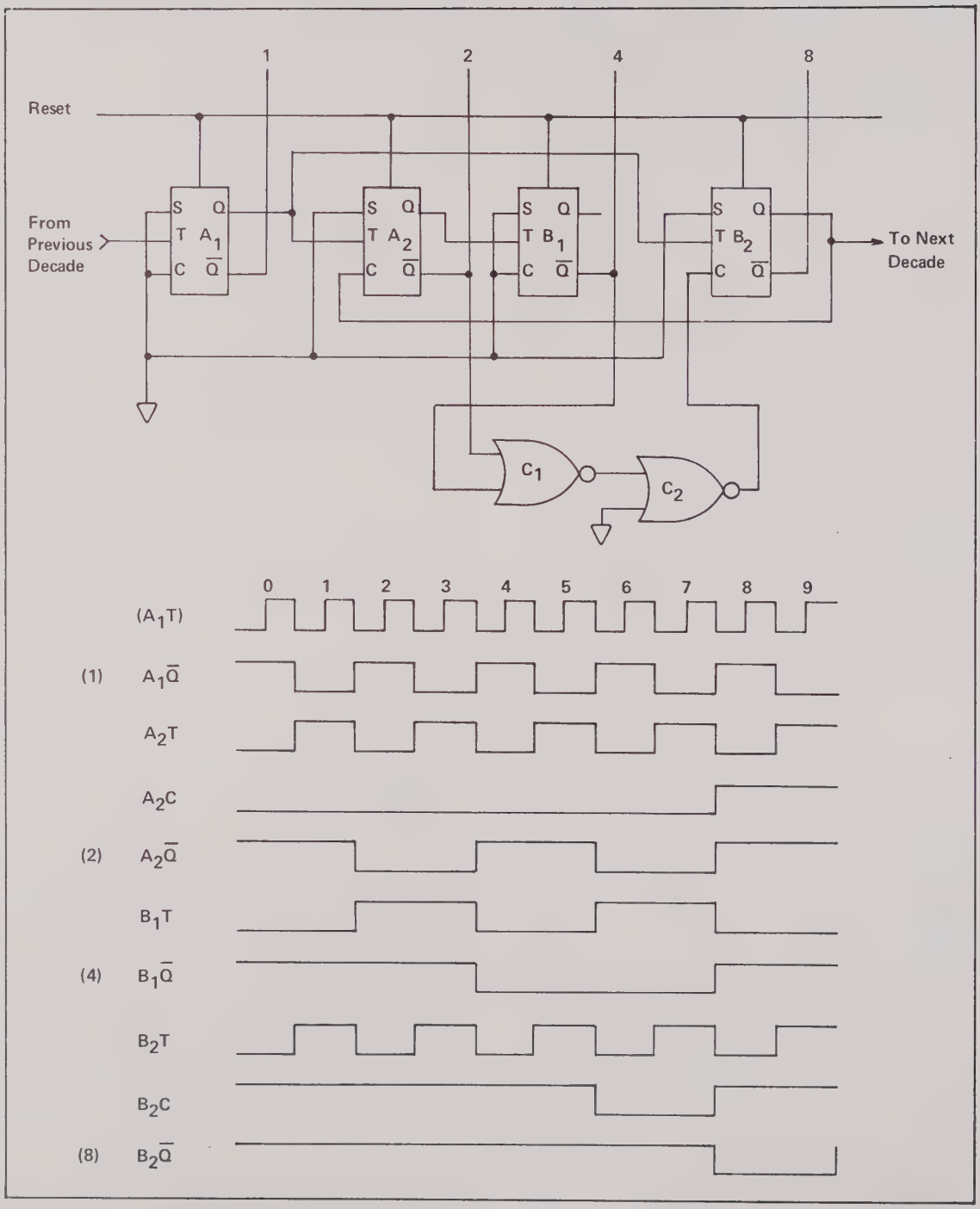


Figure 4.17. Counter Logic

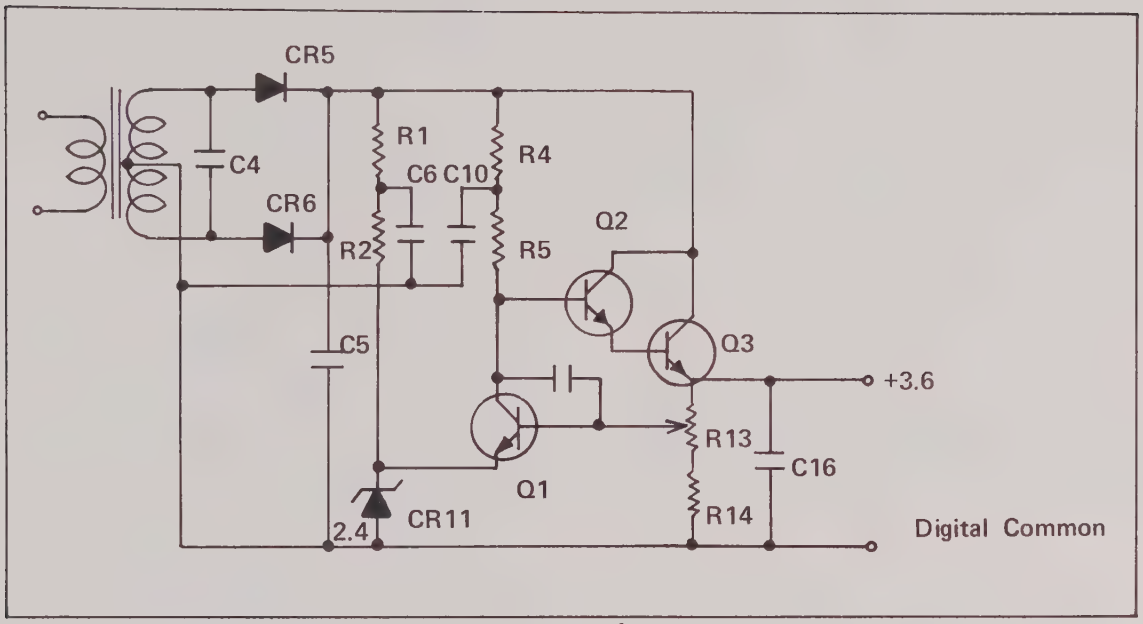


Figure 4.18. 3.6-Volt Supply

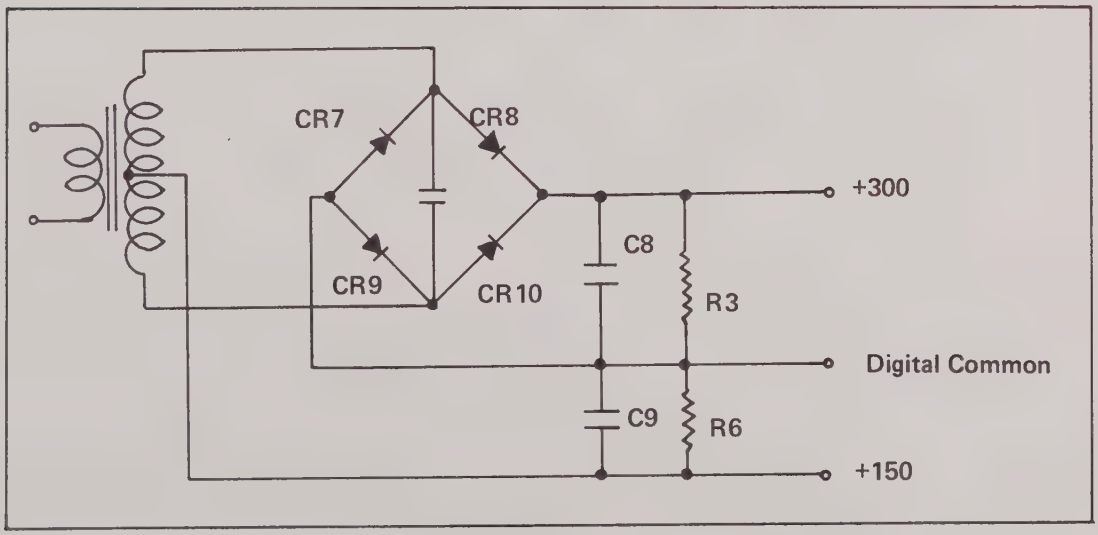


Figure 4.19. High Voltage Supply

tubes. The 150-volt supply provides the required potential for operating the polarity and overload indicators.

4.63. As shown in figure 4.19, the 300-volt output is generated across the bridge rectifier consisting of diodes CR7, CR8, CR9, and CR10. Capacitor C8 provides filtering. The 150-volt output is taken from the center tap of the secondary used for the 300-volt supply. Diodes CR7 and CR9 carry the current of both the 300 and 150-volt supplies. Filtering for the 150-volt output is provided by C9.

4.64. 28 Volt Supplies. The plus and minus 28 volt supplies are used both in the Accessory Module and in the analog circuits of the Digitizing and Display module.

4.65. Referring to figure 4.20, diodes CR2 and CR4, in conjunction with the secondary winding center tap, form the full-wave rectified +28 volt supply. The -28 volt supply uses the same center tap and diodes CR1 and CR3. Capacitor C2 and C3 are used for filtering.

4.66. 18 Volt Supplies. The plus and minus 18 volt supplies are regulated and are used in the same areas of the DMM as the 28 volt supplies.

4.67. Rectified voltage to power the 18 volt supplies is provided by the plus and minus 28 volt supplies. In the +18 volt supply, zener diode CR12 provides a reference of approximately 18.5 volts which is applied to the base of emitter follower Q4. The +18 volts is taken directly from the emitter of Q4 and current from the supply is limited by collector resistor R8. The -18 volt supply uses the same principle as the +18 volt supply. Reference is taken from zener diode CR13 and the -18 volts is taken from the emitter of Q5. Commons for all of the supplies are tied together.

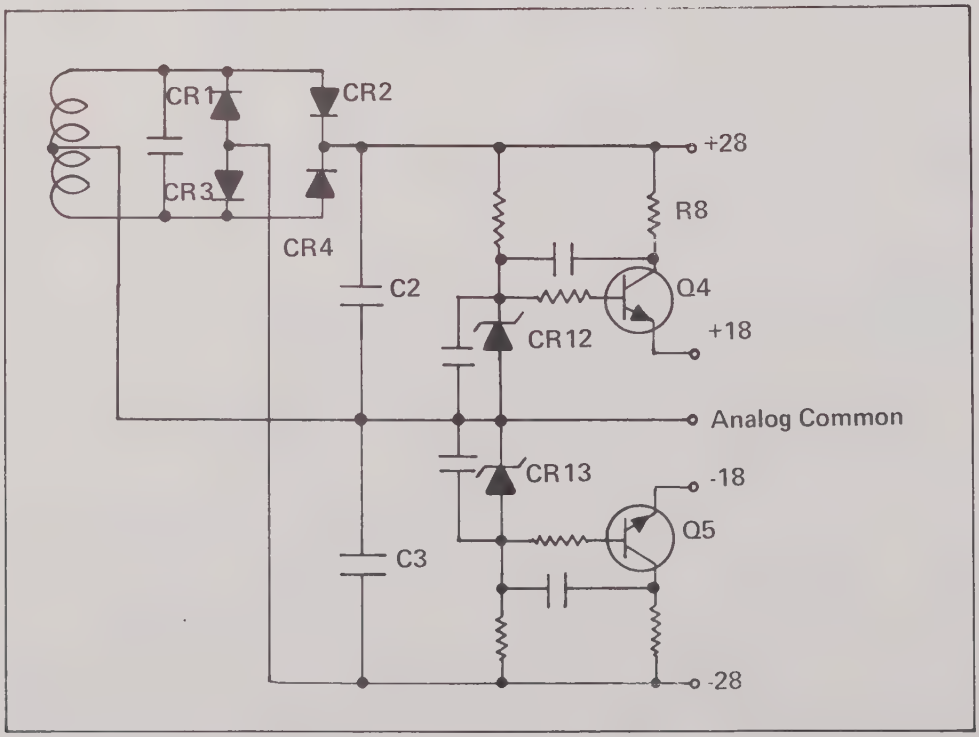


Figure 4.20. 28/18 Volt Supply

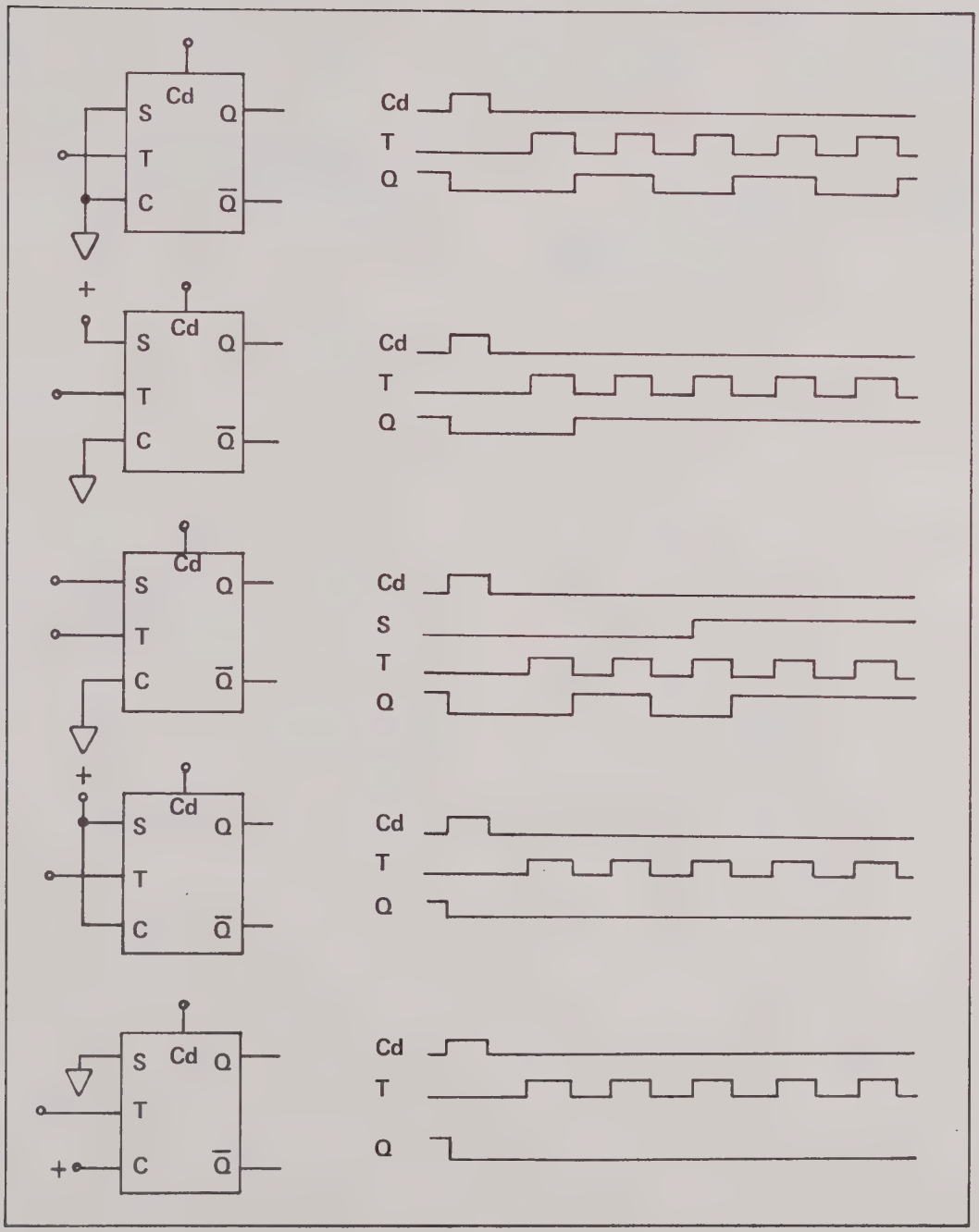


Figure 4.21. Flip-Flop Operating Modes

4.68 INTEGRATED CIRCUIT ELEMENTS

4.69. The following basic integrated circuits are used in the DMM:

MC723P	J-K Flip-flop
MC790P	Dual J-K Flip-flop
CML9960	Decoder Display Driver
MC799P	Dual Buffer
MC724P	Quad Two-input NOR Gate
MC717P	Quad Two-input NOR Gate

4.70. The physical and mechanical characteristics of each of the basic elements are tabulated in figures 4.26 through 4.30 at the end of this section.

4.71 J-K FLIP-FLOP OPERATING MODES

4.72. Shown in figure 4.21 are five common modes of operating the J-K flip-flop in the Series 4400 DMM. Output Q, prior to receipt of the Cd pulse, is determined by the previous state of the flip-flop. Output $\overline{Q}$ is the inverse of Q.

4.73. Figure 4.22 shows the interconnecting of the two NOR gates so as to obtain an R-S flip-flop.

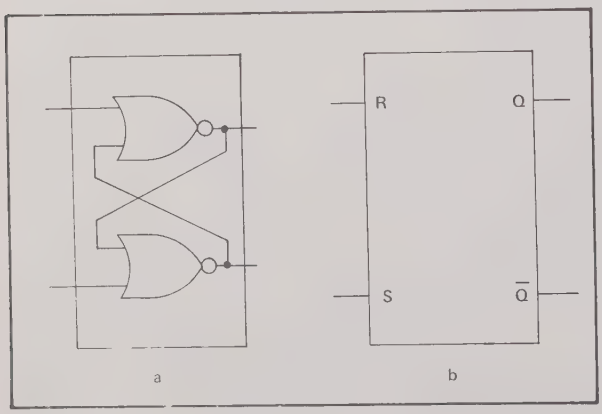


Figure 4.22. Interconnected Nor Gates

4.74 SCHEMATIC IDENTIFICATION OF LOGIC DEVICES

4.75. Reference designators for all devices regardless of type have the letter "M" as a designating letter. This is followed by a number to identify the component uniquely (figure 4.23).

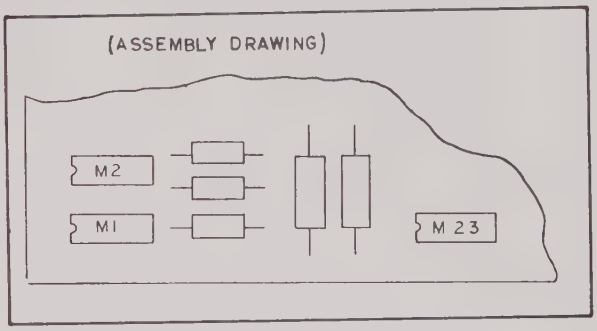


Figure 4.23. Component Identification

4.76. Identification of Logic Function Symbols. Individual logic functions are identified on the schematic by the designator of the logic device in which they appear. In most cases, circuitry for more than one function is encased within the same module. To distinguish between them, an additional letter designator is affixed to that of the device (A, B, C, D, etc.), as required to cover all functions (figure 4.24).

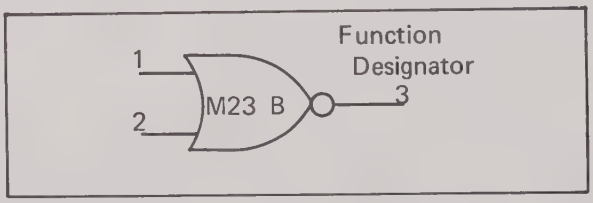


Figure 4.24. Function Designator

4.77. Input-Output Pin Numbers. Module pin numbers are placed outside the function symbols next to the input and output leads.

4.78. Identifying Type of Device. Module (IC element) type is defined on the schematic in note

form. This applies, of course, to the major type used on the schematic. If more than one type of device is used for the same logic function, the least used is defined at the logic symbol.

4.79. Circuit Definition of Logic Devices. A circuit diagram of the logic devices used does not appear on each schematic; rather, schematics in figures 4.26 through 4.30 describe all elements used.

4.80. Restriction on Logic Symbol Usage. On schematics that contain both integrated circuit elements and discrete components, the logic symbols describe only that circuitry which is contained within the devices. In other words, no logic symbols are used to represent a function that is made up of discrete components.

4.81. Standard Symbols. Figure 4.25 shows the standard integrated circuit logic symbols used on Dana drawings.

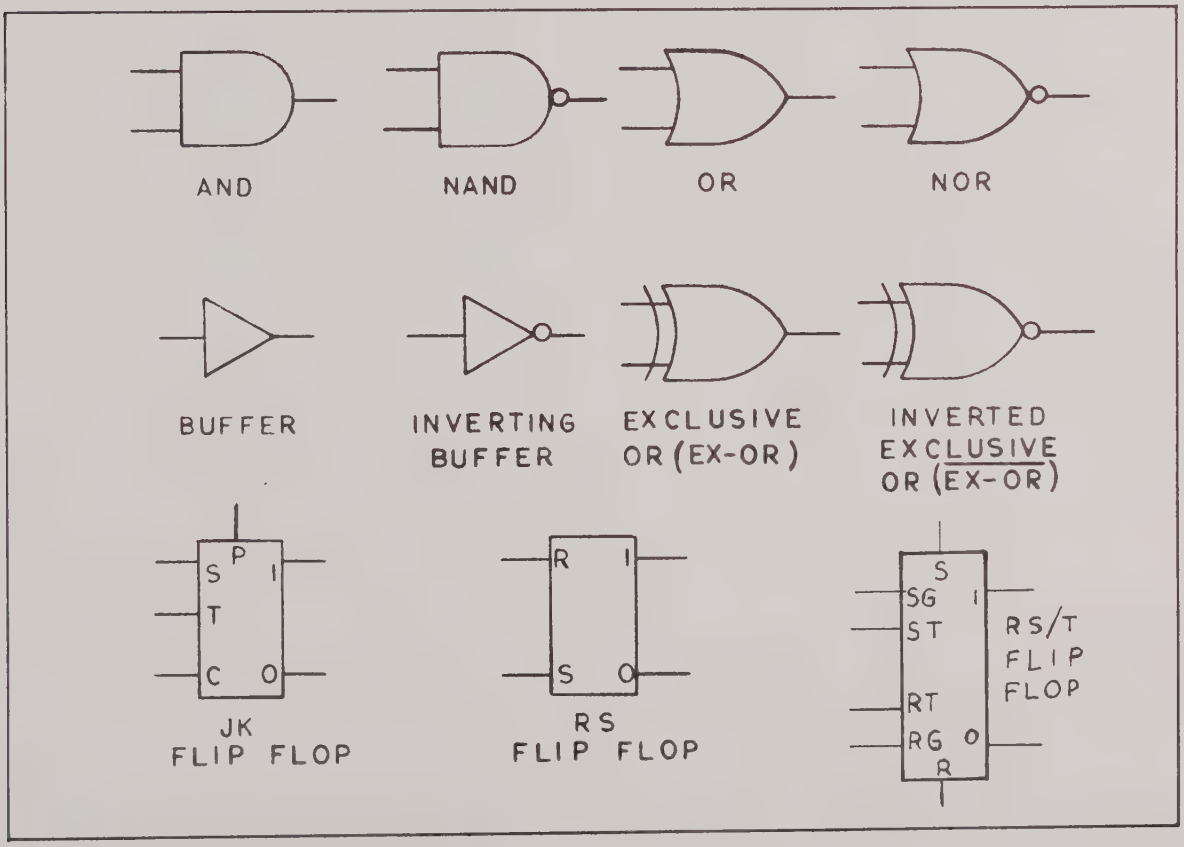
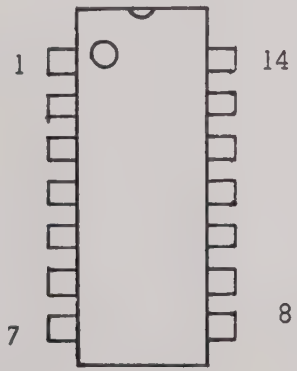


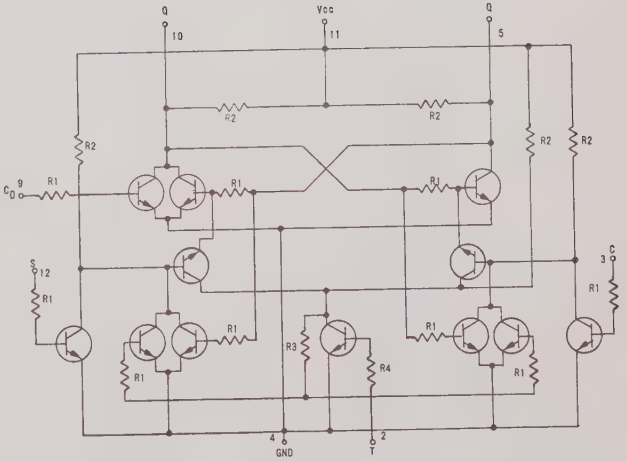
Figure 4.25. Logic Symbols

MC 723F J-K Flip-Flop	
R_1	450 Ohms
R_2	640 Ohms
R_3	510 Ohms
R_4	225 Ohms
f_{tog}	4 mHz
V_{off}	+0.46V Max
V_{on}	+0.85V Min
V_{out}	+0.3V Max
Vcc	+3.6V ±10%



TN (NOTE 2)		TN+1 (NOTE 2)	
S	C	Q	$\overline{Q}$
1	1	QN^3	$\overline{Q}N$
1	0	1	0
0	1	0	1
0	0	$\overline{Q}N$	QN^3

(Note 3)



NOTES:

1. Direct input Cd must be low.
2. The time period prior to the negative transition of the clock pulse is denoted Tn and the time period subsequent to this transition is denoted Tn+1.
3. Qn is the state of the Q output in the time period Tn.
4. Clock Pulse (T) inputs must have a fall time within the range of 10ns to 100ns. Fall time is a straightline function from 1V to ground.

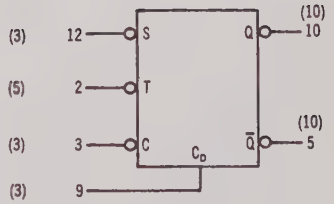
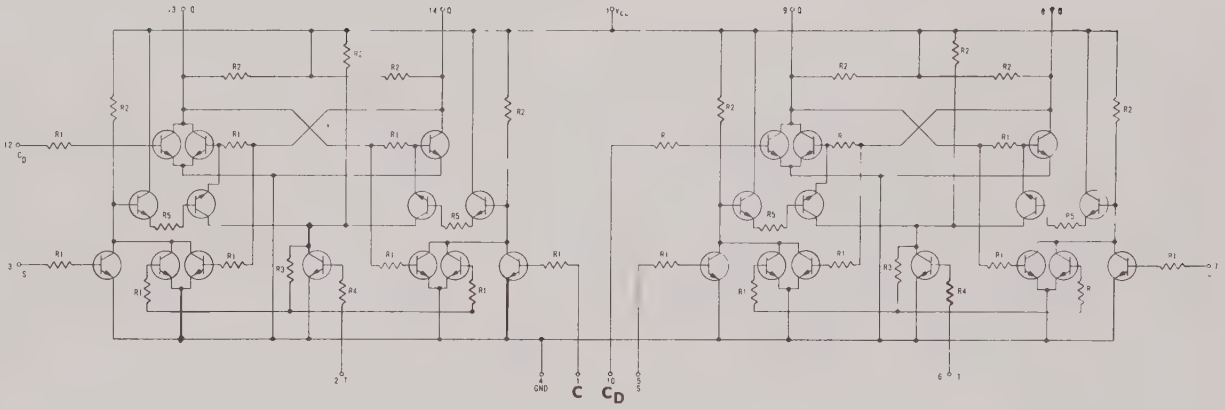


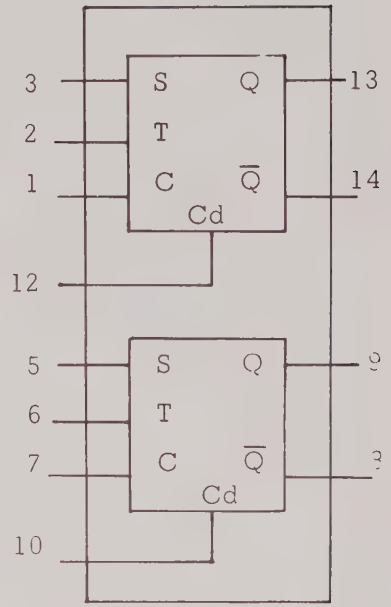
Figure 4.26. J-K Flip-Flop

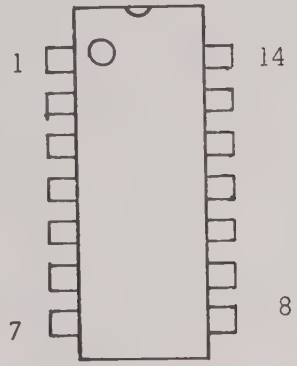
MC 790 P Dual J-K Flip-Flop	
R_1	450 Ohms
R_2	640 Ohms
R_3	510 Ohms
R_4	225 Ohms
R_5	300 Ohms
V_{off}	+0.46V Max
V_{on}	+0.85V Min
V_{out}	+0.3V Max
Vcc	+3.6V ±10%
f_{tog}	4 mHz



TN (NOTE 2)		TN+1 (NOTE 2)	
S	C	Q	$\overline{Q}$
1	1	Q_N [3]	$\overline{Q}_N$
1	0	1	0
0	1	0	1
0	0	$\overline{Q}_N$	Q_N [3]

(Note 3)



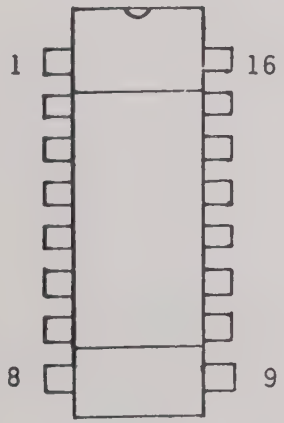


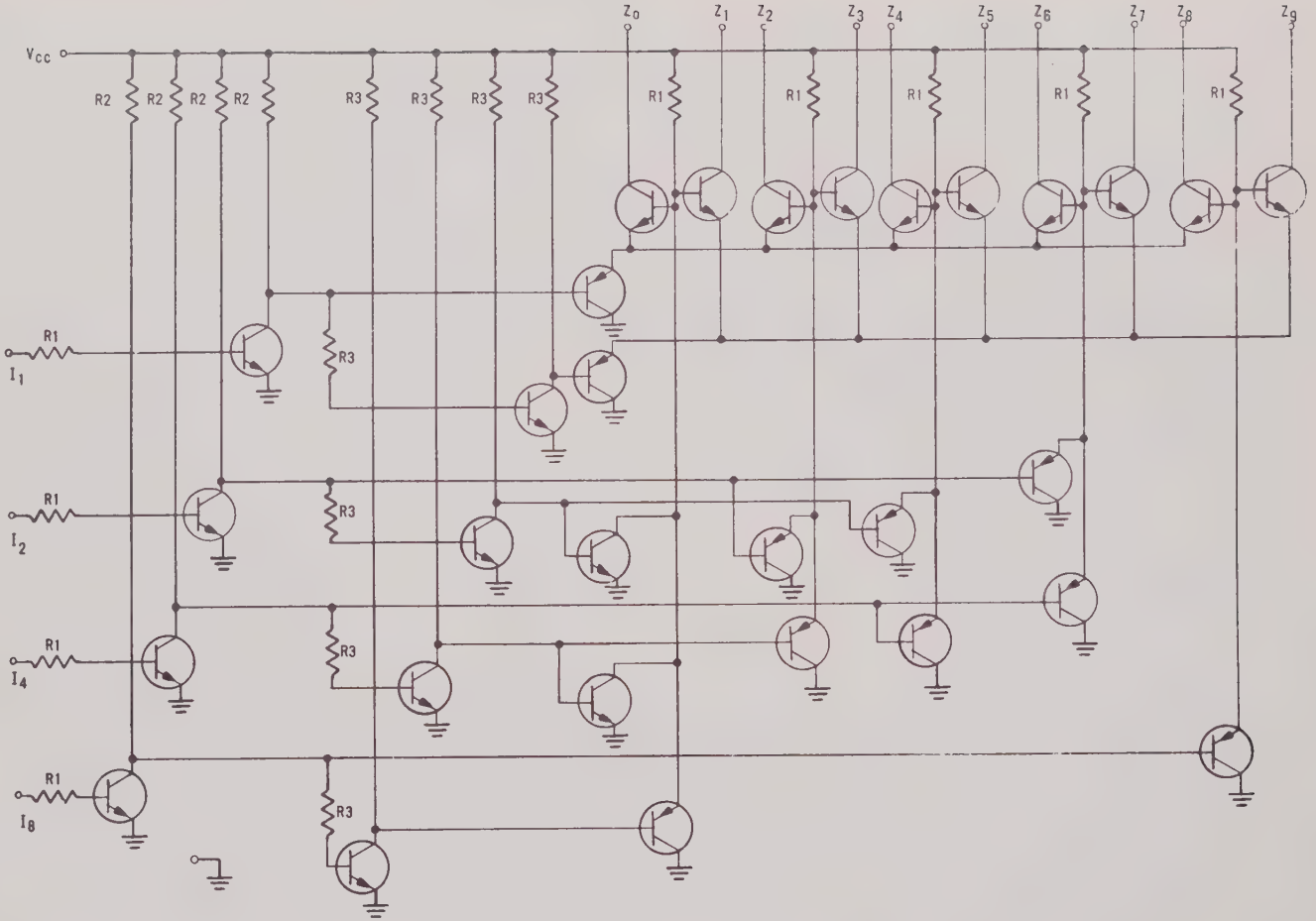
NOTES:

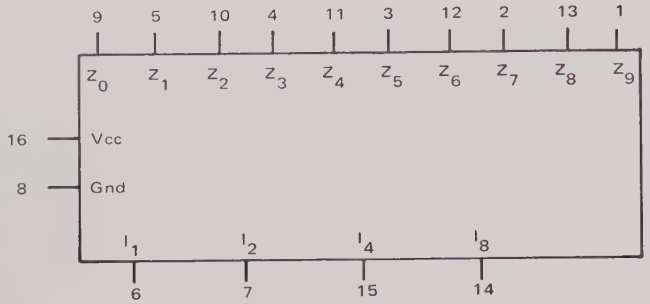
1. Direct input Cd must be low.
2. The time period prior to the negative transition of the clock pulse is denoted Tn and the time period subsequent to this transition is denoted Tn+1.
3. Qn is the state of the Q output in the time period Tn.
4. Clock Pulse (T) inputs must have a fall time within the range of 10ns to 100ns. Fall time is a straightline function from 1V to ground.

Figure 4.27. Dual J-K Flip-Flop

CML 9960 Decoder Display Driver	
R_1	2K
R_2	4K
R_3	5K
V_{off}	+0.4V Max
V_{on}	+1.0V Min
I_{out}	10.0 Ma Max
Vcc	+4.4V ±25%







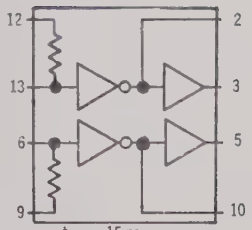
Digit

Input	0	1	2	3	4	5	6	7	8	9
1	1	0	1	0	1	0	1	0	1	0
2	1	1	0	0	1	1	0	0	1	1
4	1	1	1	1	0	0	0	0	1	1
8	1	1	1	1	1	1	1	1	0	0

1 = Vcc
0 = Gnd

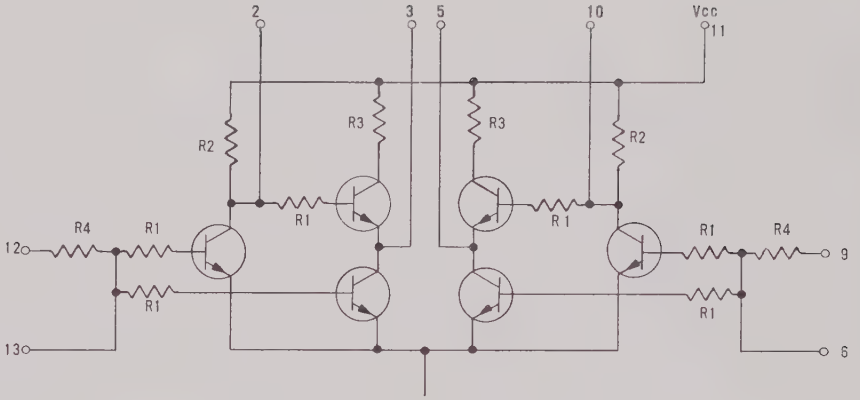
Figure 4.28. Decoder Display

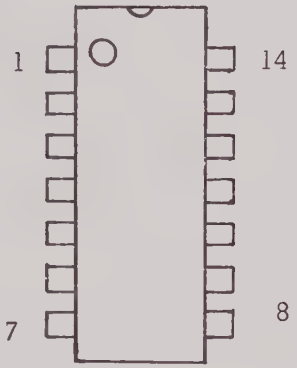
MC 799P Dual Buffer	
R_1	450 Ohms
R_2	640 Ohms
R_3	100 Ohms
R_4	1000 Ohms
V_{off}	+0.46V Max
V_{on}	+0.85V Min
V_{out}	+0.3V Max
Vcc	+3.6V ±10%



t_{pd} = 15 ns
P_D = 50 mW (Inputs High)
90 mW (Inputs Low)

Outputs 2 and 3 may not be used simultaneously.
Outputs 5 and 10 may not be used simultaneously.





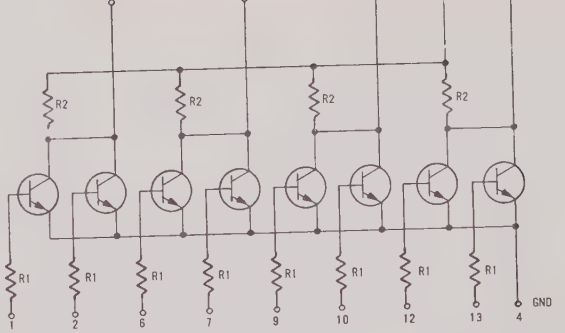
Input					Output			
12	13	6	9		2	3	5	10
0					1			
1					0			
	0					1		
	1					0		
		0					1	
		1					0	
			0					1
			1					0

Figure 4.29. Dual Buffer

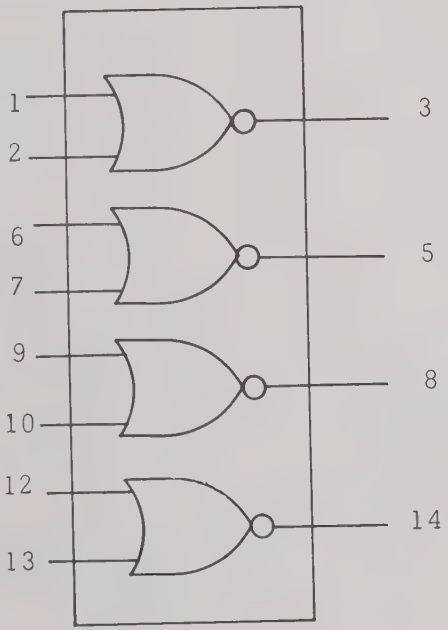
MC 717P
MC 724

QUAD 2-INPUT NOR GATE

	MC717P	MC724P
R_1	1.5K	450 Ohms
R_2	3.6K	640 Ohms
V_{off}	0.46 Max	
V_{on}	0.85 Min	
V_{out}	0.3 Max	
Vcc	3.6 ±10%	



Inputs								Output			
1	2	6	7	9	10	12	13	3	5	8	14
0	0							1			
1	0							0			
0	1							0			
1	1							0			
		0	0						1		
		1	0						0		
		0	1						0		
		1	1						0		
				0	0					1	
				1	0					0	
				0	1					0	
				1	1					0	
						0	0				1
						1	0				0
						0	1				0
						1	1				0



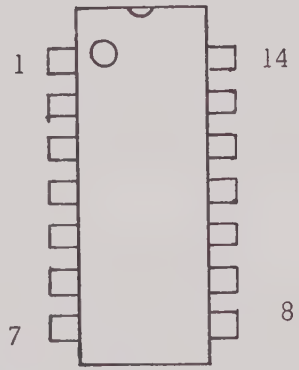


Figure 4.30. Quad Two-Input Nor Gate

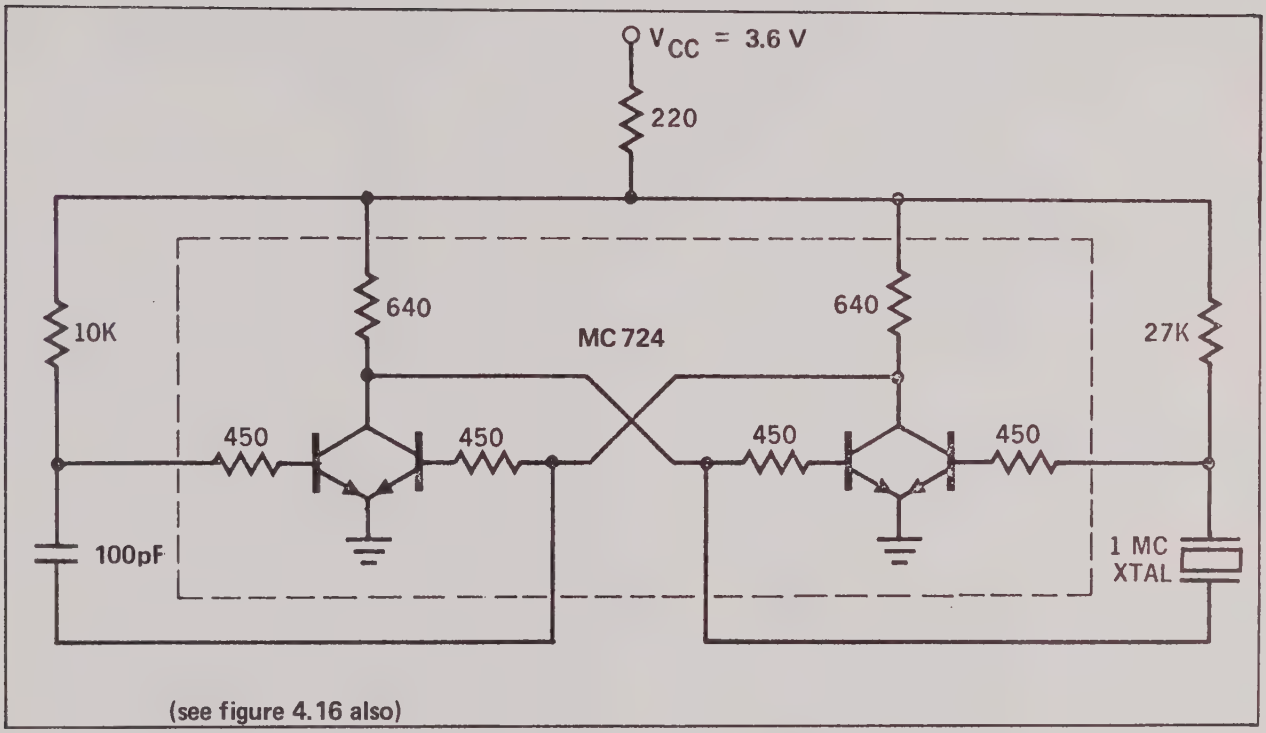


Figure 4.31. MC724 Used as a Crystal Oscillator

SECTION 5

MAINTENANCE

5.1 CALIBRATION

5.2 General. Following is the calibration procedure for the 4400 series DMM. Any necessary maintenance should be done prior to calibration. (see 5.19) Each calibration step in this procedure relies on the accuracy of the preceding step. Care should be taken to make each adjustment in the order in which it appears in this procedure.

5.3 This procedure combines the calibration adjustments for the Digitizing and Display portion with the Accessory portion. If desired, one portion, the Accessory Module for example, can be calibrated separately, provided that the other portion is known to be calibrated. Each adjustment is clearly marked as to be used for Digitizing and Display, Accessory, or Accessory Module 220 only.

5.4 EQUIPMENT

5.5 General. The following equipment is required for DMM calibration, and is listed in order of use. The specifications listed are the minimum required to make the adjustment, not the accuracy of the instrument mentioned. Equipment required for the calibration of the Digitizing and Display portion and the DC portion of the accessory module are listed below.

(a) Precision null detector/microvoltmeter with a minimum of 10 microvolts of resolution. For example, Fluke Model 845AR.

(b) Voltage calibrator variable from 0 to 1000 volts and a resolution better than 100 microvolts (at 1 and 10 volts). For example, Fluke Model 332A.

5.6 Model 220 Accessory Calibration. Equipment required for the calibration of the AC portion of the Model 220 Accessory Module is listed below.

(a) Laboratory power source (AC) variable from 0 to 500 volts and 50 to 100 kHz with a resolution better than 100 microvolts (at 1 and 10 volts). For example, Optimation AC 104.

(b) AC/DC laboratory transfer standard for calibration of the AC source. For example, Holt Model 6 Thermal Transfer Voltmeter.

5.7 TOOLS

(a) Insulated blade-type calibration tool.

(b) No. 1 Phillips screwdriver.

5.8 OTHER

(a) 100,000 ohm 1/4 watt, 5% carbon resistor.

(b) 51,000 ohm 1/4 watt, 5% carbon resistor.

(c) 2 megohm 1/4 watt, 5% carbon resistor.

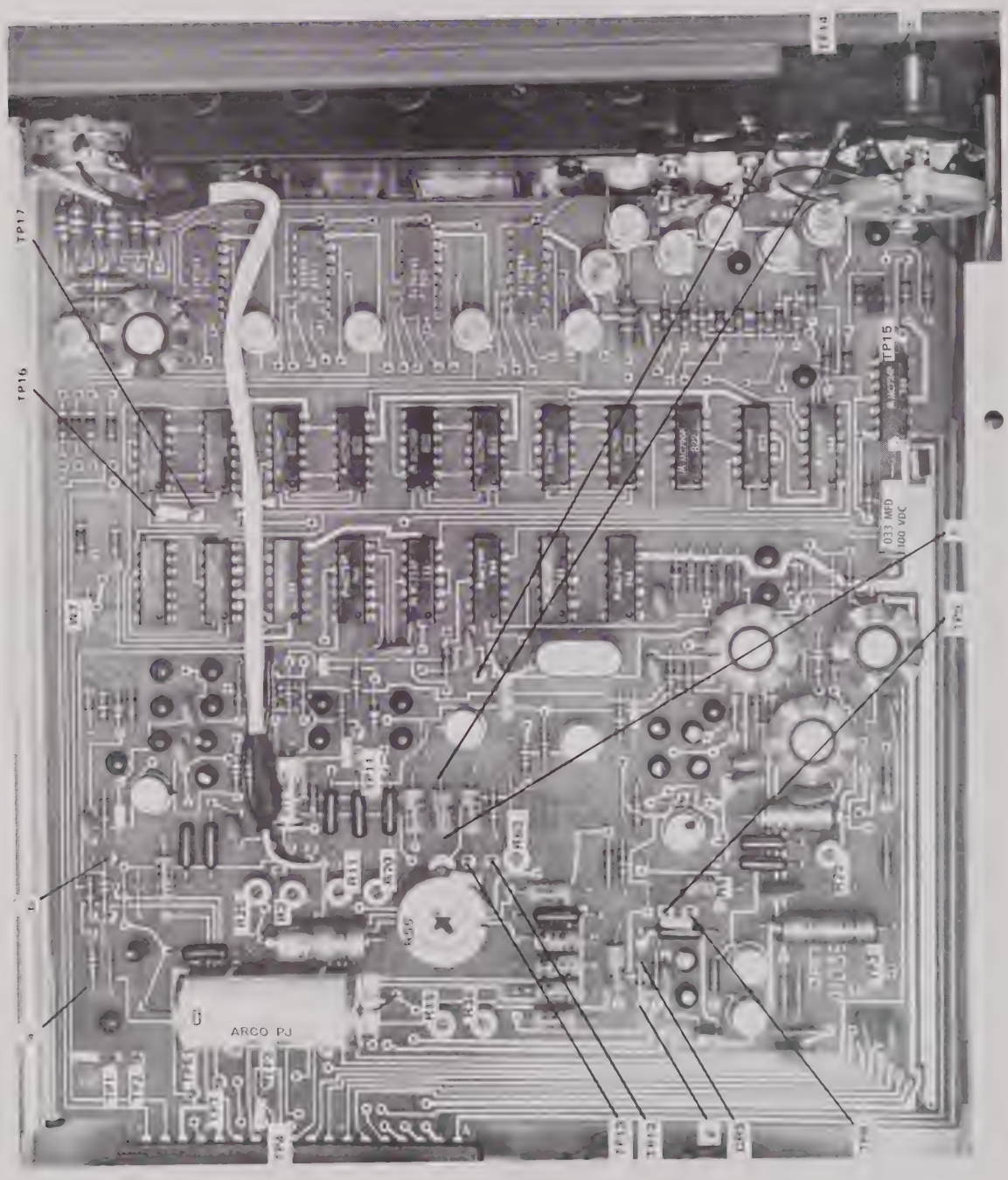


Figure 5.1 - Display (Readout) Module

5.9 PREPARATION

(a) Remove both the top and bottom covers of the DMM. Set the Model 4400 OFF-ON-HOLD switch to ON and allow at least 30 minutes for the instrument to warm up.

5.10 RAMP GENERATOR ZERO ADJUSTMENT (Display Module)

(a) Remove Isolator Module.

(b) Connect a jumper between TP4 (Ramp Input) and TP6 (Reference Common).

(c) Connect a 10K ohm resistor across capacitor C2.

(d) Connect a jumper from the junction of R13 and the base of Q3 (point "a" on figure 5.1.) to TP6.

(e) Connect the positive side of the precision calibrator source in series with a 2 megohm resistor to the junction of R33 and R34 (point "b"). Connect the low side of the source to TP6.

(f) Connect the positive input of the microvoltmeter in series with a 51K ohm isolation resistor to the same junction of R33 and R34. Connect the low side of TP6.

(g) Adjust the calibrator voltage for a reading of zero ± 30 microvolts.

(h) Connect the positive input of the microvoltmeter in series with the 51K ohm isolation resistor to the top of C2 (figure 5.1). Retain the low side at TP6.

(i) Adjust voltage zero control R25 for a reading of zero ± 30 microvolts.

(j) Move the microvoltmeter positive input to TP11.

(k) Adjust current zero control R11 for a reading of zero ± 30 microvolts.

(l) Verify results of steps f, h and j to establish optimum zeros.

(m) Do not remove jumpers or voltages until after paragraph 5.11.

5.11 NULL DETECTOR ZERO ADJUSTMENT (Display Module).

(a) Connect a jumper between TP1 and TP6.

(b) Attach another jumper from the junction of R56 and R57 (point "c") to TP6.

(c) With the low side of the microvoltmeter still attached to TP6, connect the positive input to the summing node junction of R57, R58 and R59 (point "d").

(d) Adjust the current zero potentiometer, R63, to read zero ± 30 microvolts.

(e) Remove the jumper from the junction of R56 and R57 to TP6.

(f) Remove all other jumpers, resistors and voltages.

(g) Reinstall Isolator Module.

5.12. INTERNAL REFERENCE ADJUSTMENT (Display Module)

(a) Set the Voltage Calibrator to the reference voltage value recorded on the zener serial tag mounted on the back of the display shield.

(b) As shown in figure 5.3, connect the positive side of the voltage source to the cathode side of CR5 (point "e") and the positive input of the microvoltmeter to TP7. CAUTION: Avoid shorting cathode of CR5 to adjacent straps.

(c) Connect the negative side of the calibrator to the low side of the microvoltmeter and tie their case connections together.

(d) Adjust the zener calibration potentiometer R36 for a microvoltmeter reading of zero ± 10 microvolts.

(e) Remove the leads to CR5 and TP7.

5.13 DC ISOLATOR ZERO ADJUSTMENT.

(a) Allow adequate warm-up time if isolator plug-in has just been reinstalled into DMM.

(b) On the display board, connect the microvoltmeter input lead to TP2 and the low side to the input common terminal of the accessory module (white). Connect a jumper between the + input (red) and input common (white) terminals of the accessory module. (Be sure the DMM is in DC and in the 10 volt range).

(c) Remove the power to the DMM and adjust the front-panel zero control R22 to its mechanical center. Open the accessory drawer. Connect a jumper across R5 (100K, 1% resistor) and replace the accessory drawer.

(d) Apply power and adjust the voltage zero control R19 for a microvoltmeter reading of zero ± 100 microvolts.

(e) Select the 1000 volt range.

(f) Adjust current zero control R31 for a microvoltmeter reading of zero ± 100 microvolts.

(g) Remove power from the DMM and open the accessory drawer. Remove the microvoltmeter leads and the jumper across R5. Replace the accessory drawer and reapply power. Remove jumper from across DMM input.

5.14 DMM POLARITY ADJUSTMENT (Display Module)

(a) Select the 10 volt range. Connect the DMM input terminals to a DC voltage source and set the voltage source output to −.002 volts.

(b) Adjust the null detector voltage zero control R70 for a display reading bouncing between −0.001 and −0.002 volts.

(c) Set input to +0.002 volts. Adjust R20 (voltage zero control for the auto polarity) for a display reading bouncing between 0.001 and 0.002 volts.

5.15 POSITIVE AND NEGATIVE GAIN ADJUSTMENT (Display Module)

(a) Set the calibrate control R1 on the front panel to its mechanical center.

(b) Set the voltage source output to −9.9990 volts.

(c) Adjust the rough calibration control R2 for a DMM display reading of 9.9 volts. Adjust R1 for a display reading bouncing between −9.998 and −9.999.

(d) Reverse the polarity of the voltage source (+9.9990).

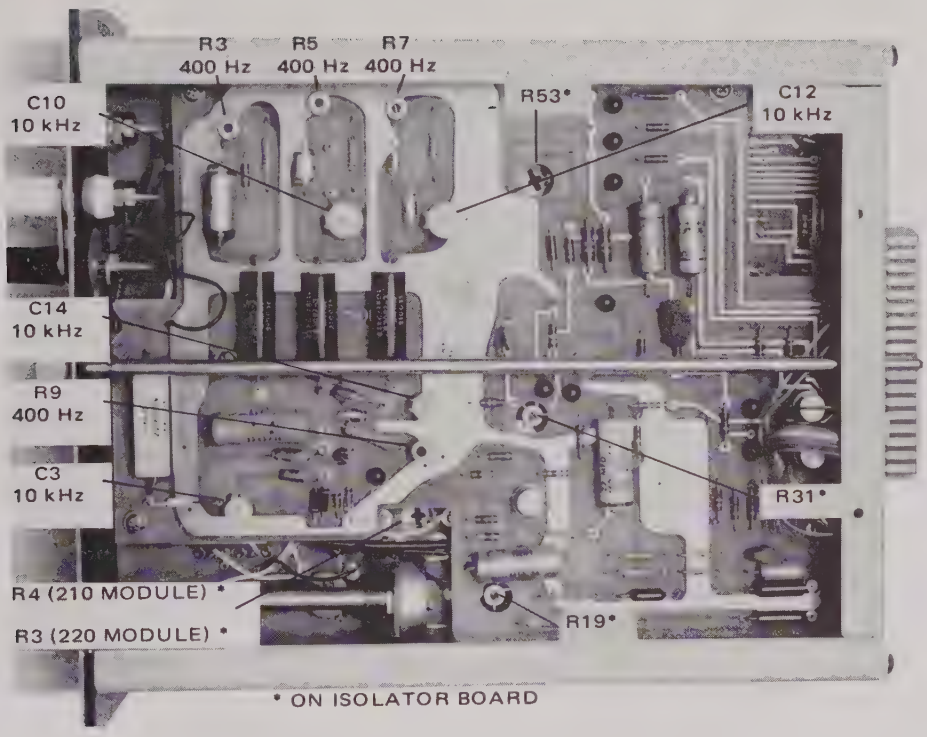


Figure 5.2 - Locations, AC Converter (Bottom View)

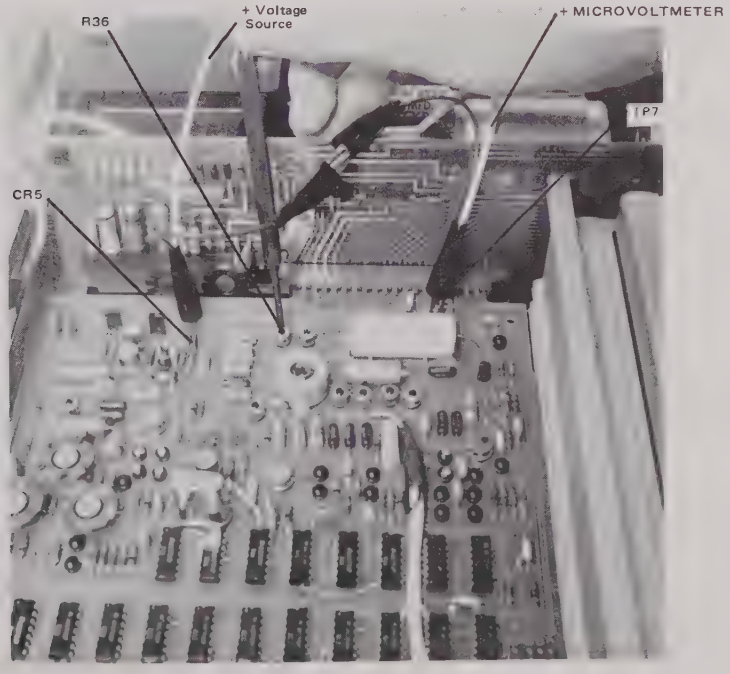


Figure 5.3 - Test Setup - Reference Calibration

(e) Adjust the positive polarity gain control R55 for a display reading bouncing between 9.998 and 9.999 volts.

(f) Check steps a through e for interaction between controls. Repeat adjustment if necessary.

5.16 VOLTAGE DIVIDER ADJUSTMENT (Accessory Module)

(a) Set the voltage source output to −1.0000 volts and range to 1.

(b) Adjust Isolator gain control R53 for a display reading of −1.0000.

(c) Select a DMM range of 1000.

(d) Set the voltage source to −1000.00 volts.

(e) Adjust voltage divider control R4 (R3 on 220) for a DMM display reading of −1000.0.

(f) Set the voltage source to −1 volt and remove the supply from the input terminals.

5.17 CALIBRATE TEST ADJUSTMENT (Display Module)

(a) Select a DMM range of 1.

(b) Manually depress and hold in the calibration switch.

(c) Adjust R15 for a display reading of −1.0000.

5.18 AC VOLTAGE DIVIDER ADJUSTMENT (Accessory Module 220)

(a) Connect DMM input terminals to the AC voltage source.

(b) Select AC function and autorange.

(c) Set AC source output to 125.00 volts at 400 Hz.

(d) Adjust the 1000 volt, 400 Hz control (R3) for a DMM display reading of 0125.0 volts.

(e) Set AC source to 125.00 volts at 10 kHz.

(f) Adjust the AC input, 10 kHz control (C3) for a DMM display reading of 125.0.

(g) Set the AC source to the following series of AC voltages and adjust the appropriate controls as called out on the bottom plate of the Accessory Module. (See figure 5.2).

VOLTS RMS	FREQUENCY	ADJUST
0.90000	400 Hz	R9
0.90000	10 kHz	C14
9.0000	400 Hz	R7
9.0000	10 kHz	C12
90.000	400 Hz	R5
90.000	10 kHz	C10

5.19 TROUBLESHOOTING

5.20 General. The following procedure is designed to aid in isolating the cause of instrument malfunction down to the component level.

5.21 In the procedure, a series of checks are made along with the normal response of a properly operating DMM. If the instrument fails to operate as described, refer to the figure or paragraph indicated to the right of the response in paragraph 5.22.

5.22 FUNCTIONAL CHECK	NORMAL OPERATION	Ref. Figure
(a) Select DC and the 1 volt range. Connect a jumper between the input (red) and common (white) binding posts of the DMM. Select ON.	1. Polarity indicator lights 2. Readout lights 3. Readout displays all zeros (with front panel zero adjust.)	5.4 5.5 5.6
(b) Remove the jumper across the DMM inputs. Connect the DMM to a -1.5 volt source.	1. Polarity indicator reads minus. 2. Readout displays 12000. 3. Overrange (OL) indicator lights.	5.8 5.9 5.11
(c) Select 10 volt range.	1. Readout displays approximately -01.500.	5.12
(d) Reverse the polarity of the input to plus 1.5 volts.	1. Readout displays approximately +01.500	5.13
(e) Reduce input source to 0.9 volts and select 1 volt range.	1. Readout displays approximately +0.9000	5.14
(f) Select the 10, 100 and 1000 ranges.	1. Note that the readout changes as follows: +00.900, +000.90 and +0000.9.	5.15
(g) Select auto range and connect the DMM input to a +150 volt source.	1. DMM upranges to the 1000 volt range. 2. DMM stops at each range for approximately 0.5 seconds.	5.16 5.18
(h) Remove DMM input from the +150 volt supply and short DMM input leads together.	1. DMM downranges to the 1 volt range.	5.19
		Ref. Paragraph
(i) DEPRESS and hold in the CALIBRATE switch.	1. Readout displays -1.0000	5.41
220 MODULE ONLY		
(j) Select AC and the 1 volt range. Connect the DMM input leads to a 1 volt rms, 300 Hz source.	1. Readout displays input voltage.	5.42
(k) Select the 10, 100 and 1000 volt ranges.	1. Note that the readout changes as follows: 01.000, 001.00 and 0001.0.	5.43

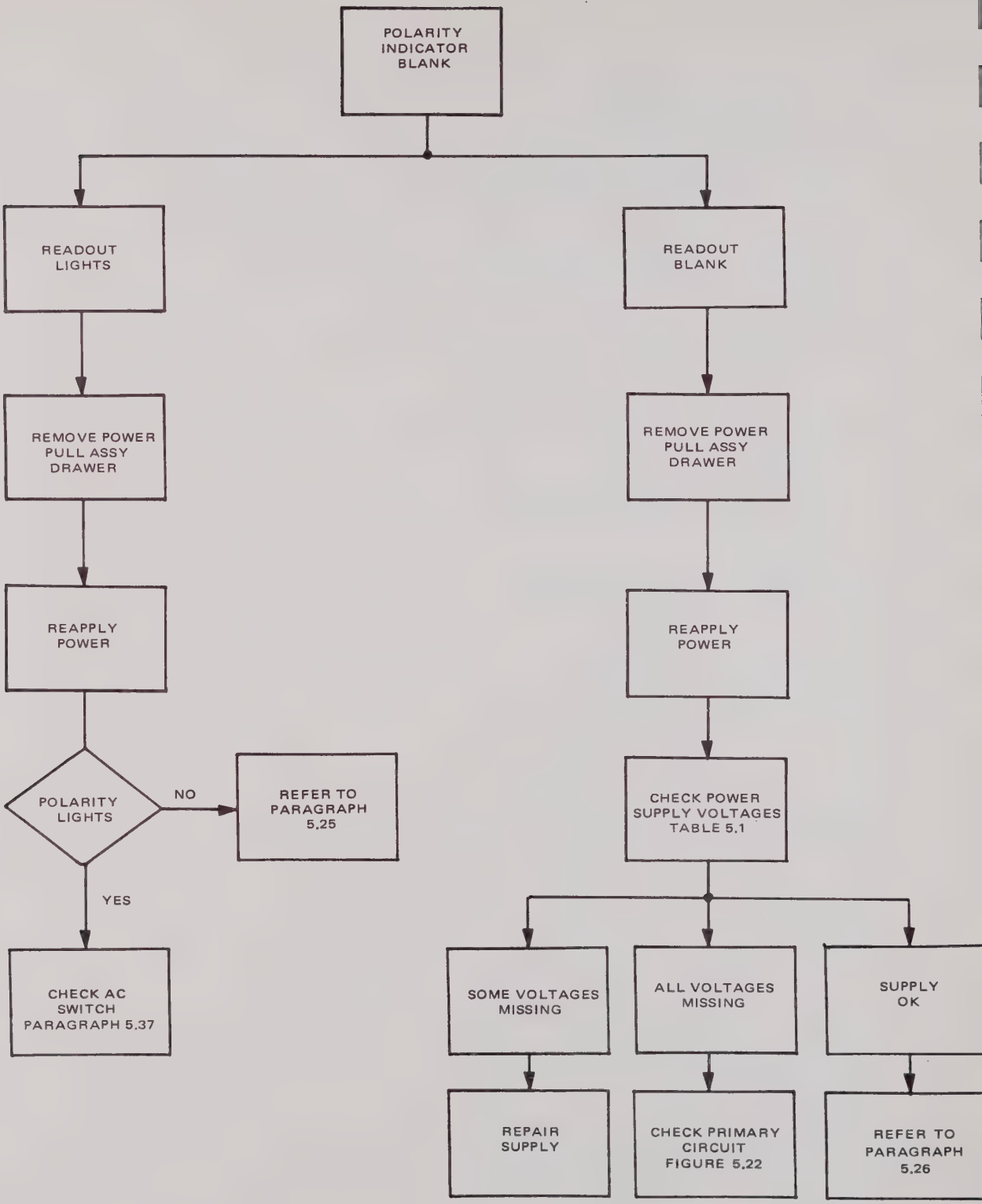
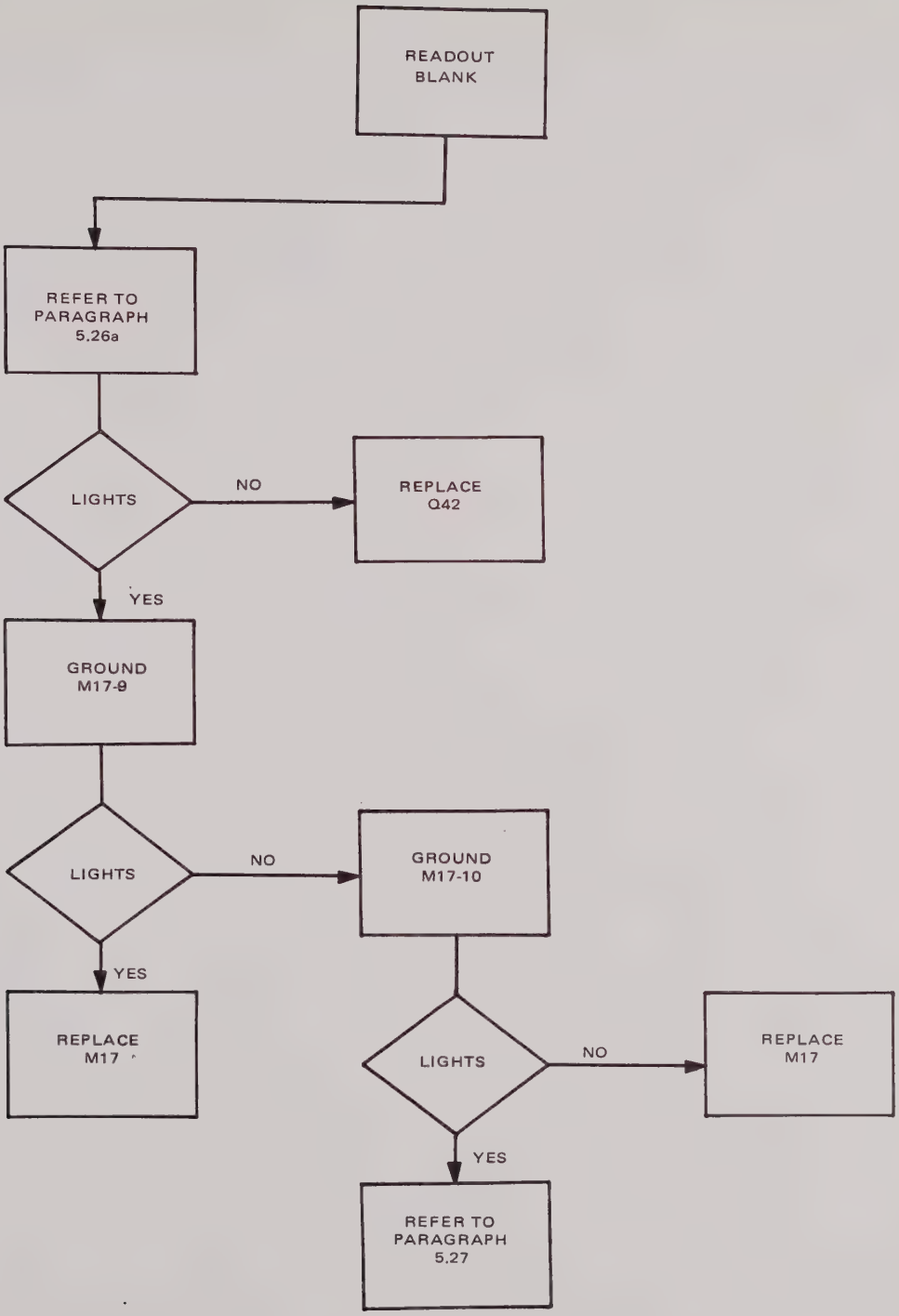
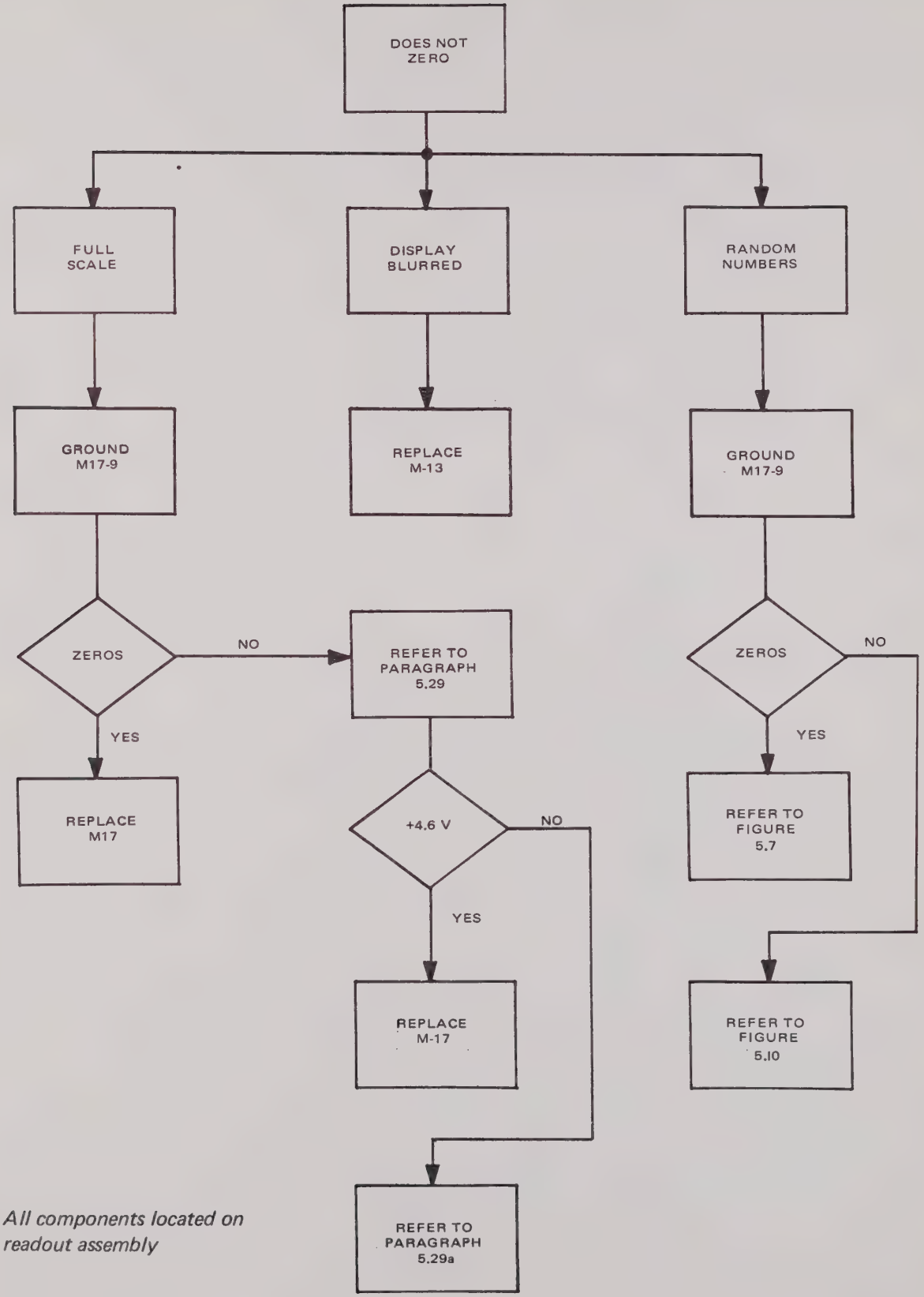

POLARITY INDICATOR BLANK
READOUT LIGHTS
READOUT BLANK
REMOVE POWER PULL ASSY DRAWER
REMOVE POWER PULL ASSY DRAWER
REAPPLY POWER
REAPPLY POWER
POLARITY LIGHTS
NO
REFER TO PARAGRAPH 5.25
YES
CHECK POWER SUPPLY VOLTAGES TABLE 5.1
CHECK AC SWITCH PARAGRAPH 5.37
SOME VOLTAGES MISSING
ALL VOLTAGES MISSING
SUPPLY OK
REPAIR SUPPLY
CHECK PRIMARY CIRCUIT FIGURE 5.22
REFER TO PARAGRAPH 5.26

Figure 5.4



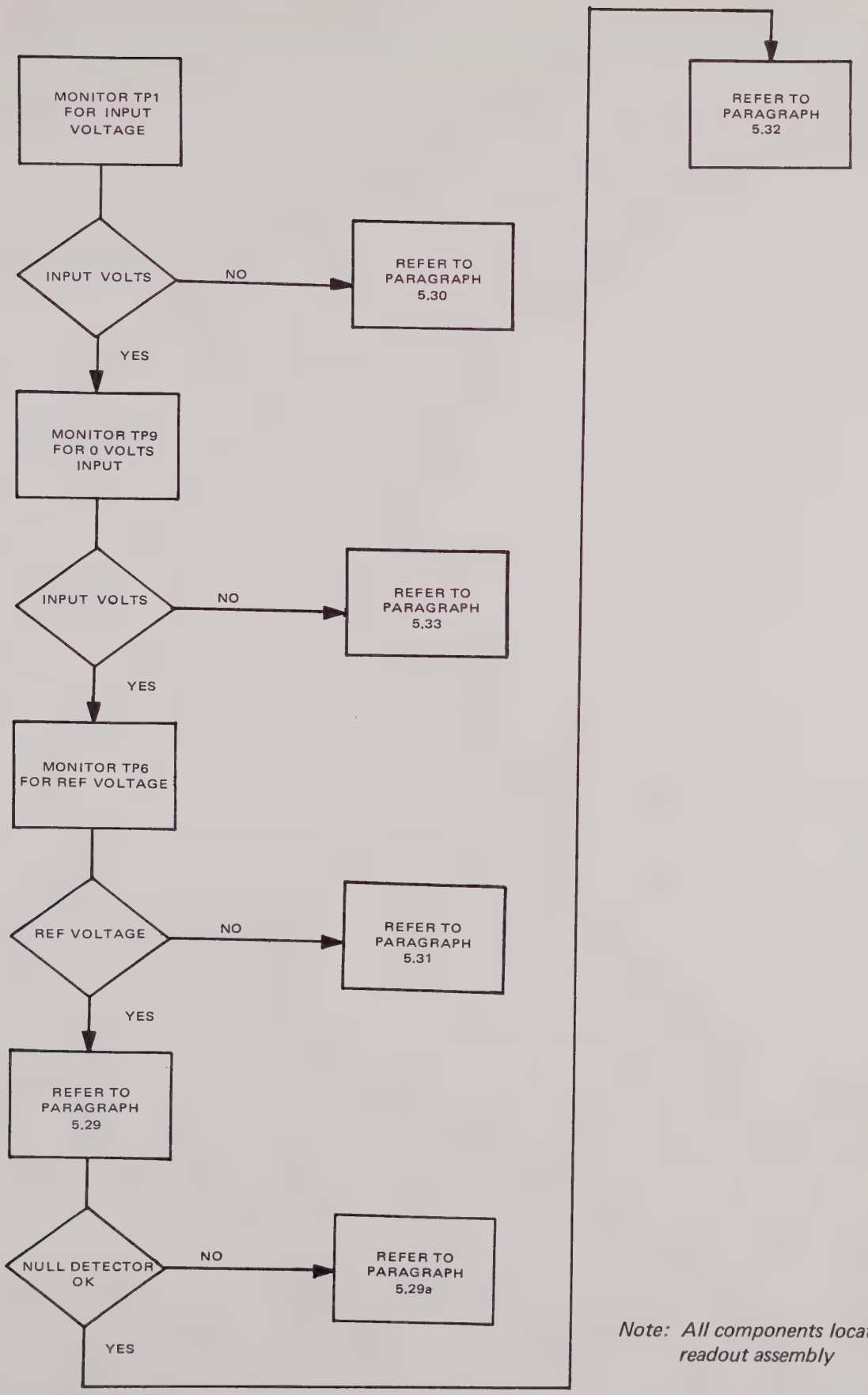
Note: All components located on readout assembly

Figure 5.5



Note: All components located on readout assembly

Figure 5.6



Note: All components located on readout assembly

Figure 5.7

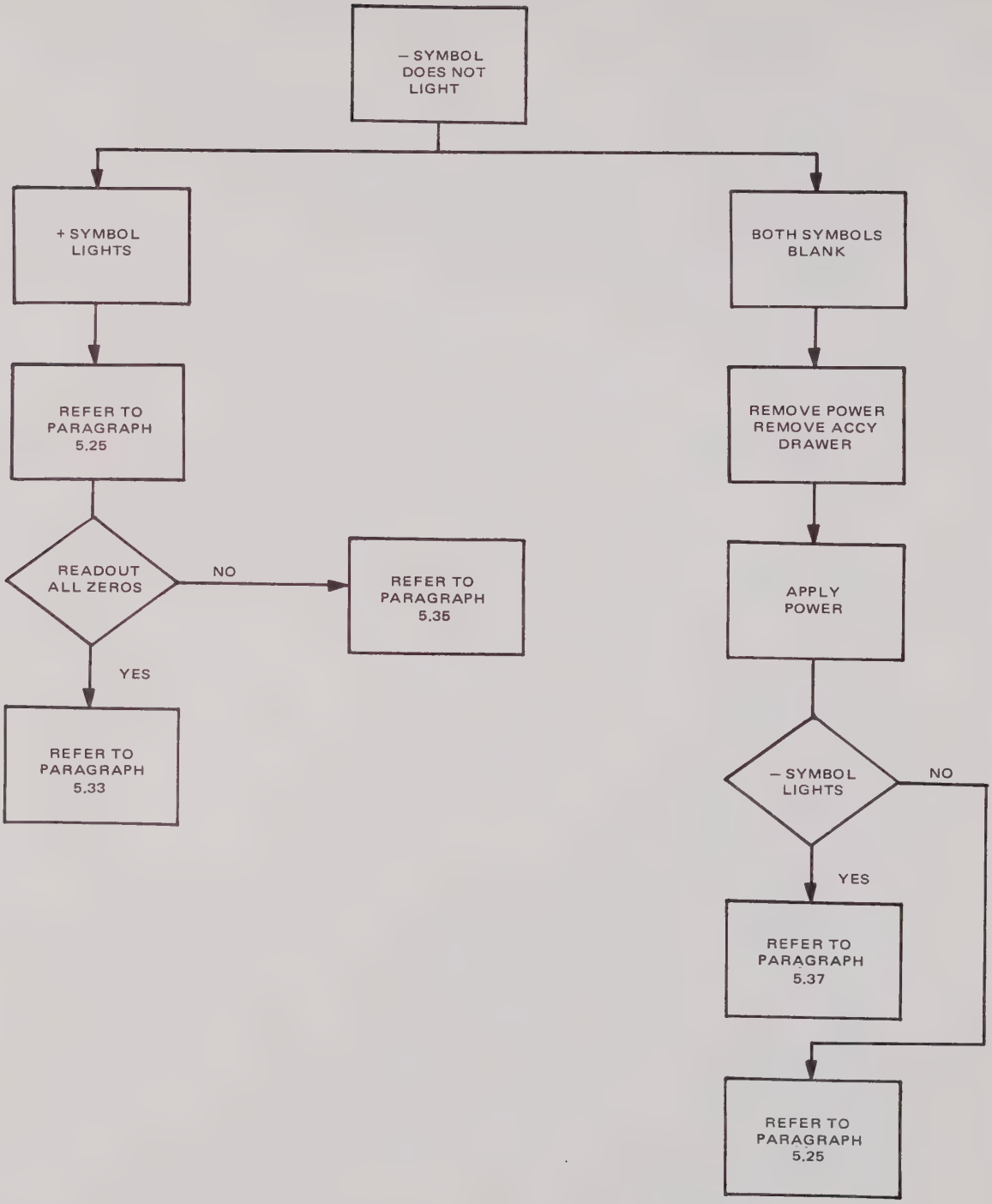
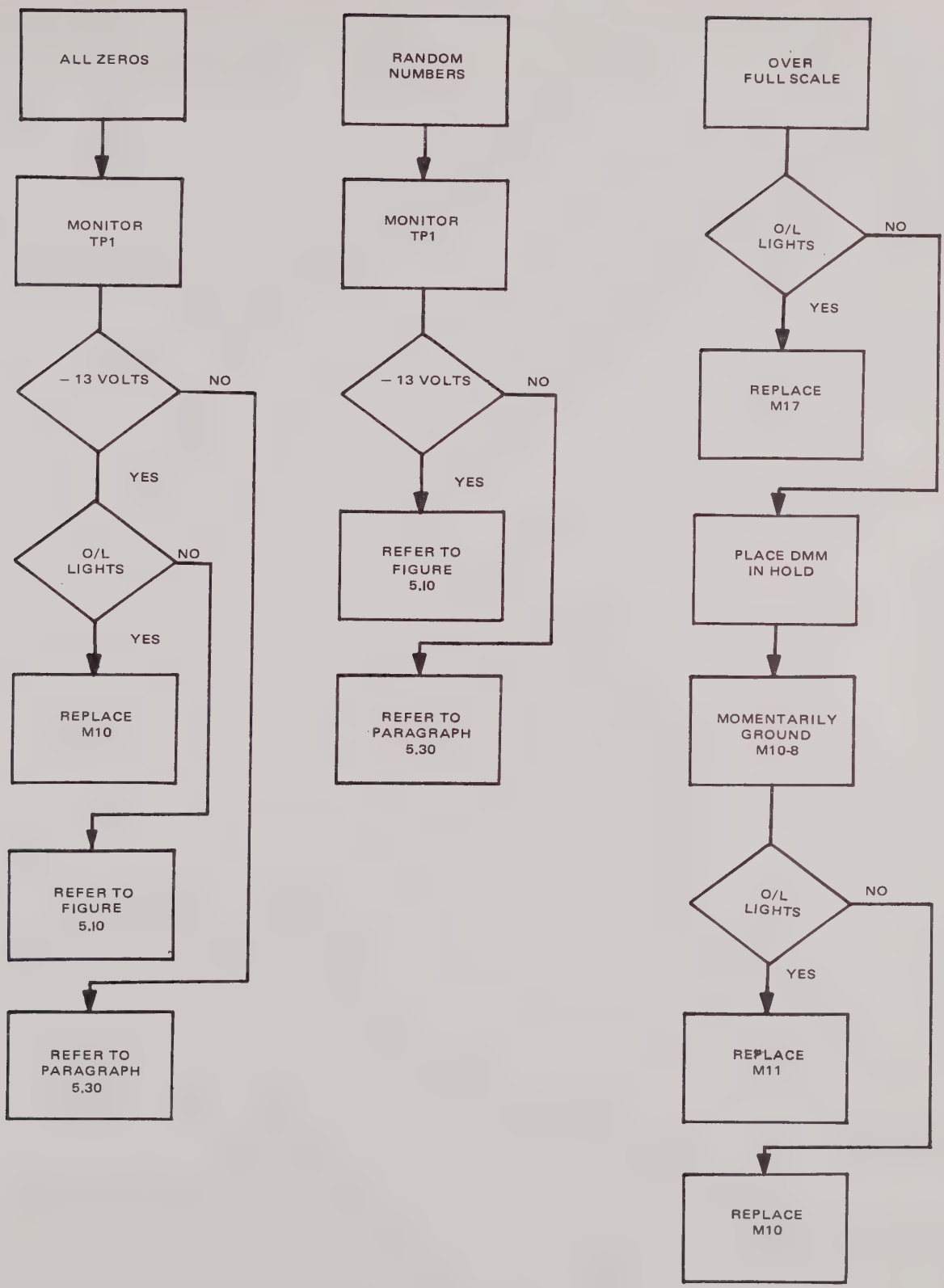
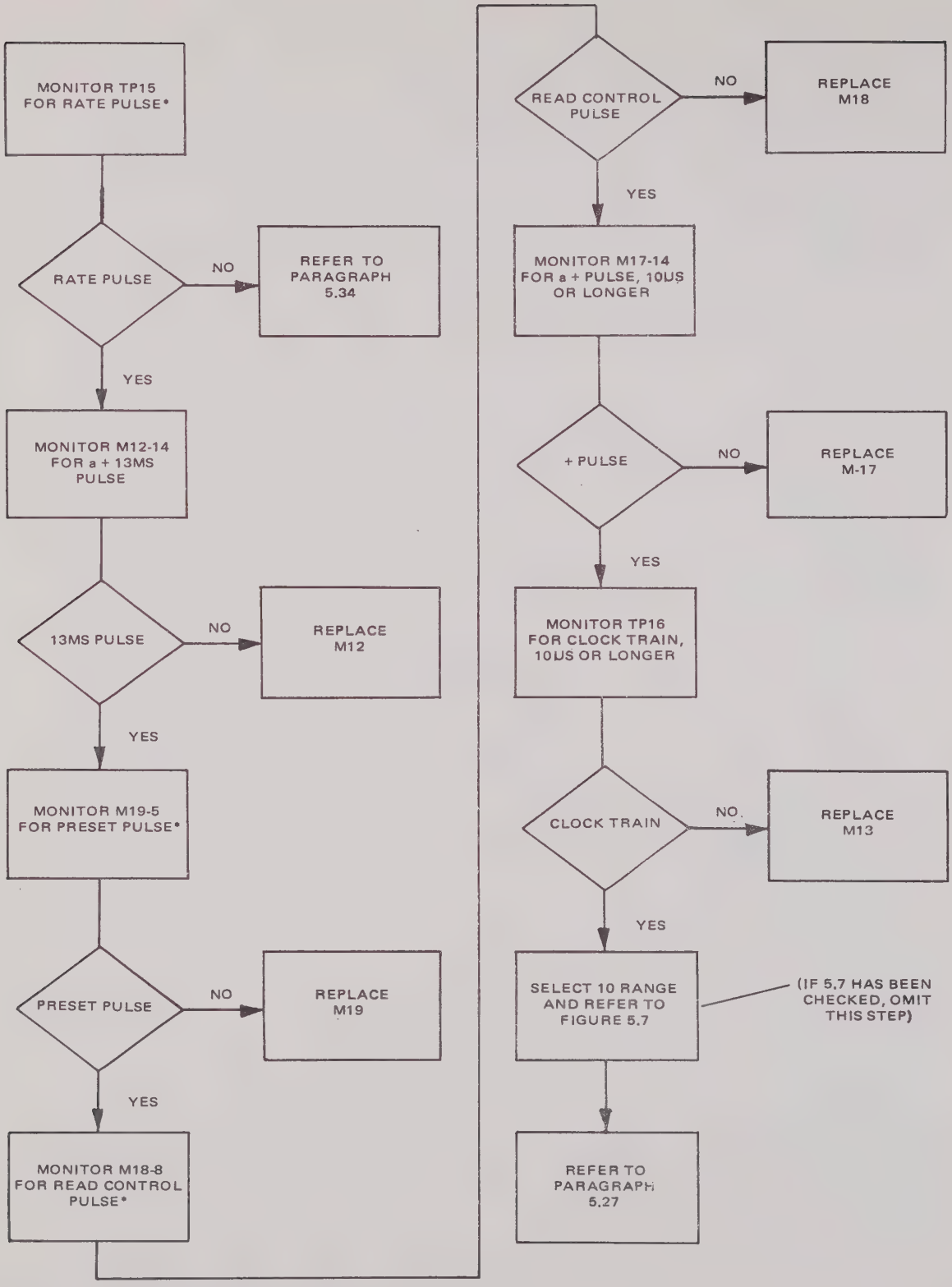

– SYMBOL DOES NOT LIGHT
+ SYMBOL LIGHTS
BOTH SYMBOLS BLANK
REFER TO PARAGRAPH 5.25
REMOVE POWER REMOVE ACCY DRAWER
READOUT ALL ZEROS
NO
REFER TO PARAGRAPH 5.35
APPLY POWER
YES
REFER TO PARAGRAPH 5.33
– SYMBOL LIGHTS
NO
YES
REFER TO PARAGRAPH 5.37
REFER TO PARAGRAPH 5.25

Figure 5.8



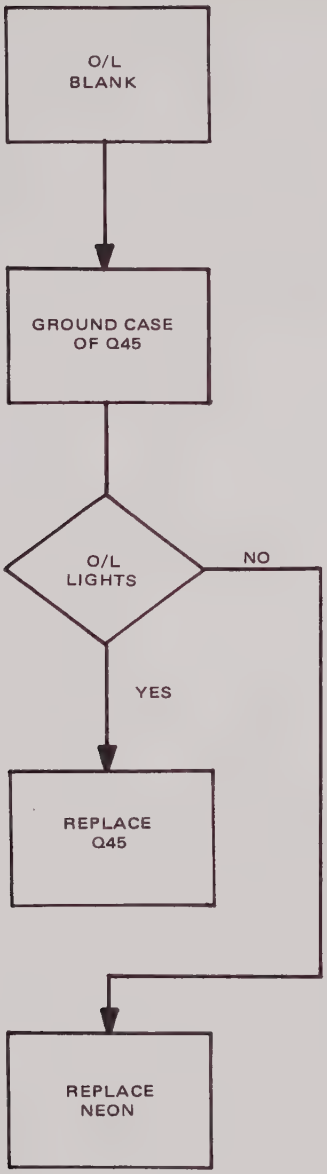
Note: All components located on readout assembly

Figure 5.9



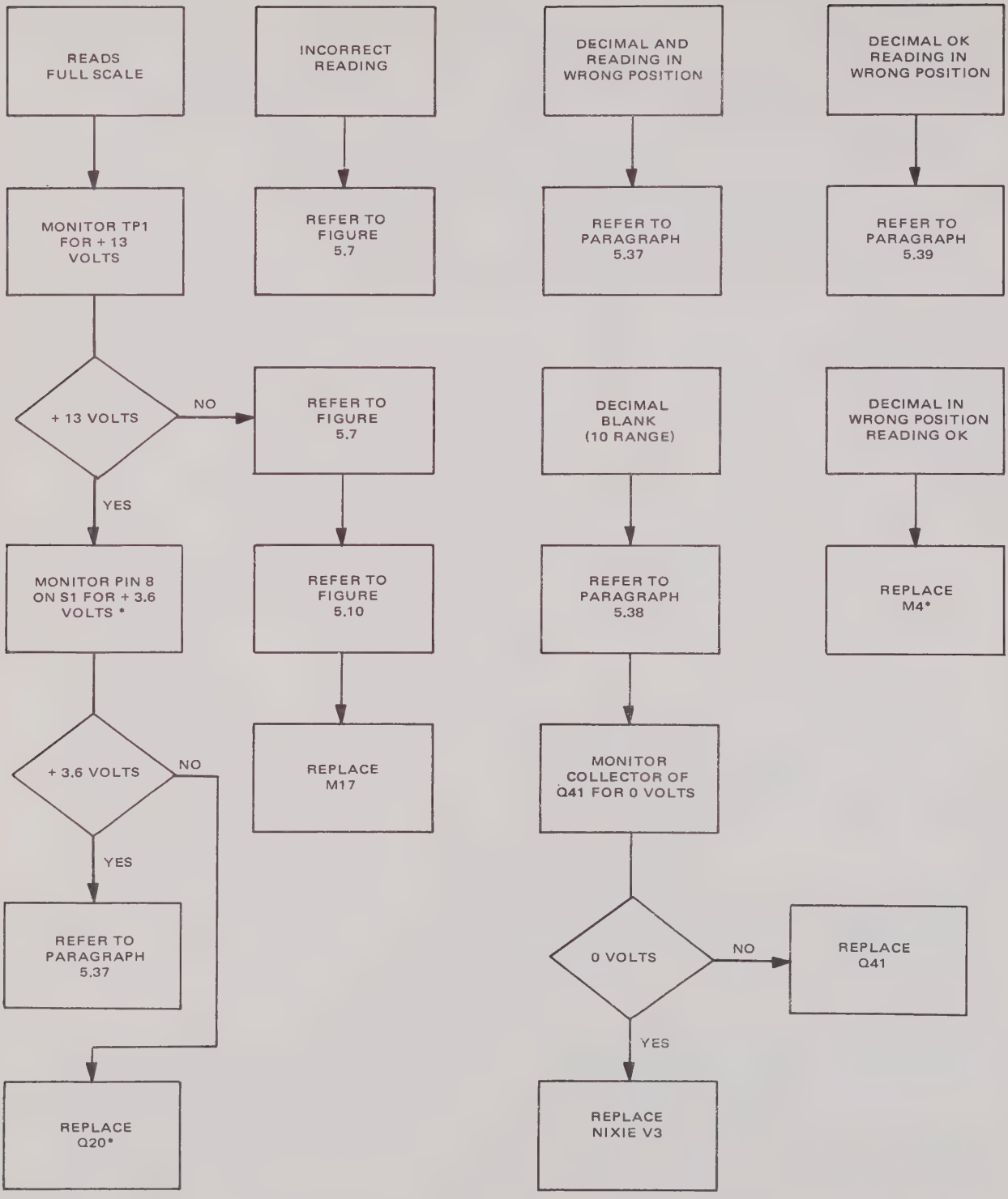
Note: All components located on readout assembly
**Pulse forms are shown in figure 5.21*

Figure 5.10



Note: All components located on readout assembly

Figure 5.11



* ON ACCESSORY BOARD, ALL OTHER COMPONENTS LOCATED ON READOUT ASSEMBLY

Figure 5.12

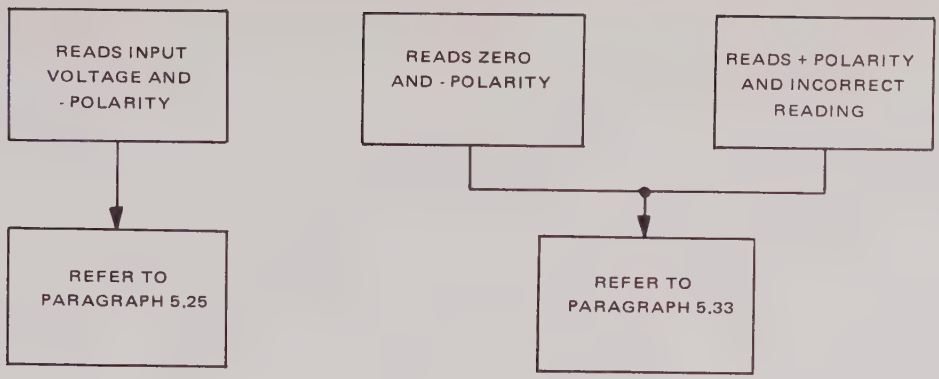
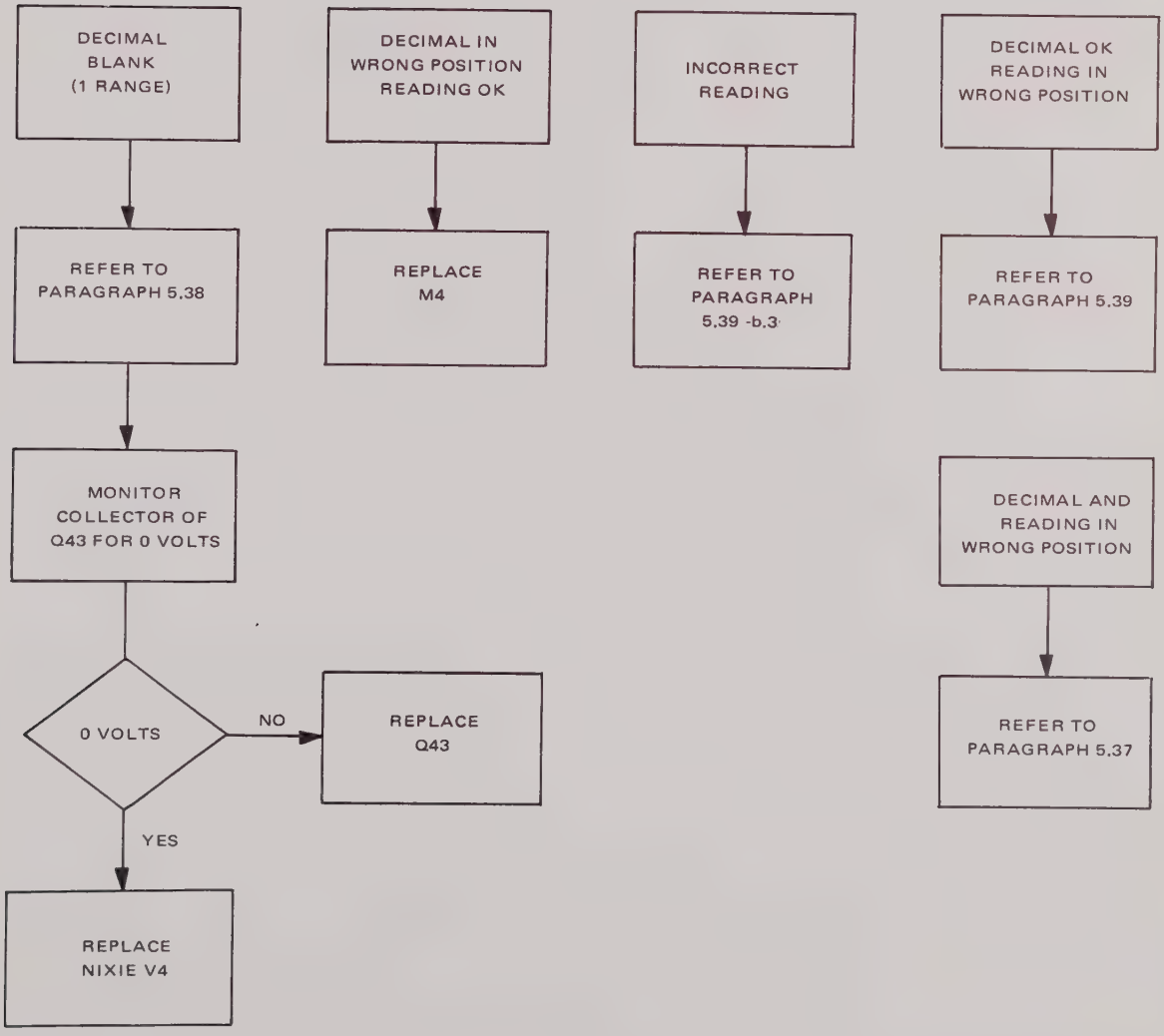
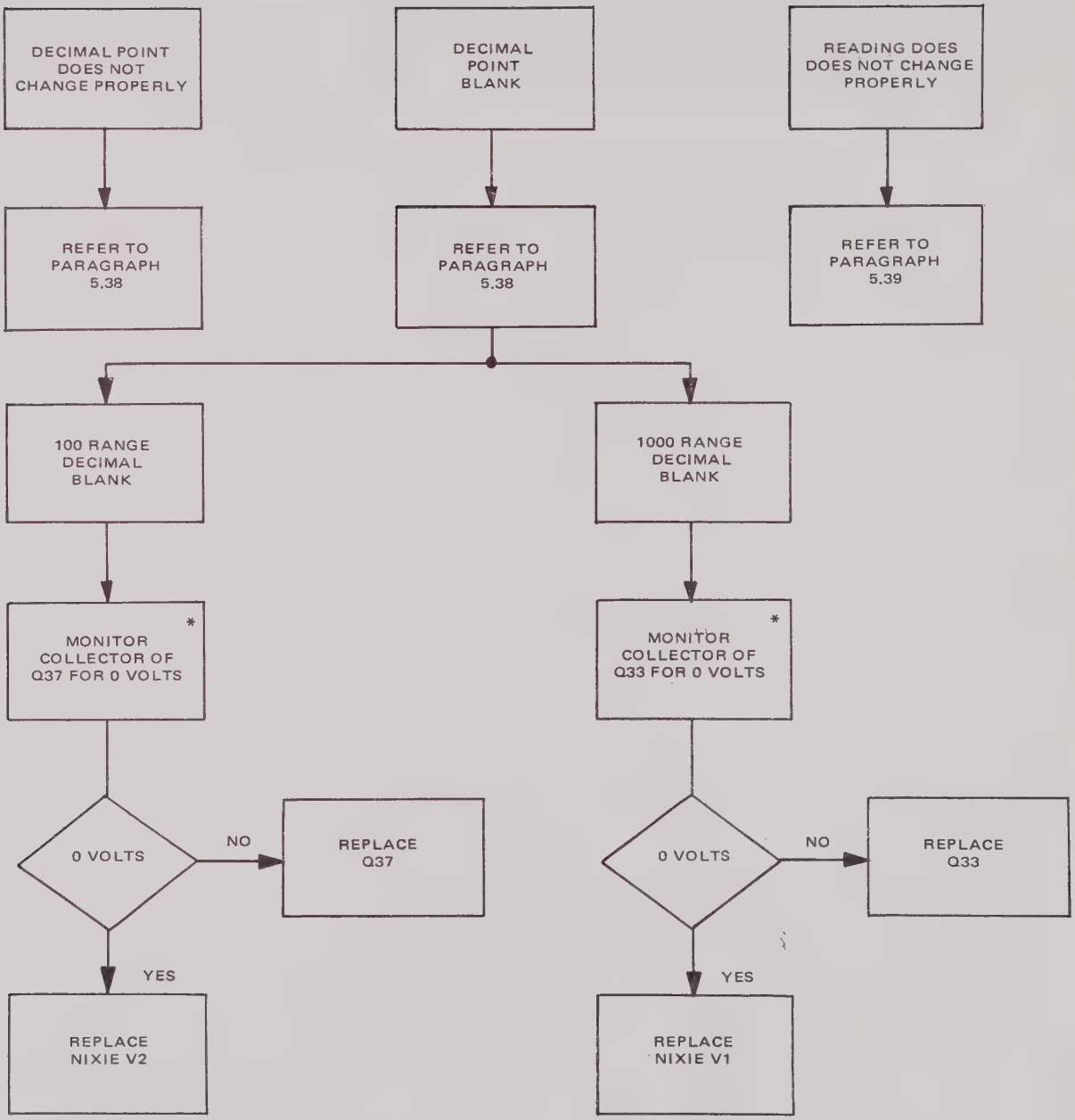

READS INPUT VOLTAGE AND - POLARITY
REFER TO PARAGRAPH 5.25
READS ZERO AND - POLARITY
READS + POLARITY AND INCORRECT READING
REFER TO PARAGRAPH 5.33

Figure 5.13



Note: All components located on readout assembly

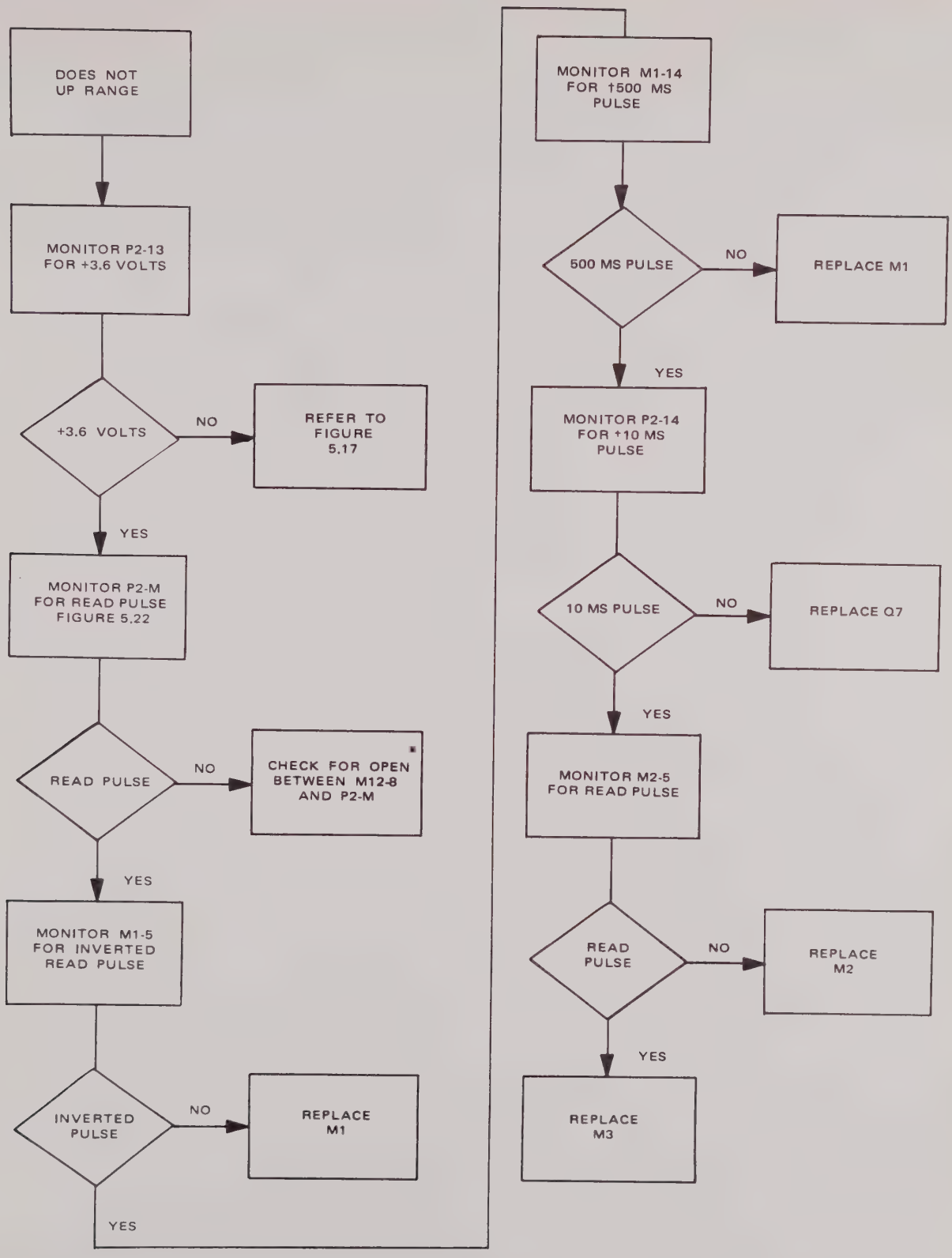
Figure 5.14



Note: All components located on readout assembly

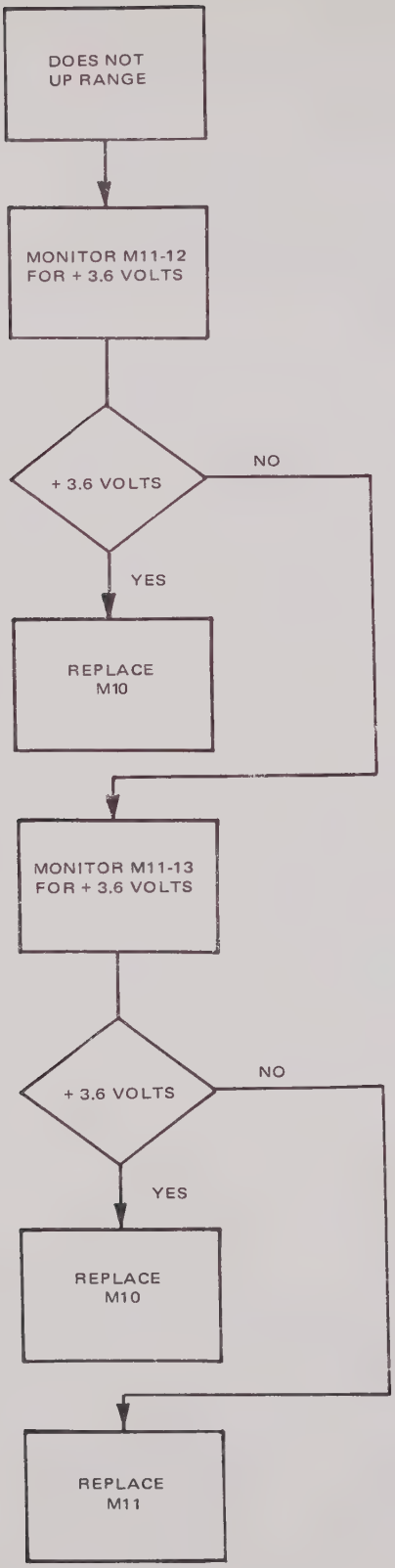
**CAUTION: Voltage may reach +60 volts or greater if component is bad*

Figure 5.15



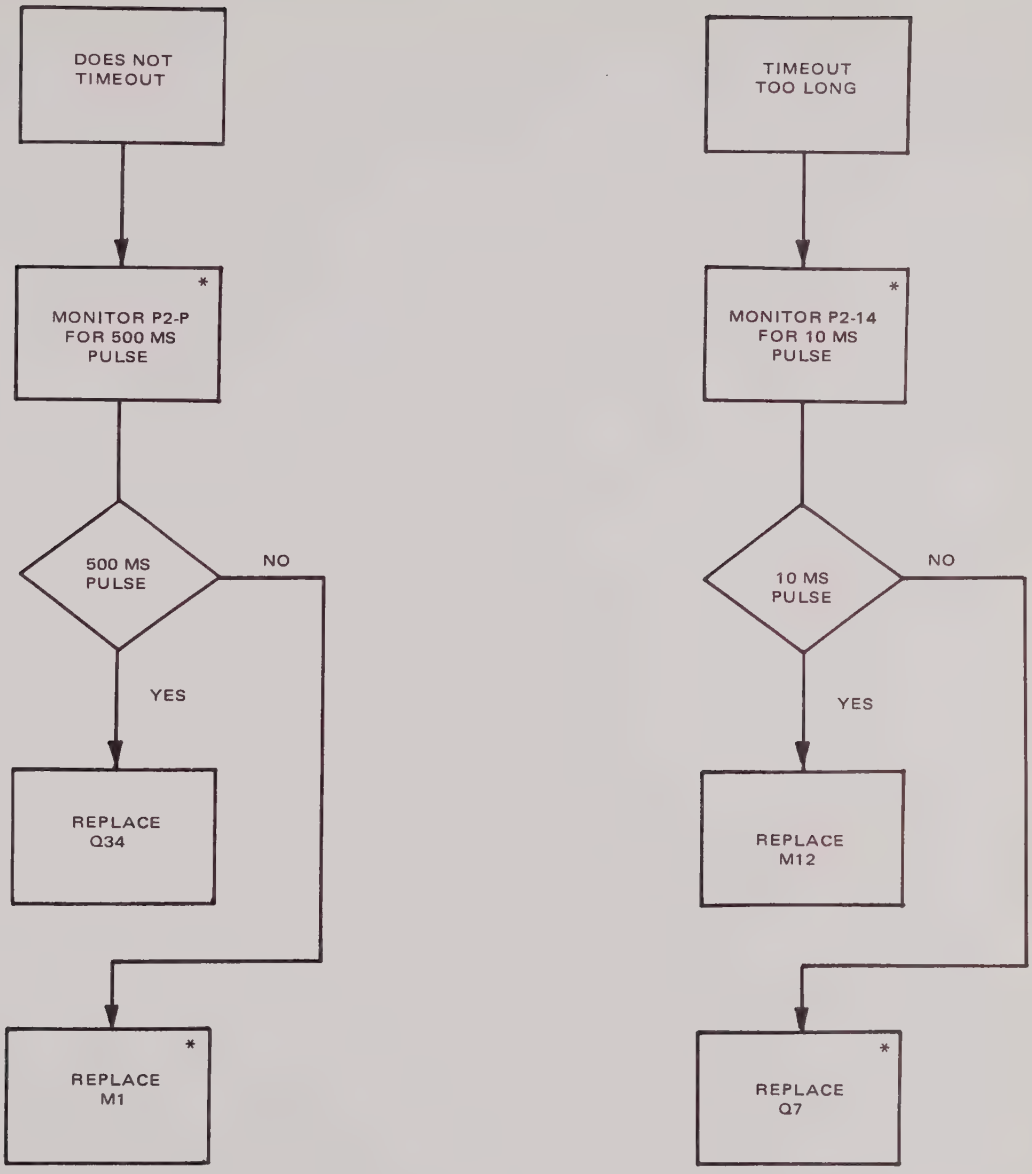
* *Located on readout board; all other components are located on the accessory module*

Figure 5.16



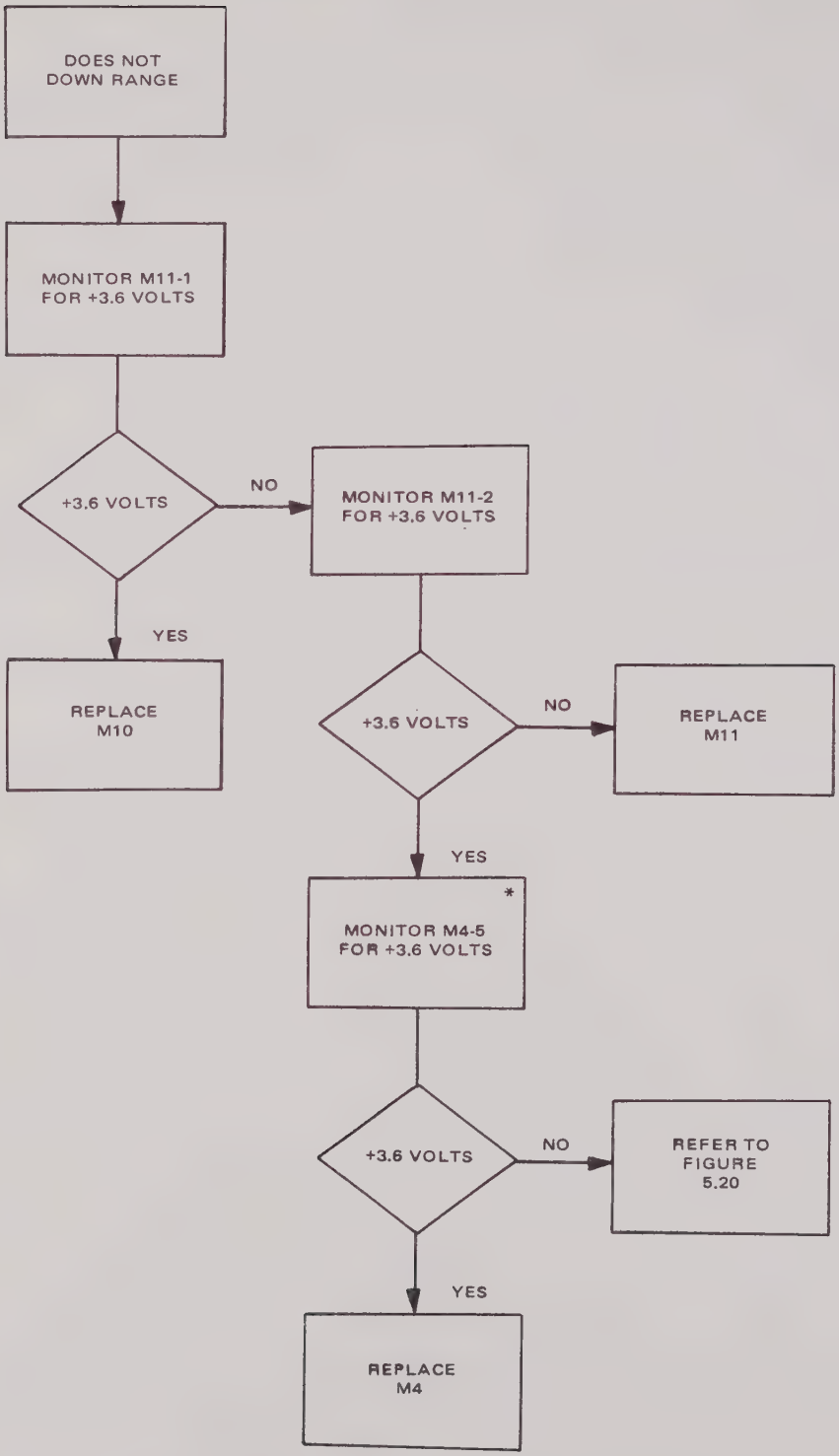
Note: All components located on readout assembly

Figure 5.17



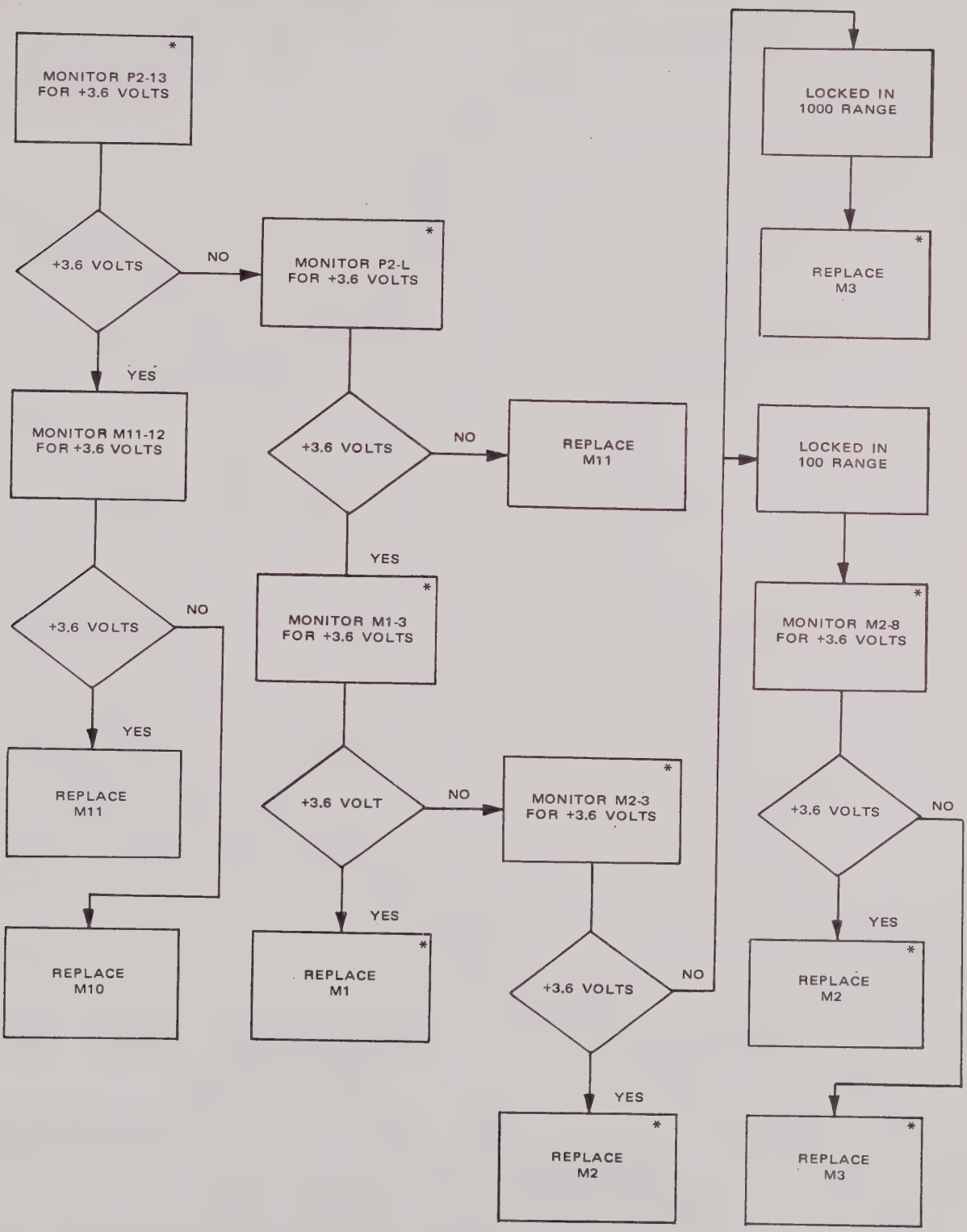
*Located on accessory module; all other components located on readout assembly

Figure 5.18



*Located on accessory board; all other components located on readout assembly

Figure 5.19



* *Located on accessory board; all other components located on readout assembly*

Figure 5.20

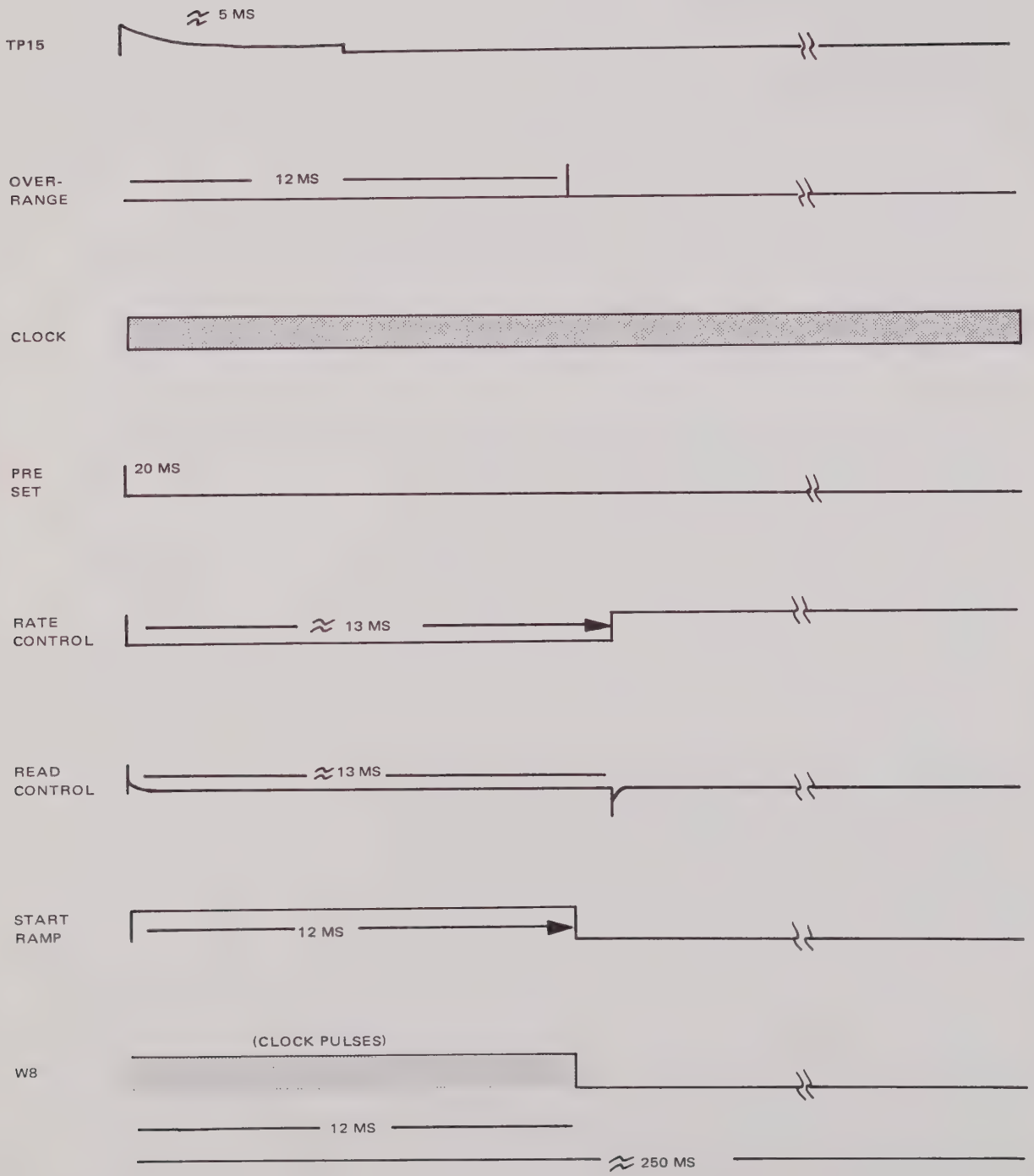


Figure 5.21 Timing Diagram

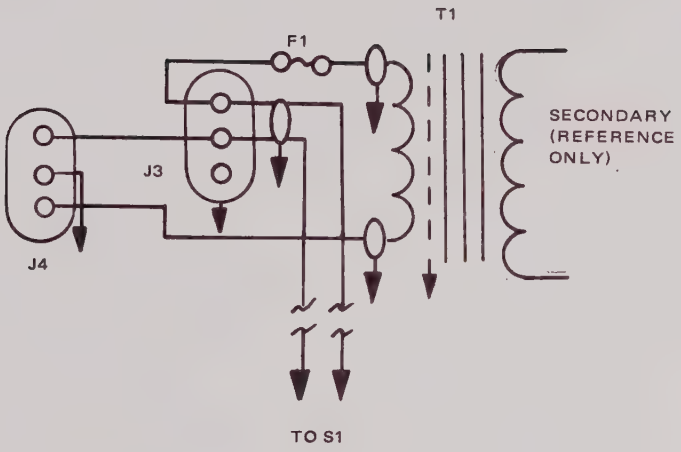


Figure 5.22 Primary Circuit

5.23 REPAIR

5.24 Power Supply. A convenient place to check power supply levels is on connector J2, the accessory drawer jack. Remove power from the DMM, remove the accessory drawer and both the top and bottom covers of the DMM. All values (of Table 5.1) are approximate and are referenced to pin 17 of J2.

Table 5.1. Power Supply Voltage

PIN NO. J2	VOLTAGE
18	+300
V	+150
T	+ 28
S	+ 18
U	+ 3.6
15	- 18
16	- 28
17	Digital Common

If all voltages are missing, check the primary circuit (figure 5.22). With the power cable removed and the OFF/READ/HOLD switch set to either ON or HOLD, a resistance of approximately 15 ohms should be read across terminals 1 and 3 of J4.

5.25 Polarity Drive. With power applied to the DMM, simultaneously connect pins 1 and 3 of M9 to digital common. Verify that the polarity indicator alternately reads + and -, changing with each read pulse (figure 5.25).

5.25.a - Polarity is Blank. Short the collector of Q39 to digital common.

1. - polarity symbol lights. Replace Q39.

2. - polarity symbol does not light. Replace neon.

5.25.b + Polarity is Blank. Short the collector of Q40 to digital common.

1. + polarity symbol lights. Check Q38 and Q40.

2. + polarity symbol does not light. Replace neon.

5.25.c Does not Alternate. Monitor TP15 and verify a repetition rate pulse (figure 5.21).

1. 5 ms pulse. Replace M9.

2. Pulse missing. Refer to paragraph 5.34.

5.25.d Both Symbols Remain On. Connect pins 13 and 14 of M9 to digital common.

1. - polarity remains lit. Replace Q39.

2. + polarity remains lit. Replace Q40.

5.26 Blanking. The blanking circuit consists of transistor Q42, which controls the level of the anode supply voltage to the display tubes. When conducting, Q42 lowers the supply voltage below the point where the display tubes can operate. When Q42 is off, the display tubes operate normally (figure 5.25).

5.26.a Inhibit Blanking. To inhibit the blanking circuit and permit normal instrument operation, connect a jumper from digital common to the right side resistor R102 (as viewed in figure 5.25).

5.26.b To inhibit the DMM for a counter check (paragraph 5.27), connect a jumper from digital common to the left side of R102 (figure 5.25). Place DMM in Hold.

5.27 Counter. The counter tallies the number of clock pulses it receives from the counter control circuit and consists of four decade counters and an overrange flip-flop, all connected in tandem. The failure of a component does not affect the operation of the counter until the decade containing the faulty part is required to count. Therefore, when the counter fails to count past a particular number, the component responsible for producing the next number or series of numbers is at fault (figure 5.24).

5.27.a Counter Check. The counter can be checked by testing the ability of each decade to count from 0 through 9. The decades are made to count by toggling (alternately grounding the Q and $\overline{Q}$ outputs) the A1 flip-flops. Shown in figure 4.17 is the toggling sequence and the display tube involved for each decade. Before proceeding with the counter check, the DMM must be set up as described in paragraph 5.26.b.

5.27.b Toggling. Shown in Table 5.2 is the sequence for checking the operation of the counter. Listed under each flip-flop designator (M1, M3, M5 and M7) are the pins which are gounded to cause the counter to count (pins 13 and 14). The check starts by grounding pin 14 of M1 as indicated by the X beneath the number 14 of M1. To the left of the X is the figure 1, indicating the number appearing in the readout window when pin 14 is grounded. The second step is the grounding of pin 13 of M1 to produce a readout of 1. This procedure of alternately grounding pins 14 and 13 is continued until each decade is checked. Note that M1 is checked twice. The reason being that the precount circuit (see paragraph 4.34) prohibits the generation of a 10 (a 1 of the M3 flip-flop) during the first M1 check.

Table 5.2. Toggling Sequence

DISPLAY READS	M1		M1		M3		M5		M7	
	13	14	13	14	13	14	13	14	13	14
0										
1		X		X						
2	X		X		X		X		X	
3		X		X		X		X		X
4	X		X		X		X		X	
5		X		X		X		X		X
6	X		X		X		X		X	
7		X		X		X		X		X
8	X		X		X		X		X	
9		X		X		X		X		X
10	X		X		X		X		X	

5.28 Counter Failure. Listed below are the most common symptoms and causes.

5.28.a Blank Number. A blank number is caused by either the display tube or the display driver. Check the tube for normal operation by grounding the pin of the driver corresponding to the blank number (see Table 5.3). If the display tube fails to light, replace tube. If the display tube does light, replace the display driver.

Table 5.3 Display Driver Outputs

DISPLAY DRIVER PIN NO.	9	5	10	4	11	3	12	2	13	1
DISPLAY NUMBER	0	1	2	3	4	5	6	7	8	9

5.28.b Double Number. A double number is the result of either a short in the tube or in the display driver. Swap the tube with the double number with a tube in an adjacent socket.

(a) Double number appears in new tube. Replace driver.

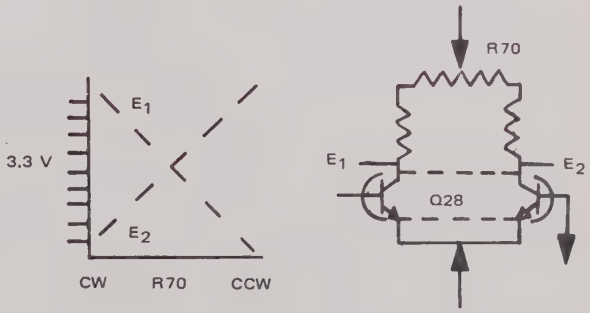
(b) No double number. Replace original tube.

5.28.c Counter Stops. A halt in the counter during toggling is caused by either a faulty decade flip-flop or faulty NOR gate. Refer to figure 4.17 and determine which component fails to perform the required sequence.

5.28.d Counter Skips. The counter may skip one or more numbers during the toggling sequence due to a faulty component. See figure 4.17.

5.29 Null Detector Check. Connect a jumper across CR13 and connect a multimeter across input common (white) and M17-6 (+ lead to M17-5). Adjust null detector potentiometer fully clockwise and verify a reading of approximately zero volts. Adjust R70 fully counterclockwise and verify a reading of approximately +4.6 volts. Remove jumper and meter leads. (figure 5.30)

5.29.a Null Detector Repair. Connect a precision voltmeter common lead to TP6 and the input lead to a 10K isolation resistor. Monitor each collector of Q25 individually while adjusting R70 and verify the voltage change as shown below.



(Crossover Approximately 3.3 Volts)

Failure of the collectors to track as shown may be the result of either a bad dual or excessive loading by the following differential circuit formed by Q29 and Q30. If these two stages are working

properly and the null detector does not work properly, the remaining two transistors, Q31 and Q32, are suspect and should be replaced.

5.30 Isolator. The isolator amplifier, located in the accessory module, operates as a gain of one (unity) or as a gain of 10 amplifier, depending on the range selected. (figure 5.23)

5.30.a General Check

1. With DC selected, select the 1 volt range and short the DMM input.

2. Connect microvoltmeter between common and TP2 and observe a reading of 0 $\pm$100 μV.

3. Check for approximately -8 volts at the collector (case of) Q15. Check for approximately +10 volts at the collector Q12.

4. Remove short from input and apply +1 volt.

5. Monitor output at TP2 for +10 volts.

5.30.b Output Locked Up

1. Short input and reference base of input dual to common.

2. Check bias levels as shown in schematic.

3. Check voltage drops across emitter base junctions.

4. With power off, check transistors with an ohmmeter.

5.30.c Output Fails to Voltage Zero

1. Check the voltage level of both collector leads as referenced to common.

2, If difference between the two measurements is less than 100 millivolts, replace the input dual.

3. If difference is greater than 100 millivolts, the problem is in some other part of the isolator.

5.30.d Output Fails to Current Zero

1. Check the voltage on the wiper arm of potentiometer R31.

2. If the voltage is zero or negative, the temperature-compensated voltage source consisting of Q13 and Q14 is malfunctioning.

3. If the voltage is positive, replace the input dual.

5.30.e Range Divider Check

1. Select 10 volt range and monitor TP2. Apply +10 volts and monitor +10 volts.

2. Reduce input to 1 volt and select 1 volt. Monitor 10 volts.

3. Select 1000 range and apply 1000 volts. Monitor 10 volts.

5.30.f Filter Check

1. Connect the DVM to a signal generator producing 4 volts peak-to-peak at 60 Hz.

2. Select the 10 volt range.

3. With an oscilloscope, monitor TP2 for an ac ripple content of 40 millivolts or less.

5.30.g Noise

1. Connect a jumper from the input base of the input dual to common and monitor the junction of filter capacitors C2 and C7.

2. If noisy, the most likely cause is transistor Q2 or Q3.

3. If the filter is not the cause of the noise, the cause is in the isolator and most likely the input dual.

5.31 Internal Reference. The internal reference consists of a selected reference zener supplied by a stable current generator. The current generator supplies .5 mA to the ramp generator, plus suffi-

cient current to the reference zener to allow it to operate at its zero temperature coefficient level.

5.31.a Check. Using a precision voltmeter, measure across the reference zener and verify a reading of approximately 6.2 volts. Adjust the line voltage of the DMM from 110 to 130 volts and verify that zener voltage does not change more than 100 microvolts. (figure 5.29)

5.31.b Reference Repair. Check bias levels and the voltage drop across the emitter-base junctions of the current generator.

5.32 Ramp. The ramp is an active integrating circuit which produces a linearly increasing output voltage. (figure 5.28)

5.32.a Operational Check. Place DMM in Read, select DC and the one volt range. Apply -1.5 volts to the DMM input. With an oscilloscope, monitor TP11 and verify a ramp voltage linearly increasing from -10 millivolts to +12 volts in 12 milliseconds (some ringing is acceptable prior to the ramp output crossing zero volts). If the ramp generator fails to operate correctly, perform the following checks.

5.32.b Amplifier Check. Connect a jumper across integrating capacitor C2. Monitor TP11 and verify a reading of -10 millivolts (adjust R25 if necessary).

1. Amplifier Does Not Zero

   (a) Verify approximately 2.4 volts across zener diode CR7.

   (b) Check bias levels as shown in schematic.

   (c) Check voltage drops across emitter base junctions.

   (d) With power off, check transistors with an ohmmeter.

5.32.c Switch Check. Remove jumper from across capacitor C2 and connect a jumper between TP6 and the left side of R13 (figure 5.28). Monitor TP11 and verify a reading of approximately +10 volts.

1. Reads Approximately Zero Volts. Replace Q3.

5.32.d Inverter Check. Remove jumper from R13 and connect a jumper from TP6 to left side of R10 (figure 5.28). Monitor TP11 and verify a reading of approximately zero volts.

1. Reads approximately 10 volts. Replace Q2.

5.33 Auto Polarity. The auto polarity circuit is an operational amplifier having polarity-selected feedback paths. (figure 5.27)

5.33.a Diode Check. Remove power from DMM. With an ohmmeter, check the forward and back resistance of diodes CR8 and CR9. The resistive readings of the two diodes should be approximately the same.

5.33.b Amplifier Check. Select DC, the 10 volt range and Read. Connect the DMM input to -9 volts.

   (a) With a voltmeter, monitor TP8 and verify a reading of approximately zero volts.

   (b) Change the polarity of the input voltage to positive (+9 volts).

   (c) Monitor TP8 and verify a reading of -9 volts $\pm$20 millivolts.

5.33.c Troubleshooting

   (a) Short input base to common (TP6).

   (b) Check bias levels as shown in schematic

   (c) Check voltage drops across the emitter base junctions.

   (d) With power off, check transistors with an ohmmeter.

5.34 Rate Control. Select DC, Read and 10 volt range with a scope. Monitor TP15 and verify a positive 0.5 millisecond pulse (figure 5.26). If pulse does not appear, check Q34 and Q35. Place

DMM in HOLD. Monitor TP15 and verify approximately zero volts. (figure 5.26)

5.35 Polarity Sense. The polarity sense circuit monitors the output of the auto polarity and controls the polarity drive circuit. Check Select DC, the 10 volt range and READ. Connect the common lead of an oscilloscope to TP6. Connect the DMM input to a DC source (1.5 volts nominal). With the scope input lead, probe the right side of resistors R65 and R66 (as viewed in figure 5.25) and take measurements with the input in both polarities as shown in Table 5.4.

Table 5.4. Polarity Sense

Probe	With + Polarity Read	With - Polarity Read
R65	+1.5	- .5
R66	- .5	+1.5

5.36 Overload. Select DC, the 1 volt range and READ. Connect the DMM input to -1.5 volts. (figure 5.25)

1. DMM reads 00000 and overload lights. Replace M10.

2. Overload lights with DMM display at 0.2000 or at 1.0000. Replace M11.

3. DMM reads over 1.2000 and overload does not light. Monitor M10-6 for approximately zero volts.

   (a) M10-6 is zero volts. Replace M10.

   (b) M10-6 is approximately +3 volts. Replace M11.

4. DMM reads 1.2000 and overload does not light. Replace Q45.

5.37 Switch Check. The front-panel pushbutton switches may be a source of trouble, but are easily checked with a VOM. Remove power from the DMM and remove the accessory drawer from the instrument. Switch terminals (or pins) are accessible on the top of each switch, and the pin numbers are given on the schematic for the module being checked. Use the R x 1 range of the VOM. (Resistance values are approximate.)

5.37.a Range Switches. Select Autorange. Verify 0 ohms across pins 2 and 3 and pins 5 and 6 of the autorange switch. Verify 0 ohms across pins 1 and 2 and pins 4 and 5 of range switches 1 through 1000. Select the 1 range switch and verify 0 ohms across pins 2 and 3 and pins 4 and 5. Repeat the check with range switches 10, 100 and 1000.

5.37.b Function Switches (Module 220 only). Select DC. Verify 0 ohms across pins 2 and 3 and pins 5 and 6 of the DC switch. Verify 0 ohms across pins 1 and 2, 4 and 5, 7 and 8, and pins 10 and 11 of the AC switch. Select AC. Verify 0 ohms across pins 1 and 2 and pins 4 and 5 of the DC switch. Verify 0 ohms across pins 2 and 3, 5 and 6, 8 and 9, and pins 11 and 12 of the AC switch.

5.37.c Calibrate Switch. Verify 0 ohms across pins 1 and 2, 4 and 5, 7 and 8, and pins 10 and 11 of the Calibrate switch. Depress the Calibrate switch and verify 0 ohms across pins 2 and 3, 5 and 6, 8 and 9 and pins 11 and 12 of the Calibrate switch.

5.38 Range Display Logic. The output of the range display logic (M4 located on the accessory module, is accessible on readout board on the left side of resistors R103, R98, R90 and R79 as viewed in figure 5.24. Select DC and Read. Connect the common lead of a voltmeter to input common. All voltage measurements are approximate.

5.38.a 1 Volt Range. Select the 1 volt range. Verify a reading of +3.5 volts at R103 and 0 volts at R98, R90 and R79.

5.38.b 10 Volt Range. Select the 10 volt range. Verify a reading of +3.5 volts at R98 and 0 volts at R103, R90 and R79.

5.38.c 100 Volt Range. Select the 100 volts range. Verify a reading of +3.5 volts at R90 and 0 volts at R103, R98 and R97.

5.38.d Select the 1000 volt range. Verify a reading of +3.5 volts at R79 and 0 volts at R103, R98 and R90. If the instrument fails on any of the above checks, replace M4 on the accessory module.

5.39 Range Divider. The range divider includes a 100 to 1 voltage divider and a gain of ten feedback network for the isolator (see paragraph 4.8).

5.39.a Check

1. Select 10 volt range and monitor TP2 on the readout board. Apply +10 volts and monitor +10 volts.

2. Reduce input to 1 volt and select 1 volt. Monitor 10 volts at TP2.

3. Select 1000 range and apply 1000 volts. Monitor 10 volts at TP2.

5.39.b Troubleshooting

1. If the range divider does not range properly, check transistors Q1 and Q20 on the accessory module.

2. The 1000 range does not calibrate. Check the voltage divider resistors.

3. The 1 range does not calibrate. Check feedback resistors R48, R49, R51, R52 and R53.

5.40 Range Logic. The range logic generates a down signal to the autorange circuit for measurements of 00999 or less and an up-range signal for measurements which cause the instrument to overload. The down-range signal is cancelled when the DMM is in the lowest range, and the up-range signal is cancelled when the DMM is in the highest range. (figure 5.23)

5.40.a DMM does not down range. Refer to figure 5.19.

5.40.b DMM does not up range. Refer to figure 5.16.

5.41 Calibrate. Connect the common lead of a precision voltmeter to TP6 and the input lead to the bottom of resistor R18 (as viewed in figure 5.29). Verify a reading of -1.0 volts.

5.41.a Reading is not -1.0 volt. Check resistors R15, R16 and R18.

5.41.b Reading is -1.0 volt. Refer to the calibrate switch check, paragraph 5.37.

5.42 AC Converter. The AC Converter consists of a voltage attenuator, a gain of 1 amplifier, and an active rectifier circuit.

5.42.a With an oscilloscope referenced to input common, monitor the junction of the gate of Q1 and diodes CR8 and CR9. Verify a .5 volt rms (.7 volts peak-to-peak), 400 Hz signal.

(1) Reads zero - Check AC Select switch.

(2) Reads low - Refer to paragraph 5.43.

5.42.b Monitor the source of Q1 with the oscilloscope and verify a .5 volt rms, 400 Hz signal.

(1) Check transistors Q2 and Q5 for shorts or opens.

(2) Check Fet transistor Q1 for a short or open.

5.42.c Monitor E12 and verify a -2.4 peak half-wave signal riding on a -0.14 volt dc level.

(1) Check bias levels shown on schematic.

(2) Check the voltage drops across the emitter base junctions of transistors Q7 through Q13.

(3) Check diodes CR6 and CR7.

5.43 AC Converter Voltage Attenuator Check

5.43.a Repeat step 5.42.a.

(1) Reads 1.0 volt rms — check resistors R9 and R10 for opens.

(2) Reads low – with a VOM, check for a short (an energized relay) between the contacts of relays K1, K2 and K3. Eliminate cause of short.

5.43.b Select 10 range and increase AC source to 10 volts rms. Verify a DMM reading of approximately 10.000.

5.43.c Select 100 range and increase AC source to 100 volts rms. Verify a DMM reading of approximately 100.00.

5.43.d Select 1000 range and increase AC source to 125 volts rms. Verify a DMM reading of approximately 0125.0.

5.43.e If the DMM fails in steps b, c or d, check the relays and relay drivers.

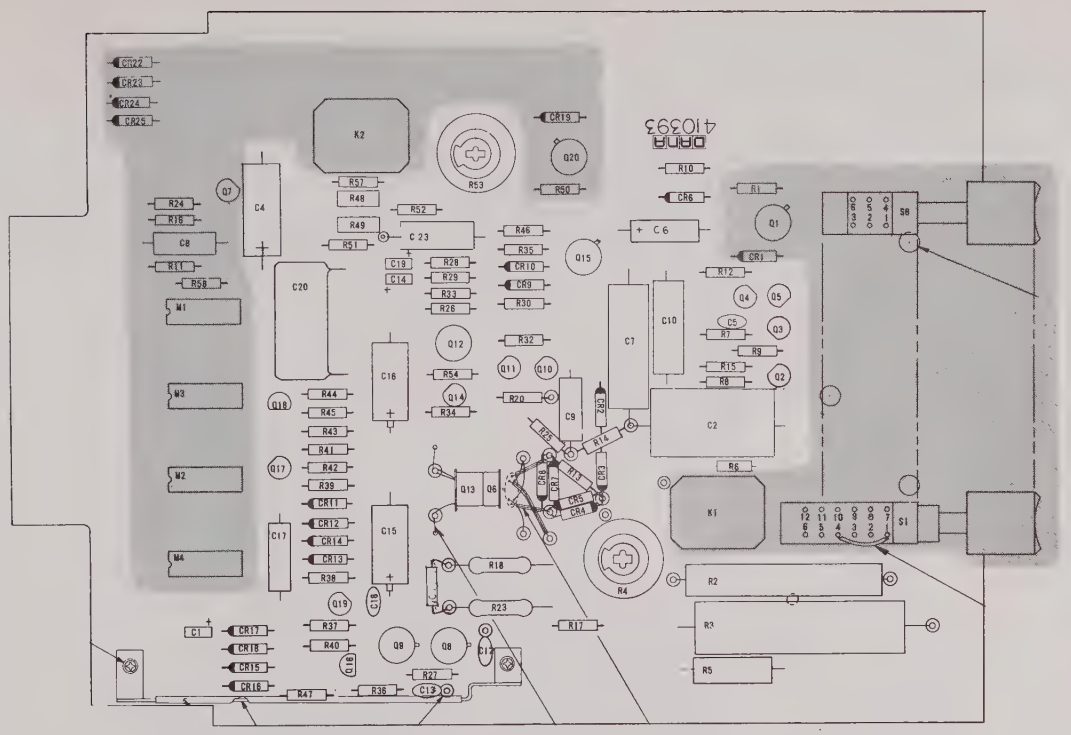


Figure 5.23 - Ranging Circuit

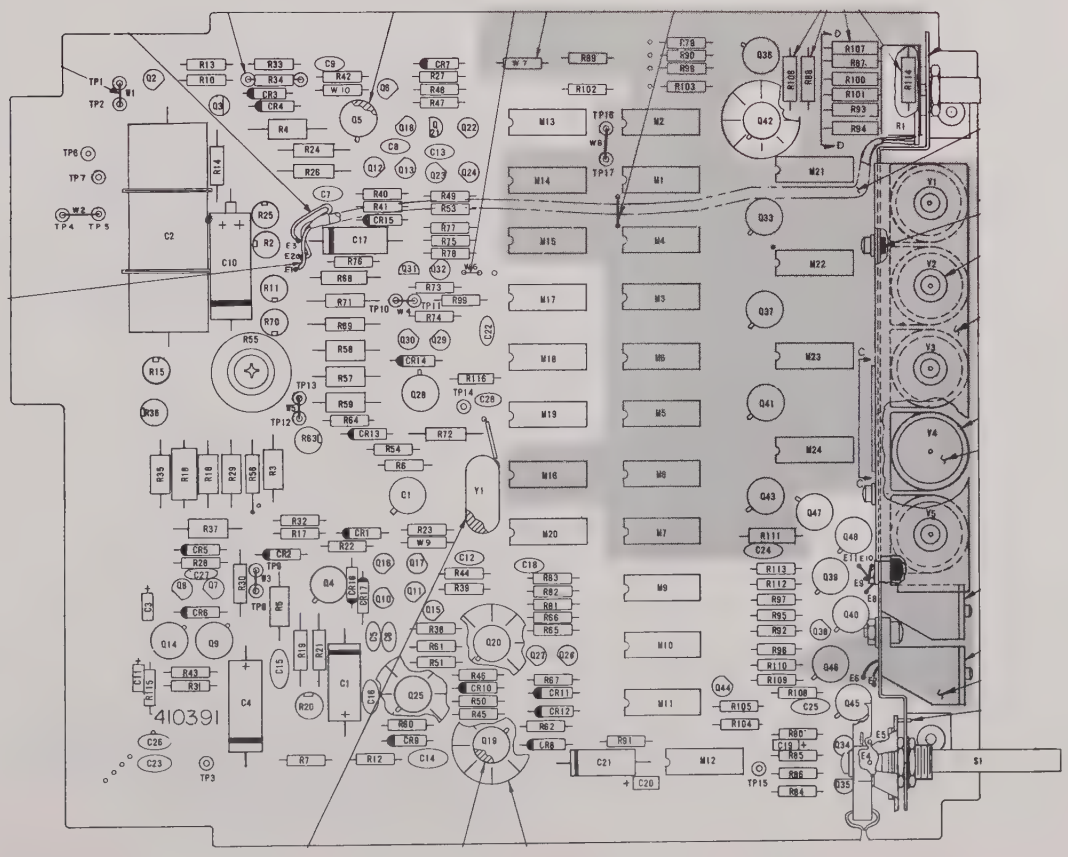


Figure 5.24 - Counter & Display

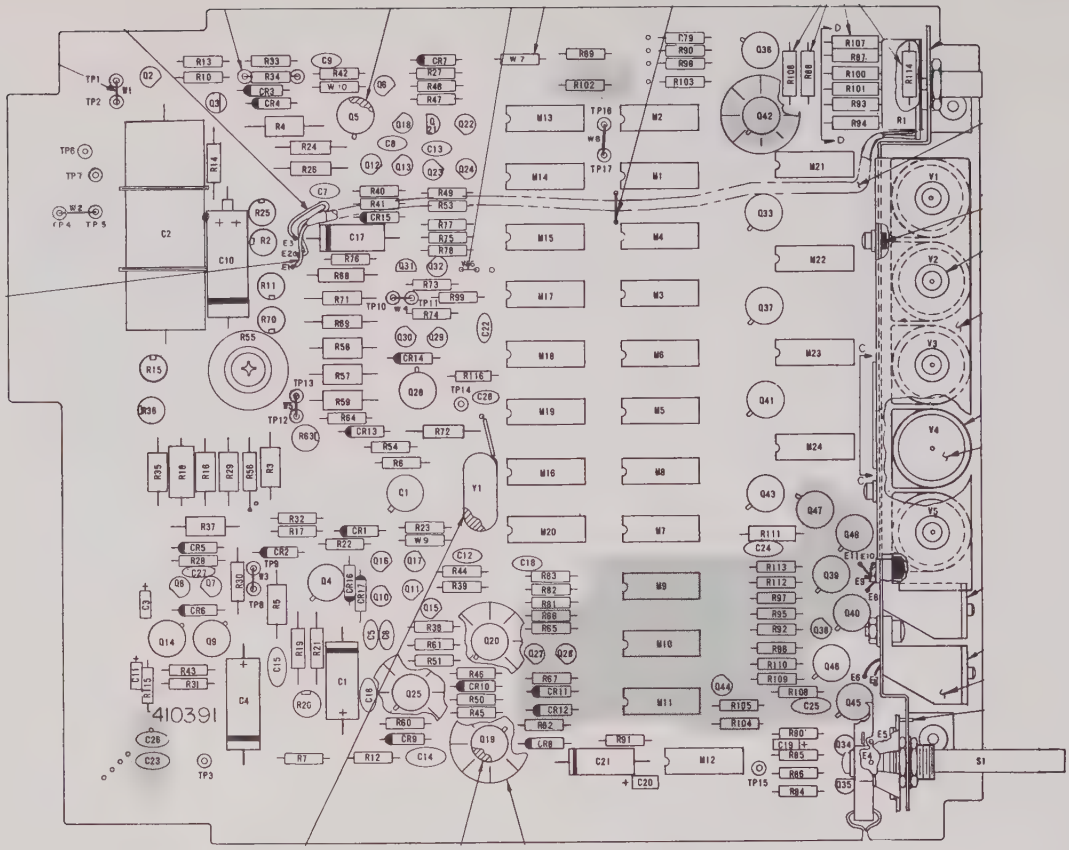


Figure 5.25 - Logic

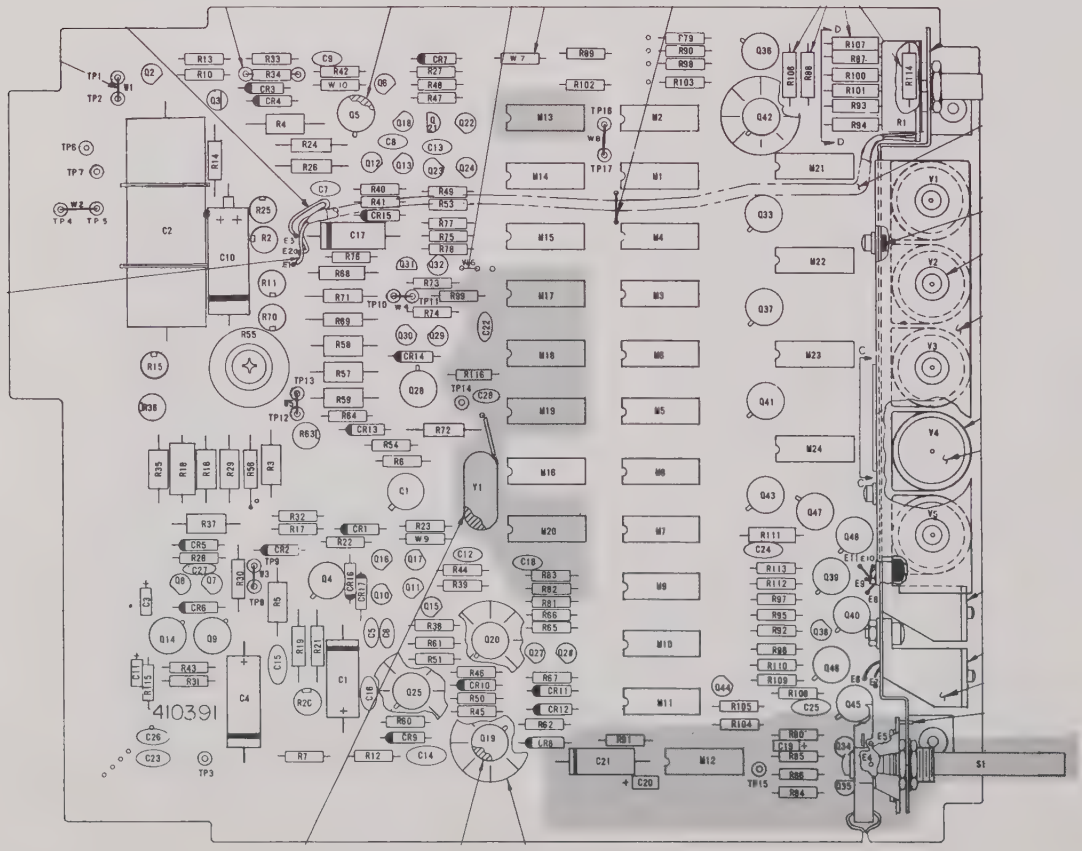


Figure 5.26 - Logic Control

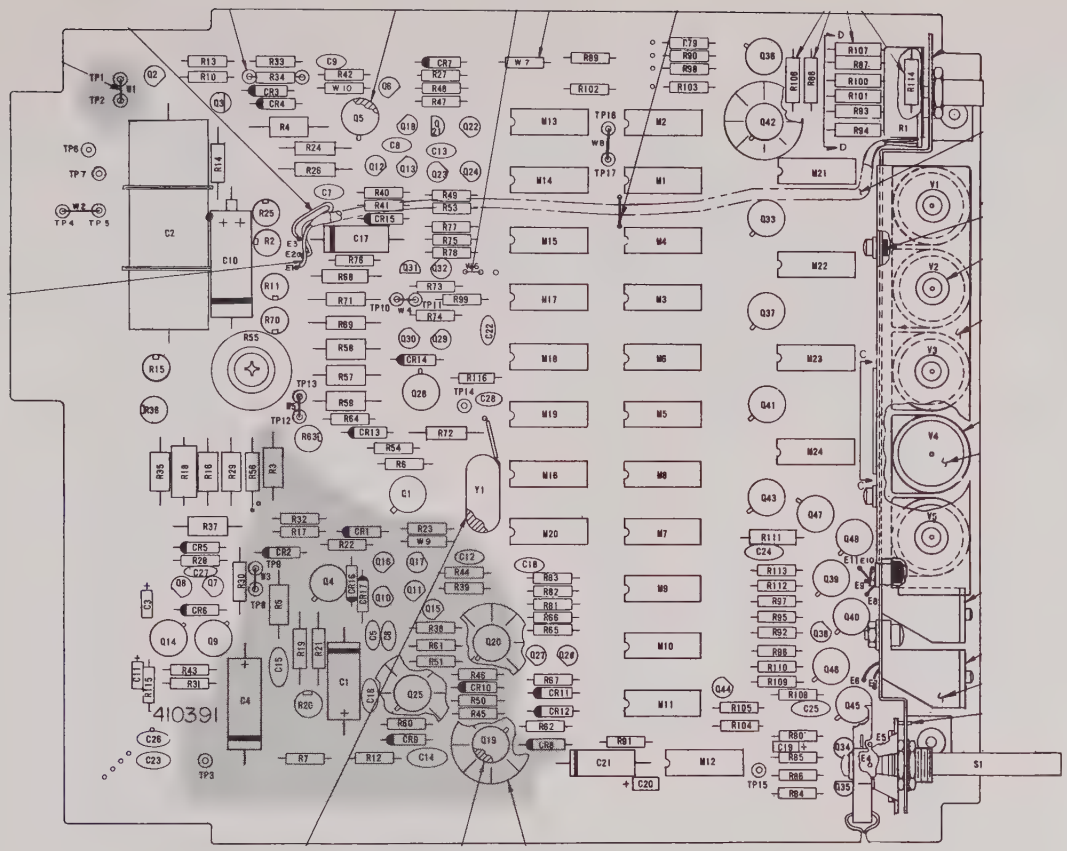


Figure 5.27 - Auto Polarity

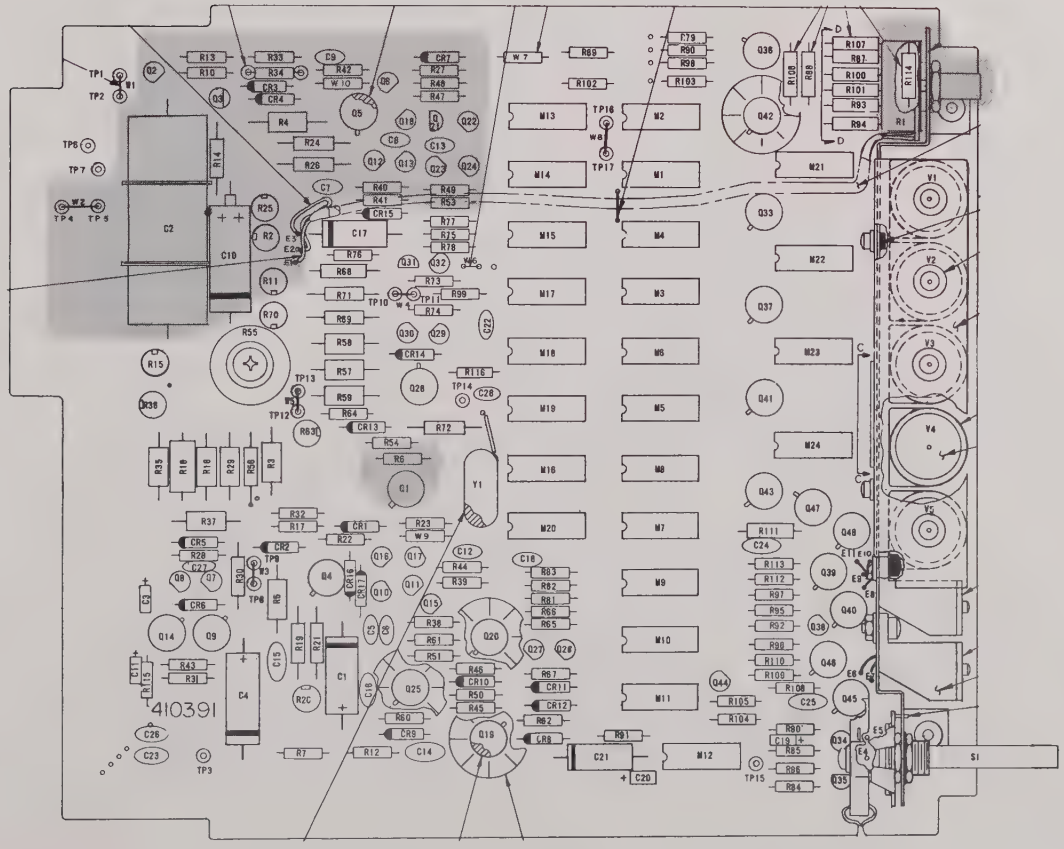


Figure 5.28 - Ramp

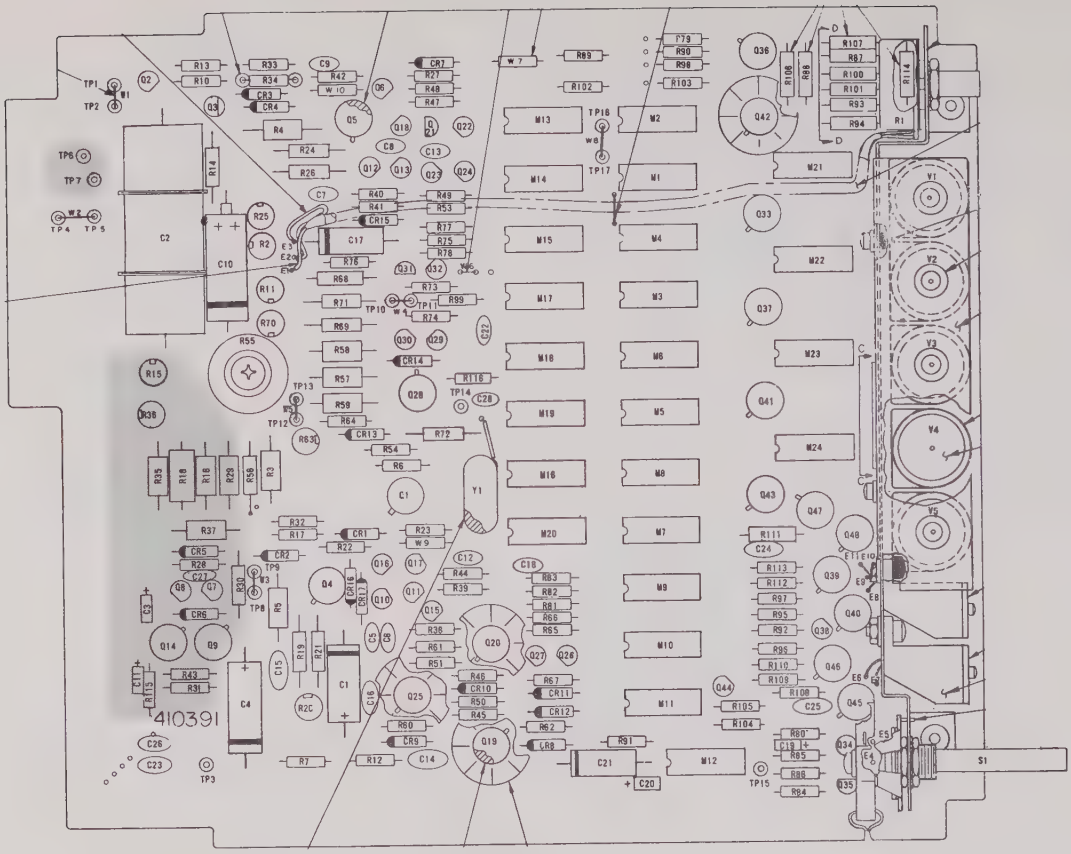


Figure 5.29 - Internal Reference

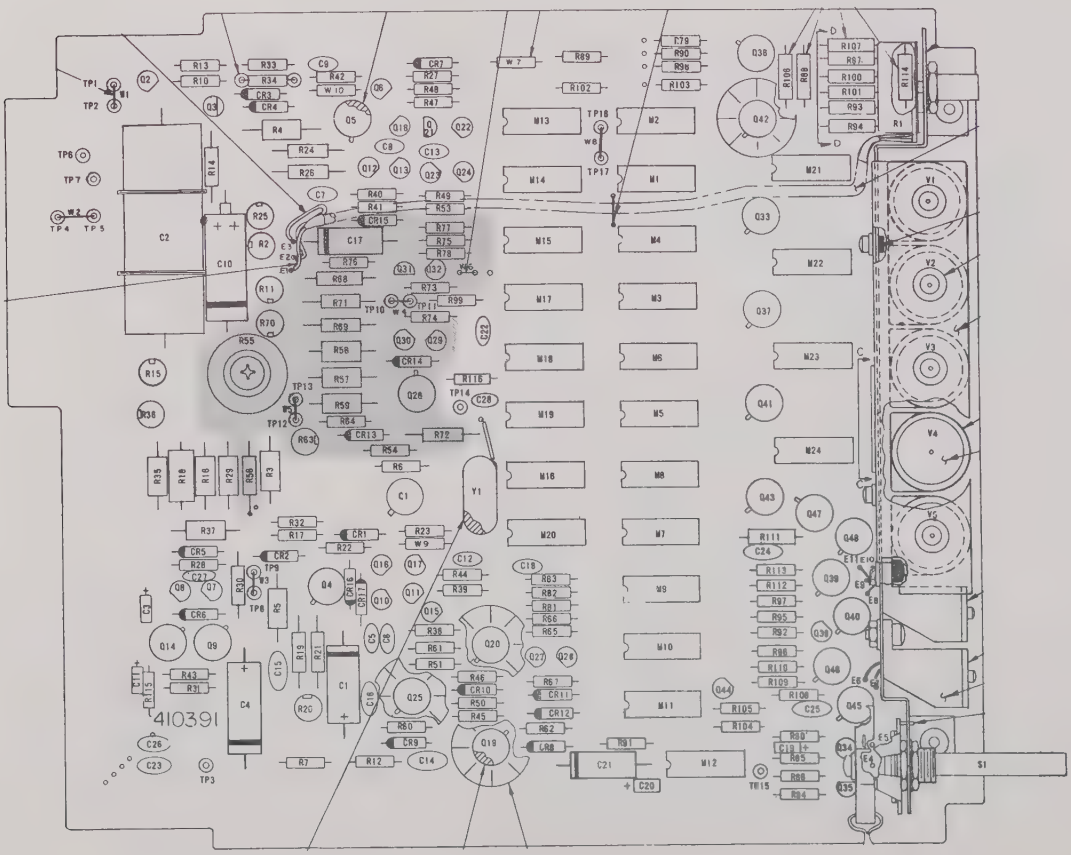


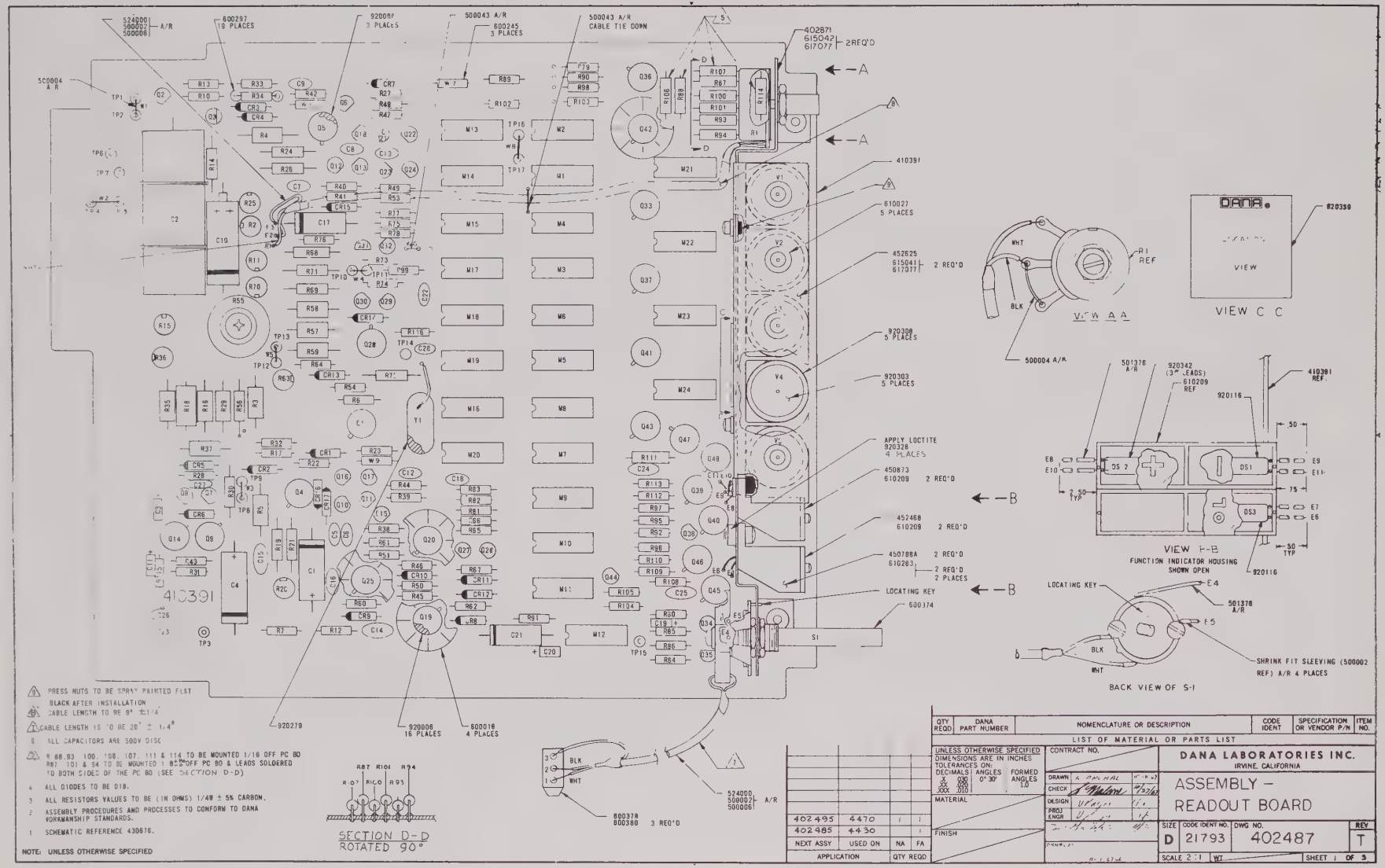
Figure 5.30 - Null Detector

SECTION 6

DRAWINGS

6.1 DRAWINGS

Readout Assembly	402487
Readout Schematic	430676
Power Supply Assembly, 4430	402488
Power Supply Assembly, 4470	402497
PCB Assembly - Power Supply, 4470	402498
Power Supply Schematic	430677
PCB Assembly - Power Supply, 4430	402489
PCB Assembly - DC Auto, 210	402493
Schematic - DC Auto, 210	430678
Isolator AC/DC Assembly, 220	402515
Isolator AC/DC Schematic, 220	430695
AC/DC Converter Assembly, 220	402543
AC/DC Converter Schematic, 220	430695



⚠3 PRESS NUTS TO BE SPRAY PAINTED FLAT BLACK AFTER INSTALLATION

⚠2 CABLE LENGTH TO BE 8" ± 1/4"

⚠1 CABLE LENGTH IS TO BE 20" ± 1/4"

6 ALL CAPACITORS ARE 500V DISC

⚠5 R 88,93 100, 108, 107, 111 & 114 TO BE MOUNTED 1/16 OFF PC BD R87 101 & 94 TO BE MOUNTED 1 ⁸⁄₃₂" OFF PC BD & LEADS SOLDERED TO BOTH SIDES OF THE PC BD (SEE SECTION D-D)

4 ALL DIODES TO BE D18.

3 ALL RESISTORS VALUES TO BE (IN OHMS) 1/4W ± 5% CARBON.

2 ASSEMBLY PROCEDURES AND PROCESSES TO CONFORM TO DANA WORKMANSHIP STANDARDS.

1 SCHEMATIC REFERENCE 430876.

NOTE: UNLESS OTHERWISE SPECIFIED

QTY REQD	DANA PART NUMBER	NOMENCLATURE OR DESCRIPTION	CODE IDENT	SPECIFICATION OR VENDOR P/N	ITEM NO.
		LIST OF MATERIAL OR PARTS LIST			
402495	4470				
402485	4430				
NEXT ASSY	USED ON	NA	FA		
APPLICATION		QTY REQD			

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS X .030 XXX .010 ANGLES 0° 30' FORMED ANGLES 1.0

MATERIAL

FINISH

CONTRACT NO.

DRAWN A. DAMIAL 11-9-67

CHECK 11/27/67

DESIGN

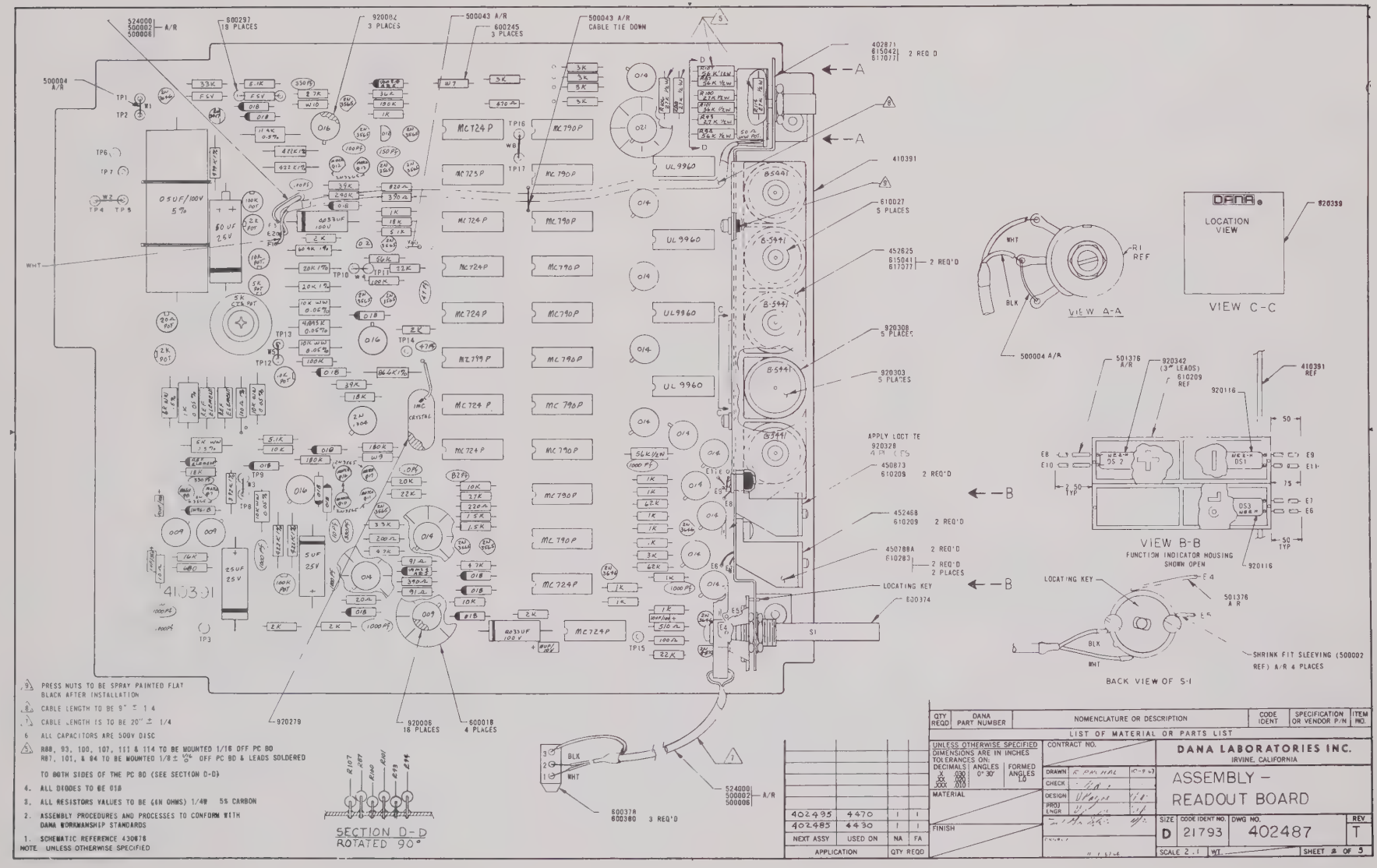
PROJ ENGR

DANA LABORATORIES INC.
IRVINE, CALIFORNIA

ASSEMBLY – READOUT BOARD

SIZE	CODE IDENT NO.	DWG NO.	REV
D	21793	402487	T

SCALE 2:1 WT SHEET 1 OF 3



1. SCHEMATIC REFERENCE 430078
NOTE UNLESS OTHERWISE OTHERWISE

2. ASSEMBLY PROCEDURES AND PROCESSES TO CONFORM WITH DANA WORKMANSHIP STANDARDS

3. ALL RESISTORS VALUES TO BE (4N OHMS) 1/4W 5% CARBON

4. ALL DIODES TO BE 018

6 ALL CAPACITORS ARE 500V DISC

5 R88, 93, 100, 107, 111 & 114 TO BE MOUNTED 1/16 OFF PC BD R87, 101, & 84 TO BE MOUNTED 1/8 ± 1/16 OFF PC BD & LEADS SOLDERED TO BOTH SIDES OF THE PC BD (SEE SECTION D-D)

4 CABLE LENGTH TO BE 20" ± 1/4

3 CABLE LENGTH IS TO BE 9" ± 1 4

2 PRESS NUTS TO BE SPRAY PAINTED FLAT BLACK AFTER INSTALLATION

QTY REQD	DANA PART NUMBER	NOMENCLATURE OR DESCRIPTION	CODE IDENT	SPECIFICATION OR VENDOR P/N	ITEM NO.
402495	4470				
402485	4430				
NEXT ASSY	USED ON	NA	FA		
APPLICATION		QTY REQD			

LIST OF MATERIAL OR PARTS LIST

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS X .XXX .XX .X ANGLES 0° 30' FORMED ANGLES 1.0

MATERIAL

FINISH

CONTRACT NO.

DRAWN C. PAVLICAL

CHECK

DESIGN

PROJ ENGR

DANA LABORATORIES INC.
IRVINE, CALIFORNIA

ASSEMBLY - READOUT BOARD

SIZE D | CODE IDENT NO. 21793 | DWG NO. 402487 | REV T

SCALE 2:1 | WT. | SHEET 2 OF 5

REF DES OR ITEM	P/N	DESCRIPTION	QTY
C1	110060	5UF/25V	1
C2	120174	0.5UF/100V 5%	1
C3	110069	10UF/10V	3
C4	110043	25UF/25V	1
C5	100006	10pF DISC	2
C6	101098	330pF DISC	3
C7	101145	100 pF DISC	2
C8	101145	100 pF DISC	REF
C9	101098	330pF DISC	REF
C10	110047	50UF/25V	1
C11	110071	1UF/35V	1
C12	100006	10pF DISC	REF
C13	101842	150pF DISC	1
C14	101174	1000pF DISC	7
C15	101174	1000pF DISC	REF
C16	101174	1000pF DISC	REF
C17	121091	0.033UF/100V	2
C18	100008	82pf DISC	1
C19	110068	10UF/10V	REF
C20	110069	10UF/10V	REF
C21	121091	0.033UF/100V	REF
C22	101182	47pF DISC	2
C23	101174	1000pF DISC	REF
C24	101174	1000pF DISC	REF
C25	101174	1000pF DISC	REF
C26	101174	1000pF DISC	REF
C27	101098	330pF DISC	REF
C28	101182	47pF DISC	REF

REF DES OR ITEM	P/N	DESCRIPTION	QTY
M9	230003	MC790P	REF
M10	230003	MC790P	REF
M11	230000	MC724P	8
M12	230000	MC724P	REF
M13	230000	MC724P	REF
M14	230015	MC723P	1
M15	230000	MC724P	REF
M16	230000	MC724P	REF
M17	230000	MC724P	REF
M18	230000	MC724P	REF
M19	230006	MC799P	1
M20	230000	MC724P	REF
M21	230014	UL9960	4
M22	230014	UL9960	REF
M23	230014	UL9960	REF
M24	230014	UL9960	REF
Q1	201084	2N1304	1
Q2	200037	2N3646	4
Q3	200049	2N3417	1
Q4	200040	018	3
Q5	200040	018	REF
Q6	200043	2N3565	11
Q7	200044	MATCHED W/Q8	4
Q8	200044	MATCHED W/Q7	REF
Q9	200052	009	3
Q10	200044	MATCHED W/Q16	REF
Q11	200044	MATCHED W/Q17	REF
Q12	200044	MATCHED W/Q13	REF
Q13	200044	MATCHED W/Q12	REF
Q14	200052	009	REF

REF DES OR ITEM	P N	DESCRIPTION	QTY
Q46	200035	014	REF
Q47	200035	014	REF
Q48	200035	014	REF
R1	040101	50 OHM WW POT	1
R2	040086	2K POT	2
R3	020241	10k WW 0.05%	4
R4	020391	11.4k 0.5%	1
R5	020241	10k WW 0.05%	REF
R6	000183	18k	3
R7	000202	2k	5
R8			
R9			
R10	000102	1k	12
R11	040087	10k POT	2
R12	000202	2k	REF
R13	000333	33k	1
R14	010149	499k 1%	1
R15	040038	20 OHM POT	1
*R16	402467	REF ELEMENT	REF
R17	000103	10k	3
R18	020390	1k 0.05%	1
R19	010038	422k 1%	4
R20	040088	100k POT	2
R21	010038	422k 1%	REF
R22	000184	180k	2
R23	000184	180k	REF
R24	010038	422k 1%	REF
R25	040088	100k POT	REF
R26	010038	422k 1%	REF

REF DES OR ITEM	P/N	DESCRIPTION	QTY
R58	020241	10k WW 0.05%	REF
R59	020241	10k WW 0.05%	REF
R60	000200	20 OHM	1
R61	000201	200 OHM	1
R62	000103	10k	REF
R63	040087	10k POT	REF
R64	000104	100k	2
R65	000152	1.5k	2
R66	000152	1.5k	REF
R67	000472	4.7k	REF
R68	010013	60.4k 1%	1
R69	010059	20k 1%	2
R70	040097	5k POT	1
R71	010059	20k 1%	REF
R72	010078	86.6k 1%	1
R73	000563	56k	1
R74	000104	100k	REF
R75	000183	18k	REF
R76	000202	2k	REF
R77	000102	1k	REF
R78	000512	5.1k	REF
R79	000302	3K	6
R80	000102	1k	REF
R81	000221	220 OHM	1
R82	000273	27k	1
R83	000103	10k	REF
R84	000223	22k	REF
R85	000511	510 OHM	1
R86	000101	100 OHM	1
R87	001745	56k 1/2W	5
R88	001744	27k 1/2W	5

REF DES OR ITEM	P/N	DESCRIPTION	QTY
V1	920303	TUBE B-5441	5
V2	920303	"	REF
V3	920303	"	REF
V4	920303	"	REF
V5	920303	TUBE B-5441	REF
Y1	920301	IMC CRYSTAL	1

P/N	DESCRIPTION	QTY
410391	PCB READOUT MODULE	1
430676	SCHEMATIC READOUT MODULE	REF
450788	HOUSING FUNCTION READOUT	2
450873	DISPLAY SCREEN-POLARITY	1
452488	DISPLAY SCREEN OVERLOAD	1
402871	ASSY READOUT BRKT	1
452825	BRKT RETAINER READOUT TUBE	1
500002	TUBING-SHRINK	A R
500004	BUSS WIRE	A R
500006	CABLE-STORM	2
500037	WIRE BUSS	2
500043	WIRE-WHITE TEFLON COATED	2
500054	TUBING-PLASTIC	A R
501356	SHRINK TUBING	A R
524000	WIRE-0 COLOR	A R
524999	WIRE-9 COLOR	A R
600016	HEAT SINK	4
600245	JUMPER-INSUL	3
600297	CONN-PC JACK	19
600378	CONNECTOR-PLUG	1
600380	PIN-PLUG	3
610027	GROMMET-RUB BL	5
610209	SCR-PPH#2-56 X3/16 LG F SELFTAP	4
610283	SCR-#4-40 PPH X 1/4 BLK OXIDE	4
615041	SCR PPH 4-40 X 3/16	2
615042	SCR PPH 4 40 X 1/4	2
617077	WASHER INT LOCK 4	4
920006	TRANS PAD LARGE	16
920010	SOLDER-BAR	2
920026	SOLDER-WIRE	2
920082	TRANS PAD DUAL	3
920279	CRYSTAL PAD	1
920308	SOCKET-NIXIE	5
920339	LABEL ZENER KIT	1
920368	LOCTITE	A/R

REF DES OR ITEM	P/N	DESCRIPTION	QTY
CR1	211083	018	13
CR2	211083	018	REF
CR3	211083	018	REF
CR4	211083	018	REF
*CR5	402487	REF ELEMENT	1
CR6	220004	1N981B	1
CR7	221177	1/4W2 4AZ5	2
CR8	211083	018	REF
CR9	211083	018	REF
CR10	221177	1/4W2 4AZ5	REF
CR11	211083	018	REF
CR12	211083	018	REF
CR13	211083	018	REF
CR14	211083	018	REF
CR15	211083	018	REF
CR16	211083	018	REF
CR17	211083	018	REF
DS1	920116	LAMP NE2H	2
DS2	920342	LAMP NE2H(SPECL)	1
DS3	920116	LAMP NE2H	REF
M1	230003	MC790P	10
M2	↓	↓	REF
M3			↓
M4			
M5			
M6			
M7			
M8	230003	MC790P	REF

REF DES OR ITEM	P/N	DESCRIPTION	QTY
D15	200043	2N3565	REF
Q16	200044	MATCHED W/Q10	REF
Q17	200044	MATCHED W/Q11	REF
Q18	200043	2N3565	REF
Q19	200052	009	REF
Q20	200035	014	13
Q21	200022	012	2
Q22	200043	2N3565	REF
Q23	200043	2N3565	REF
Q24	200043	2N3565	REF
Q25	200035	014	REF
Q26	200043	2N3565	REF
Q27	200043	2N3565	REF
Q28	200040	018	REF
Q29	200043	2N3565	REF
Q30	200043	2N3565	REF
Q31	200022	012	REF
Q32	200043	2N3565	REF
Q33	200035	014	REF
Q34	200037	2N3646	REF
Q35	200075	2N4870	1
Q36	200035	014	REF
Q37	200035	014	REF
Q38	200037	2N3646	REF
Q39	200035	014	REF
Q40	200035	014	REF
Q41	200035	014	REF
Q42	200079	021	1
Q43	200035	014	REF
Q44	200037	2N3646	REF
Q45	200035	014	REF

REF DES OR ITEM	P N	DESCRIPTION	QTY
R27	000383	36k	1
R28	000183	18k	REF
*R29	402467	REF ELEMENT	REF
R30	010063	3.92k 1%	1
R31	000681	680 OHM	1
R32	000512	5.1k	2
R33	000512	5.1k	REF
R34	001737	FSV	1
R35	020468	6k WW 0.5%	1
R36	040086	2k POT	REF
R37	020389	5kWW 0.5%	1
R38	000332	3.3k	1
R39	000223	22k	3
R40	000393	39k	2
R41	000244	240k	1
R42	000272	2.7k	1
R43	000163	16k	1
R44	000203	20k	1
R45	000910	91 OHM	2
R46	000910	91 OHM	REF
R47	000102	1k	REF
R48	000154	150k	1
R49	000821	820 OHM	1
R50	000391	390 OHM	2
R51	000472	4.7k	2
R52			
R53	000391	390 OHM	REF
R54	000353	39k	REF
R55	040053	5k CTS POT	1
R56	010137	100 OHM 1%	1
R57	020406	4.893k 0.05%	1

REF DES OR ITEM	P/N	DESCRIPTION	QTY
R89	000302	3k	REF
R90	000302	3k	REF
R91	000202	2k	REF
R92	000102	1k	REF
R93	001744	27k 1/2W	REF
R94	001745	56k 1/2W	REF
R95	000102	1k	REF
R96	000102	1k	REF
R97	000823	82k	2
R98	000302	3k	REF
R99	000223	22k	REF
R100	001744	27k 1/2W	REF
R101	001745	56k 1/2W	REF
R102	000471	470 OHM	1
R103	000302	3k	REF
R104	000102	1k	REF
R105	000102	1k	REF
R106	001744	27k 1/2W	REF
R107	001745	56k 1/2W	REF
R108	000102	1k	REF
R109	000823	82k	REF
R110	000302	3k	REF
R111	001745	56k 1/2W	REF
R112	000102	1k	REF
R113	000102	1k	REF
R114	001744	27k 1/2W	REF
R115	000100	10 OHM	1
R116	000202	2k	REF
S1	600374	SWITCH-ROTARY	1

402495	4470	1	1
402485	4430	1	1
NEXT DWG	USED ON	NEXT DWG	FINAL ASSY
APPLICATION		QTY REQD	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS ANGLES HOLE DIAMETERS
XX .020 FORMED .004
XXX .010 1° .001
MATERIAL
FINISH

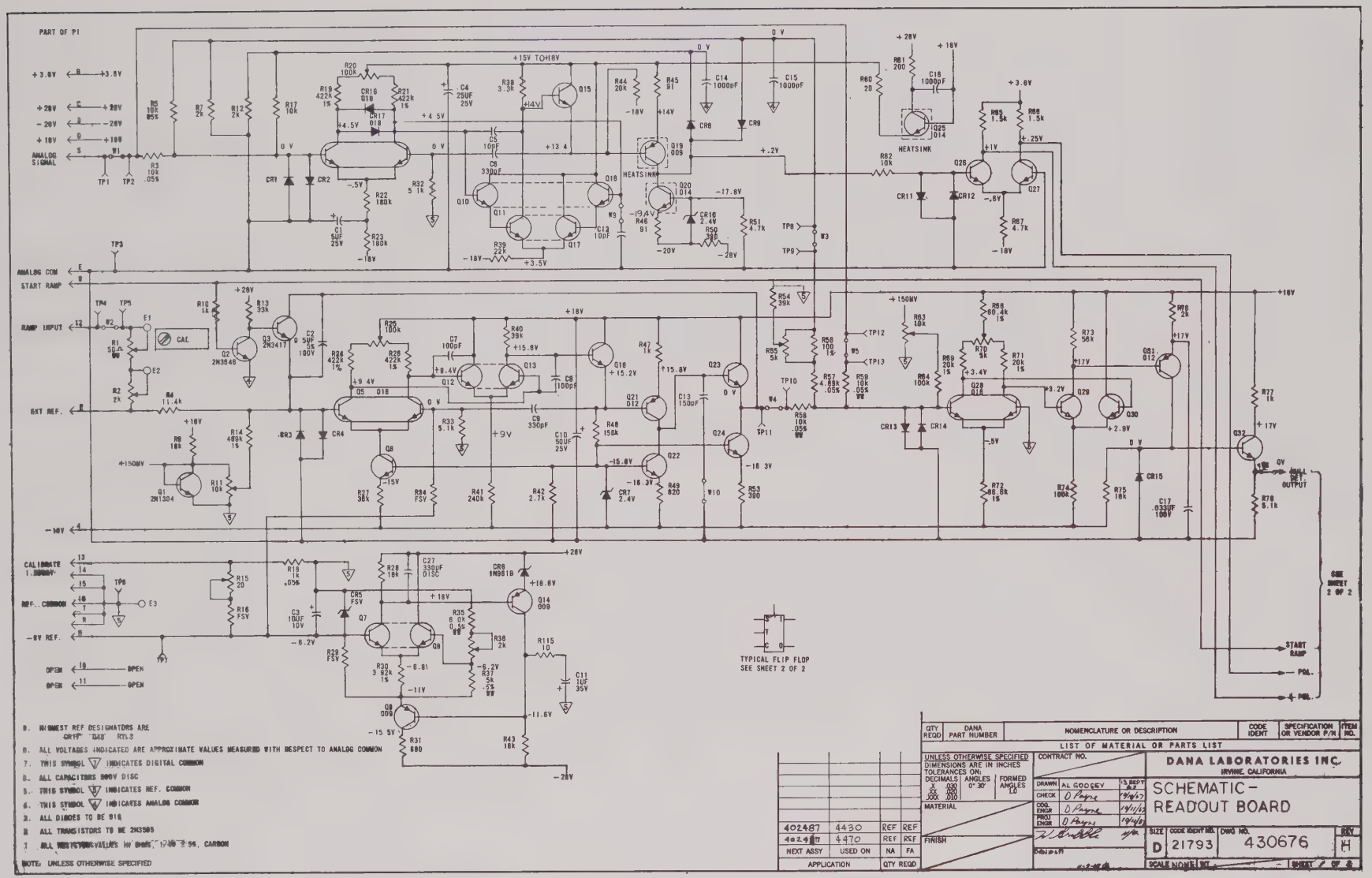
DRAWN	R PRIHAL	10-18-67
CHECK	L MULVEY	10-25-67
DESIGN	D PAYNE	10-27-67
MECH ENGR		
PROJ ENGR	D PAYNE	10-27-67

DANA LABORATORIES INC.
IRVINE, CALIFORNIA

ASSY READOUT BOARD

SIZE	CODE IDENT NO	DWG NO.	REV
D	21793	402487	T
SCALE		SHEET 3 OF 3	

NOTES UNLESS OTHERWISE SPECIFIED



NOTES:
8. WHENEST REF DESIGNATORS ARE CR17 D18 R21.3
8. ALL VOLTAGES INDICATED ARE APPROXIMATE VALUES MEASURED WITH RESPECT TO ANALOG COMMON
7. THIS SYMBOL ▽ INDICATES DIGITAL COMMON
6. ALL CAPACITORS 600V DISC
5. THIS SYMBOL ▽ INDICATES REF. COMMON
4. THIS SYMBOL ▽ INDICATES ANALOG COMMON
3. ALL DIODES TO BE 918
2. ALL TRANSISTORS TO BE 2N3565
1. ALL RESISTOR VALUES IN OHMS, 1/4W ± 5%, CARBON

NOTE: UNLESS OTHERWISE SPECIFIED

QTY REQD	DANA PART NUMBER	NOMENCLATURE OR DESCRIPTION	CODE IDENT	SPECIFICATION OR VENDOR P/N	ITEM NO.
LIST OF MATERIAL OR PARTS LIST					

402487	4430	REF	REF
402487	4470	REF	REF
NEXT ASSY	USED ON	NA	FA
APPLICATION		QTY REQD	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XX .010, .XXX .005; ANGLES 0° 30'; FORMED ANGLES 2°

MATERIAL

FINISH

CONTRACT NO.

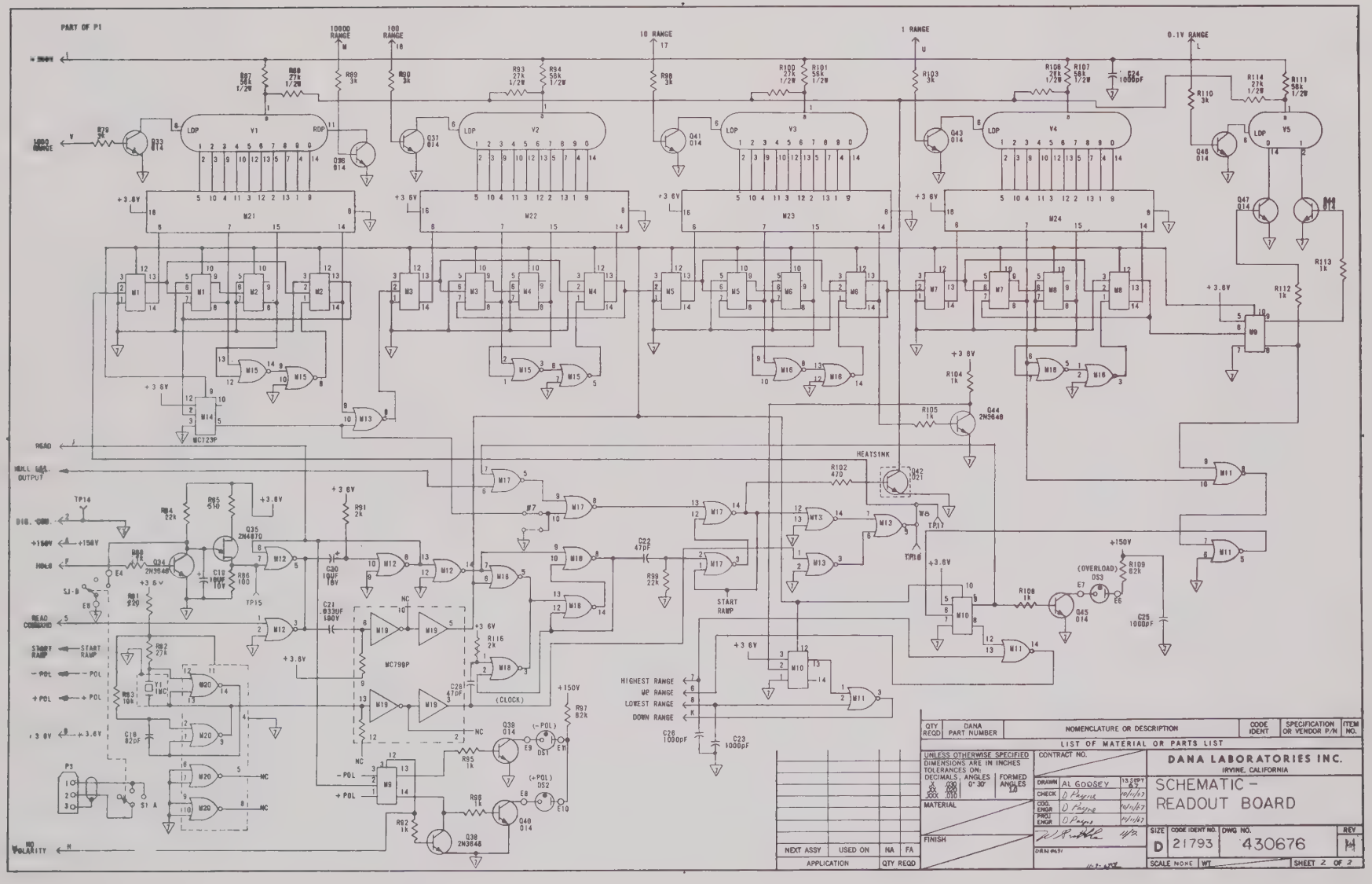
DANA LABORATORIES INC.
IRVINE, CALIFORNIA

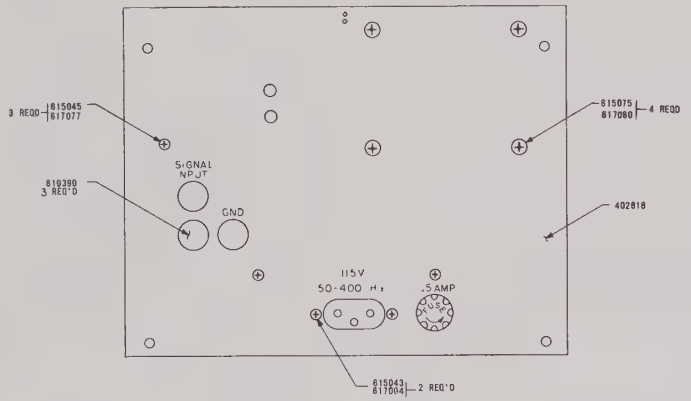
DRAWN	AL GOOSEY	13 SEPT 67
CHECK	D Payne	14/9/67
COG. ENGR	D Payne	14/9/67
PROJ ENGR	D Payne	14/9/67

SCHEMATIC - READOUT BOARD

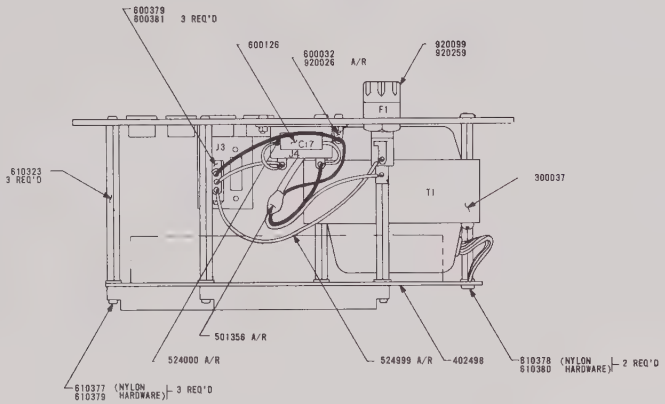
SIZE	CODE IDENT NO.	DWG NO.	REV
D	21793	430676	H

SCALE NONE | WT. | SHEET 1 OF 2

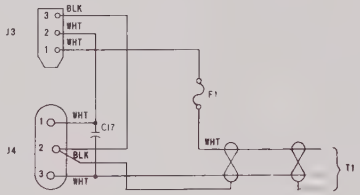

PART OF P1
10000 RANGE
100 RANGE
10 RANGE
1 RANGE
0.1V RANGE
HEATSINK
START RAMP
(OVERLOAD)
(CLOCK)
HIGHEST RANGE
UP RANGE
LOWEST RANGE
DOWN RANGE
MC798P
MC723P
DANA LABORATORIES INC.
IRVINE, CALIFORNIA
SCHEMATIC - READOUT BOARD
DWG NO. 430676
SIZE D
CODE IDENT NO. 21793
SCALE NONE
SHEET 2 OF 2



WIRE LIST			
402498	E#	COLOR	T1
	5	RED	
	9	BLU	
	7	YEL	
	10	BLK	
	3	VIO	
	1	WHT	
	2	GY	
	6	ORG	
	4	BRN	
402498	8	GRN	T1



WIRING DIAGRAM



2. SCHEMATIC REF. NO 430877
1 ASSEMBLY PROCEDURES AND PROCESSES TO CONFORM WITH DANA WORKMANSHIP STANDARDS

NOTE: UNLESS OTHERWISE SPECIFIED

QTY REQD	DANA PART NUMBER	NOMENCLATURE OR DESCRIPTION	CODE IDENT	SPECIFICATION OR VENDOR P/N	ITEM NO.
		LIST OF MATERIAL OR PARTS LIST			
402590	4470	1			1
402495	4470	.			1
NEXT ASSY	USED ON	NA	FA		
APPLICATION		QTY REQD			

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS X .030 XX .010 XXX .005 | ANGLES 0° 30' | FORMED ANGLES 1.0

MATERIAL

FINISH

CONTRACT NO.

DRAWN A. GODSEY 1-26-68

CHECK

DESIGN

PROJ ENGR

CUST # 693

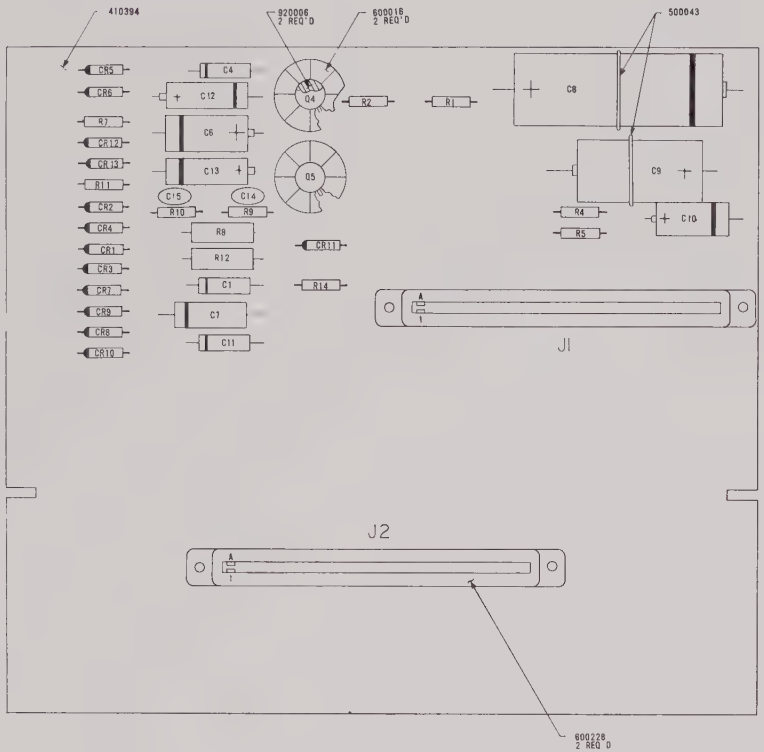
12-11-67

DANA LABORATORIES INC.
IRVINE, CALIFORNIA

POWER SUPPLY ASSY - HALF RACK

SIZE	CODE IDENT NO.	DWG NO.	REV
D	21793	402497	K

SCALE 1/1 WT SHEET 1 OF 2



P/N	DESCRIPTION	QTY
410394	PCB-PWR SUP	1
452485	INSULATOR-MYLAR	1
500002	IMPING TUBING	A/R
500006	CABLE-SHLD	A/R
500010	TEFLON TUBING	A/R
500043	BUSS WIRE, TEFLON	A/R
600018	HEAT SINK	2
600228	CONNECTOR	2
600273	HEAT SINK	1
810345	RIVET-SEMI TUB 3/16	4
815043	SCREW-PPH 4-40	2
817004	HEX NUT, 4-40	2
817077	LOCKWASHER #4	2
820006	TRANSISTOR PAD-LG	3
820010	SOLDER-BAR	A/R
820028	SOLDER-WIRE	A/R
820297	COMPONENT CLIP	2

QTY REQD	DANA PART NUMBER	NOMENCLATURE OR DESCRIPTION	CODE IDENT	SPECIFICATION OR VENDOR P/N	ITEM NO.

LIST OF MATERIAL OR PARTS LIST

3. SCHEMATIC REF 430877

2 ASSEMBLY PROCEDURES AND PROCESSES TO CONFORM TO DANA WORKMANSHIP STANDARDS

1. ALL RESISTORS ARE 1/4W 5%, CARBON

NOTE: UNLESS OTHERWISE SPECIFIED

402497	4470	1	1
NEXT ASSY	USED ON	NA	FA
APPLICATION		QTY REQD	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS: X .030, XX .020, XXX .010 | ANGLES 0° 30' | FORMED ANGLES 1.0

MATERIAL

FINISH

CONTRACT NO.

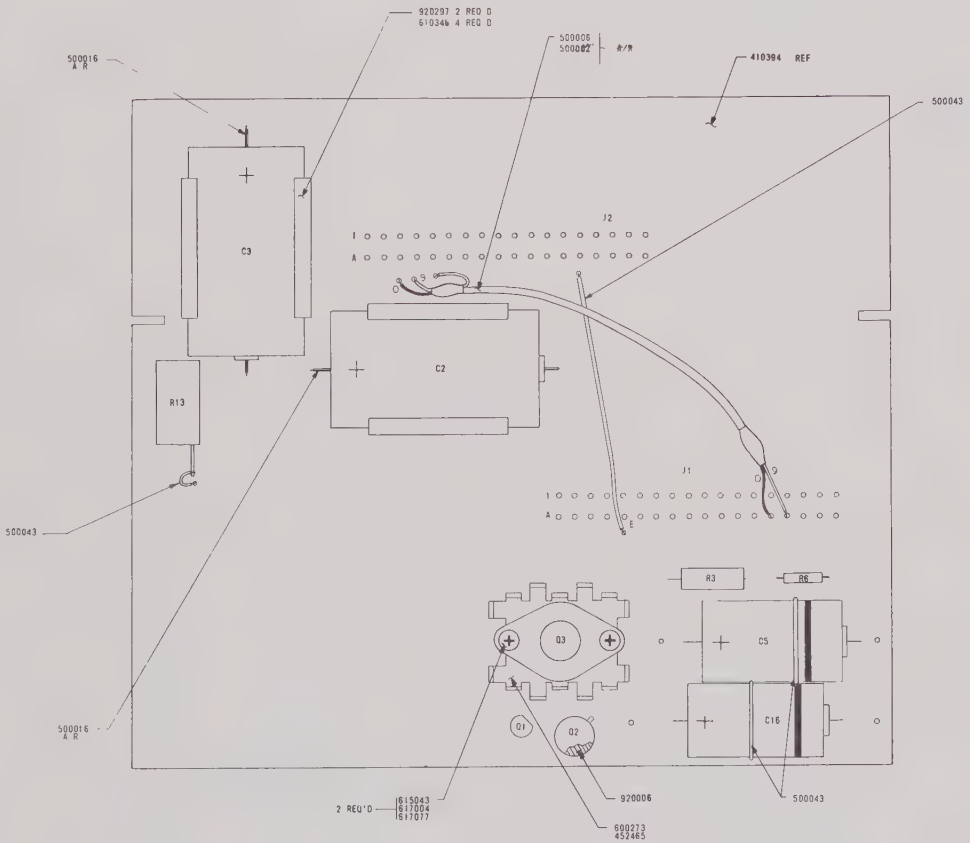
DRAWN	AL GODSEY	10 SEPT 1967
CHECK		
DESIGN		10/16/67
PROJ ENGR		10/16/67
		11/10

DANA LABORATORIES INC.
IRVINE, CALIFORNIA

PCB ASSY-POWER SUPPLY INTERCONN HALF RACK

SIZE	CODE IDENT NO.	DWG NO.	REV
D	21793	402498	F

SCALE 2/1 | WT | SHEET 1 OF 2



REF DES	PART NO	DESCRIPTION
CR13	220015	IN967 B
CR12	220015	IN967 B
CR11	221177	1/4M2 4AZ5
CR10	210014	Q23
CR9	210014	Q23
CR8	210004	SD4
CR1	210004	SD4
C16	110077	1000UF/15V
C15	101174	.001UF/500V
C14	101174	.001UF/500V
C13	110043	25UF/25V
C12	110043	25UF/25V
C11	121088	.01UF 100V
C10	110083	100UF/12V
C9	110066	15UF/200V
C8	110065	20UF/350V
C7	120072	.01UF/600V
C6	110083	100UF/12V
C5	110085	2000UF/ 10V
C4	121088	.01UF/100V
C3	110067	2000UF/35V
C2	110067	2000UF/35V
C1	121088	.01UF/100V

REF DES	PART NO	DESCRIPTION
R14	000511	510
R13	040083	500 /CTS
R12	030007	150 3W/WW
R11	000202	2k
R10	000151	150
R9	000151	150
R8	030007	150 3W/WW
R7	000202	2k
R6	000224	220k
R5	000751	750
R4	000751	750
R3	030014	220k/1W
R2	000241	240
R1	000241	240
Q5	200017	009
Q4	200035	014
Q3	200030	RCA40250
Q2	200035	014
Q1	200043	2N3565

QTY REQD	DANA PART NUMBER	NOMENCLATURE OR DESCRIPTION	CODE IDENT	SPECIFICATION OR VENDOR P/N	ITEM NO.
		LIST OF MATERIAL OR PARTS LIST			

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS .XX ±.030 .XXX ±.010 ANGLES 0° 30' FORMED ANGLES 1.0

MATERIAL

FINISH

CONTRACT NO.

DANA LABORATORIES INC.
IRVINE, CALIFORNIA

DRAWN A. GODSEY 10 SEP 1967
CHECK
DESIGN 7/12/67
PROJ ENGR 7/12/67

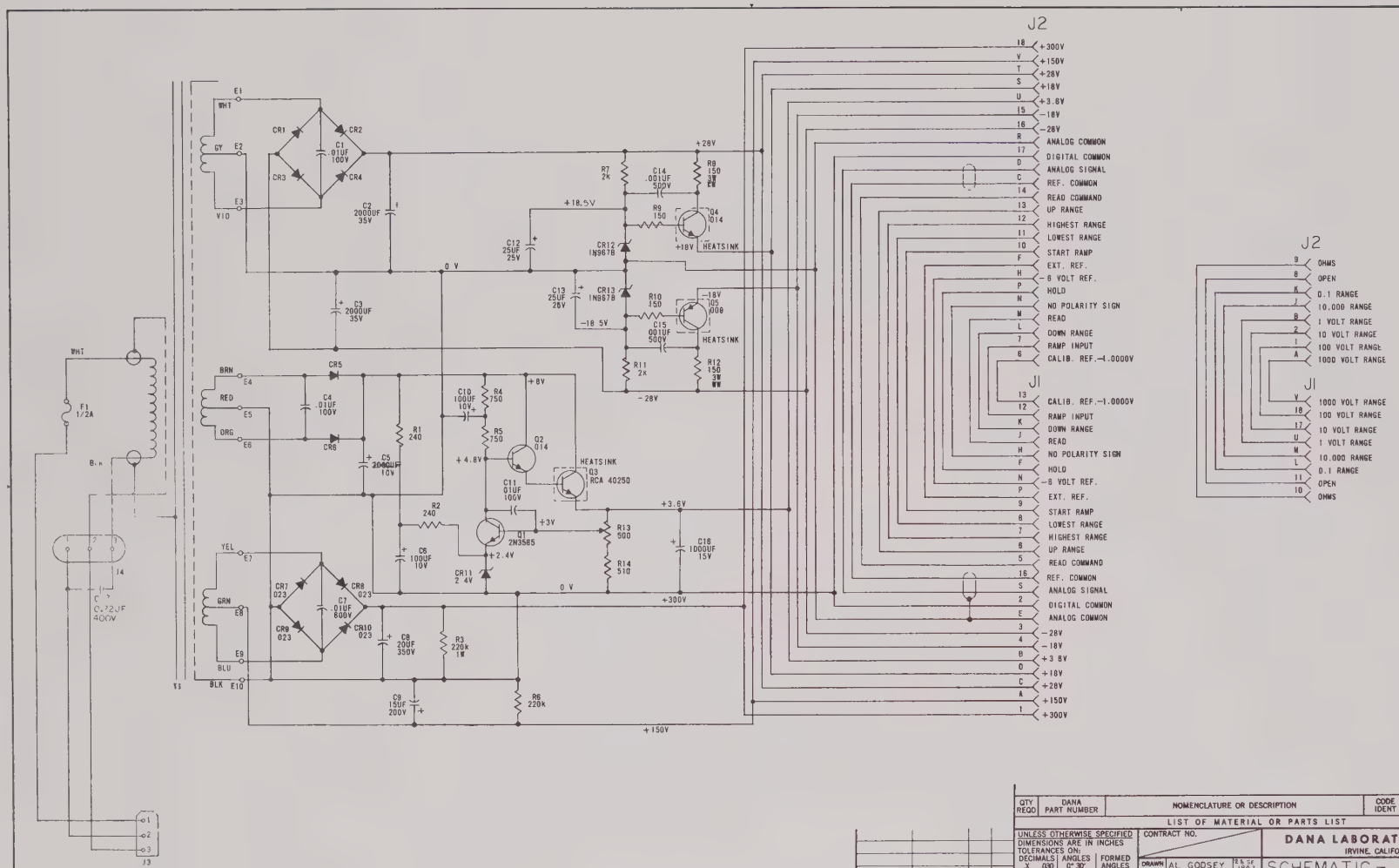
PCB ASSY-POWER SUPPLY/INTERCONN, HALF RACK

SIZE	CODE IDENT NO	DWG NO	REV
D	21793	402498	F

SCALE 2/1 WT SHEET 2 OF 2

402497	1-1-67	1	1
NEXT ASSY	USED ON	NA	FA
APPLICATION		QTY REQD	

NOTE UNLESS OTHERWISE SPECIFIED



4 ALL VOLTAGES ARE APPROXIMATE VALUES MEASURED WITH RESPECT TO ANALOG COMMON.

3 J1 AND J3 ARE CONNECTED TO THE READOUT BOARD. J2 IS CONNECTED TO THE INPUT MODULE.

2. ALL RESISTOR VALUES IN OHMS, 1/4W ± 5% CARBON.

1 ALL DIODES SD4.

NOTE: UNLESS OTHERWISE SPECIFIED

5. HIGHEST REF DESIGNATOR
C17 CR13 Q5 R14

402497	4470	REF	REF
402488	4430	REF	REF
NEXT ASSY	USED ON	NA	FA
APPLICATION		QTY REQD	

QTY REQD	DANA PART NUMBER	NOMENCLATURE OR DESCRIPTION	CODE IDENT	SPECIFICATION OR VENDOR P/N	ITEM NO.

LIST OF MATERIAL OR PARTS LIST

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS .XX ±.02 .XXX ±.010
ANGLES 0° 30'
FORMED ANGLES 1.0
MATERIAL
FINISH

CONTRACT NO.

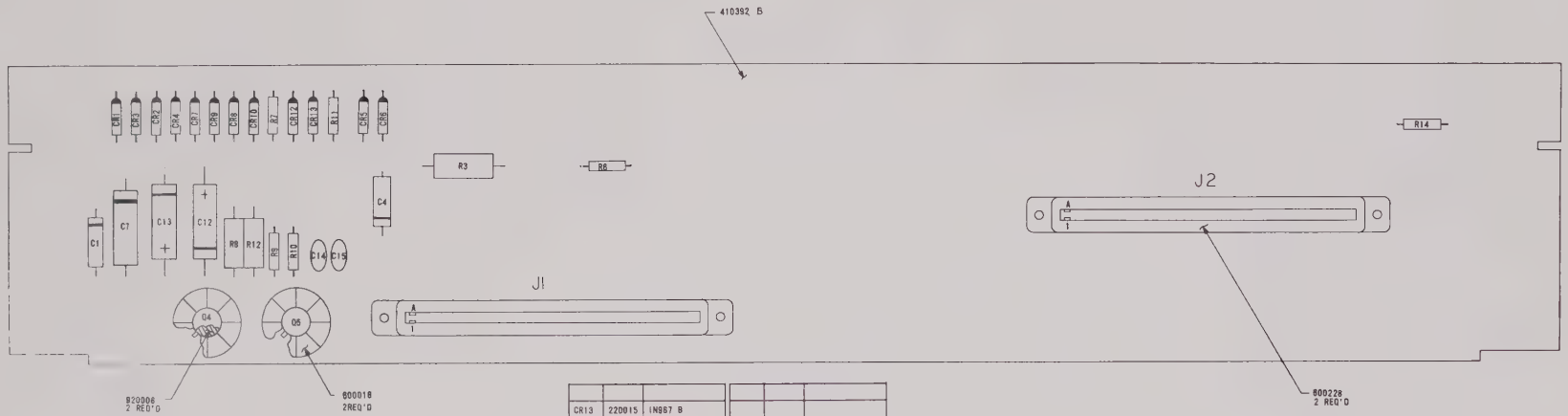
DANA LABORATORIES INC.
IRVINE, CALIFORNIA

DRAWN	AL GODSEY	8 & 9 1967
CHECK	P Page	11/11/67
QUAL ENGR	L Hyde	11/11/67
PROJ ENGR	L Hyde	11/11/67
DRAFTSM		11-7-67

SCHEMATIC - POWER SUPPLY

SIZE	CODE IDENT NO.	DWG NO.	REV
D	21793	430677	D

SCALE NONE WT SHEET 1 OF 1



REF DES	PART NO.	DESCRIPTION
CR13	220015	IN987 B
CR12	220015	IN967 B
CR11	221177	1/4W2 4AZ5
CR10	210014	D23
▼	▼	▼
CR7	210014	D23
CR6	210004	SD4
CR1	210004	SD4
C16	110077	1000UF/15V
C15	101174	.001UF/500V
C14	101174	.001UF/500V
C13	110043	25UF/25V
C12	110043	25UF/25V
C11	121088	.01UF/100V
C10	110083	100UF/12V
C9	110088	15UF/200V
C8	110085	20UF/350V
C7	120072	.01UF/600V
C6	110083	100UF/12V
C5	110085	2000UF/10V
C4	121088	.01UF/100V
C3	110067	200UF/35V
C2	110067	2000UF/35V
C1	121088	.01UF/100V

REF DES	PART NO	DESCRIPTION
R14	000511	510Ω
R13	040063	500Ω /CTS
R12	030007	150Ω /3W/WW
R11	000202	2k
R10	000151	150Ω
R9	000151	150Ω
R8	030007	150Ω 3W/WW
R7	000202	2k
R6	000224	220k
R5	000751	750Ω
R4	000751	750Ω
R3	030014	220k/1W
R2	000241	240Ω
R1	000241	240Ω
Q5	200011	009
Q4	200035	014
Q3	200030	RCA40250
Q2	200035	014
Q1	200043	2N3585

NEXT ASSY	USED ON	NA	FA
402488	4430	J	J
APPLICATION		QTY REQD	

QTY REQD	DANA PART NUMBER	NOMENCLATURE OR DESCRIPTION	CODE IDENT	SPECIFICATION OR VENDOR P/N	ITEM NO.

LIST OF MATERIAL OR PARTS LIST

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON: DECIMALS .XX .030, .XXX .010; ANGLES 0° 30'; FORMED ANGLES 1.0
MATERIAL
FINISH

CONTRACT NO.

DANA LABORATORIES INC.
IRVINE, CALIFORNIA

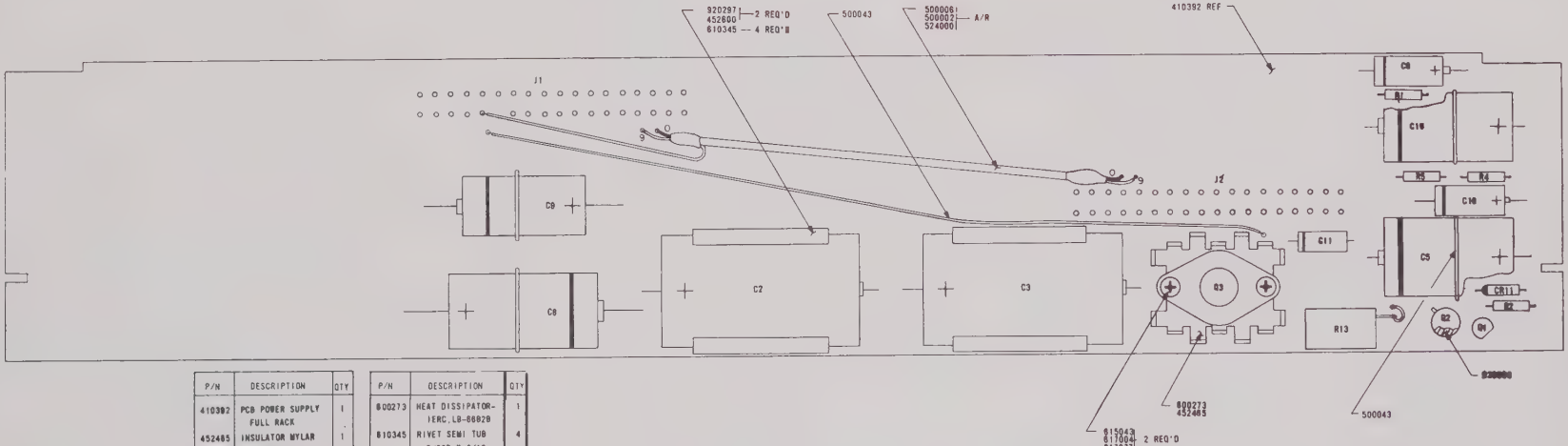
DRAWN	A. GODSEY	11/27/67
CHECK		
DESIGN	D Payne	11/27/67
PROJ ENGR	D Payne	11/27/67
	D Riddle	11/27/67

PCB ASSY-POWER SUPPLY/INTERCONN

SIZE	CODE IDENT NO	DWG NO	REV
D	21793	402489	E

SCALE 2/1 WT SHEET 1 OF 2

3 SCHEMATIC REFERENCE: 430677
2 ASSEMBLY PROCESSES AND PROCEDURES TO CONFORM TO DANA WORKMANSHIP STANDARDS.
1 ALL RESISTORS TO BE 1/4W, 5%, CARBON
NOTE: UNLESS OTHERWISE SPECIFIED



P/N	DESCRIPTION	QTY
410392	PCB POWER SUPPLY FULL RACK	1
452485	INSULATOR MYLAR	1
452980	INSULATOR - MYLAR, COMP-CLIP	2
500002	TUBING-SHRINK 153 ID	A/R
500008	CABLE-STORM B-24-19/38M-52V	A/R
500043	WIRE-24GAGE WHITE TEFLON COATED	A/R
524000	WIRE-24GAGE BLK	A/R
800018	HEAT SINK 1ERC TXBF-032-0250	2
[illegible]	CONN-EDGETYPE #252-18-30-180	2

P/N	DESCRIPTION	QTY
800273	HEAT DISSIPATOR-1ERC,LB-66828	1
810345	RIVET SEMI TUB 5/23D X 3/16 LG AL	4
815043	SCREW PPH 4-40 X 5/16 STLS	2
817004	HEX NUT 4-40 STD STLS	2
817077	WASHER INT LOCK 4 STLS	2
[illegible]	TRANS PAD-LARGE	3
820010	SOLDER-63/37 BAR	A/R
820028	SOLDER-WIRE 63263/37 RESIN [illegible]	A/R
920297	CLIP COMPONENT SEASTRUM	2

NOTE. UNLESS OTHERWISE SPECIFIED

QTY REQD	DANA PART NUMBER	NOMENCLATURE OR DESCRIPTION	CODE IDENT	SPECIFICATION OR VENDOR P/N	ITEM NO.
		LIST OF MATERIAL OR PARTS LIST			

402488	4430	1	1
NEXT ASSY	USED ON	NA	FA
APPLICATION		QTY REQD	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS | ANGLES | FORMED ANGLES
X .030 0° 30' 1.0
.XX .010
.XXX .010

MATERIAL

FINISH

CONTRACT NO.

DRAWN AL GODSEY 10 SEPT 1981

CHECK J. Hilder 10/9/81

DESIGN D Pangrle 10/9/81

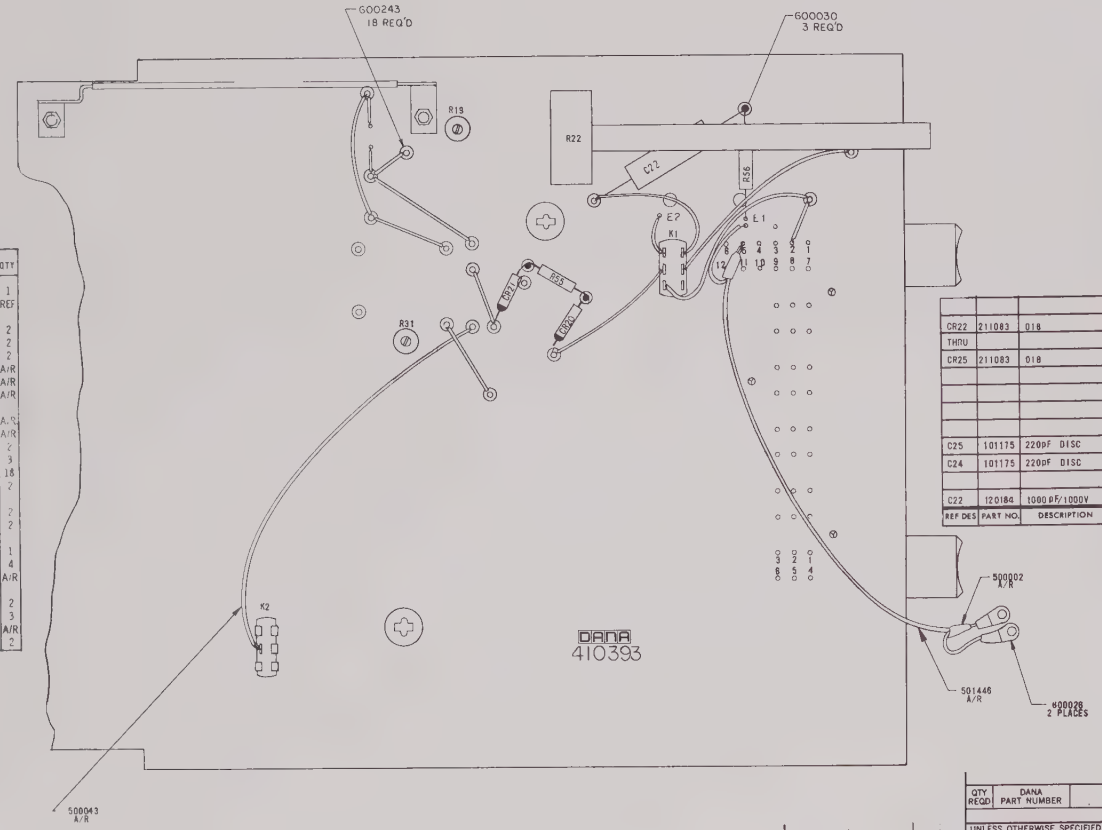
PROJ ENGR D Pangrle 10/9/81

DANA LABORATORIES INC.
IRVINE, CALIFORNIA

PCB ASSY - POWER SUPPLY /INTERCONN

SIZE	CODE IDENT NO.	DWG NO.	REV
D	21793	402489	E

SCALE 2 / 1 | WT | SHEET 2 OF 2



P/N	DESCRIPTION	QTY
410393	PCB ISOLATOR	1
430678	SCHEM CONT MODULE	REF
452144	NYLON STANDOFF	2
452747	SHIELD-ISOLATOR	2
452770	INSULATOR-SHIELD	2
[illegible]	SHRINK TUBING	A/R
[illegible]	WIRE-BUSS 34 GA	A/R
500042	WIRE-24 GA WHT TEFLON COATED	A/R
501356	SHRINK TUBING	A/R
501446	CABLE-RG174/U	A/R
600030	LUG SOLDER	2
600041	TERM-TEFLON	3
600243	TERM-FEEDTHRU	18
615014	SCREW PPH 2-56 X 1/4	2
617002	NUT, HEX 2-56	2
617075	WASHER-INT LOCK NO. 2 STLS	2
617101	WASHER-FLAT	1
920006	TRANS PAD-LARGE	4
920008	CEMENT-EASTMAN 910	A/R
920010	SOLDER-63/37 BAR	2
920018	BUT-PLUG	3
920026	SOLDER-WIRE	A/R
920062	TRANS PAD-DUAL	2

REF DES	PART NO.	DESCRIPTION
CR12	211083	D18
CR11	211083	D18
CR10	211083	D18
CR9	211083	D18
CR8	211236	D07
CR7	211236	D07
CR6	220004	1N961B
CR5	211236	D07
CR4	211236	D07
CR3	220018	1N964B
CR2	220018	1N964B
CR1	211083	D18
C20	120134	1UF/200V
C19	110071	1UF/35V
C18	101089	680PF, DISC
C17	121468	.022UF/100V
C16	110047	50UF/25V
C15	110047	50UF/25V
C14	110071	1UF/35V
C13	101145	100PF, DISC
C12	101145	100PF, DISC
C11	120153	47pF 125V
C10	120137	56UF/200V
C9	120135	.015UF/33V
C8	120011	.068UF/100V
C7	120178	27 UF/50V
C6	110043	25UF,25V
C5	101182	47pF, DISC
C4	110088	.47UF, 6V
C2	120177	.56UF/50V
C1	110070	22UF, 6V

REF DES	PART NO.	DESCRIPTION
CR22	211083	D18
THRU		
CR25	211083	D18
C25	101175	220pF DISC
C24	101175	220pF DISC
C22	120184	1000 pF/1000V

REF DES	PART NO.	DESCRIPTION
R1	000102	1k
Q20	200035	D14
Q19	200043	2N3585
Q18	200022	D12
Q17	200043	2N3585
Q16	200022	D12
Q15	200035	D14
Q14	200043	2N3585
Q13	201084	2N1304
Q12	200011	D09
Q11	200043	2N3585
Q10	200068	2N4250
Q9	200040	D16
Q8	200040	D16
Q7	200037	2N3646
Q6	200036	D15
Q5	200043	2N3585
Q4	200043	2N3585
Q3	200043	2N3585
Q2	200043	2N3585
Q1	200035	D14
M4	230000	MC724
M3	230003	MC790P
M2	230000	MC724P
M1	230000	MC724P
CR21	220004	1N961B
CR20	220004	1N961B
CR19	211083	D18
CR18	220022	1N965B
CR17	220022	1N965B
CR16	211083	D18
CR15	211083	D18
CR14	211083	D18

NEXT ASSY	USED ON	NA	FA
APPLICATION		QTY REQD	
402492	C10	1	1

QTY REQD	DANA PART NUMBER	NOMENCLATURE OR DESCRIPTION	CODE IDENT	SPECIFICATION OR VENDOR P/N	ITEM NO.
		LIST OF MATERIAL OR PARTS LIST			

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON: DECIMALS X .030, XX .010, XXX .005; ANGLES 0° 30'; FORMED ANGLES 1.0
MATERIAL
FINISH

CONTRACT NO.

DRAWN	J. Ontate	10-17-67
CHECK	[illegible]	10/18/67
DESIGN	[illegible]	10/17/67
PROJ ENGR	[illegible]	10/17/67
DRAWING	[illegible]	10-17-67

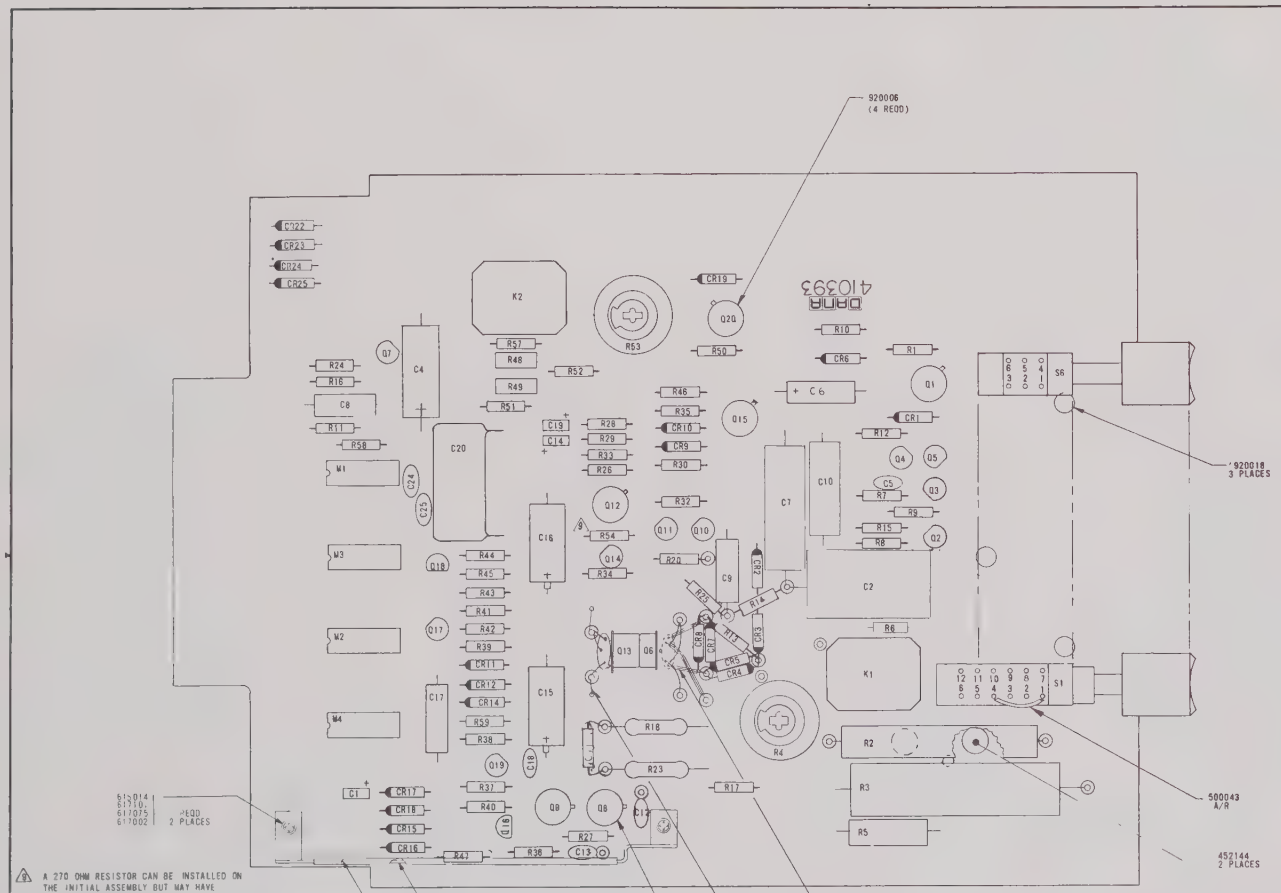
DANA LABORATORIES INC.
IRVINE, CALIFORNIA

ASSEMBLY — DC ISOLATOR 210

SIZE	CODE IDENT NO	DWG NO.	REV
D	21793	402493	N

SCALE 2:1 | WT | SHEET 1 OF 2

NOTE: UNLESS OTHERWISE SPECIFIED



REF DES	PART NO	DESCRIPTION
R35	000271	270
R34	000512	5.1k
R33	000301	300
R32	000432	4.3k
R31	040087	10k POT
R30	000513	51k
R29	000123	12k
R28	000101	100
R27	000104	100k
R26	000184	180k
R25	000516	51 MEG
R24	000102	1k
R23	010337	10 MEG 1%
R22	040100	500k POT
R20	000755	7.5 MEG
R19	040099	1 MEG POT
R18	010337	10 MEG 1%
R17	000244	240k NOMINAL
R16	000102	1k
R15	000513	51k
R14	010059	20k 1%
R13	000103	10k
R12	000912	9.1k
R11	000154	150K
R10	000202	2k
R9	000205	2 MEG
R8	000513	51k
R7	000514	510k
R6	000513	51k
R5	010334	99.75k 0.1%
R4	040082	500 POT
R3	010334	9.8997M 0.1%
R2	030015	100k 1% 1W

REF DES	PART NO	DESCRIPTION
K2	310021	RELAY
K1	310020	RELAY
S1	800336	SWITCH
THRU		
S6	800336	SWITCH
R59	000151	150
R58	000511	510
R57	000102	1k
R56	000102	1k
R55	000102	1k
R54	001734	270Ω NOM
R53	040053	5k POT
R52	000153	15k
R51	000514	510k
R50	000102	1k
R49	820204	1.1111k .05%
R48	020241	10k .05%
R47	000103	10k
R46	000101	100
R45	000102	1k
R44	000820	82
R43	000820	82
R42	000102	1k
R41	000432	4.3k
R40	000102	1k
R39	000153	15k
R38	000912	9.1k
R37	000513	51k
R36	000202	2k

⚠8 A 270 OHM RESISTOR CAN BE INSTALLED ON THE INITIAL ASSEMBLY BUT MAY HAVE TO BE CHANGED IN A FEW CASES

8 DO NOT HUMI SEAL THIS ASSEMBLY

7 CEMENT Q13 AND Q6 TOGETHER WITH FASTMAN 910 920008

6 ALL RESISTORS ARE VALUED IN OHMS ± 5% CARBON

5 ALL DIODE ARE 018

4 DO NOT MOUNT SWITCH ASSEMBLY, K1, K2, C7 AND C9 UNTIL AFTER BOARD HAS BEEN CLEANED

3 ALL ASSEMBLIES AND PROCEDURES TO CONFORM WITH DANA WORKMANSHIP STANDARDS

2 ALL RESISTOR VALUES ARE IN OHMS ±5% 1/4W CARBON

1 SCHEMATIC REFERENCE 430678

NOTE: UNLESS OTHERWISE SPECIFIED

NEXT ASSY	USED ON	NA	FA
APPLICATION		QTY REQD	

QTY REQD	DANA PART NUMBER	NOMENCLATURE OR DESCRIPTION	CODE IDENT	SPECIFICATION OR VENDOR P/N	ITEM NO.

LIST OF MATERIAL OR PARTS LIST

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON: DECIMALS .XX .030 .XXX .010 | ANGLES 0° 30' | FORMED ANGLES 1.0
MATERIAL
FINISH

CONTRACT NO.

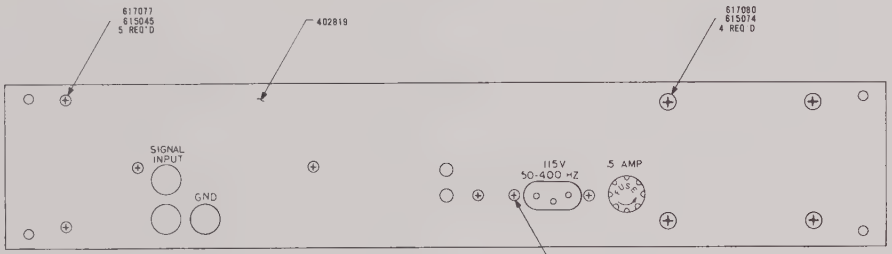
DRAWN 10-8-67
CHECK 10/18/67
DESIGN
PROJ ENGR
MFG ENGR 11/2
QUALITY 11-6-67

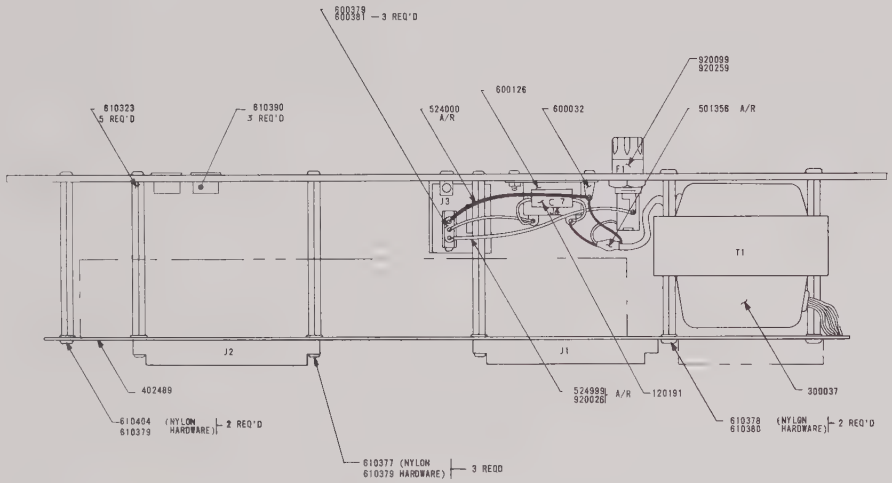
DANA LABORATORIES INC.
IRVINE, CALIFORNIA

ASSEMBLY — DC ISOLATOR

SIZE	CODE IDENT NO.	DWG NO.	REV
D	21793	402493	N

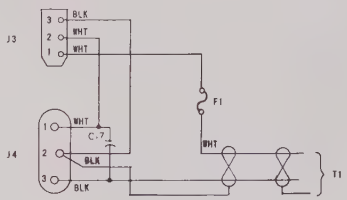
SCALE 2 : 1 | WT | SHEET 2 OF 2





WIRE LIST			
402489	E#	COLOR	T1
	2	GY	
	9	BLU	
	3	YIO	
	4	BRN	
	8	GRN	
	6	ORG	
	7	YEL	
	10	BLK	
	5	RED	
402489	1	WHT	T1

WIRING DIAGRAM



2. SCHEMATIC REF NO 430877

1 ASSEMBLY PROCEDURES AND PROCESSES TO CONFORM WITH DANA WORKMANSHIP STANDARDS

NOTE: UNLESS OTHERWISE SPECIFIED

402485	4430		1
NEXT ASSY	USED ON	NA	FA
APPLICATION		QTY REQD	

QTY REQD	DANA PART NUMBER	NOMENCLATURE OR DESCRIPTION	CODE IDENT	SPECIFICATION OR VENDOR P/N	ITEM NO.

LIST OF MATERIAL OR PARTS LIST

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS X .030 XX .010 XXX .005; ANGLES 0° 30'; FORMED ANGLES ±1°

MATERIAL

FINISH

CONTRACT NO.

DRAWN	AL GODSEY	9 OCT 1961
CHECK	C LOGLESS	10-27-67
DESIGN	W.L.	10-25-67
PROJ ENGR	D Payne	10-25-67

DRN#603

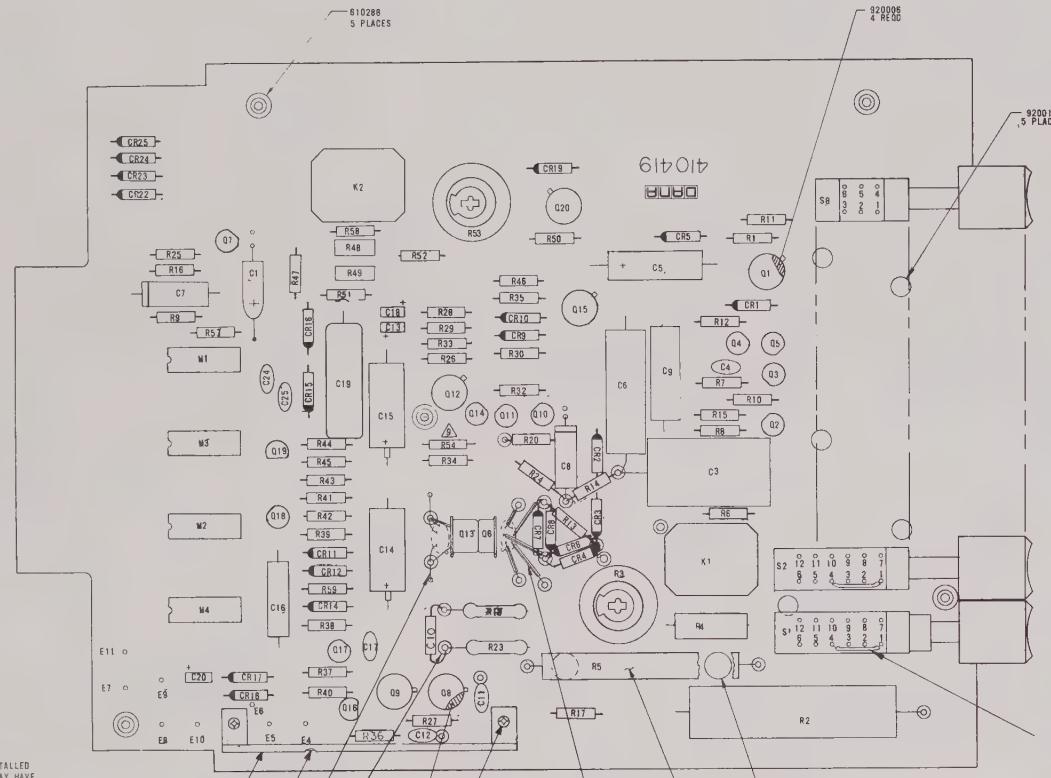
11-17-67

DANA LABORATORIES INC.
IRVINE, CALIFORNIA

POWER SUPPLY ASSY
FULL RACK 115V

SIZE	CODE IDENT NO.	DWG NO.	REV
D	21793	402488	H

SCALE 1/1 | WT | SHEET 1 OF 2



REF DES	PART NO	DESCRIPTION
CR22 THRU CR25	211083	018
CR14	211083	018
CR9 THRU CR12	211083	018
CR6 THRU CR8	211236	007
CR5	220004	1N961B
CR4	211263	007
CR3	220016	1N964B
CR2	220016	1N964B
CR1	211083	018
C25	101175	220PF DISC
C24	101175	220PF DISC
C22	120184	.001/1000V
C20	110070	22 UF/6V
C19	120134	1UF, 200V
C18	110071	1UF, 35V
C17	101099	680PF, DISC
C16	121468	.022UF, 100V
C15	110047	50UF, 25V
C14	110047	50UF, 25V
C13	110071	1UF, 35V
C12	101145	100pf, DISC
C11	101145	100pF, DISC
C10	120153	47PF 125V
C9	120137	0.56UF,200V
C8	120135	.015UF,33V POLY
C7	120011	.068UF 100V
C6	120178	.27UF, 50V
C5	110049	25UF,25V
C4	101182	47pF
C3	120177	.56UF, 50V
C1	110086	47UF/6V

REF DES	PART NO	DESCRIPTION
R2	010334	9.89875M , 0.1%
R1	000102	1K
Q20	200035	014
Q19	200022	012
Q18	200043	2N3585
Q17	200043	2N3585
Q16	200022	012
Q15	200035	014
Q14	200043	2N3585
Q13	201084	2N1304
Q12	200011	009
Q11	200043	2N3585
Q10	200068	2N4250
Q9	200040	018
Q8	200040	018
Q7	200037	2N3646
Q6	200027	015 SELECTED
Q5	200043	2N3585
Q4		
Q3		
Q2	200043	2N3585
Q1	200035	014
W4	230000	MC724P
W3	230003	MC750P
W2	230000	MC724P
W1	230000	MC724P
CR2*	220004	1N961B
CR20	220004	1N961B
CR19	211083	018
CR18	220022	1N965B
CR17	220022	1N965B
CR16	211083	018
CR15	211083	018

⚠3 A 270 OHM RESISTOR CAN BE INSTALLED ON THE INITIAL ASSEMBLY BUT MAY HAVE TO BE CHANGED IN A FEW CASES

8 DO NOT HIMI-SEAL THIS ASSY.

⚠7 ASSEMBLE R5 AFTER ASSEMBLING R22.

5 CEMENT Q13 & Q6 TOGETHER WITH EASTMAN 910 920006

4 DO NOT MOUNT SWITCH ASSEMBLY, K1, K2, C8 OR C10 UNTIL AFTER BOARD HAS BEEN CLEANED

3 ALL ASSEMBLIES AND PROCEDURES TO CONFORM WITH DANA WORKMANSHIP STANDARDS

2 ALL RESISTOR VALUES ARE IN OHMS ± 5%, 1/4W CARBON

1 SCHEMATIC REFERENCE: 430895

NOTE: UNLESS OTHERWISE SPECIFIED

NEXT ASSY	USED ON	NA	FA
APPLICATION		QTY REQD	

QTY REQD	DANA PART NUMBER	NOMENCLATURE OR DESCRIPTION	CODE IDENT	SPECIFICATION OR VENDOR P/N	ITEM NO.

LIST OF MATERIAL OR PARTS LIST

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON: DECIMALS | ANGLES | FORMED ANGLES
X .030 | 0° 30' | 1.0
XX .000
XXX .010

MATERIAL

FINISH

CONTRACT NO.

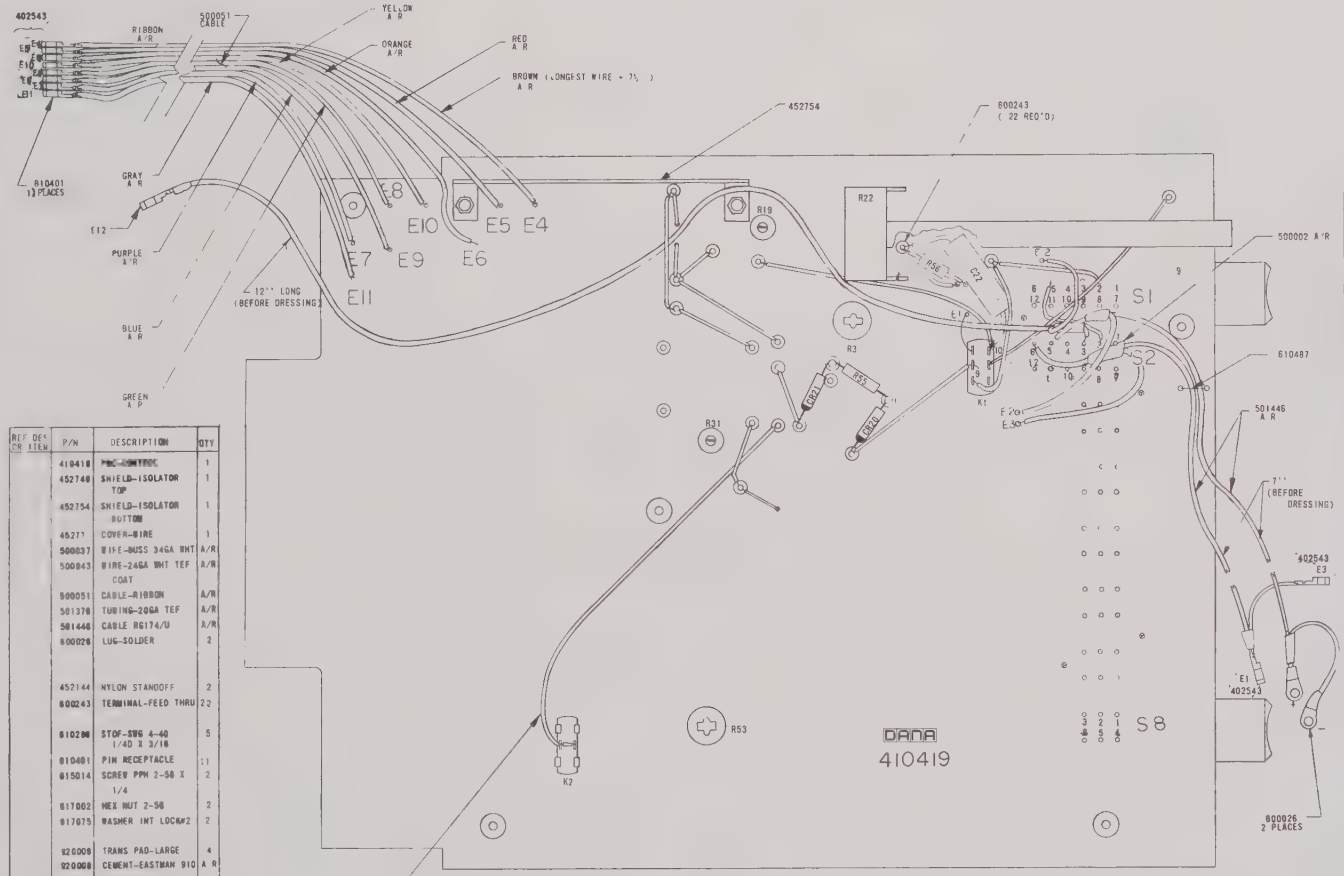
DRAWN 10-11-67
CHECK
DESIGN
PROJ ENGR

DANA LABORATORIES INC.
IRVINE, CALIFORNIA

ASSEMBLY — 220
AC/DC ISOLATOR

SIZE	CODE IDENT NO.	DWG NO.	REV
D	21793	402515	J

SCALE 2/1 | WT | SHEET 1 OF 2



REF DES OR ITEM	P/N	DESCRIPTION	QTY
	410418	PNC-CONTROL	1
	452748	SHIELD-ISOLATOR TOP	1
	452754	SHIELD-ISOLATOR BOTTOM	1
	45277	COVER-WIRE	1
	500037	WIRE-BUSS 34GA WHT	A/R
	500043	WIRE-24GA WHT TEF COAT	A/R
	500051	CABLE-RIBBON	A/R
	501378	TUBING-20GA TEF	A/R
	501446	CABLE RG174/U	A/R
	600026	LUG-SOLDER	2
	452144	NYLON STANDOFF	2
	600243	TERMINAL-FEED THRU	22
	610288	STOF-SNG 4-40 1/4D X 3/16	5
	610401	PIN RECEPTACLE	13
	615014	SCREW PPH 2-56 X 1/4	2
	617002	HEX NUT 2-56	2
	617075	WASHER INT LOCK#2	2
	920006	TRANS PAD-LARGE	4
	920008	CEMENT-EASTMAN 910	A/R
	920010	SOLDER BAR	A/R
	920018	BUT-PLUG	5
	820028	SOLDER-WIRE	A/R
	820062	TRANS PAD-ROSS	2
	610487	STRAP-RUBBER 3"	1
	500002	TUBING-SHRINK	A/R

REF DES	PART NO	DESCRIPTION
R36	000202	2k
R35	000271	270
R34	000512	5.1k
R33	000301	300
R32	000432	4.3k
R31	040087	10k POT
R30	000513	51k
R29	000123	12k
R28	000101	100
R27	000104	100k
R26	000184	180k
R25	000102	1k
R24	000516	51M
R23	010337	10 M 1%
R22	040100	500k POT
R20	000755	7.5M
R19	040099	1 M POT
R18	010337	10 M 1%
R17	000244	FSV (NOM 240k)
R16	000102	1k
R15	000513	51k
R14	010059	20k 1%
R13	000103	10k
R12	000912	9.1k
R11	000202	2k
R10	000205	2 M
R9	000154	150k
R8	000513	51k
R7	000514	510k
R6	000513	51k
R5	030015	100k 1% 10W
R4	010334	99.75k 0.1%
R3	040062	500 POT

REF DES	PART NO	DESCRIPTION
K2	310021	RELAY
K1	310029	RELAY
S1	600337	SWITCH
THRU		
S8	600337	SWITCH
R59	000151	150
R58	000102	1k
R57	000511	510
R56	000103	10k
R55	000102	1k
RS4	001734	270Ω NOM
R53	040053	5k POT
R52	000153	15k
R51	000514	510k
R50	000102	1k
R49	020204	1.1111k 05%
R48	020241	10k 05%
R47	000103	10k
R46	000101	100
R45	000102	1k
R44	000820	82
R43	000820	82
R42	000102	1k
R41	000432	4.3k
R40	000102	1k
R39	000153	15k
R38	000912	9.1k
R37	000513	51k

SEE SHEET 1

NOTE. UNLESS OTHERWISE SPECIFIED

QTY REQD	DANA PART NUMBER	NOMENCLATURE OR DESCRIPTION	CODE IDENT	SPECIFICATION OR VENDOR P/N	ITEM NO.

LIST OF MATERIAL OR PARTS LIST

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON: DECIMALS .XX ±.020 .XXX ±.010; ANGLES 0° 30'; FORMED ANGLES ±.0

MATERIAL

FINISH

CONTRACT NO.

DRAWN 10-19-67

CHECK

DESIGN 11/16/67

PROJ ENGR 11/16/67

DRN # 775

1-20-68 Rev

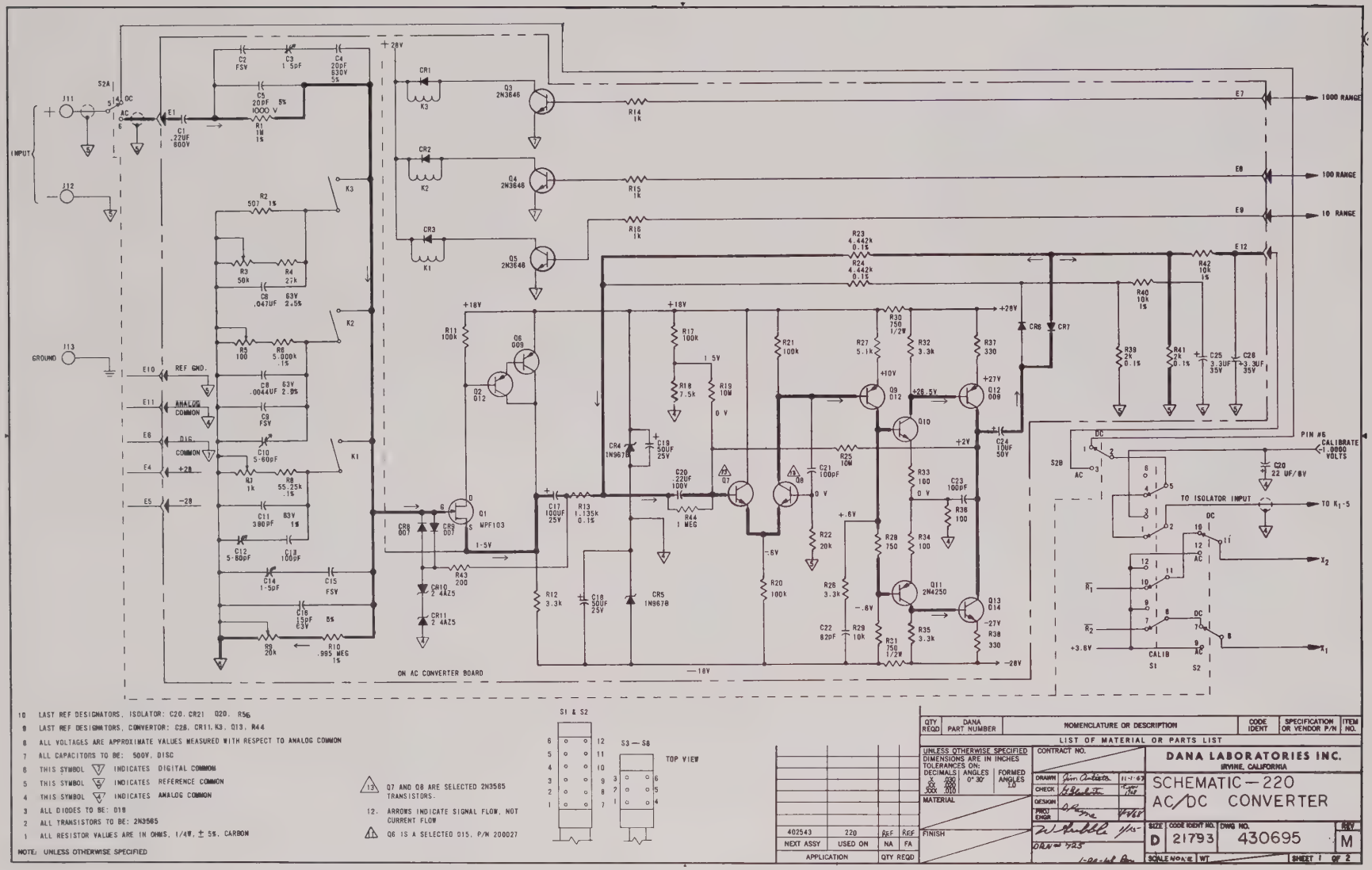
DANA LABORATORIES INC.
IRVINE, CALIFORNIA

ASSEMBLY — 220 AC/DC ISOLATOR

SIZE D | CODE IDENT NO. 21793 | DWG NO. 402515 | REV J

SCALE 2/1 | WT | SHEET 2 OF 2

402544A	220 D1	1	1
NEXT ASSY	USED ON	NA	FA
APPLICATION		QTY REQD	



10 LAST REF DESIGNATORS, ISOLATOR: C20, CR21, Q20, R56.

9 LAST REF DESIGNATORS, CONVERTOR: C28, CR11, K3, Q13, R44

8 ALL VOLTAGES ARE APPROXIMATE VALUES MEASURED WITH RESPECT TO ANALOG COMMON

7 ALL CAPACITORS TO BE: 500V, DISC

6 THIS SYMBOL ▽ INDICATES DIGITAL COMMON

5 THIS SYMBOL ▽ INDICATES REFERENCE COMMON

4 THIS SYMBOL ▽ INDICATES ANALOG COMMON

3 ALL DIODES TO BE: D18

2 ALL TRANSISTORS TO BE: 2N3565

1 ALL RESISTOR VALUES ARE IN OHMS, 1/4W, ± 5%, CARBON

NOTE: UNLESS OTHERWISE SPECIFIED

13 Q7 AND Q8 ARE SELECTED 2N3585 TRANSISTORS.

12. ARROWS INDICATE SIGNAL FLOW, NOT CURRENT FLOW

11 Q6 IS A SELECTED D15, P/N 200D27

402543	220	REF	REF
NEXT ASSY	USED ON	NA	FA
APPLICATION		QTY REQD	

LIST OF MATERIAL OR PARTS LIST

QTY REQD	DANA PART NUMBER	NOMENCLATURE OR DESCRIPTION	CODE IDENT	SPECIFICATION OR VENDOR P/N	ITEM NO.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS/ ANGLES FORMED ANGLES 1.0

MATERIAL

FINISH

CONTRACT NO.

DRAWN Jim Roberts 11-4-67

CHECK G Blackstone 11-7-67

DESIGN D Payne 11-7-67

PROJ ENGR W Hubbell 11/15

Dhm # 523

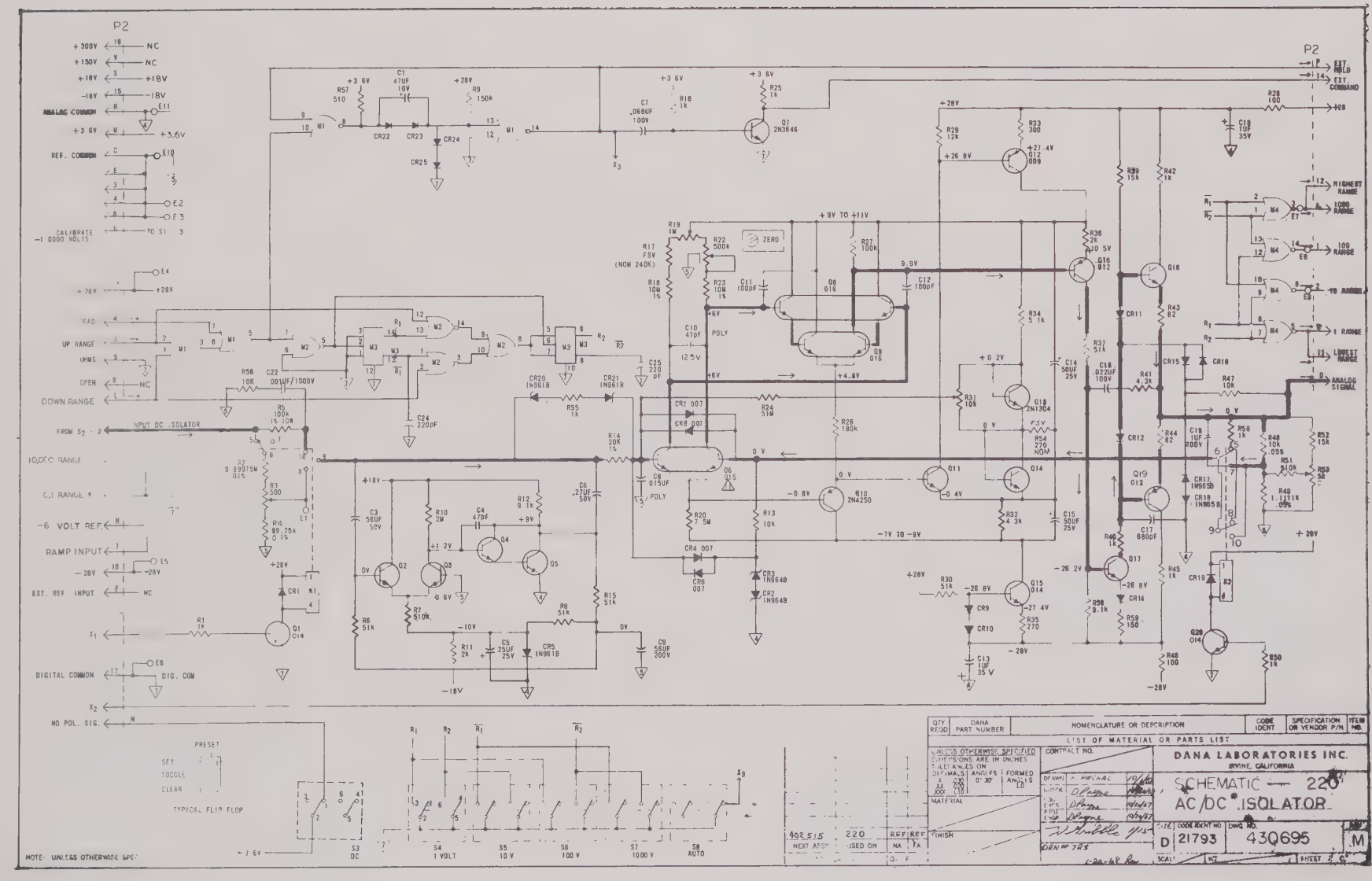
1-22-68 Rev

DANA LABORATORIES INC.
IRVINE, CALIFORNIA

SCHEMATIC — 220 AC/DC CONVERTER

SIZE	CODE IDENT NO.	DWG NO.	REV
D	21793	430695	M

SCALE NONE WT SHEET 1 OF 2



QTY REQD	DANA PART NUMBER	NOMENCLATURE OR DESCRIPTION	CODE IDENT	SPECIFICATION OR VENDOR P/N	ITEM NO.

LIST OF MATERIAL OR PARTS LIST

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS | ANGLES | FORMED .XX ±.03 | 0° 30' | ANGLES ±2°

MATERIAL

FINISH

CONTRACT NO.

DRAWN A. MECHAC 10/66
CHECK D. Phipps 10/66/67
ENGR D. Phipps 10/26/67
PROJ D. Phipps 10/26/67
APPD W. Whittle 11/1/67

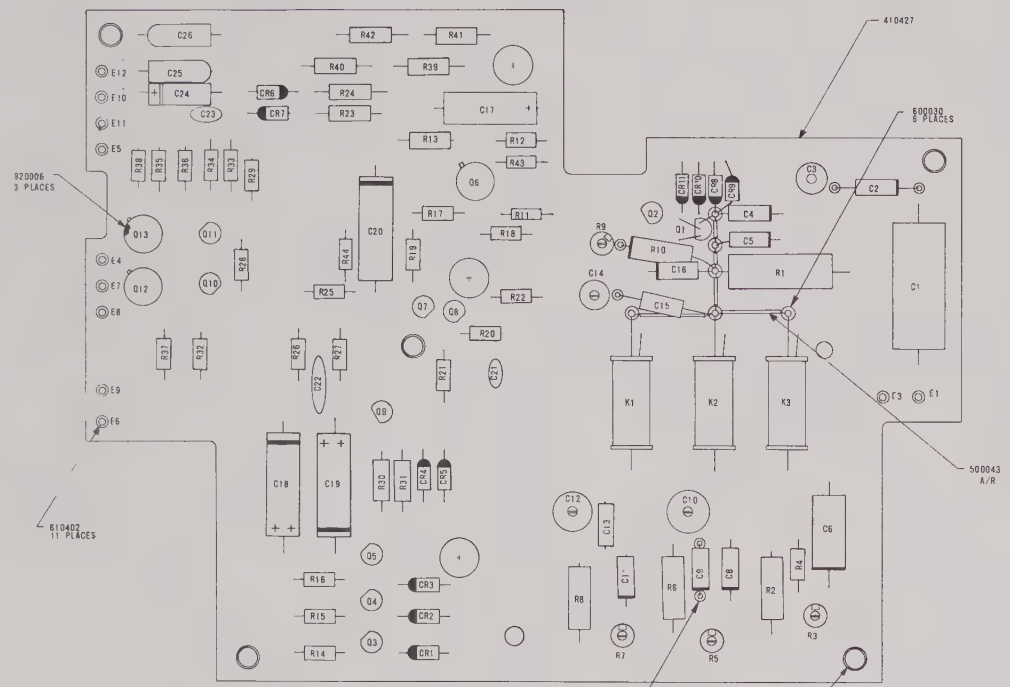
DANA LABORATORIES INC.
IRVINE, CALIFORNIA

SCHEMATIC — 220
AC/DC ISOLATOR

SIZE	CODE IDENT NO	DWG NO.	REV
D	21793	430695	M

SCALE NONE SHEET 2 OF 2

402.515	220	REF	REF
NEXT ASSY	USED ON	NA	FA
		D. F	



CR4	220015	1N967B
CR3	211083	018
CR2	211083	018
CR1	211083	018
C26	110022	3.3UF/35V
C25	110022	3.3UF/35V
C24	110005	100UF/50V
C23	101145	100pF
C22	100021	82pF
C21	101145	100pF
C20	121393	22UF/100V
C19	110047	50UF/25V
C18	110047	50UF/25V
C17	111148	100UF/25V
C16	120163	15pF/63V
C15	120142	FSV 0 TO 1000PF
C14	130054	1-5pF TRIMMER
C13	120034	100pF/500V
C12	130055	5-60pF TRIMMER
C11	120158	390pF/63V, 1%
C10	130055	5-60pF TRIMMER
C9	120142	FSV 0 TO 1000pF
C8	120162	.0044/63V
C6	120181	.047UF/63V
C5	120197	20pF/1000V
C4	120138	20pF/630V
C3	130054	1-5pF TRIMMER
C2	120142	FSV 0 TO 1000pF
C1	120007	22UF/600V
REF DES	PART NUMBER	DESCRIPTION

R12	000332	3.3k
R11	000104	100k
R10	010341	995 MEG 1% *
R9	040046	20k POT
R8	010341	55.25k 1% *
R7	040123	1K POT
R6	010341	5.000k 1% *
R5	040110	100 POT
R4	000273	27k
R3	040104	50K POT
R2	010341	507Ω 1% *
R1	010341	1 MEG. 1% *
Q13	200035	014
Q12	200011	009
Q11	200068	2N4250
Q10	200043	2N3565
Q9	200022	012
Q8	200080	2N3565 SELECTED
Q7	200090	2N3565-SELECTED
Q6	200011	009
Q5	200037	2N3646
Q4	200037	2N3646
Q3	200037	2N3646
Q2	200022	012
Q1	200085	MPF 103
CR11	221177	1/4W2 4AZ5
CR10	221177	1/4W2.4AZ5
CR9	211236	007
CR8	211236	007
CR7	211083	018
CR6	211083	018
CR5	220015	1N967B
REF DES	PART NUMBER	DESCRIPTION

K3	310036	SPST 24V RELAY
K2	310035	SPST 24V RELAY
K1	310035	SPST 24V RELAY
R44	000105	1 MEG
R43	000201	200
R42	010060	10k, 1%
R41	010341	2k, 0.1% *
R40	010060	10k, 1%
R39	010341	2k, 0.1% *
R38	000331	330
R37	000331	330
R36	000101	100
R35	000332	3.3k
R34	000101	100
R33	000101	100
R32	000332	3.3k
R31	001712	750, 1/2W
R30	001712	750, 1/2W
R29	000103	10k
R28	000751	750
R27	000512	5.1k
R26	000332	3.3k
R25	000106	10M
R24	010341	4.442k 0.1% *
R23	010341	4.442k 0.1% *
R22	000203	20k
R21	000104	100k
R20	000104	100k
R19	000106	10M
R18	000752	7.5k
R17	000104	100k
R16	000102	1k
R15	000102	1k
R14	000102	1k
R13	010341	1.135k 1% *
REF DES	PART NUMBER	DESCRIPTION

* INDICATES RESISTOR SET

P/N	DESCRIPTION	QTY
410427	PCB-CONVERTER AC/DC	1
500043	BUSS WIRE	A/R
600030	TERMINAL	6
600287	CONN-PC JACK CARBION	6
610402	FORMED PIN	11
610273	STOF SWG,SPACER	5
920006	TRANS PAD-LARGE	3
920026	SOLDER WIRE RESIN CORE	A R

3 ALL ASSEMBLY PROCEDURES AND PROCESSES TO CONFORM WITH DANA WORKMANSHIP STANDARDS

2 ALL RESISTORS ARE VALUED IN OHMS 1/4W. 5% CARBON

1 SCHEMATIC REFERENCE 430695

NOTE: UNLESS OTHERWISE SPECIFIED

402510	220	1	1
NEXT ASSY	USED ON	NA	FA
APPLICATION		QTY REQD	

QTY REQD	DANA PART NUMBER	NOMENCLATURE OR DESCRIPTION	CODE IDENT	SPECIFICATION OR VENDOR P/N	ITEM NO.

LIST OF MATERIAL OR PARTS LIST

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS: X .030, XX .010, XXX .005; ANGLES 0° 30'; FORMED ANGLES 1/2°

MATERIAL

FINISH

CONTRACT NO.

DRAWN

CHECK

DESIGN

PROJ ENGR

DRN # 725

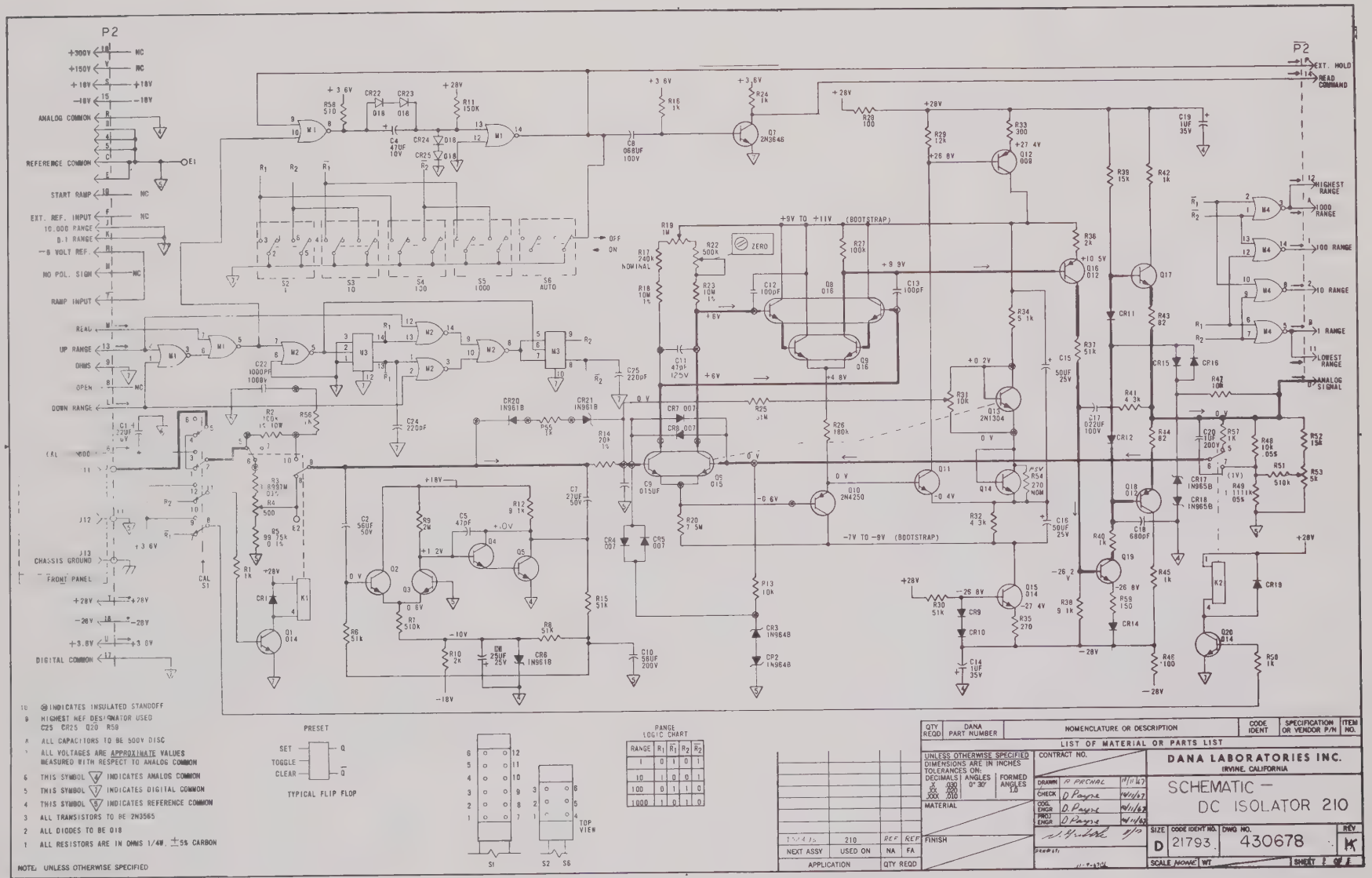
1-20-66 Rev.

DANA LABORATORIES INC.
IRVINE, CALIFORNIA

ASSEMBLY —— 220
AC/DC CONVERTER

SIZE	CODE IDENT NO.	DWG NO.	REV
D	21793	402543	K

SCALE 2:1 WT SHEET 1 OF 1



10 ⊗ INDICATES INSULATED STANDOFF
9 HIGHEST REF DESIGNATOR USED C25 CR25 Q29 R59
8 ALL CAPACITORS TO BE 500V DISC
7 ALL VOLTAGES ARE APPROXIMATE VALUES MEASURED WITH RESPECT TO ANALOG COMMON
6 THIS SYMBOL ▽ INDICATES ANALOG COMMON
5 THIS SYMBOL ▽ INDICATES DIGITAL COMMON
4 THIS SYMBOL ▽ INDICATES REFERENCE COMMON
3 ALL TRANSISTORS TO BE 2N3565
2 ALL DIODES TO BE D18
1 ALL RESISTORS ARE IN OHMS 1/4W. ±5% CARBON

NOTE: UNLESS OTHERWISE SPECIFIED

QTY REQD	DANA PART NUMBER	NOMENCLATURE OR DESCRIPTION	CODE IDENT	SPECIFICATION OR VENDOR P/N	ITEM NO.

LIST OF MATERIAL OR PARTS LIST

1	210	REF	REF
NEXT ASSY	USED ON	NA	FA
APPLICATION		QTY REQD	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON: DECIMALS X .030 .XX .010 | ANGLES 0° 30' | FORMED ANGLES 1.0
MATERIAL
FINISH
CONTRACT NO.

DRAWN	P. PECHAL	11/11/67
CHECK	D. Payne	11/11/67
DSG. ENGR	D. Payne	11/11/67
PROJ. ENGR	D. Payne	11/11/67

DANA LABORATORIES INC.
IRVINE, CALIFORNIA

SCHEMATIC — DC ISOLATOR 210

SIZE	CODE IDENT NO.	DWG NO.	REV
D	21793	430678	K

SCALE NONE WT SHEET 1 OF 1

PARTS LIST

ASSEMBLY 402487 READOUT 4400

A

REF. DESIG.	PART NO.	DESCRIPTION						
CR01	211083	DIODE SILICO	018			1	DANA	211083
CR02	211083	DIODE SILICO	018			1	DANA	211083
CR03	211083	DIODE SILICO	018			1	DANA	211083
CR04	211083	DIODE SILICO	018			1	DANA	211083
CR05	402467	REFERENCE ELEMENT					DANA	402467
CR06	220004	DIODE SILICO ZENER	1N961B			1	MOTOROLA	1N961B
CR07	221177	DIODE SILICO ZENER					MOTOROLA	M.2.4A25
CR08	211083	DIODE SILICO	018			1	DANA	211083
CR09	211083	DIODE SILICO	018			1	DANA	211083
CR10	221177	DIODE SILICO ZENER					MOTOROLA	M.2.4A25
CR11	211083	DIODE SILICO	018			1	DANA	211083
CR12	211083	DIODE SILICO	018			1	DANA	211083
CR13	211083	DIODE SILICO	018			1	DANA	211083
CR14	211083	DIODE SILICO	018			1	DANA	211083
CR15	211083	DIODE SILICO	018			1	DANA	211083
CR16	211083	DIODE SILICO	018			1	DANA	211083
CR17	211083	DIODE SILICO	018			1	DANA	211083
C01	110068	CAP ELEC	5 MFD	25 V			DUCATI	5-25
C02	120174	CAP POLY	.5 MFD	100 V	5%		CDE	WMF6S1
C03	110069	CAP ELEC	10 MFD	10 V			KEMET	K10W10K
C04	110043	CAP ELECT	25 MFD	25 V	20%		DUCATI	25-25
C05	100006	CAP CERAM	10 PFD	500 V	10%1		AEROVOX	TCD-N750
C06	101098	CAP CERAM	330 PFD	500 V	10%1		AEROVOX	SCD1X5F
C07	101145	CAP CERAM	100 PFD	500 V	10%1		AEROVOX	SCD1X5F
C08	101145	CAP CERAM	100 PFD	500 V	10%1		AEROVOX	SCD1X5F
C09	101098	CAP CERAM	330 PFD	500 V	10%1		AEROVOX	SCD1X5F
C10	110047	CAP ELECT	50 MFD	50 V	20%		DUCATI	50-50
C11	110071	CAP ELECT	.1 MFD	35 V	10%		KEMET	K1W35K
C12	100006	CAP CERAM	10 PFD	500 V	10%1		AEROVOX	TCD-N750
C13	101642	CAP CERAM	150 PFD	500 V	10%1		AEROVOX	SCD2X5F
C14	101174	CAP CERAM	.001 MFD	500 V	10%1		AEROVOX	SCD3X5F
C15	101174	CAP CERAM	.001 MFD	500 V	10%1		AEROVOX	SCD3X5F
C16	101174	CAP CERAM	.001 MFD	500 V	10%1		AEROVOX	SCD3X5F
C17	121091	CAP MYLAR	.033 MFD	100 V	10%1		CDE	WMF1533
C18	100008	CAP CERAM	82 PFD	500 V	10%		AEROVOX	TCD-N750
C19	110069	CAP ELEC	10 MFD	10 V			KEMET	K10W10K
C20	110069	CAP ELEC	10 MFD	10 V			KEMET	K10W10K
C21	121091	CAP MYLAR	.033 MFD	100 V	10%1		CDE	WMF1533

PARTS LIST

ASSEMBLY 402487 READOUT 44J0 A

REF. DESIG.	PART NO.	DESCRIPTION						
C22	101182	CAP	CERAM	47 PFD	500 V	10%1	AEROVOX	TCD-N750
C23	101174	CAP	CERAM	.001 MFD	500 V	10%1	AEROVOX	SCD3X5F
C24	101174	CAP	CERAM	.001 MFD	500 V	10%1	AEROVOX	SCD3X5F
C25	101174	CAP	CERAM	.001 MFD	500 V	10%1	AEROVOX	SCD3X5F
C26	101174	CAP	CERAM	.001 MFD	500 V	10%1	AEROVOX	SCD3X5F
C27	101098	CAP	CERAM	330 PFD	500 V	10%1	AEROVOX	SCD1X5F
C28	101182	CAP	CERAM	47 PFD	500 V	10%1	AEROVOX	TCD-N750
DS01	920116	LAMP	NEON	NE-2H			G E	MPG250-3
DS02	920342	NEON		NE-2H			GE	C2A-M
DS03	920116	LAMP	NEON	NE-2H			G E	MPG250-3
M01	230003	INTEGRATED CIRCUIT MC790					MOTOROLA	MC790P
M02	230000	INTEGRATED CIRCUIT MC724					MOTOROLA	MC724P
M03	230003	INTEGRATED CIRCUIT MC790					MOTOROLA	MC790P
M04	230003	INTEGRATED CIRCUIT MC790					MOTOROLA	MC790P
M05	230003	INTEGRATED CIRCUIT MC790					MOTOROLA	MC790P
M06	230003	INTEGRATED CIRCUIT MC790					MOTOROLA	MC790P
M07	230003	INTEGRATED CIRCUIT MC790					MOTOROLA	MC790P
M08	230003	INTEGRATED CIRCUIT MC790					MOTOROLA	MC790P
M09	230003	INTEGRATED CIRCUIT MC790					MOTOROLA	MC790P
M10	230003	INTEGRATED CIRCUIT MC790					MOTOROLA	MC790P
M11	230000	INTEGRATED CIRCUIT MC724					MOTOROLA	MC724P
M12	230000	INTEGRATED CIRCUIT MC724					MOTOROLA	MC724P
M13	230000	INTEGRATED CIRCUIT MC724					MOTOROLA	MC724P
M14	230015	INTEGRATED CIRCUIT MC723P					MOTOROLA	MC723P
M15	230000	INTEGRATED CIRCUIT MC724					MOTOROLA	MC724P
M16	230000	INTEGRATED CIRCUIT MC724					MOTOROLA	MC724P
M17	230000	INTEGRATED CIRCUIT MC724					MOTOROLA	MC724P
M18	230000	INTEGRATED CIRCUIT MC724					MOTOROLA	MC724P
M19	230006	INTEGRATED CIRCUIT MC799P					MOTOROLA	MC799P
M20	230003	INTEGRATED CIRCUIT MC790					MOTOROLA	MC790P
M21	230014	INTEGRATED CIRCUIT UL9960					FAIRCHILD	UL9960
M22	230014	INTEGRATED CIRCUIT UL9960					FAIRCHILD	UL9960
M23	230014	INTEGRATED CIRCUIT UL9960					FAIRCHILD	UL9960
M24	230014	INTEGRATED CIRCUIT UL9960					FAIRCHILD	UL9960
Q01	201084	TRANS GERMAN PNP		2N1304		1	TI	2N1304
Q02	200037	TRANS SILICO NPN		2N3646			FAIRCHILD	2N3646
Q03	200049	TRANS		2N3417			GE	2N3417
Q04	200040	TRANS SILICO NPN		016			DANA	200040

PARTS LIST

ASSEMBLY 402487 READOUT 4400

A

REF. DESIG.	PART NO.	DESCRIPTION		
Q05	200040	TRANS SILICO NPN	016	DANA 200040
Q06	200043	TRANS SILICO NPN	2N3565	FAIRCHILD 2N3565
Q07	200044	TRANS SILICO NPN DUAL FSV		DANA 200044
Q08	200044	TRANS SILICO NPN DUAL FSV		DANA 200044
Q09	200052	TRANS SILICO PNP	009	DANA 200052
Q10	200044	TRANS SILICO NPN DUAL FSV		DANA 200044
Q11	200044	TRANS SILICO NPN DUAL FSV		DANA 200044
Q12	200044	TRANS SILICO NPN DUAL FSV		DANA 200044
Q13	200044	TRANS SILICO NPN DUAL FSV		DANA 200044
Q14	200052	TRANS SILICO PNP	009	DANA 200052
Q15	200043	TRANS SILICO NPN	2N3565	FAIRCHILD 2N3565
Q16	200044	TRANS SILICO NPN DUAL FSV		DANA 200044
Q17	200044	TRANS SILICO NPN DUAL FSV		DANA 200044
Q18	200043	TRANS SILICO NPN	2N3565	FAIRCHILD 2N3565
Q19	200052	TRANS SILICO PNP	009	DANA 200052
Q20	200035	TRANS SILICO NPN	014	DANA 200035
Q21	200022	TRANS SILICO PNP	012	DANA 200022
Q22	200043	TRANS SILICO NPN	2N3565	FAIRCHILD 2N3565
Q23	200043	TRANS SILICO NPN	2N3565	FAIRCHILD 2N3565
Q24	200043	TRANS SILICO NPN	2N3565	FAIRCHILD 2N3565
Q25	200035	TRANS SILICO NPN	014	DANA 200035
Q26	200043	TRANS SILICO NPN	2N3565	FAIRCHILD 2N3565
Q27	200043	TRANS SILICO NPN	2N3565	FAIRCHILD 2N3565
Q28	200040	TRANS SILICO NPN	016	DANA 200040
Q29	200043	TRANS SILICO NPN	2N3565	FAIRCHILD 2N3565
Q30	200043	TRANS SILICO NPN	2N3565	FAIRCHILD 2N3565
Q31	200022	TRANS SILICO PNP	012	DANA 200022
Q32	200043	TRANS SILICO NPN	2N3565	FAIRCHILD 2N3565
Q33	200035	TRANS SILICO NPN	014	DANA 200035
Q34	200037	TRANS SILICO NPN	2N3646	FAIRCHILD 2N3646
Q35	200075	TRANS	2N4870	MOTOROLA 2N4870
Q36	200035	TRANS SILICO NPN	014	DANA 200035
Q37	200035	TRANS SILICO NPN	014	DANA 200035
Q38	200037	TRANS SILICO NPN	2N3646	FAIRCHILD 2N3646
Q39	200035	TRANS SILICO NPN	014	DANA 200035
Q40	200035	TRANS SILICO NPN	014	DANA 200035
Q41	200035	TRANS SILICO NPN	014	DANA 200035
Q42	200079	TRANS	021	DANA 200079

PARTS LIST

ASSEMBLY 402487 READOUT 4400 A

REF. DESIG.	PART NO.	DESCRIPTION						
Q43	200035	TRANS SILICO NPN	014			DANA	200035	
Q44	200037	TRANS SILICO NPN	2N3646			FAIRCHILD	2N3646	
Q45	200035	TRANS SILICO NPN	014			DANA	200035	
Q46	200035	TRANS SILICO NPN	014			DANA	200035	
Q47	200035	TRANS SILICO NPN	014			DANA	200035	
Q48	200035	TRANS SILICO NPN	014			DANA	200035	
R01	040101	RES VARI	50 OHM			CTS		
R02	040086	RES VARI	2 K	10%		BECKMAN	62PR2K	
R03	020241	RES WW	10 K	.05%	1/8 W	JORDAN	J-11	
R04	020391	RES WW	11.4 K	.5%	1/8 W	JORDAN	J11	
R05	020241	RES WW	10 K	.05%	1/8 W	JORDAN	J-11	
R06	000183	RES CARBON	18 K	5%	1/4 W1	OHMITE	RC07GF183J	
R07	000202	RES CARBON	2 K	5%	1/4 W1	OHMITE	RC07GF202J	
R10	000102	RES CARBON	1 K	5%	1/4 W1	OHMITE	RC07GF102J	
R11	040087	RES VARI	10 K	10%	1/4 W	BECKMAN	62PR10K	
R12	000202	RES CARBON	2 K	5%	1/4 W1	OHMITE	RC07GF202J	
R13	000333	RES CARBON	33 K	5%	1/4 W	OHMITE	RC07GF333J	
R14	010149	RES METAL	499 OHM	1%	1/4 W	ELECTRA	RN60D4990F	
R15	040098	RES VARI	20 K	10%		BECKMAN	62PR20K	
R16	402467	REFERENCE ELEMENT				DANA	402467	
R17	000103	RES CARBON	10 K	5%	1/4 W1	OHMITE	RC07GF103J	
R18	020390	RES WW	1 K	.05%	1/8 W	JORDAN	J11	
R19	010038	RES METAL	422 K	1%	1/4 W	ELECTRA	RN60D4223F	
R20	040088	RES VARI	100 K	10%		BECKMAN	62PR100K	
R21	010038	RES METAL	422 K	1%	1/4 W	ELECTRA	RN60D4223F	
R22	000184	RES CARBON	180 K	5%	1/4 W	OHMITE	RC07GF184J	
R23	000184	RES CARBON	180 K	5%	1/4 W	OHMITE	RC07GF184J	
R24	010038	RES METAL	422 K	1%	1/4 W	ELECTRA	RN60D4223F	
R25	040088	RES VARI	100 K	10%		BECKMAN	62PR100K	
R26	010038	RES METAL	422 K	1%	1/4 W	ELECTRA	RN60D4223F	
R27	000363	RES CARBON	36 K	5%	1/4 W1	OHMITE	RC07GF363J	
R28	000183	RES CARBON	18 K	5%	1/4 W1	OHMITE	RC07GF183J	
R29	402467	REFERENCE ELEMENT				DANA	402467	
R30	010063	RES METAL	3.92 K	1%	1/4 W	ELECTRA	RN60D3921F	
R31	000681	RES CARBON	680 OHM	5%	1/4 W1	OHMITE	RC07GF681J	
R32	000512	RES CARBON	5.1 K	5%	1/4 W1	OHMITE	RC07GF512J	
R33	000512	RES CARBON	5.1 K	5%	1/4 W1	OHMITE	RC07GF512J	

ASSEMBLY 402487 READOUT 4400 A

REF. DESIG.	PART NO.	DESCRIPTION							
R34	001737	RES	FSV			5%	1/4 W	DANA	001737
R35	020468	RES	WW	6	K	.5%		JORDAN	J11
R36	040086	RES	VARI	2	K	10%		BECKMAN	62PR2K
R37	020389	RES	WW	5	K	.5%	1/8 W	JORDAN	J11
R38	000332	RES	CARBON	3.3	K	5%	1/4 W1	OHMITE	RC07GF332J
R39	000223	RES	CARBON	22	K	5%	1/4 W	OHMITE	RC07GF223J
R40	000393	RES	CARBON	39	K	5%	1/4 W	OHMITE	RC07GF393J
R41	000244	RES	CARBON	240	K	5%	1/4 W1	OHMITE	RC07GF244J
R42	000272	RES	CARBON	2.7	K	5%	1/4 W	OHMITE	RC07GF272J
R43	000163	RES	CARBON	16	K	5%	1/4 W1	OHMITE	RC07GF163J
R44	000203	RES	CARBON	20	K	5%	1/4 W1	OHMITE	RC07GF203J
R45	000910	RES	CARBON	91	OHM	5%	1/4 W1	OHMITE	RC07GF910J
R46	000910	RES	CARBON	91	OHM	5%	1/4 W1	OHMITE	RC07GF910J
R47	000102	RES	CARBON	1	K	5%	1/4 W1	OHMITE	RC07GF102J
R48	000154	RES	CARBON	150	K	5%	1/4 W1	OHMITE	RC07GF154J
R49	000821	RES	CARBON	820	OHM	5%	1/4 W	OHMITE	RC07GF821J
R50	000391	RES	CARBON	390	OHM	5%	1/4 W	OHMITE	RC07GF391J
R51	000472	RES	CARBON	4.7	K	5%	1/4 W1	OHMITE	RC07GF472J
R53	000391	RES	CARBON	390	OHM	5%	1/4 W	OHMITE	RC07GF391J
R54	000393	RES	CARBON	39	K	5%	1/4 W	OHMITE	RC07GF393J
R55	040053	RES	VARI	5	K	10%	1.5 W	CTS	110
R56	010137	RES	METAL	100	OHM	1%	1/4 W	ELECTRA	RN60D1000F
R57	020406	RES	WW	4.893	K	.05%	1/8 W	JORDAN	J11
R58	020241	RES	WW	10	K	.05%	1/8 W	JORDAN	J-11
R59	020241	RES	WW	10	K	.05%	1/8 W	JORDAN	J-11
R60	000200	RES	CARBON	20	OHM	5%	1/4 W	OHMITE	RC07GF200J
R61	000201	RES	CARBON	200	OHM	5%	1/4 W1	OHMITE	RC07GF201J
R62	000103	RES	CARBON	10	K	5%	1/4 W1	OHMITE	RC07GF103J
R63	040087	RES	VARI	10	K	10%	1/4 W	BECKMAN	62PR10K
R64	000104	RES	CARBON	100	K	5%	1/4 W1	OHMITE	RC07GF104J
R65	000152	RES	CARBON	1.5	K	5%	1/4 W1	OHMITE	RC07GF152J
R66	000152	RES	CARBON	1.5	K	5%	1/4 W1	OHMITE	RC07GF152J
R67	000472	RES	CARBON	4.7	K	5%	1/4 W1	OHMITE	RC07GF472J
R68	010013	RES	METAL	60.4	K	1%	1/4 W	ELECTRA	RN60C6042F
R69	010059	RES	METAL	20	K	1%	1/4 W	ELECTRA	RN60D2002F
R70	040097	RES	VARI	5	K	10%		BECKMAN	62PR5K
R71	010059	RES	METAL	20	K	1%	1/4 W	ELECTRA	RN60D2002F
R72	010078	RES	METAL	86.6	K	1%	1/4 W	ELECTRA	RN60B8662F

PARTS LIST

ASSEMBLY 402487 READOUT 4400 A

REF. DESIG.	PART NO.	DESCRIPTION							
R73	000563	RES	CARBON	56 K	5%	1/4 W	OHMITE	RC07GF563J
R74	000104	RES	CARBON	100 K	5%	1/4 W1	OHMITE	RC07GF104J
R75	000183	RES	CARBON	18 K	5%	1/4 W1	OHMITE	RC07GF183J
R76	000202	RES	CARBON	2 K	5%	1/4 W1	OHMITE	RC07GF202J
R77	000102	RES	CARBON	1 K	5%	1/4 W1	OHMITE	RC07GF102J
R78	000512	RES	CARBON	5.1 K	5%	1/4 W1	OHMITE	RC07GF512J
R79	000302	RES	CARBON	3 K	5%	1/4 W1	OHMITE	RC07GF302J
R80	000102	RES	CARBON	1 K	5%	1/4 W1	OHMITE	RC07GF102J
R81	000221	RES	CARBON	220 OHM	5%	1/4 W1	OHMITE	RC07GF221J
R82	000273	RES	CARBON	27 K	5%	1/4 W1	OHMITE	RC07GF273J
R83	000103	RES	CARBON	10 K	5%	1/4 W1	OHMITE	RC07GF103J
R84	000223	RES	CARBON	22 K	5%	1/4 W	OHMITE	RC07GF223J
R85	000511	RES	CARBON	510 OHM	5%	1/4 W1	OHMITE	RC07GF511J
R86	000101	RES	CARBON	100 OHM	5%	1/4 W1	OHMITE	RC07GF101J
R87	001745	RES	CARBON	56 K	5%	1/2 W	OHMITE	RC20GF563J
R88	001744	RES	CARBON	27 K	5%	1/2 W	OHMITE	RC20GF273J
R89	000302	RES	CARBON	3 K	5%	1/4 W1	OHMITE	RC07GF302J
R90	000302	RES	CARBON	3 K	5%	1/4 W1	OHMITE	RC07GF302J
R91	000202	RES	CARBON	2 K	5%	1/4 W1	OHMITE	RC07GF202J
R92	000102	RES	CARBON	1 K	5%	1/4 W1	OHMITE	RC07GF102J
R93	001744	RES	CARBON	27 K	5%	1/2 W	OHMITE	RC20GF273J
R94	001745	RES	CARBON	56 K	5%	1/2 W	OHMITE	RC20GF563J
R95	000102	RES	CARBON	1 K	5%	1/4 W1	OHMITE	RC07GF102J
R96	000102	RES	CARBON	1 K	5%	1/4 W1	OHMITE	RC07GF102J
R97	000623	RES	CARBON	62 K	5%	1/4 W1	OHMITE	RC07GF623J
R98	000302	RES	CARBON	3 K	5%	1/4 W1	OHMITE	RC07GF302J
R99	000223	RES	CARBON	22 K	5%	1/4 W	OHMITE	RC07GF223J
R100	001744	RES	CARBON	27 K	5%	1/2 W	OHMITE	RC20GF273J
R101	001745	RES	CARBON	56 K	5%	1/2 W	OHMITE	RC20GF563J
R102	000471	RES	CARBON	470 OHM	5%	1/4 W1	OHMITE	RC07GF471J
R103	000302	RES	CARBON	3 K	5%	1/4 W1	OHMITE	RC07GF302J
R104	000102	RES	CARBON	1 K	5%	1/4 W1	OHMITE	RC07GF102J
R105	000102	RES	CARBON	1 K	5%	1/4 W1	OHMITE	RC07GF102J
R106	001744	RES	CARBON	27 K	5%	1/2 W	OHMITE	RC20GF273J
R107	001745	RES	CARBON	56 K	5%	1/2 W	OHMITE	RC20GF563J
R108	000102	RES	CARBON	1 K	5%	1/4 W1	OHMITE	RC07GF102J
R109	000623	RES	CARBON	62 K	5%	1/4 W1	OHMITE	RC07GF623J

PARTS LIST

ASSEMBLY 402487 READOUT 4400 A

REF. DESIG.	PART NO.	DESCRIPTION							
R110	000302	RES	CARBON	3 K	5%	1/4 W1	OHMITE	RC07GF302J
R111	001745	RES	CARBON	56 K	5%	1/2 W	OHMITE	RC20GF563J
R112	000102	RES	CARBON	1 K	5%	1/4 W1	OHMITE	RC07GF102J
R113	000102	RES	CARBON	1 K	5%	1/4 W1	OHMITE	RC07GF102J
R114	001744	RES	CARBON	27 K	5%	1/2 W	OHMITE	RC20GF273J
R115	000100	RES	CARBON	10 OHM	5%	1/4 W1	OHMITE	RC07GF100J
R116	000202	RES	CARBON	2 K	5%	1/4 W1	OHMITE	RC07GF202J

PARTS LIST

ASSEMBLY 402489 4430 POWER SUPPLY A

REF. DESIG.	PART NO.	DESCRIPTION
CR01	210004	DIODE SILICO SD4 DIODES IN SD4
CR02	210004	DIODE SILICO SD4 DIODES IN SD4
CR03	210004	DIODE SILICO SD4 DIODES IN SD4
CR04	210004	DIODE SILICO SD4 DIODES IN SD4
CR05	210004	DIODE SILICO SD4 DIODES IN SD4
CR06	210004	DIODE SILICO SD4 DIODES IN SD4
CR07	210014	DIODE SILICO 023 DANA 210014
CR08	210014	DIODE SILICO 023 DANA 210014
CR09	210014	DIODE SILICO 023 DANA 210014
CR10	210014	DIODE SILICO 023 DANA 210014
CR11	221177	DIODE SILICO ZENER 1/4 W1 MOTOROLA M.2.4A25
CR12	220015	DIODE SILICO ZENER 1N967B MOTOROLA 1N967B
CR13	220015	DIODE SILICO ZENER 1N967B MOTOROLA 1N967B
C01	121088	CAP MYLAR .01 MFD 100 V 10% CDE WMF1S1
C02	110067	CAP ELECT 2000 MFD 35 V 20% DUCATI 2000-35
C03	110067	CAP ELECT 2000 MFD 35 V 20% DUCATI 2000-35
C04	121088	CAP MYLAR .01 MFD 100 V 10% CDE WMF1S1
C05	110085	CAP ELECT 2000 MFD 10 V 20% DUCATI 2000-10
C06	110083	CAP ELECT 100 MFD 10 V 20% DUCATI 100-10
C07	120072	CAP MYLAR .01 MFD 600 V 10% CDE WMF651
C08	110065	CAP ELECT 20 MFD 350 V 20% DUCATI 20-350
C09	110066	CAP ELECT 15 MFD 200 V 20% DUCATI 15-200
C10	110083	CAP ELECT 100 MFD 10 V 20% DUCATI 100-10
C11	121088	CAP MYLAR .01 MFD 100 V 10% CDE WMF1S1
C12	110043	CAP ELECT 25 MFD 25 V 20% DUCATI 25-25
C13	110043	CAP ELECT 25 MFD 25 V 20% DUCATI 25-25
C14	101174	CAP CERAM .001 MFD 500 V 10%1 AEROVOX SCD3X5F
C15	101174	CAP CERAM .001 MFD 500 V 10%1 AEROVOX SCD3X5F
C 16	110077	CAP ELECT 1000 MFD 15 V AMPEREX C437PR/E1000
Q01	200043	TRANS SILICO NPN 2N3565 FAIRCHILD 2N3565
Q02	200035	TRANS SILICO NPN 014 DANA 200035
Q03	200030	TRANS SILICO NPN 40250 RCA 40250
Q04	200035	TRANS SILICO NPN 014 DANA 200035
Q05	200011	TRANS SILICO PNP 009 DANA 200011
R01	000241	RES CARBON 240 OHM 5% 1/4 W1 OHMITE RC07GF241J
R02	000241	RES CARBON 240 OHM 5% 1/4 W1 OHMITE RC07GF241J
R03	030014	RES CARBON 220 K 5% 1 W OHMITE RC32GF224J
R04	000751	RES CARBON 750 OHM 5% 1/4 W1 OHMITE RC07GF751J

PARTS LIST

ASSEMBLY 402489 4430 POWER SUPPLY A

REF. DESIG.	PART NO.	DESCRIPTION							
R05	000751	RES	CARBON	750	OHM	5%	1/4 W1	OHMITE	RC07GF751J
R06	000224	RES	CARBON	220	K	5%	1/4 W1	OHMITE	RC07GF224J
R07	000202	RES	CARBON	2	K	5%	1/4 W1	OHMITE	RC07GF202J
R08	030007	RES	CARBON	150	OHM	5%	3 W	OHMITE	4396
R09	000151	RES	CARBON	150	OHM	5%	1/4 W1	OHMITE	RC07GF151J
R10	000151	RES	CARBON	150	OHM	5%	1/4 W1	OHMITE	RC07GF151J
R11	000202	RES	CARBON	2	K	5%	1/4 W1	OHMITE	RC07GF202J
R12	030007	RES	CARBON	150	OHM	5%	3 W	OHMITE	4396
R13	040063	RES	VARI	500	OHM	10%	1.5 W	CTS	110
R14	000511	RES	CARBON	510	OHM	5%	1/4 W1	OHMITE	RC07GF511J

PARTS LIST

ASSEMBLY 402493 DC AUTO 210 A

REF. DESIG.	PART NO.	DESCRIPTION						
CR01	211083	DIODE SILICO	018	1	DANA	211083		
CR02	220016	DIODE SILICO ZENER	1N964B		MOTOROLA	1N964B		
CR03	220016	DIODE SILICO ZENER	1N964B		MOTOROLA	1N964B		
CR04	211236	DIODE SILICO	007		DANA	211236		
CR05	211236	DIODE SILICO	007		DANA	211236		
CR06	220004	DIODE SILICO ZENER	1N961B	1	MOTOROLA	1N961B		
CR07	211236	DIODE SILICO	007		DANA	211236		
CR08	211236	DIODE SILICO	007		DANA	211236		
CR09	211083	DIODE SILICO	018	1	DANA	211083		
CR10	211083	DIODE SILICO	018	1	DANA	211083		
CR11	211083	DIODE SILICO	018	1	DANA	211083		
CR12	211083	DIODE SILICO	018	1	DANA	211083		
CR13	211083	DIODE SILICO	018	1	DANA	211083		
CR14	211083	DIODE SILICO	018	1	DANA	211083		
CR15	211083	DIODE SILICO	018	1	DANA	211083		
CR16	211083	DIODE SILICO	018	1	DANA	211083		
CR17	220022	DIODE SILICO ZENER	1N965B		MOTOROLA	1N965B		
CR18	220022	DIODE SILICO ZENER	1N965B		MOTOROLA	1N965B		
CR19	211083	DIODE SILICO	018	1	DANA	211083		
CR20	220004	DIODE SILICO ZENER	1N961B	1	MOTOROLA	1N961B		
CR21	220004	DIODE SILICO ZENER	1N961B	1	MOTOROLA	1N961B		
CR22	211083	DIODE SILICO	018		DANA	211083		
CR23	211083	DIODE SILICO	018		DANA	211083		
CR24	211083	DIODE SILICO	018		DANA	211083		
CR25	211083	DIODE SILICO	018		DANA	211083		
C01	110070	CAP ELECT	22 MFD	6 V	10%	KEMET	K22W6K	
C02	120177	CAP MYLAR	.56 MFD	50 V	5%	IMB	PV2A564J	
C04	110086	CAP TANTA	47 MFD	10 V	10%	KEMET	K47C6K	
C05	101182	CAP CERAM	47 PFD	500 V	10%1	AEROVOX	TCD-N750	
C06	110043	CAP ELECT	25 MFD	25 V	20%	DUCATI	25-25	
C07	120178	CAP MYLAR	.27 MFD	50 V	5%	IMB	PV2A274J	
C08	120011	CAP POLYS	.068 MFD	100 V	10%	CDE	WMF1568	
C09	120135	CAP POLYS	.015 MFD	33 V	10%	MIAL	611.3S	
C10	120137	CAP MYLAR	.56 MFD	200 V	10%	IMB	XA2C56K	
C11	120153	CAP POLYS	47 PFD	125 V	10%	MIAL	611	
C12	101145	CAP CERAM	100 PFD	500 V	10%1	AEROVOX	SCD1X5F	
C13	101145	CAP CERAM	100 PFD	500 V	10%1	AEROVOX	SCD1X5F	
C14	110071	CAP ELECT	.1 MFD	35 V	10%	KEMET	K1W35K	

PARTS LIST

ASSEMBLY 402493 DC AUTO 210 A

REF. DESIG.	PART NO.	DESCRIPTION
C15	110047	CAP ELECT 50 MFD 50 V 20% DUCATI 50-50
C16	110047	CAP ELECT 50 MFD 50 V 20% DUCATI 50-50
C17	121468	CAP MYLAR .022 MFD 100 V 10%1 CDE WMF1S22
C18	101099	CAP CERAM 680 PFD 500 V 10%1 AEROVOX SCD2X5F
C19	110071	CAP ELECT .1 MFD 35 V 10% KEMET K1W35K
C20	120134	CAP MYLAR 1 MFD 200 V 10% PAKTRON MF1200LL
C22	120184	CAP POLYS 1000 PFD1000 V 5% MIAL 611
C24	101175	CAP CERAM 220 PFD 500 V 10% AEROVOX SCD1X5F
C25	101175	CAP CERAM 220 PFD 500 V 10% AEROVOX SCD1X5F
K01	310029	RELAY AM ZETTLR AZ420-56
K02	310021	RELAY DC 2 PDT 24V 1 ALLIED AZ42056105
M01	230000	INTEGRATED CIRCUIT MC724 MOTOROLA MC724P
M02	230000	INTEGRATED CIRCUIT MC724 MOTOROLA MC724P
M03	230003	INTEGRATED CIRCUIT MC790 MOTOROLA MC790P
M04	230000	INTEGRATED CIRCUIT MC724 MOTOROLA MC724P
Q01	200035	TRANS SILICO NPN 014 DANA 200035
Q02	200043	TRANS SILICO NPN 2N3565 FAIRCHILD 2N3565
Q03	200043	TRANS SILICO NPN 2N3565 FAIRCHILD 2N3565
Q04	200043	TRANS SILICO NPN 2N3565 FAIRCHILD 2N3565
Q05	200043	TRANS SILICO NPN 2N3565 FAIRCHILD 2N3565
Q06	200036	TRANS SILICO NPN 015 DANA 200036
Q07	200037	TRANS SILICO NPN 2N3646 FAIRCHILD 2N3646
Q08	200040	TRANS SILICO NPN 016 DANA 200040
Q09	200040	TRANS SILICO NPN 016 DANA 200040
Q10	200068	TRANS 2N4250 FAIRCHILD 2N4250
Q11	200043	TRANS SILICO NPN 2N3565 FAIRCHILD 2N3565
Q12	200011	TRANS SILICO PNP 009 DANA 200011
Q13	201084	TRANS GERMAN PNP 2N1304 1 TI 2N1304
Q14	200043	TRANS SILICO NPN 2N3565 FAIRCHILD 2N3565
Q15	200035	TRANS SILICO NPN 014 DANA 200035
Q16	200022	TRANS SILICO PNP 012 DANA 200022
Q17	200043	TRANS SILICO NPN 2N3565 FAIRCHILD 2N3565
Q18	200022	TRANS SILICO PNP 012 DANA 200022
Q19	200043	TRANS SILICO NPN 2N3565 FAIRCHILD 2N3565
Q20	200035	TRANS SILICO NPN 014 DANA 200035
R01	000102	RES CARBON 1 K 5% 1/4 W1 OHMITE RC07GF102J
R02	030015	RES WW 100 K 1% 10 W C-F M-100
R03	010334	RES SET DANA 010334

PARTS LIST

ASSEMBLY 402493 DC AUTO 210 A

REF. DESIG.	PART NO.	DESCRIPTION							
R04	040062	RES	VARI	500	OHM	10%	1.5 W	CTS	110
R05	010334	RES		SET				DANA	010334
R06	000513	RES	CARBON	51	K	5%	1/4 W1	OHMITE	RC07GF513J
R07	000514	RES	CARBON	510	K	5%	1/4 W1	OHMITE	RC07GF524J
R08	000513	RES	CARBON	51	K	5%	1/4 W1	OHMITE	RC07GF513J
R09	000205	RES	CARBON	2	M	5%	1/4 W1	OHMITE	RC07GF205J
R10	000202	RES	CARBON	2	K	5%	1/4 W1	OHMITE	RC07GF202J
R11	000154	RES	CARBON	150	K	5%	1/4 W1	OHMITE	RC07GF154J
R12	000912	RES	CARBON	9.1	K	5%	1/4 W1	OHMITE	RC07GF912J
R13	000103	RES	CARBON	10	K	5%	1/4 W1	OHMITE	RC07GF103J
R14	010059	RES	METAL	20	K	1%	1/4 W	ELECTRA	RN60D2002F
R15	000513	RES	CARBON	51	K	5%	1/4 W1	OHMITE	RC07GF513J
R16	000102	RES	CARBON	1	K	5%	1/4 W1	OHMITE	RC07GF102J
R17	000244	RES	CARBON	240	K	5%	1/4 W1	OHMITE	RC07GF244J
R18	010337	RES	METAL	10	MEG	1%		DALE	DCS1/2
R19	040099	RES	VARI	1	MEG	10%	1/4 W	BECKMAN	62PRIM
R20	000755	RES	CARBON	7.5	M	5%	1/4 W	OHMITE	RC07GF755J
R22	040100	RES	VARI	500	K			CTS	137.6818
R23	010337	RES	METAL	10	MEG	1%		DALE	DCS1/2
R24	000102	RES	CARBON	1	K	5%	1/4 W1	OHMITE	RC07GF102J
R25	000516	RES	CARBON	51	M	5%	1/4 W	OHMITE	RC07GF516J
R26	000184	RES	CARBON	180	K	5%	1/4 W	OHMITE	RC07GF184J
R27	000104	RES	CARBON	100	K	5%	1/4 W1	OHMITE	RC07GF104J
R28	000101	RES	CARBON	100	OHM	5%	1/4 W1	OHMITE	RC07GF101J
R29	000123	RES	CARBON	12	K	5%	1/4 W1	OHMITE	RC07GF123J
R30	000513	RES	CARBON	51	K	5%	1/4 W1	OHMITE	RC07GF513J
R31	040087	RES	VARI	10	K	10%	1/4 W	BECKMAN	62PR10K
R32	000432	RES	CARBON	4.3	K	5%	1/4 W1	OHMITE	RC07GF432J
R33	000301	RES	CARBON	300	OHM	5%	1/4 W	OHMITE	RC07GF301J
R34	000512	RES	CARBON	5.1	K	5%	1/4 W1	OHMITE	RC07GF512J
R35	000271	RES	CARBON	270	OHM	5%	1/4 W	OHMITE	RC07GF271J
R36	000202	RES	CARBON	2	K	5%	1/4 W1	OHMITE	RC07GF202J
R37	000513	RES	CARBON	51	K	5%	1/4 W1	OHMITE	RC07GF513J
R38	000912	RES	CARBON	9.1	K	5%	1/4 W1	OHMITE	RC07GF912J
R39	000153	RES	CARBON	15	K	5%	1/4 W1	OHMITE	RC07GF153J
R40	000102	RES	CARBON	1	K	5%	1/4 W1	OHMITE	RC07GF102J
R41	000432	RES	CARBON	4.3	K	5%	1/4 W1	OHMITE	RC07GF432J
R42	000102	RES	CARBON	1	K	5%	1/4 W1	OHMITE	RC07GF102J

PARTS LIST

ASSEMBLY 402493 DC AUTO 210 A

REF. DESIG.	PART NO.	DESCRIPTION							
R43	000820	RES	CARBON	82	OHM	5%	1/4 W	OHMITE	RC07GF820J
R44	000820	RES	CARBON	82	OHM	5%	1/4 W	OHMITE	RC07GF820J
R45	000102	RES	CARBON	1	K	5%	1/4 W1	OHMITE	RC07GF102J
R46	000101	RES	CARBON	100	OHM	5%	1/4 W1	OHMITE	RC07GF101J
R47	000103	RES	CARBON	10	K	5%	1/4 W1	OHMITE	RC07GF103J
R48	020241	RES	WW	10	K	.05%	1/8 W	JORDAN	J-11
R49	020204	RES	WW	1.1111	K	.05%	1/8 W	JORDAN	J-11
R50	000102	RES	CARBON	1	K	5%	1/4 W1	OHMITE	RC07GF102J
R51	000514	RES	CARBON	510	K	5%	1/4 W1	OHMITE	RC07GF524J
R52	000153	RES	CARBON	15	K	5%	1/4 W1	OHMITE	RC07GF153J
R53	040053	RES	VARI	5	K	10%	1.5 W	CTS	110
R54	001734	RES	FSV					DANA	001734
R55	000102	RES	CARBON	1	K	5%	1/4 W1	OHMITE	RC07GF102J
R56	000102	RES	CARBON	1	K	5%	1/4 W1	OHMITE	RC07GF102J
R57	000102	RES	CARBON	1	K	5%	1/4 W1	OHMITE	RC07GF102J
R58	000511	RES	CARBON	510	OHM	5%	1/4 W1	OHMITE	RC07GF511J
R59	000151	RES	CARBON	150	OHM	5%	1/4 W	OHMITE	RC07GF151J

PARTS LIST

ASSEMBLY 402515 ISOLATOR AC/DC 220 A

REF. DESIG.	PART NO.	DESCRIPTION							
CR01	211083	DIODE SILICO	018			1	DANA	211083	
CR02	220016	DIODE SILICO ZENER	1N964B				MOTOROLA	1N964B	
CR03	220016	DIODE SILICO ZENER	1N964B				MOTOROLA	1N964B	
CR04	211236	DIODE SILICO	007				DANA	211236	
CR05	220004	DIODE SILICO ZENER	1N961B			1	MOTOROLA	1N961B	
CR06	211236	DIODE SILICO	007				DANA	211236	
CR07	211236	DIODE SILICO	007				DANA	211236	
CR08	211236	DIODE SILICO	007				DANA	211236	
CR09	211083	DIODE SILICO	018			1	DANA	211083	
CR10	211083	DIODE SILICO	018			1	DANA	211083	
CR11	211083	DIODE SILICO	018			1	DANA	211083	
CR12	211083	DIODE SILICO	018			1	DANA	211083	
CR14	211083	DIODE SILICO	018			1	DANA	211083	
CR15	211083	DIODE SILICO	018			1	DANA	211083	
CR16	211083	DIODE SILICO	018			1	DANA	211083	
CR17	220022	DIODE SILICO ZENER	1N965B				MOTOROLA	1N965B	
CR18	220022	DIODE SILICO ZENER	1N965B				MOTOROLA	1N965B	
CR19	211083	DIODE SILICO	018			1	DANA	211083	
CR20	220004	DIODE SILICO ZENER	1N961B			1	MOTOROLA	1N961B	
CR21	220004	DIODE SILICO ZENER	1N961B			1	MOTOROLA	1N961B	
CR22	211083	DIODE SILICO	018			1	DANA	211083	
CR23	211083	DIODE SILICO	018			1	DANA	211083	
CR24	211083	DIODE SILICO	018			1	DANA	211083	
CR25	211083	DIODE SILICO	018			1	DANA	211083	
C01	110086	CAP TANTA	47 MFD	10 V	10%		KEMET	K47C6K	
C03	120177	CAP MYLAR	.56 MFD	50 V	5%		IMB	PV2A564J	
C04	101182	CAP CERAM	47 PFD	500 V	10%1		AEROVOX	TCD-N750	
C05	110043	CAP ELECT	25 MFD	25 V	20%		DUCATI	25-25	
C06	120178	CAP MYLAR	.27 MFD	50 V	5%		IMB	PV2A274J	
C07	120011	CAP POLYS	.068 MFD	100 V	10%		CDE	WMF1568	
C08	120135	CAP POLYS	.015 MFD	33 V	10%		MIAL	611.3S	
C09	120137	CAP MYLAR	.56 MFD	200 V	10%		IMB	XA2C56K	
C10	120153	CAP POLYS	47 PFD	125 V	10%		MIAL	611	
C11	101145	CAP CERAM	100 PFD	500 V	10%1		AEROVOX	SCD1X5F	
C12	101145	CAP CERAM	100 PFD	500 V	10%1		AEROVOX	SCD1X5F	
C13	110071	CAP ELECT	.1 MFD	35 V	10%		KEMET	K1W35K	
C14	110047	CAP ELECT	50 MFD	50 V	20%		DUCATI	50-50	
C15	110047	CAP ELECT	50 MFD	50 V	20%		DUCATI	50-50	

PARTS LIST

ASSEMBLY 402515 ISOLATOR AC/DC 220 A

REF. DESIG.	PART NO.	DESCRIPTION						
C16	121468	CAP	MYLAR	.022 MFD	100 V	10%1	CDE	WMF1S22
C17	101099	CAP	CERAM	680 PFD	500 V	10%1	AEROVOX	SCD2X5F
C18	110071	CAP	ELECT	.1 MFD	35 V	10%	KEMET	K1W35K
C19	120134	CAP	MYLAR	1 MFD	200 V	10%	PAKTRON	MF1200LL
C20	110070	CAP	ELECT	22 MFD	6 V	10%	KEMET	K22W6K
C22	120184	CAP	POLYS	1000 PFD	1000 V	5%	MIAL	611
C24	101175	CAP	CERAM	220 PFD	500 V	10%1	AEROVOX	SCD1X5F
C25	101175	CAP	CERAM	220 PFD	500 V	10%1	AEROVOX	SCD1X5F
K01	310029	RELAY					AM ZETTLR	AZ420-56
K02	310021	RELAY DC		2 PDT	24V	1	ALLIED	AZ42056105
M01	230000	INTEGRATED CIRCUIT		MC724			MOTOROLA	MC724P
M02	230000	INTEGRATED CIRCUIT		MC724			MOTOROLA	MC724P
M03	230003	INTEGRATED CIRCUIT		MC790			MOTOROLA	MC790P
M04	230000	INTEGRATED CIRCUIT		MC724			MOTOROLA	MC724P
Q01	200035	TRANS SILICO NPN		014			DANA	200035
Q02	200043	TRANS SILICO NPN		2N3565			FAIRCHILD	2N3565
Q03	200043	TRANS SILICO NPN		2N3565			FAIRCHILD	2N3565
Q04	200043	TRANS SILICO NPN		2N3565			FAIRCHILD	2N3565
Q05	200043	TRANS SILICO NPN		2N3565			FAIRCHILD	2N3565
Q06	200027	TRANS SILICO		FSV			DANA	200027
Q07	200037	TRANS SILICO NPN		2N3646			FAIRCHILD	2N3646
QC8	200040	TRANS SILICO NPN		016			DANA	200040
Q09	200040	TRANS SILICO NPN		016			DANA	200040
Q10	200068	TRANS		2N4250			FAIRCHILD	2N4250
Q11	200043	TRANS SILICO NPN		2N3565			FAIRCHILD	2N3565
Q12	200011	TRANS SILICO PNP		009			DANA	200011
Q13	201084	TRANS GERMAN PNP		2N1304		1	TI	2N1304
Q14	200043	TRANS SILICO NPN		2N3565			FAIRCHILD	2N3565
Q15	200035	TRANS SILICO NPN		014			DANA	200035
Q16	200022	TRANS SILICO PNP		012			DANA	200022
Q17	200043	TRANS SILICO NPN		2N3565			FAIRCHILD	2N3565
Q18	200043	TRANS SILICO NPN		2N3565			FAIRCHILD	2N3565
Q19	200022	TRANS SILICO PNP		012			DANA	200022
Q20	200035	TRANS SILICO NPN		014			DANA	200035
R01	000102	RES	CARBON	1 K	5%	1/4 W1	OHMITE	RC07GF102J
R02	010334	RES		SET			DANA	010334
R03	040062	RES	VARI	500 OHM	10%	1.5 W	CTS	110
R04	010334	RES		SET			DANA	010334

PARTS LIST

ASSEMBLY 402515 ISOLATOR AC/DC 220 A

REF. DESIG.	PART NO.	DESCRIPTION							
R05	030015	RES	WW	100 K	1%	10 W	C-F	M-100	
R06	000513	RES	CARBON	51 K	5%	1/4 W1	OHMITE	RC07GF513J	
R07	000514	RES	CARBON	510 K	5%	1/4 W1	OHMITE	RC07GF524J	
R08	000513	RES	CARBON	51 K	5%	1/4 W1	OHMITE	RC07GF513J	
R09	000154	RES	CARBON	150 K	5%	1/4 W1	OHMITE	RC07GF154J	
R10	000205	RES	CARBON	2 M	5%	1/4 W1	OHMITE	RC07GF205J	
R11	000202	RES	CARBON	2 K	5%	1/4 W1	OHMITE	RC07GF202J	
R12	000912	RES	CARBON	9.1 K	5%	1/4 W1	OHMITE	RC07GF912J	
R13	000103	RES	CARBON	10 K	5%	1/4 W1	OHMITE	RC07GF103J	
R14	010059	RES	METAL	20 K	1%	1/4 W	ELECTRA	RN60D2002F	
R15	000513	RES	CARBON	51 K	5%	1/4 W1	OHMITE	RC07GF513J	
R16	000102	RES	CARBON	1 K	5%	1/4 W1	OHMITE	RC07GF102J	
R17	000244	RES	CARBON	240 K	5%	1/4 W1	OHMITE	RC07GF244J	
R18	010337	RES	METAL	10 MEG	1%		DALE	DCS1/2	
R19	040099	RES	VARI	1 MEG	10%	1/4 W	BECKMAN	62PRIM	
R20	000755	RES	CARBON	7.5 M	5%	1/4 W	OHMITE	RC07GF755J	
R22	040100	RES	VARI	500 K			CTS	137.6818	
R23	010337	RES	METAL	10 MEG	1%		DALE	DCS1/2	
R24	000516	RES	CARBON	51 M	5%	1/4 W	OHMITE	RC07GF516J	
R25	000102	RES	CARBON	1 K	5%	1/4 W1	OHMITE	RC07GF102J	
R26	000184	RES	CARBON	180 K	5%	1/4 W	OHMITE	RC07GF184J	
R27	000104	RES	CARBON	100 K	5%	1/4 W1	OHMITE	RC07GF104J	
R28	000101	RES	CARBON	100 OHM	5%	1/4 W1	OHMITE	RC07GF101J	
R29	000123	RES	CARBON	12 K	5%	1/4 W1	OHMITE	RC07GF123J	
R30	000513	RES	CARBON	51 K	5%	1/4 W1	OHMITE	RC07GF513J	
R31	040087	RES	VARI	10 K	10%	1/4 W	BECKMAN	62PR10K	
R32	000432	RES	CARBON	4.3 K	5%	1/4 W1	OHMITE	RC07GF432J	
R33	000301	RES	CARBON	300 OHM	5%	1/4 W	OHMITE	RC07GF301J	
R34	000512	RES	CARBON	5.1 K	5%	1/4 W1	OHMITE	RC07GF512J	
R35	000271	RES	CARBON	270 OHM	5%	1/4 W	OHMITE	RC07GF271J	
R36	000202	RES	CARBON	2 K	5%	1/4 W1	OHMITE	RC07GF202J	
R37	000513	RES	CARBON	51 K	5%	1/4 W1	OHMITE	RC07GF513J	
R38	000912	RES	CARBON	9.1 K	5%	1/4 W1	OHMITE	RC07GF912J	
R39	000153	RES	CARBON	15 K	5%	1/4 W1	OHMITE	RC07GF153J	
R40	000102	RES	CARBON	1 K	5%	1/4 W1	OHMITE	RC07GF102J	
R41	000432	RES	CARBON	4.3 K	5%	1/4 W1	OHMITE	RC07GF432J	
R42	000102	RES	CARBON	1 K	5%	1/4 W1	OHMITE	RC07GF102J	
R43	000820	RES	CARBON	82 OHM	5%	1/4 W	OHMITE	RC07GF820J	

PARTS LIST

ASSEMBLY 402515 ISOLATOR AC/DC 220 A

REF. DESIG.	PART NO.	DESCRIPTION							
R44	000820	RES	CARBON	82	OHM	5%	1/4 W	OHMITE	RC07GF820J
R45	000102	RES	CARBON	1	K	5%	1/4 W1	OHMITE	RC07GF102J
R46	000101	RES	CARBON	100	OHM	5%	1/4 W1	OHMITE	RC07GF101J
R47	000103	RES	CARBON	10	K	5%	1/4 W1	OHMITE	RC07GF103J
R48	020241	RES	WW	10	K	.05%	1/8 W	JORDAN	J-11
R49	020204	RES	WW	1.1111	K	.05%	1/8 W	JORDAN	J-11
R50	000102	RES	CARBON	1	K	5%	1/4 W1	OHMITE	RC07GF102J
R51	000514	RES	CARBON	510	K	5%	1/4 W1	OHMITE	RC07GF524J
R52	000153	RES	CARBON	15	K	5%	1/4 W1	OHMITE	RC07GF153J
R53	040053	RES	VARI	5	K	10%	1.5 W	CTS	110
R54	001734	RES	FSV					DANA	001734
R55	000102	RES	CARBON	1	K	5%	1/4 W1	OHMITE	RC07GF102J
R56	000103	RES	CARBON	39	K	5%	1/4 W	OHMITE	RC07GF103J
R57	000511	RES	CARBON	510	OHM	5%	1/4 W1	OHMITE	RC07GF511J
R58	000102	RES	CARBON	1	K	5%	1/4 W1	OHMITE	RC07GF102J
R59	000151	RES	CARBON	150	OHM	5%	1/4 W1	OHMITE	RC07GF151J

PARTS LIST

ASSEMBLY 402543 AC/DC CONVERTER 220 A

REF. DESIG.	PART NO.	DESCRIPTION							
CR01	211083	DIODE SILICO	018			1	DANA	211083	
CR02	211083	DIODE SILICO	018			1	DANA	211083	
CR03	211083	DIODE SILICO	018			1	DANA	211083	
CR04	220015	DIODE SILICO ZENER	1N967B				MOTOROLA	1N967B	
CR05	220015	DIODE SILICO ZENER	1N967B				MOTOROLA	1N967B	
CR06	211083	DIODE SILICO	018			1	DANA	211083	
CR07	211083	DIODE SILICO	018			1	DANA	211083	
CR08	211236	DIODE SILICO	007				DANA	211236	
CR09	211236	DIODE SILICO	007				DANA	211236	
CR10	221177	DIODE SILICO ZENER			1/4 W1		MOTOROLA	M.2.4A25	
CR11	221177	DIODE SILICO ZENER			1/4 W1		MOTOROLA	M.2.4A25	
C01	120007	CAP MYLAR	.22 MFD	600 V	20%		ELEC CUBE	210B1F224	
C02	120142	CAP POLYS	FSV				DANA	120142	
C03	130054	CAP CERAM	1-5 PFD		10%		AMPREX	C010KA/5E	
C04	120138	CAP POLYS	20 PFD	630 V	5%		MIAL	611	
C05	120197	CAP POLYS	2 PFD	1000 V			DIEL	N100	
C06	120161	CAP POLYS	.047 MFD	63 V	2.5%		DIEL	N100	
C08	120162	CAP POLYS	.0044 MFD	63 V	2.5%		MIAL	611.2D	
C09	120142	CAP POLYS	FSV				DANA	120142	
C10	130055	CAP CERAM	5-60 PFD		10%		AMPREX	C010MA/60F	
C11	120158	CAP POLYS	390 PFD	63 V	5%		MIAL	611	
C12	130055	CAP CERAM	5-60 PFD		10%		AMPREX	C010MA/60E	
C13	120034	CAP POLYS	100 PFD	500 V	5%		CRL	CPR-100J	
C14	130054	CAP CERAM	1-5 PFD		10%		AMPREX	C010KA/5E	
C15	120142	CAP POLYS	FSV				DANA	120142	
C16	120163	CAP POLYS	15 PFD	63 V	5%		DIEL	N100	
C17	111148	CAP ELECT	100 MFD	25 V	20%1		SPRAGUE	TE1211	
C18	110047	CAP ELECT	50 MFD	50 V	20%		DUCATI	50-50	
C19	110047	CAP ELECT	50 MFD	50 V	20%		DUCATI	50-50	
C20	121393	CAP MYLAR	.22 MFD	100 V	10%		CDE	WMF1P22	
C21	101145	CAP CERAM	100 PFD	500 V	10%1		AEROVOX	SCD1X5F	
C22	100021	CAP CERAM	82 PFD	500 V	10%		AEROVOX	TCD-N750	
C23	101145	CAP CERAM	100 PFD	500 V	10%1		AEROVOX	SCD1X5F	
C24	110005	CAP TANTA	10 MFD	[illegible] V	10%1		SEMCOR	TSW1K-50-10	
C25	110022	CAP TANTA	3.3 MFD	[illegible] V	10%1		KEMET	K33C35K	
C26	110022	CAP TANTA	3.3 MFD	35 V	10%1		KEMET	K33C35K	
K01	310035	RELAY REED	SPST	24V			AZTEC	LIA24-S1	
K02	310035	RELAY REED	SPST	24V			AZTEC	LIA24-S1	

PARTS LIST

ASSEMBLY 402543 AC/DC CONVERTER 220 A

REF. DESIG.	PART NO.	DESCRIPTION							
K03	310036	RELAY REED						ELEC-TROL	R2096-3
Q01	200085	TRANS			MPF103			MOTOROLA	MPF103
Q02	200022	TRANS SILICO PNP			012			DANA	200022
Q03	200037	TRANS SILICO NPN			2N3646			FAIRCHILD	2N3646
Q04	200037	TRANS SILICO NPN			2N3646			FAIRCHILD	2N3646
Q05	200037	TRANS SILICO NPN			2N3646			FAIRCHILD	2N3646
Q06	200011	TRANS SILICO PNP			009			DANA	200011
Q07	200090	TRANS SILICO NPN			SELECT			FAIRCHILD	2N3565
Q08	200090	TRANS SILICO NPN			SELECT			FAIRCHILD	2N3565
Q09	200022	TRANS SILICO PNP			012			DANA	200022
Q10	200043	TRANS SILICO NPN			2N3565			FAIRCHILD	2N3565
Q11	200068	TRANS			2N4250			FAIRCHILD	2N4250
Q12	200011	TRANS SILICO PNP			009			DANA	200011
Q13	200035	TRANS SILICO NPN			014			DANA	200035
R01	010341	RES	METAL	SET				DANA	010341
R02	010341	RES	METAL	SET				DANA	010341
R03	040104	RES	VARI	50 K				BECKMAN	62P
R04	000273	RES	CARBON	27 K	5%	1/4 W1		OHMITE	RC07GF273J
R05	040110	RES	VARI	100 OHM				BBECKMAN	62PR100
R06	010341	RES	METAL	SET				DANA	010341
R07	040123	RES	VARI	1 K				BECKMAN	62PR1K
R08	010341	RES	METAL	SET				DANA	010341
R09	040046	RES	VARI	20 K	10%	1/4 W		BECKMAN	62PR20K
R10	010341	RES	METAL	SET				DANA	010341
R11	000104	RES	CARBON	100 K	5%	1/4 W1		OHMITE	RC07GF104J
R12	000332	RES	CARBON	3.3 K	5%	1/4 W1		OHMITE	RC07GF332J
R13	010341	RES	METAL	SET				DANA	010341
R14	000102	RES	CARBON	1 K	5%	1/4 W1		OHMITE	RC07GF102J
R15	000102	RES	CARBON	1 K	5%	1/4 W1		OHMITE	RC07GF102J
R16	000102	RES	CARBON	1 K	5%	1/4 W1		OHMITE	RC07GF102J
R17	000104	RES	CARBON	100 K	5%	1/4 W1		OHMITE	RC07GF104J
R18	000752	RES	CARBON	7.5 K	5%	1/4 W1		OHMITE	RC07GF752J
R19	000106	RES	CARBON	10 M	5%	1/4 W1		OHMITE	RC07GF106J
R20	000104	RES	CARBON	100 K	5%	1/4 W1		OHMITE	RC07GF104J
R21	000104	RES	CARBON	100 K	5%	1/4 W1		OHMITE	RC07GF104J
R22	000203	RES	CARBON	20 K	5%	1/4 W1		OHMITE	RC07GF203J
R23	010341	RES	METAL	SET				DANA	010341
R24	010341	RES	METAL	SET				DANA	010341

PARTS LIST

ASSEMBLY 402543 AC/DC CONVERTER 220 A

REF. DESIG.	PART NO.	DESCRIPTION							
R25	000106	RES	CARBON	10	M	5%	1/4 W1	OHMITE	RC07GF106J
R26	000332	RES	CARBON	3.3	K	5%	1/4 W1	OHMITE	RC07GF332J
R27	000512	RES	CARBON	5.1	K	5%	1/4 W1	OHMITE	RC07GF512J
R28	000751	RES	CARBON	750	OHM	5%	1/4 W1	OHMITE	RC07GF751J
R29	000103	RES	CARBON	10	K	5%	1/4 W1	OHMITE	RC07GF103J
R30	001712	RES	CARBON	750	OHM	5%	1/2 W	OHMITE	RC20GF751J
R31	001712	RES	CARBON	750	OHM	5%	1/2 W	OHMITE	RC20GF751J
R32	000332	RES	CARBON	3.3	K	5%	1/4 W1	OHMITE	RC07GF332J
R33	000101	RES	CARBON	100	OHM	5%	1/4 W1	OHMITE	RC07GF101J
R34	000101	RES	CARBON	100	OHM	5%	1/4 W1	OHMITE	RC07GF101J
R35	000332	RES	CARBON	3.3	K	5%	1/4 W1	OHMITE	RC07GF332J
R36	000101	RES	CARBON	100	OHM	5%	1/4 W1	OHMITE	RC07GF101J
R37	000331	RES	CARBON	330	OHM	5%	1/4 W1	OHMITE	RC07GF331J
R38	000331	RES	CARBON	330	OHM	5%	1/4 W1	OHMITE	RC07GF331J
R39	010341	RES	METAL	SET				DANA	010341
R40	010060	RES	METAL	10	K	1%	1/4 W	ELECTRA	RN60D1002F
R41	010341	RES	METAL	SET				DANA	010341
R42	010060	RES	METAL	10	K	1%	1/4 W	ELECTRA	RN60D1002F
R43	000201	RES	CARBON	200	OHM	5%	1/4 W1	OHMITE	RC07GF201J
R44	000105	RES	CARBON	1	M	5%	1/4 W1	OHMITE	RC07GF105J

SECTION 7

BCD OUTPUT OPTION

Model 4432

7.0 GENERAL

7.1. The Dana Model 4432 is a standard Model 4430 DMM with the added capability of providing a BCD output of function, range, and display data for a printer or other digital recording device. The Model 4432 is compatible with all of the accessories available for the 4400 series DMM's, such as the accessory modules 210, 212, 220 and 230.

7.2. The 4432 produces an 8421 positive true, voltage level output to a 50-pin connector at the rear of the instrument. The voltage levels produce a binary code for use by the printer and indicate the most recent measurement by the DMM. The BCD code, logic levels and pin connectors are compatible with commonly available printers such as the HP-562A and the HP-5050A.

7.3. Physically, the output circuitry is located on a printed circuit board (designated Buffer) mounted directly above the readout section of the DMM. Interconnecting cables from the readout circuitry to the buffer and from the buffer to the output connector are shown in figure 7.7. The output data, with the exception of range, is generated by transistor switches (see figure 7.1). The range data is generated by a transistor-driven diode matrix. All outputs are approximately +7 volts through 5.6K ohms when true and no greater than +1 volt when false. Voltage for the output option is taken internally from the DMM power supply.

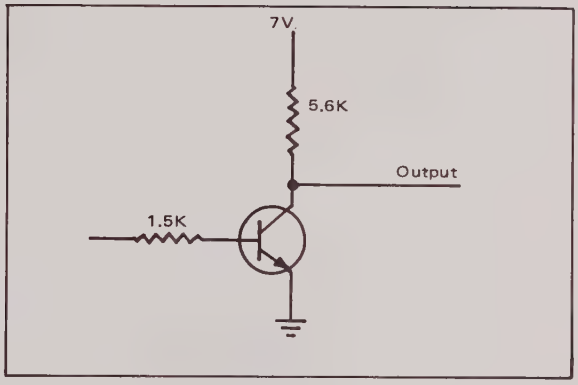


Figure 7.1. Typical Output Circuit

7.4. Since the BCD output circuitry is connected directly to the voltmeter measuring circuits, either the recording device should be isolated from ground or the input signal should be floating to prevent measurement errors due to ground loops.

7.5 OPERATION

7.6. The function and range are selected at the front panel of the DMM (auto range is not used with the BCD output). The BCD data is held continuously until an internal or external command

indicates a new reading.

7.7 EXTERNAL COMMAND

7.8. By placing the DMM in Hold, the DMM takes a new reading only when an external command pulse is received through pin 45 on the BCD output connector. The external command pulse is a +7 volt pulse with a duration greater than .02 milliseconds and less than 5 milliseconds. Rise time must be less than 1 microsecond (see figure 7.2).

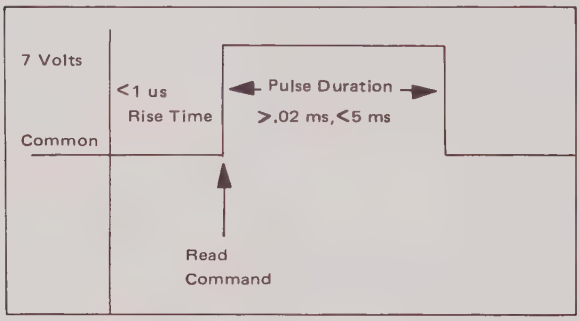


Figure 7.2. External Command

7.9 DELAYS

7.10. Since no time delays are provided in the instrument, delays for settling time must be provided externally to achieve required accuracy levels (see Timing Information, Paragraph 7.26).

7.11 PRINT COMMAND OUTPUT

7.12. The print command is a positive pulse appearing at pin 48 of J11 and generated within the DMM during the read cycle. At the completion of the cycle, the pulse drops to .1 volt, commanding the printer to record all the data at the output connector J11. The print command pulse is +7 volts with a duration of 18 milliseconds or less (the duration of the pulse is dependent on the length of the DMM read cycle). The pulse drops to .1 volt in less than 5 microseconds to command the printer (see figure 7.3).

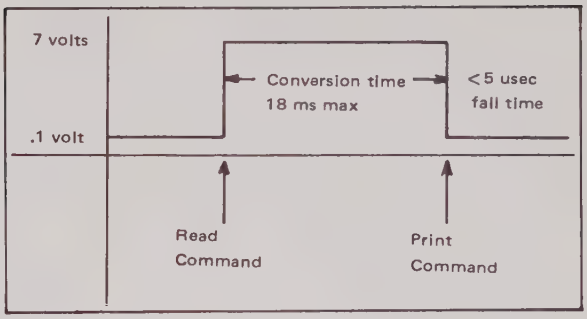


Figure 7.3. Print Command

7.13 BCD CODING

7.14. The coding of DMM digital output is positive true 8421. In the tables below, the 1's represent true or +7 volts and 0's represent false or less than 1 volt.

Digits	8	4	2	1
0	0	0	0	0
1	0	0	0	1
2	0	0	1	0
3	0	0	1	1
4	0	1	0	0
5	0	1	0	1
6	0	1	1	0
7	0	1	1	1
8	1	0	0	0
9	1	0	0	1

Function	8	4	2	1
AC	0	0	1	1
Ohms	0	0	0	1
+ Polarity	1	0	1	0
- Polarity	1	0	1	1

Range	8	4	2	1
10,000	0	0	0	0
1,000	0	0	0	1
100	0	0	1	0
10	0	0	1	1
1	0	1	0	0
.1	0	1	0	1

7.15 PIN ASSIGNMENTS

7.16. The locations for the BCD output are shown below. All lines are referenced to pin 24 (common).

7.17 OUTPUT CONNECTOR J11

PIN		PIN	
1	Range (1)	26	Range (4)
2	Range (2)	27	Range (8)
3	Function (1)	28	Function (4)
4	Function (2)	29	Function (8)
5	Ones (1)	30	Ones (4)
6	Ones (2)	31	Ones (8)
7	Tens (1)	32	Tens (4)
8	Tens (2)	33	Tens (8)
9	Hundreds (1)	34	Hundreds (4)
10	Hundreds (2)	35	Hundreds (8)
11	Thousands (1)	36	Thousands (4)
12	Thousands (2)	37	Thousands
13	Ten Thousands (1)	38	Ten Thousands (4)
14	Ten Thousands (2)	39	Ten Thousands (8)
15		40	
16		41	
17	Overload (false during overload condition)	42	
18		43	
19		44	
20		45	Read Command Input
21		46	
22		47	
23		48	Print Command Signal
24	Common, "o" reference	49	
25	+7 volts, "1" reference	50	

MATING CONNECTOR: 50 Pin amphenol blue ribbon 57-30500.

7.18 DANA 4432 OUTPUT/PRINTER INTERFACE.

4432 Option	Logic Type	HP562A Option	HP5050A Option	CMC41.0A Option
(4432)	1-2-4-8 +7V=true	22	01	4a*

*Special Cable Required.

7.19 HEWLETT PACKARD 562A AND 5050A

Interfacing. The Dana 4432 interfaces directly with the Hewlett-Packard 562A or 5050A printers, using the standard HP interconnecting cable. This cable is a 50-wire, one-to-one cable connecting two 50-pin Amphenol blue ribbon connectors (Amphenol No. 57-30500.) The only additional interfacing is the connection of two lines from the read command source. These lines are brought into the cable and connected to pins 24 and 45. (Refer to figure 7.4.)

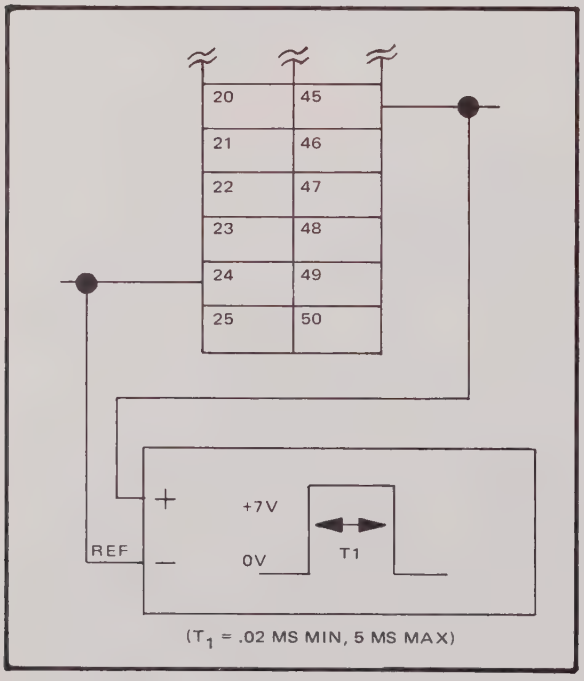


Figure 7.4. Read Command

7.20 An external supply or an npn switch between pins 24 and 25 can be used (refer to figure 7.5).

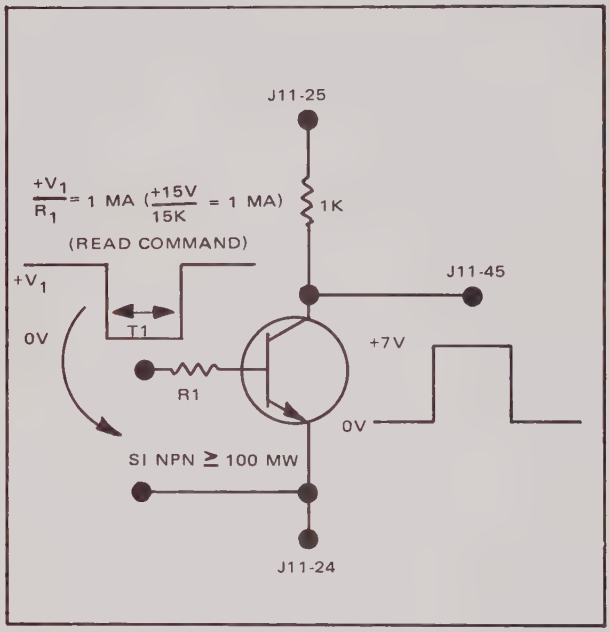


Figure 7.5. Read Command Switch

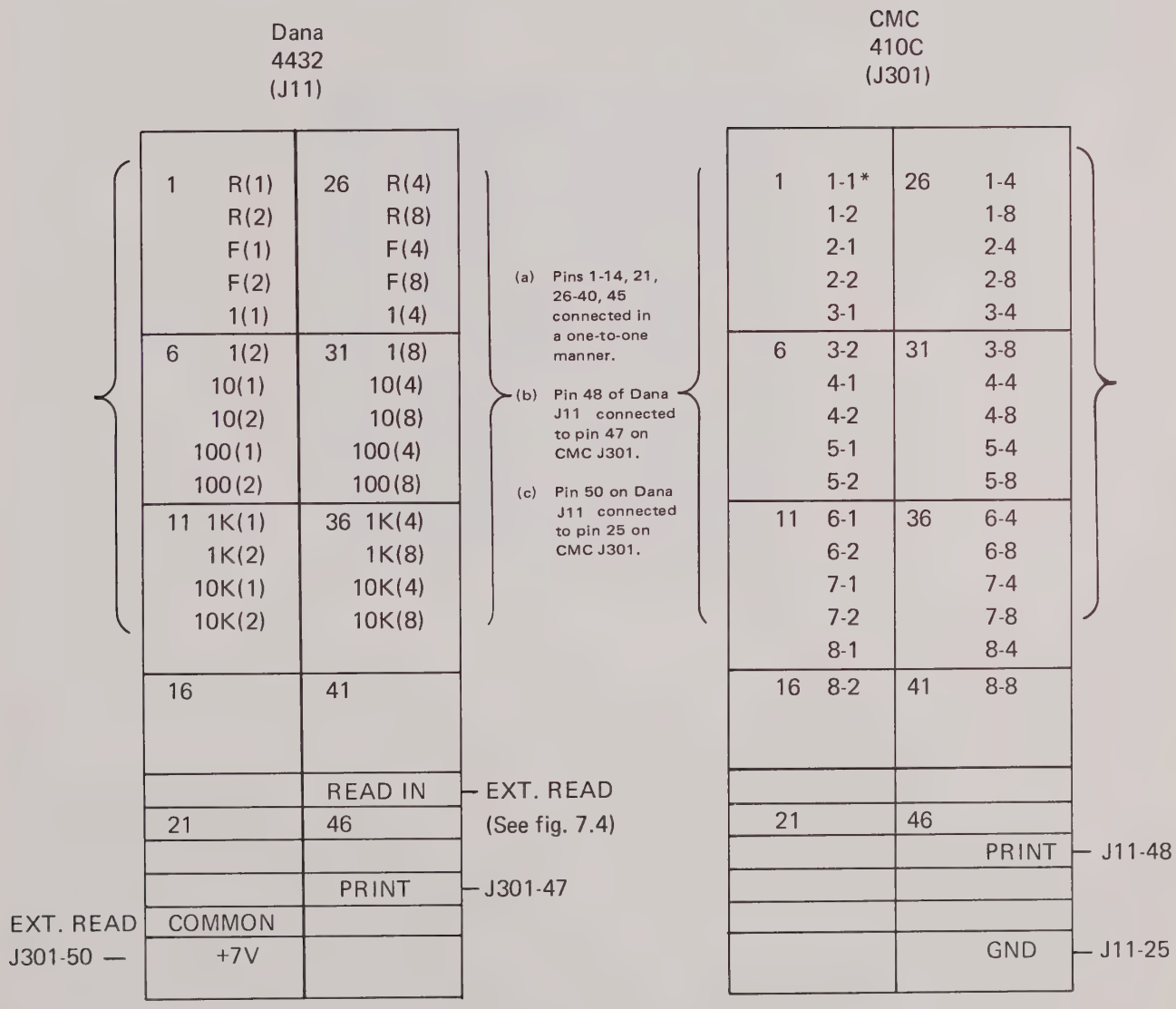
7.21 DATA PRESENTATION. The 4432 output will appear as follows:

Column 1 - decimal number indicating range
Column 2 - decimal number indicating function/polarity
Column 3 - Most significant digit (overrange bit)
Column 4 - Second most significant digit
Column 5 - Third most significant digit
Column 6 - Fourth most significant digit
Column 7 - Least significant digit

NOTE: The read command line of the 4432 (pin 45) appears on a data line for column 10 on the HP-5050 printer. Since only seven columns are required for the 4432, column 10 is not used. If the printer has a column 10, operation of the printer will not be affected, since the command level is zero at the time of the print pulse.

7.22 CMC 410A

7.23 Interfacing. A slight modification from a standard "one-to-one" cable is required to interface the 4432 with the CMC 410A printer (refer to figure 7.6).



* 1-1 means printer column 1, 2^0 = 1 bit
3-4 means printer column 3, 2^2 = 4 bit

Figure 7.6. 4432/CMC 410A Interconnecting Cable

7.24 The 410A interconnecting cable will develope a "negative-level," positive true data interface. (Refer to CMC 410A manual, option 4a.) An external read command can be applied to the 4432, as shown in figures 7.4 and 7.5.

DC SETTLING TIME WITH RESPECT TO SOURCE RESISTANCE - (4400 Series)	
Source Resistance	To .01%
0	500 ms
10K	670 ms
20K	790 ms
30K	920 ms
50K	1.1 sec
100K	1.7 sec
200K	2.7 sec
300K	3.7 sec
500K	4.4 sec
1 meg	10.0 sec

7.25 Data and Presentation. Same as HP562A/5050A. As the 4432 cannot drive the printer decimal lines directly, the range information will appear on the first column.

7.26 TIMING INFORMATION

Maximum digitizing time - 18 milliseconds
Full scale step function
settling time to .01% - dc - .5 sec
ac - 2 sec
ohms -
1K - 1 meg - 1 sec
10 meg - 10 sec
Recycle Time 25 milliseconds
Maximum Read Rate 22 readings/sec

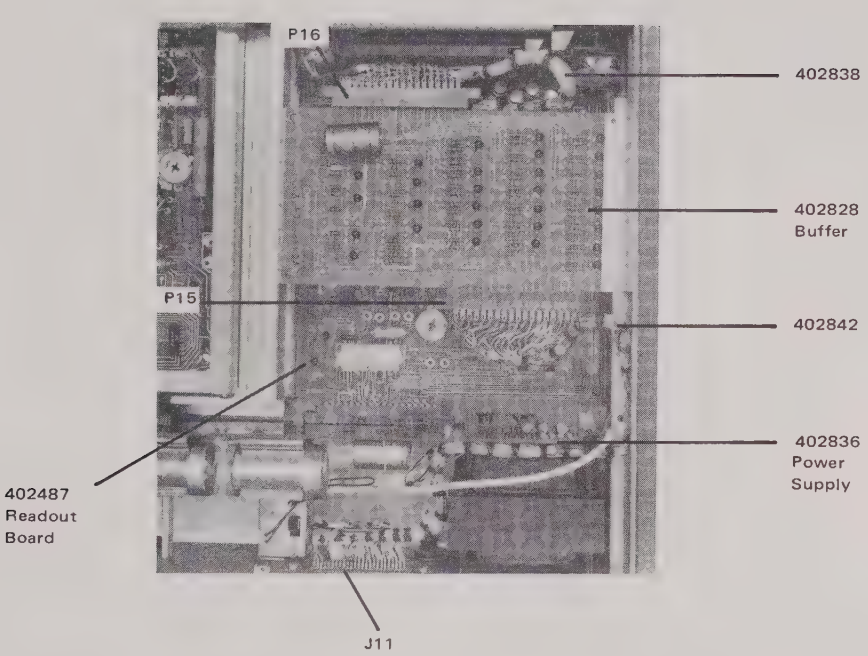
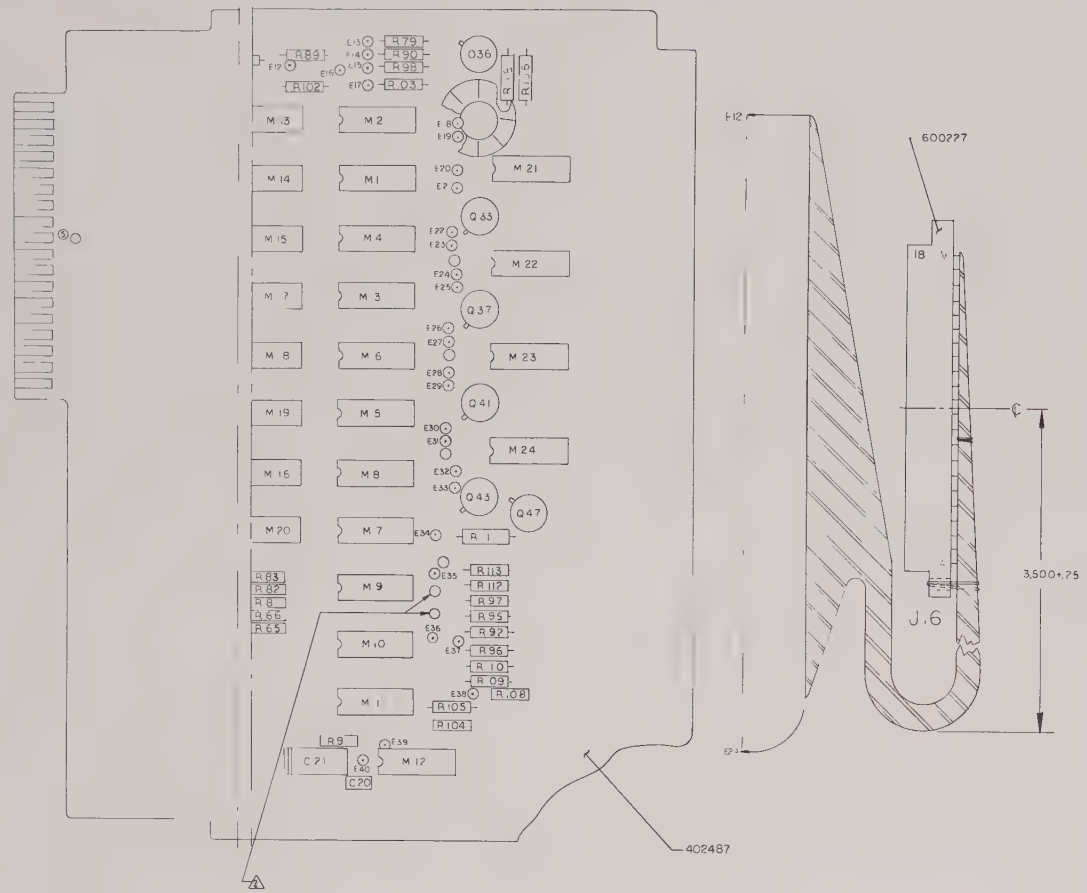


Figure 7.7 (BCD Output Interconnection Diagram)

DRAWINGS - OUTPUT OPTION 4432

Input Cable Assembly	402838
Output Buffer Assembly	402828
Output Buffer Schematic	430804
Cable Harness	402842
Power Supply	402836



FROM	TO	CONDUCTOR TYPE, COLOR	P/N	WIRE LGTH	CIRCUIT LOCATION
E-12	J16-S	9-1	524819		P1-M
E-13	J16-N	9-2	524820		P1-V
E-14	J16-P	9-3	524839		P1-18
E-15	J16-R	9-8	524838		P1-17
E-16	J16-19	9-1-0	524810		P1-10
E-17	J16-9	9-1-1	524811		P1-U
E-18	J16-8	9-1-2	524812		M2-14
E-19	J16-4	9-1-3	524813		M2-8
E-20	J16-5	9-1-4	524814		M1-14
E-21	J16-C	9-1-5	524815		M1-8
E-22	J16-2	9-1-6	524816		M4-14
E-23	J16-1	9-1-7	524817		M4-8
E-24	J16-3	9-1-8	524818		M3-14
E-25	J16-A	9-2-0	524820		M3-8
E-26	J16-6	9-2-1	524821		M5-14
E-27	J16-E	9-2-2	524822		M6-8
E-28	J16-F	9-2-3	524823		M5-14
E-29	J16-8	9-2-4	524824		M5-8
E-30	J16-13	9-2-5	524825		M8-14
E-31	J16-6	9-2-6	524826		M8-8
E-32	J16-D	9-2-7	524827		M7-14
E-33	J16-7	9-2-8	524828		M7-8
E-34	J16-H	9-3-0	524830		M9-14
E-35	J16-J	9-3-1	524831		M9-8
E-36	J16-U	9-3-2	524832		P1-L
E-37	J16-11	9-3-4	524834		P1-H
E38	J16-T	9-3-5	524835		M10-9
E-39	J16-12	9-3-6	524836		M12-14
E-40	J16-14	9-1	524812		M12-3

AR	SEE WIRE LIST	WIRE 24GA TFE ON COATED		4
AR	920026	SOLDER-WIRE .03263/37 RESIN CORE		3
1	600227	CONNECTOR, CINCH	25-18-30-36	2
1	402487	ASSEMBLY - READOUT BOARD		1
QTY	DANA PART NUMBER	NOMENCLATURE OR DESCRIPTION	CODE IDENT	SPECIFICATION OR VENDOR PART NO	ITEM NO

2. TIE HARNESS SECURELY TO BOARD AT THESE EXISTING HOLES WITH LACING CORD

1. COMPONENTS SHOWN ARE FOR REF. LOCATION WIRING HARNESS ONLY.

NOTES UNLESS OTHERWISE SPECIFIED

402939	4432		
NEXT DWG	USED ON	NEXT DWG	FINAL ASSY
APPLICATION		QTY REQD	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON
DECIMALS: X .030, XX .020, XXX .010
ANGLES: 0 30', FORMED 1 0'
HOLE DIAMETERS: .004, .001
MATERIAL
FINISH

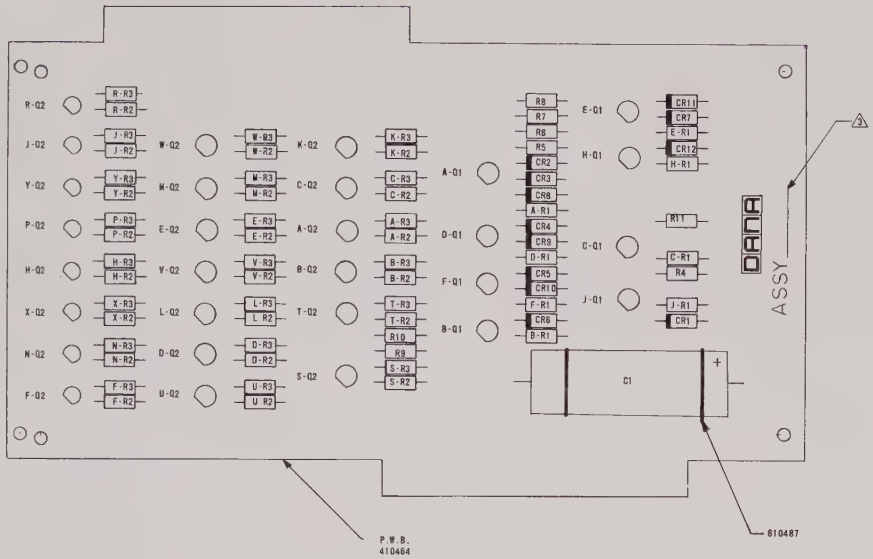
DANA LABORATORIES INC.
IRVINE CALIFORNIA

DRAWN
CHECK
DESIGN
MECH ENGR
PROJ ENGR
DRN 797

ASSEMBLY
READOUT BOARD-INPUTCABLE

SIZE	CODE IDENT NO	DWG NO.	REV
D	21793	402838	A

SCALE 2/1 SHEET 1 OF 1



4. FOR PARTS LIST SEE SHEET 3

3 RUBBER STAMP TOP ASSY NO AND LATEST REV. LETTER IN APPROXIMATE AREAS SHOWN (NEARSIDE).

2 ASSEMBLY PROCEDURES AND PROCESSES TO CONFORM TO DANA WORKMANSHIP STANDARDS

1. FOR SCHEMATIC SEE: 430804

NOTES UNLESS OTHERWISE SPECIFIED

402585	4432	REF
NEXT DWG	USED ON	REV. TINAL ASSY.
APPLICATION		QTY REQD

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS | ANGLES | HOLE DIAMETERS
X .030 | 0 30' | FORMED .004
.XX .020 | FORMED | .001
.XXX .010 | 1 0'
MATERIAL
FINISH

DRAWN	P. Harlan	4/8/68
CHECK		
DESIGN		
MECH ENGR		
PROJ. ENGR		6-18-68

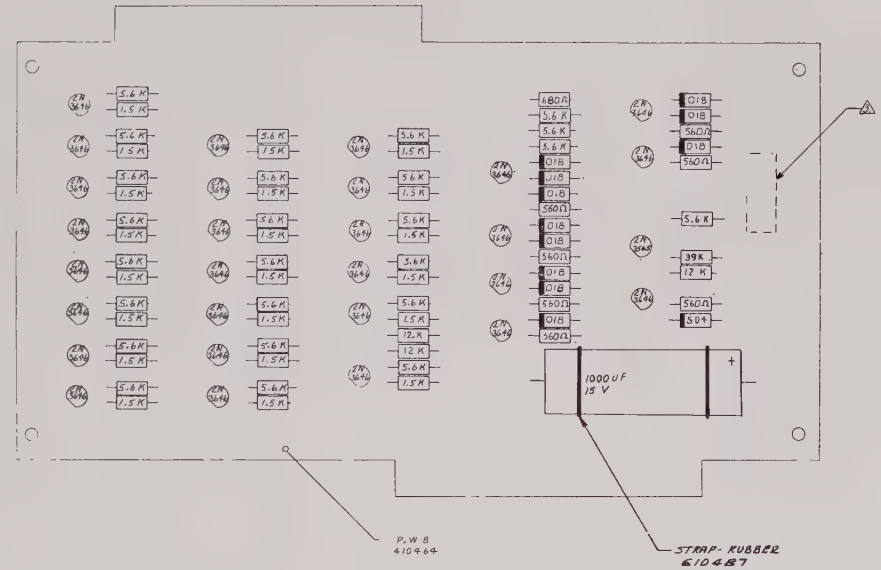
DRN 797

DANA LABORATORIES INC.
IRVINE, CALIFORNIA

ASSY - OUTPUT BUFFER

SIZE	CODE IDENT NO	DWG NO	REV
D	21793	402828	B

SCALE 2:1 SHEET 1 OF 3



4. FOR PARTS LIST SEE SHEET 3

⚠2 RUBBER STAMP TOP ASSY NO AND LATEST REV LETTER IN APPROXIMATE AREAS SHOWN (NEARSIDE).

2. ASSEMBLY PRECEDURES AND PROCESSES TO CONFORM TO DANA WORKMANSHIP STANDARDS.

1. FOR SCHEMATIC SEE: 430804

NOTES UNLESS OTHERWISE SPECIFIED

402839	4432	REF	REF
NEXT DWG	USED ON	NEXT ASSY	FINAL ASSY
APPLICATION		QTY REQD	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON
DECIMALS | ANGLES | HOLE DIAMETERS
X .030 | 0 30' | FORMED .004
XX .020 | 1 0 | .001
XXX .010
MATERIAL
FINISH

DRAWN	P. Haslam	5/16/68
CHK'K		
DES GN		
MECH ENGR		
PROJ ENGR		

DRAWING

DANA LABORATORIES INC.
IRVINE, CALIFORNIA

ASSY - OUTPUT BUFFER

SIZE	CODE IDENT NO	DWG NO.	REV
D	21793	402828	A

SCALE 2:1 SHEET 2 OF

REF DES OR ITEM	P/N	DESCRIPTION	QTY
C1	110077	CAP 1000UF/15V	1
CR1	210004	DIODE SD4	1
CR2	211083	DIODE 018	11
CR3	211083	DIODE 018	REF
CR4	211083	DIODE 018	REF
CR5	211083	DIODE 018	REF
CR6	211083	DIODE 018	REF
CR7	211083	DIODE 018	REF
CR8	211083	DIODE 018	REF
CR9	211083	DIODE 018	REF
CR10	211083	DIODE 018	REF
CR11	211083	DIODE 018	REF
CR12	211083	DIODE 018	REF
A-Q1	200037	TRANSISTOR 2N3646	28
B	200037	TRANSISTOR 2N3646	REF
C	200043	TRANSISTOR 2N3565	1
D	200037	TRANSISTOR 2N3646	REF
E	200037	TRANSISTOR 2N3646	REF
F	200037	TRANSISTOR 2N3646	REF
H	200037	TRANSISTOR 2N3646	REF
J	200037	TRANSISTOR 2N3646	REF
A-Q2	200037	TRANSISTOR 2N3646	REF
B	200037	TRANSISTOR 2N3646	REF
C	200037	TRANSISTOR 2N3646	REF
D	200037	TRANSISTOR 2N3646	REF
E	200037	TRANSISTOR 2N3646	REF
F	200037	TRANSISTOR 2N3646	REF
H	200037	TRANSISTOR 2N3646	REF
J	200037	TRANSISTOR 2N3646	REF
K	200037	TRANSISTOR 2N3646	REF
L	200037	TRANSISTOR 2N3646	REF
M	200037	TRANSISTOR 2N3646	REF
N	200037	TRANSISTOR 2N3646	REF
P	200037	TRANSISTOR 2N3646	REF
R	200037	TRANSISTOR 2N3646	REF
S	200037	TRANSISTOR 2N3646	REF
T	200037	TRANSISTOR 2N3646	REF
U	200037	TRANSISTOR 2N3646	REF
V	200037	TRANSISTOR 2N3646	REF
W	200037	TRANSISTOR 2N3646	REF
X	200037	TRANSISTOR 2N3646	REF
Y	200037	TRANSISTOR 2N3646	REF
A-R1	000561	RESISTOR 560	7
B	000561	RESISTOR 560	REF
C	000393	RESISTOR 39k	1
D	000561	RESISTOR 560	REF
E	000561	RESISTOR 560	REF
F	000561	RESISTOR 560	REF
H	000561	RESISTOR 560	REF
J	000561	RESISTOR 560	REF

TITLE OUTPUT BUFFER SHEET ___ OF ___

MODEL ___ REV.DATE ___ DWG NO. 402828 REV. ___

REF DES OR ITEM	P/N	DESCRIPTION	QTY
A-R2	000152	RESISTOR 1.5k	21
B	000152	RESISTOR 1.5k	REF
C	000152	RESISTOR 1.5k	REF
D	000152	RESISTOR 1.5k	REF
E	000152	RESISTOR 1.5k	REF
F	000152	RESISTOR 1.5k	REF
H	000152	RESISTOR 1.5k	REF
J	000152	RESISTOR 1.5k	REF
K	000152	RESISTOR 1.5k	REF
L	000152	RESISTOR 1.5k	REF
M	000152	RESISTOR 1.5k	REF
N	000152	RESISTOR 1.5k	REF
P	000152	RESISTOR 1.5k	REF
R	000152	RESISTOR 1.5k	REF
S	000152	RESISTOR 1.5k	REF
T	000152	RESISTOR 1.5k	REF
U	000152	RESISTOR 1.5k	REF
V	000152	RESISTOR 1.5k	REF
W	000152	RESISTOR 1.5k	REF
X	000152	RESISTOR 1.5k	REF
Y	000152	RESISTOR 1.5k	REF
A-R3	000562	RESISTOR 5.6k	25
B	000562	RESISTOR 5.6k	REF
C	000562	RESISTOR 5.6k	REF
D	000562	RESISTOR 5.6k	REF
E	000562	RESISTOR 5.6k	REF
F	000562	RESISTOR 5.6k	REF
H	000562	RESISTOR 5.6k	REF
J	000562	RESISTOR 5.6k	REF
K	000562	RESISTOR 5.6k	REF
L	000562	RESISTOR 5.6k	REF
M	000562	RESISTOR 5.6k	REF
N	000562	RESISTOR 5.6k	REF
P	000562	RESISTOR 5.6k	REF
R	000562	RESISTOR 5.6k	REF
S	000562	RESISTOR 5.6k	REF
T	000562	RESISTOR 5.6k	REF
U	000562	RESISTOR 5.6k	REF
V	000562	RESISTOR 5.6k	REF
W	000562	RESISTOR 5.6k	REF
X	000562	RESISTOR 5.6k	REF
Y	000562	RESISTOR 5.6k	REF
R4	000123	RESISTOR 12k	3
R5	000562	RESISTOR 5.6k	REF
R6	000562	RESISTOR 5.6k	REF
R7	000562	RESISTOR 5.6k	REF
R8	000681	RESISTOR 680	1
R9	000123	RESISTOR 12k	REF
R10	000123	RESISTOR 12k	REF
R11	000562	RESIETOR 5.6K	REF
1	410484	PWB OUTPUT BUFFER	1
3	430804	SCHEMATIC	REF
	610487	STRAP-RUBBER	2

TITLE OUTPUT BUFFER SHEET ___ OF ___

MODEL ___ REV.DATE ___ DWG NO. 402828 REV. ___

402839	4432	REF	REF
NEXT DWG	USED ON	NEXT DWG	FINAL ASSY
APPLICATION		QTY REQD	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS: .X .030, .XX .020, .XXX .010
ANGLES: 0° 30' FORMED 1° 0'
HOLE DIAMETERS: +.004 .001

MATERIAL

FINISH

DRAWN	F. Schultz	22 MAY 1968
CHECK		
DESIGN		
MECH ENGR	J. Williams	6-10-68
PROJ ENGR	R. Shaddock	6/5

DRW 797

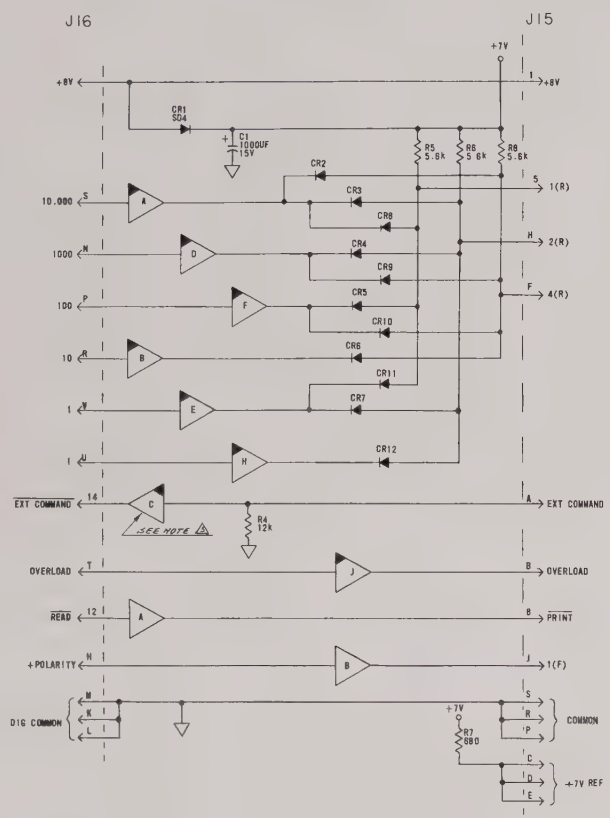
DANA LABORATORIES INC.
IRVINE, CALIFORNIA

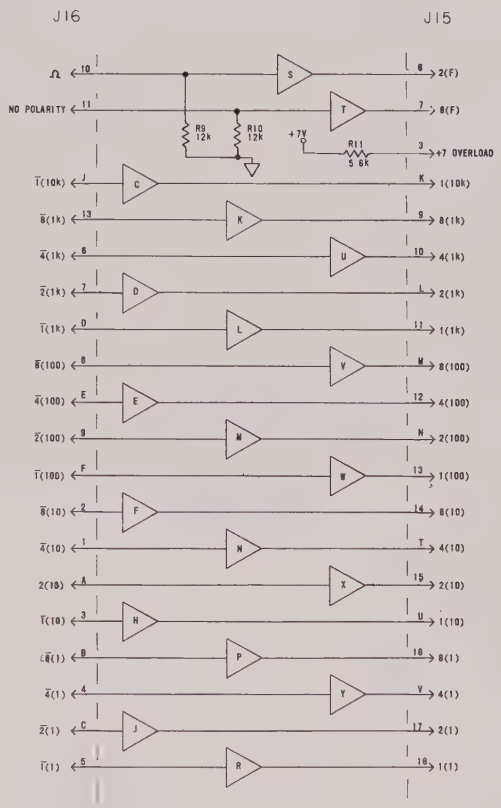
ASSY— OUTPUT BUFFER

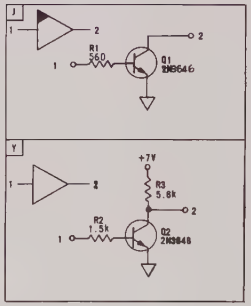
SIZE	CODE IDENT NO.	DWG NO.	REV
C	21793	402828	B

SCALE NONE SHEET 3 OF 3

NOTES: UNLESS OTHERWISE SPECIFIED







NOTES UNLESS OTHERWISE SPECIFIED

1. ALL DIODE ARE 018
2. ALL TRANSISTORS ARE 2N3848
3. ALL RESISTORS ARE CARBON 1/4W 5%
4. HIGHEST REFERENCE DESIGNATOR USED ARE C1, CR12, R10, Q2
5. AS AN EXCEPTION MODULE ⟨E⟩ WILL HAVE R8 39K & Q1 2N3585
6. THIS SYMBOL ▽ INDICATES DIGITAL COMMON

402828	4432	REF	REF
NEXT DWG	USED ON	NEXT DWG	FINAL ASSY
APPLICATION		QTY REQD	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS: X .030, XX .020, XXX .010 | ANGLES: 0° 30' | HOLE DIAMETERS: FORMED 1° 0', .004, .001
MATERIAL
FINISH

DRAWN	C. Nielsen	7/68
CHECK		7/68
DESIGN		
MECH ENGR		
PROJ ENGR		7-10-68

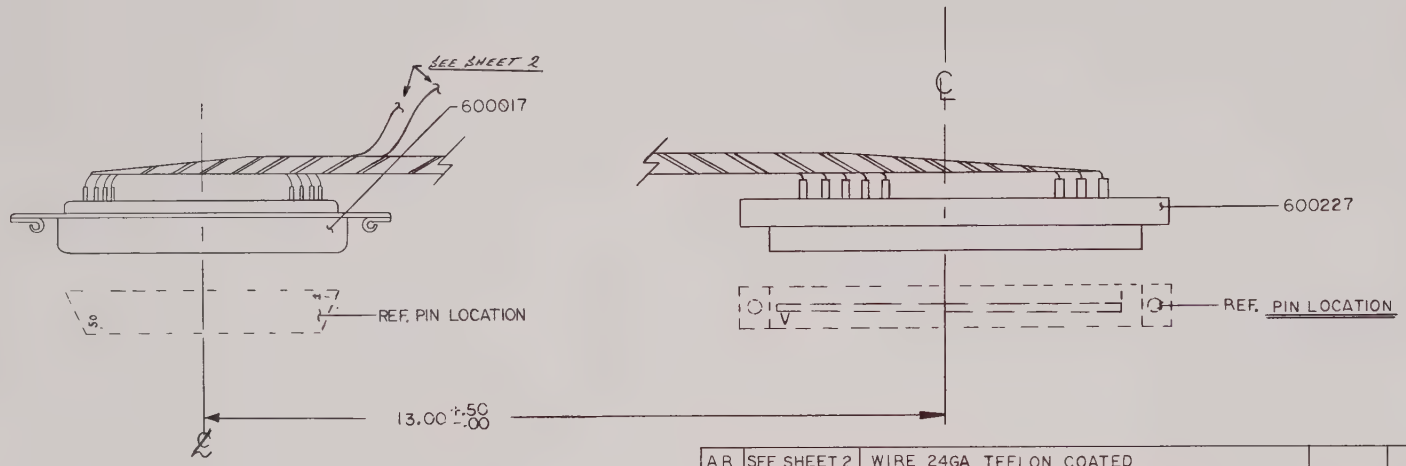
DRW 783

DANA LABORATORIES INC.
IRVINE, CALIFORNIA

SCHEMATIC - OUTPUT BUFFER

SIZE	CODE IDENT NO	DWG NO.	REV
D	21793	430804	

SCALE NONE | SHEET 1 OF 1



QTY REQD	DANA PART NUMBER	NOMENCLATURE OR DESCRIPTION	CODE IDENT	SPECIFICATION OR VENDOR P/N	ITEM NO.
A R	SEE SHEET 2	WIRE 24GA TEFLON COATED			4
A R	920026	SOLDER-WIRE .03263/37 RESIN CORE			3
1	600227	CONNECTOR, CINCH		251-18-30-160	2
1	600017	CONNECTOR, AMPHENOL 57SERIESMICRO RIBBON			1

LIST OF MATERIAL OR PARTS LIST

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS: X .030, XX .020, XXX .010 | ANGLES 0° 30' FORMED 1° 0' | HOLE DIAMETERS +.004 .001

MATERIAL

FINISH

DRAWN	P. Harlan	5/6/68
CHECK	P. Kremerhuis	5/14/68
DESIGN	P. Kremerhuis	5/14/68
MECH ENGR		6-10-68
PROJ ENGR	D. Dibble	6/14

DANA LABORATORIES INC.
IRVINE, CALIFORNIA

CABLE HARNESS BUFFER UNIT

SIZE	CODE IDENT NO.	DWG NO.	REV
C	21793	402842	

SCALE NONE | SHEET 1 OF 2

NEXT DWG	USED ON	NEXT DWG	FINAL ASSY
402836	4432	1	1
APPLICATION		QTY REQD	

3. SEE FOR WIRING LIST SHEET 2.
2. SCHEMATIC REF 430804
1. ASSEMBLY PROCEDURES AND PROCESSES TO CONFORM WITH DANA WORKMANSHIP STANDARDS

NOTES: UNLESS OTHERWISE SPECIFIED

FROM	TO	CONDUCTOR TYPE, COLOR	P/N	WIRE LGTH	NOTES
J14-10	J15-N	9-1-5	524915		
J14-1	J15-5	9-1	524919		
J14-2	J15-H	9-2	524929		
J14-3	J15-J	9-3	524939		
J14-4	J15-6	8-9	524898		
J14-5	J15-18	9-1-0	524910		
J14-6	J15-17	9-1-1	524911		
J14-7	J15-U	9-1-2	524912		
J14-8	J15-15	9-1-3	524913		
J14-9	J15-13	9-1-4	524914		
J14-11	J15-11	9-1-6	524916		
J14-12	J15-L	9-1-7	524917		
J14-13	J15-K	9-1-8	524918		
J14-14	J15-R	9-2-0	524920		
J14-17	J15-B	9-2-1	524921		
J14-24	J15-S	9-2-2	524922		
J14-25	J15-E	9-2-3	524923		
J14-26	J15-F	9-2-4	524924		
J14-27	J15-P	9-2-5	524925		
J14-28	J15-P	9-2-6	524926		
J14-29	J15-7	9-2-7	524927		

FROM	TO	CONDUCTOR TYPE, COLOR	P/N	WIRE LGTH	NOTES
J14-30	J15-V	9-2-8	524928		
J14-31	J15-16	9-3-0	524930		
J14-32	J15-T	9-3-1	524931		
J14-33	J15-14	9-3-2	524932		
J14-34	J15-12	9-3-4	524934		
J14-35	J15-M	9-3-5	524935		
J14-36	J15-10	9-3-6	524936		
J14-37	J15-9	9-1	524919		
J14-38	J15-R	9-2	524929		
J14-39	J15-R	9-3	524939		
J14-45	J15-A	8-9	524898		
J14-48	J15-8	9-1-0	524910		
J15-3	J15-B	9-2-0	524920		
J15-S	E11 (SEE NOTE)	9-1	524922		COMMON
J15-1	E12 (SEE NOTE)	9-0-9	524909		+8V

1. SEE 402836 FOR WIRE LOCATION. (E11 & E12)

NOTES: UNLESS OTHERWISE SPECIFIED

NEXT DWG	USED ON	NEXT DWG	FINAL ASSY
402836	4432		
APPLICATION		QTY REQD	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON
DECIMALS: X .030, .XX .020, .XXX .010 | ANGLES: 0 30' | HOLE DIAMETERS: +.004, .001
FORMED 1° 0'

MATERIAL

FINISH

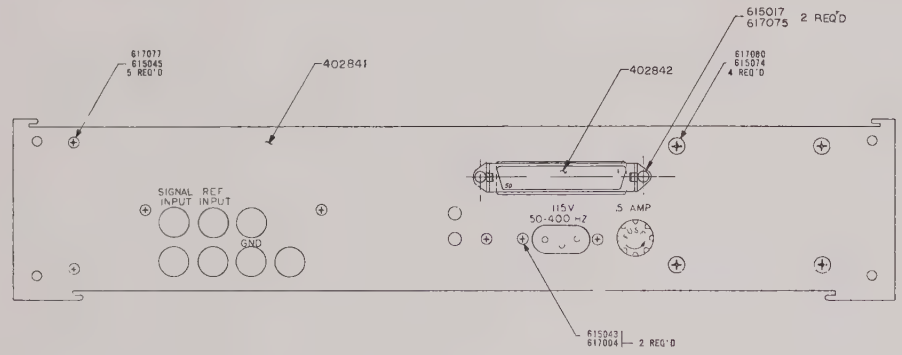
DRAWN	P Hazlam	3/6-68
CHECK		
DESIGN	P Hazlam	3/14-68
MECH ENGR	[illegible]	6/10-68
PRO. ENGR	[illegible]	6/14

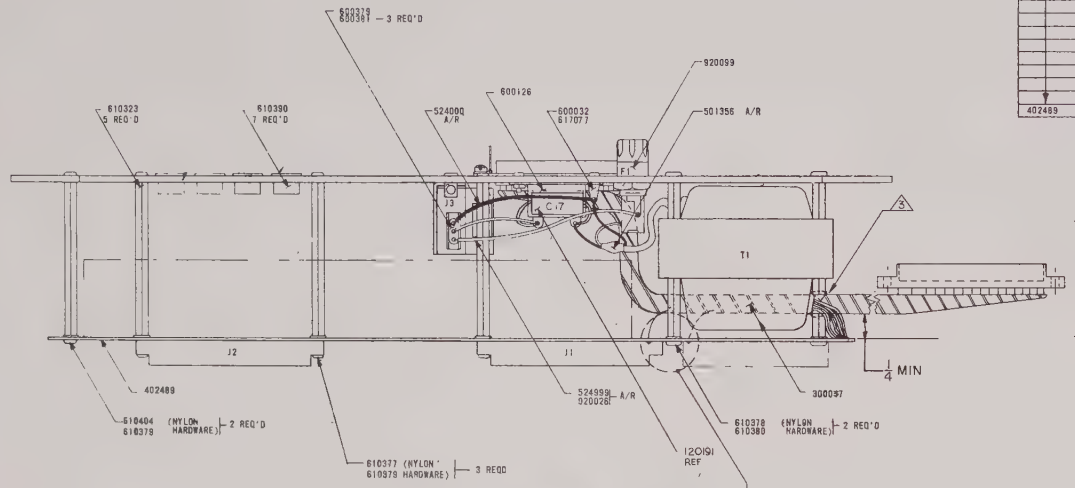
DANA LABORATORIES INC.
IRVINE, CALIFORNIA

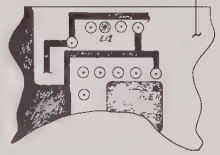
CABLE HARNESS
BUFFER UNIT

SIZE	CODE IDENT NO.	DWG NO.	REV
C	21793	402842	

SCALE NONE | SHEET 2 OF 2



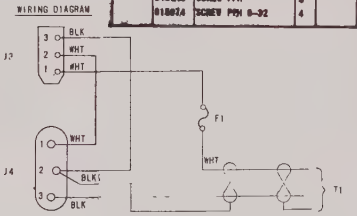




VIEW ONLY USED FOR WIRING PURPOSE. (SEE SHEET 2 OF 402842)

WIRE LIST			
402489	E#	COLOR	T1
	2	GY	
	9	BLU	
	3	VIO	
	4	BRN	
	8	GRN	
	6	ORG	
	7	YEL	
	10	BLK	
	5	RED	
402489	1	WHT	T1

WIRING DIAGRAM



REF DES ITEM	P/N	DESCRIPTION	QTY
C17	120181	CAP 22UF/400V	1
	300037	INSTR PWR	1
	402480	PCB ASSY PWR SUP	1
	402841	PANEL REAR ASSY	1
	402842	CABLE HARNESS	1
	430077	SCHEMATIC PWR SUP	A/R
	501366	SHRINK TUBING	A/R
	524000	WIRE-#8 COLOR	A/R
	524999	WIRE-#8 COLOR	A/R
	600032	LINE SOLDER	1
	600126	RECP AC POW	1
	600378	CONN RECP	1
	600381	PIN RECP	3
	610323	STOF NO.8-32 1/4 HEX X 3 LG AL	5
			2
	610377	SCREW-NYLON 4-40	3
	610378	SCREW-NYLON 8-32	2
	610379	WASH-NYLON NO. 4	5
	610380	WASH-NYLON NO.8	2
	610390	PLUG-HOLE	7
	610404	SCREW-NYLON 4-40	2
	615017	SCREW 2-56 X 7/16	2
	615043	SCREW PPH 4-40	2
	615045	SCREW PPH	5
	617074	SCREW PPH 8-32	4

REF DES ITEM	P/N	DESCRIPTION	QTY
	617006	HEX NUT 4-40	2
	617075	WASH INT LOCK 2	2
	617077	WASH INT LOCK 4	5
	617080	WASH INT LOCK 8	4
	929928	SOLDER-WIRE	A/R
	929000	FUSEHOLDER	1

1. SECURE CABLE TO SPACER WITH LACING CORD
2. SCHEMATIC REF. NO 430077
3. ASSEMBLY PROCEDURES AND PROCESSES TO CONFORM WITH DANA WORKMANSHIP STANDARDS.

DASH, UNLESS OTHERWISE SPECIFIED

QTY REQD	DANA PART NUMBER	NOMENCLATURE OR DESCRIPTION	CODE IDENT	SPECIFICATION OR VENDOR P/N	ITEM NO.
		LIST OF MATERIAL OR PARTS LIST			

402839	4432	1	1
NEXT ASSY	USED ON	NA	FA
APPLICATION		QTY REQD	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS: .XX ±.020, .XXX ±.010
ANGLES 0° 30'
FORMEDD ANGLESS ±.0
MATERIAL
FINISH

CONTRACT NO.

DANA LABORATORIES INC.
IRVINE, CALIFORNIA

DRAWN		5-9-68
CHECK		5-9-68
DESIGN		5-10-68
PROJ ENGR		6/14

POWER SUPPLY ASSY
FULL RACK

SIZE	CODE IDENT NO.	DWG NO.	REV
D	21793	402836	A

SCALE 1/1 | WT | SHEET 1 OF 1

DRW 797

PARTS LIST

ASSEMBLY 402828 Assy-Output Buffer, 4432 A

REF. DESIG.	PART NO.	DESCRIPTION			
CR01	210004	DIODE SILICO	SD4	DIODES IN SD4	
CR02	211083	DIODE SILICO	018	1 DANA	211083
CR03	211083	DIODE SILICO	018	1 DANA	211083
CR04	211083	DIODE SILICO	018	1 DANA	211083
CR05	211083	DIODE SILICO	018	1 DANA	211083
CR06	211083	DIODE SILICO	018	1 DANA	211083
CR07	211083	DIODE SILICO	018	1 DANA	211083
CR08	211083	DIODE SILICO	018	1 DANA	211083
CR09	211083	DIODE SILICO	018	1 DANA	211083
CR10	211083	DIODE SILICO	018	1 DANA	211083
CR11	211083	DIODE SILICO	018	1 DANA	211083
CR12	211083	DIODE SILICO	018	1 DANA	211083
C01	110077	CAP ELECT	1000 MFD 15 V	AMPEREX	C437PR/E1000
A-Q01	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
B-Q01	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
C-Q01	200043	TRANS SILICO NPN	2N3565	FAIRCHILD	2N3565
D-Q01	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
E-Q01	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
F-Q01	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
H-Q01	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
J-Q01	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
A-Q02	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
B-Q02	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
C-Q02	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
D-Q02	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
E-Q02	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
F-Q02	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
H-Q02	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
J-Q02	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
K-Q02	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
L-Q02	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
M-Q02	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
N-Q02	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
P-Q02	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
R-Q02	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
S-Q02	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
T-Q02	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646
U-Q02	200037	TRANS SILICO NPN	2N3646	FAIRCHILD	2N3646

PARTS LIST

ASSEMBLY 402828 Assy-Output Buffer, 4432 A

REF. DESIG.	PART NO.	DESCRIPTION							
V-Q02	200037	TRANS SILICO NPN			2N3646			FAIRCHILD	2N3646
W-Q02	200037	TRANS SILICO NPN			2N3646			FAIRCHILD	2N3646
X-Q02	200037	TRANS SILICO NPN			2N3646			FAIRCHILD	2N3646
Y-Q02	200037	TRANS SILICO NPN			2N3646			FAIRCHILD	2N3646
A-R01	000561	RES	CARBON	560 OHM	5%	1/4 W1		OHMITE	RC07GF561J
B-R01	000561	RES	CARBON	560 OHM	5%	1/4 W1		OHMITE	RC07GF561J
C-R01	000393	RES	CARBON	39 K	5%	1/4 W		OHMITE	RC07GF393J
D-R01	000561	RES	CARBON	560 OHM	5%	1/4 W1		OHMITE	RC07GF561J
E-R01	000561	RES	CARBON	560 OHM	5%	1/4 W1		OHMITE	RC07GF561J
F-R01	000561	RES	CARBON	560 OHM	5%	1/4 W1		OHMITE	RC07GF561J
H-R01	000561	RES	CARBON	560 OHM	5%	1/4 W1		OHMITE	RC07GF561J
J-R01	000561	RES	CARBON	560 OHM	5%	1/4 W1		OHMITE	RC07GF561J
A-R02	000152	RES	CARBON	1.5 K	5%	1/4 W1		OHMITE	RC07GF152J
B-R02	000152	RES	CARBON	1.5 K	5%	1/4 W1		OHMITE	RC07GF152J
C-R02	000152	RES	CARBON	1.5 K	5%	1/4 W1		OHMITE	RC07GF152J
D-R02	000152	RES	CARBON	1.5 K	5%	1/4 W1		OHMITE	RC07GF152J
E-R02	000152	RES	CARBON	1.5 K	5%	1/4 W1		OHMITE	RC07GF152J
F-R02	000152	RES	CARBON	1.5 K	5%	1/4 W1		OHMITE	RC07GF152J
H-R02	000152	RES	CARBON	1.5 K	5%	1/4 W1		OHMITE	RC07GF152J
J-R02	000152	RES	CARBON	1.5 K	5%	1/4 W1		OHMITE	RC07GF152J
K-R02	000152	RES	CARBON	1.5 K	5%	1/4 W1		OHMITE	RC07GF152J
L-R02	000152	RES	CARBON	1.5 K	5%	1/4 W1		OHMITE	RC07GF152J
M-R02	000152	RES	CARBON	1.5 K	5%	1/4 W1		OHMITE	RC07GF152J
N-R02	000152	RES	CARBON	1.5 K	5%	1/4 W1		OHMITE	RC07GF152J
P-R02	000152	RES	CARBON	1.5 K	5%	1/4 W1		OHMITE	RC07GF152J
R-R02	000152	RES	CARBON	1.5 K	5%	1/4 W1		OHMITE	RC07GF152J
S-R02	000152	RES	CARBON	1.5 K	5%	1/4 W1		OHMITE	RC07GF152J
T-R02	000152	RES	CARBON	1.5 K	5%	1/4 W1		OHMITE	RC07GF152J
U-R02	000152	RES	CARBON	1.5 K	5%	1/4 W1		OHMITE	RC07GF152J
V-R02	000152	RES	CARBON	1.5 K	5%	1/4 W1		OHMITE	RC07GF152J
W-R02	000152	RES	CARBON	1.5 K	5%	1/4 W1		OHMITE	RC07GF152J
X-R02	000152	RES	CARBON	1.5 K	5%	1/4 W1		OHMITE	RC07GF152J
Y-R02	000152	RES	CARBON	1.5 K	5%	1/4 W1		OHMITE	RC07GF152J
A-R03	000562	RES	CARBON	5.6 K	5%	1/4 W1		OHMITE	RC07GF562J
B-R03	000562	RES	CARBON	5.6 K	5%	1/4 W1		OHMITE	RC07GF562J
C-R03	000562	RES	CARBON	5.6 K	5%	1/4 W1		OHMITE	RC07GF562J
D-R03	000562	RES	CARBON	5.6 K	5%	1/4 W1		OHMITE	RC07GF562J
E-R03	000562	RES	CARBON	5.6 K	5%	1/4 W1		OHMITE	RC07GF562J

PARTS LIST

ASSEMBLY 402828 Assy-Output Buffer, 4432 A

REF. DESIG.	PART NO.	DESCRIPTION						
F-R03	000562	RES	CARBON	5.6 K	5%	1/4 W1	OHMITE	RC07GF562J
H-R03	000562	RES	CARBON	5.6 K	5%	1/4 W1	OHMITE	RC07GF562J
J-R03	000562	RES	CARBON	5.6 K	5%	1/4 W1	OHMITE	RC07GF562J
K-R03	000562	RES	CARBON	5.6 K	5%	1/4 W1	OHMITE	RC07GF562J
L-R03	000562	RES	CARBON	5.6 K	5%	1/4 W1	OHMITE	RC07GF562J
M-R03	000562	RES	CARBON	5.6 K	5%	1/4 W1	OHMITE	RC07GF562J
N-R03	000562	RES	CARBON	5.6 K	5%	1/4 W1	OHMITE	RC07GF562J
P-R03	000562	RES	CARBON	5.6 K	5%	1/4 W1	OHMITE	RC07GF562J
R-R03	000562	RES	CARBON	5.6 K	5%	1/4 W1	OHMITE	RC07GF562J
S-R03	000562	RES	CARBON	5.6 K	5%	1/4 W1	OHMITE	RC07GF562J
T-R03	000562	RES	CARBON	5.6 K	5%	1/4 W1	OHMITE	RC07GF562J
U-R03	000562	RES	CARBON	5.6 K	5%	1/4 W1	OHMITE	RC07GF562J
V-R03	000562	RES	CARBON	5.6 K	5%	1/4 W1	OHMITE	RC07GF562J
W-R03	000562	RES	CARBON	5.6 K	5%	1/4 W1	OHMITE	RC07GF562J
X-R03	000562	RES	CARBON	5.6 K	5%	1/4 W1	OHMITE	RC07GF562J
Y-R03	000562	RES	CARBON	5.6 K	5%	1/4 W1	OHMITE	RC07GF562J
R04	000123	RES	CARBON	12 K	5%	1/4 W1	OHMITE	RC07GF123J
R05	000562	RES	CARBON	5.6 K	5%	1/4 W1	OHMITE	RC07GF562J
R06	000562	RES	CARBON	5.6 K	5%	1/4 W1	OHMITE	RC07GF562J
R07	000562	RES	CARBON	5.6 K	5%	1/4 W1	OHMITE	RC07GF562J
R08	000681	RES	CARBON	680 OHM	5%	1/4 W1	OHMITE	RC07GF681J
R09	000123	RES	CARBON	12 K	5%	1/4 W1	OHMITE	RC07GF123J
R10	000123	RES	CARBON	12 K	5%	1/4 W1	OHMITE	RC07GF123J
R11	000562	RES	CARBON	5.6 K	5%	1/4 W1	OHMITE	RC07GF562J

Warranty

It is the practice of Dana Laboratories, Incorporated, to manufacture only products of a quality that will merit customer satisfaction. The company recognizes that customer satisfaction is achieved, not only by delivering products meeting advertised performance specifications and having a high level of reliability, but also by honestly and efficiently fulfilling their warranty obligations as set forth below.

Dana Laboratories, Inc., agrees to correct, either by repair or replacement, any defect of material or workmanship in Dana-manufactured units or components which develop within one year after delivery of the equipment to the original purchaser — provided that the equipment has been subjected only to normal and proper use.

In the event of failure of any component delivered with Dana equipment, but not manufactured by Dana Laboratories, assistance will be given the customer in obtaining, from the original manufacturer, reasonable adjustment under that manufacturer's warranty.

Any item claimed to be defective during the warranty period must be returned to Dana Laboratories, Inc., with transportation charges prepaid. The item will be repaired and returned to the purchaser with return transportation prepaid by Dana unless, of course, the item is found not to be defective or found to be damaged by misuse — in which case it will be returned to the purchaser with repair and transportation billed collect.

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